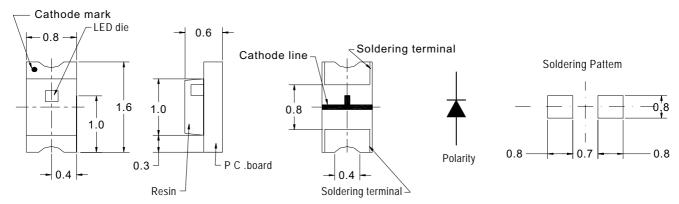
# SUPER BRIGHTNESS SMD LED

## **BVS-166RP2**

#### **PACKAGE CONFIGURATION**



Tolerance ± 0.1 mm

#### **DESCRIPTION**

Dice Material: AlGaInP/GaAs Red

Light Color : Red Color Lens Color : Milky Diffused

#### ABSOLUTE MAXIMUM RATINGS AT Ta = 25 $^{\circ}$ C

PARAMETER PARAMETER	MAX.	UNIT
Power Dissipation	55	mW
Continuous Forward Current	20	mA
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	100	mA
Reverse Voltage	5	V
Derating Linear From 25 ℃	0.35	mA/°C
Operating Temperature Range	$-30 \    ext{to} + 80$	°C °C
Storage Temperature Range	-40 to $+85$	°C
Infrared Soldering Condition 260 ℃ for 5 seconds		
Reflow Soldering Condition 230 ℃ for 10 seconds		

#### ELECTRICAL / OPTICAL CHARACTERISTICS AT Ta = 25 $^{\circ}$ C

SYMBOL	L PARAMETER	TEST COND.	MIN.	TYP.	MAX.	UNIT
VF	Forward Voltage	l		2	2.6	V
ΙR	Reverse Current	V R = 5V			100	$\mu$ A
λр	Peak Emission Wavelength	l F = 20 mA		650		n m
λd	Dominant Wavelength	I F = 20 mA		639		n m
2 <i>θ</i> 1/2	Viewing Angle	I F = 20 mA		130		Deg

## BIN GRADE LIMITS (IF = 20 mA) LUMINOUS INTENSITY / mcd

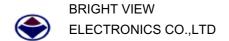
Bin	u	٧	W	Х	У	Z
Min.	22	28	36	47	60	78
Max.	28	36	47	60	78	100

Tolerance ± 15%mcd

<sup>\*</sup>Bright View reserves the rights to alter specifications and remove availability of products at any time without notice.

<sup>\*</sup>Dominant Wavelength,  $\lambda d$  is according to CIE Chromaticity Diagram base on color of lamps.

<sup>\*</sup>  $\theta$  1/2 is the off-axis angle where the luminous intensity is one half the on-axis intensity.



# SMD APPLICATION (PB FREE SOLDERING)

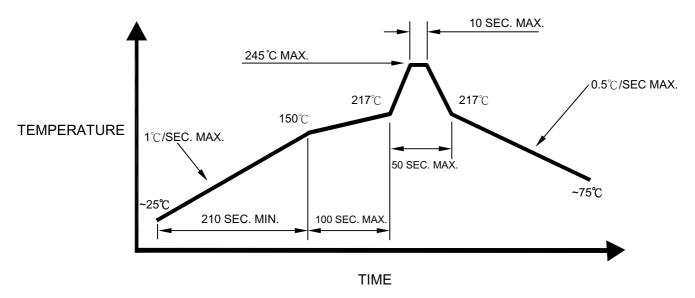
## Apply to BVS-3XX \ 1XX series.

# **Description:**

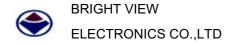
- (1) Manual soldering (We do not recommend this method strongly.)
- (1.1) To prevent cracking, please bake (65°C,24hrs) before soldering.
- (1.2) Temperature at tip of iron: 250°C Max.(25W)
- (1.3) It's banned to load any stress on the resin during soldering.
- (1.4) Soldering time: 3 sec. Max.(one time only)

# (2) Reflow Soldering

- (2.1) To prevent cracking, please bake (65°C,24hrs) before soldering.
- (2.2) When soldering, do not put stress on the LEDs during heating.
- (2.3) Never take next process until the component is cooled down to room temperature after reflow.
- (2.4) After soldering, do not warp the circuit board.
- (2.5) The recommended reflow soldering profile(measuring on the surface of the LED resin)is following:



The reflow temperature  $240^{\circ}$ C ~ $245^{\circ}$ C is recommended and the soldering temperature should be not higher than  $245^{\circ}$ C (one time only)



## **BVS-166/167 Series**

