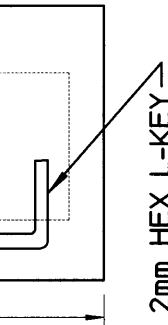
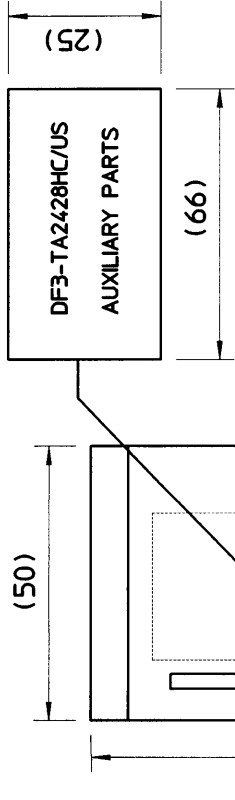
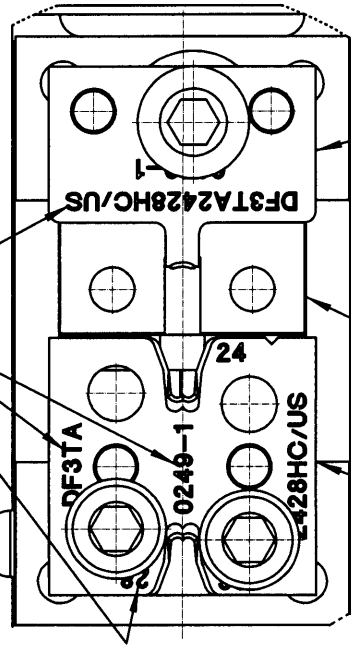


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FIGURE 1 

3b/ DIE - CRIMPER ASSY

3b DIE - CONTACT HOLDER ASSY

Detail 1
Scale 3:1

-DIE - ANVIL ASSY



DATE CODE EXPLANATION:

0249-1
YEAR WEEK TOOL No.

12. PACKAGING: CARDBOARD BOX, SIZE 254mm X 76mm X 51mm (10"X3"X2").

11. ALL THREE (3) DIES ARE SOLD AS MATCHING ASSEMBLY ONLY; AND TO BE MARKED WITH THE SAME DATE CODE.

10. RECOMMENDED NUMBER OF CRIMPING CYCLES- 15,000.

9. THIS TOOL TO BE USED FOR CRIMPING SOCKET TERMINAL, P/No. DF3-2428SC/SCC, ONLY.

8. FOR ASSEMBLY AND OPERATION OF THIS HAND TOOL WITH DIE SET, REFER TO INSTRUCTION MANUALS PS075 AND PS076.

7. TOOL KIT TO BE PACKAGED IN THE ZIP-LOCK PLASTIC BAG, AS SHOWN IN FIG 1. LABEL TO BE APPLIED AS SHOWN,

6. APPLICABLE WIRE TYPE: UL 1007, AWG 24, 26 AND 28:

5. DATE CODE AND TOOL No.: SEE EXAMPLE FOR EXPLANATION.

4. DIE SET PART NO. DE3TA2428HC/US AND MANUFACTURING DATE CODE/SET NO.

APPLICABLE WIRE GAGE SIZES - 24, 26, 28 TO BE ENGRAVED AS SHOWN.

3. THIS TOOL CONSISTS OF THE FOLLOWING ASSEMBLIES:

g) HAND CRIMP TOOL ASSY

b) DIE SET: DIE- CRIMPER ASSY:

DIE- CONTACT HOLDER ASSY:

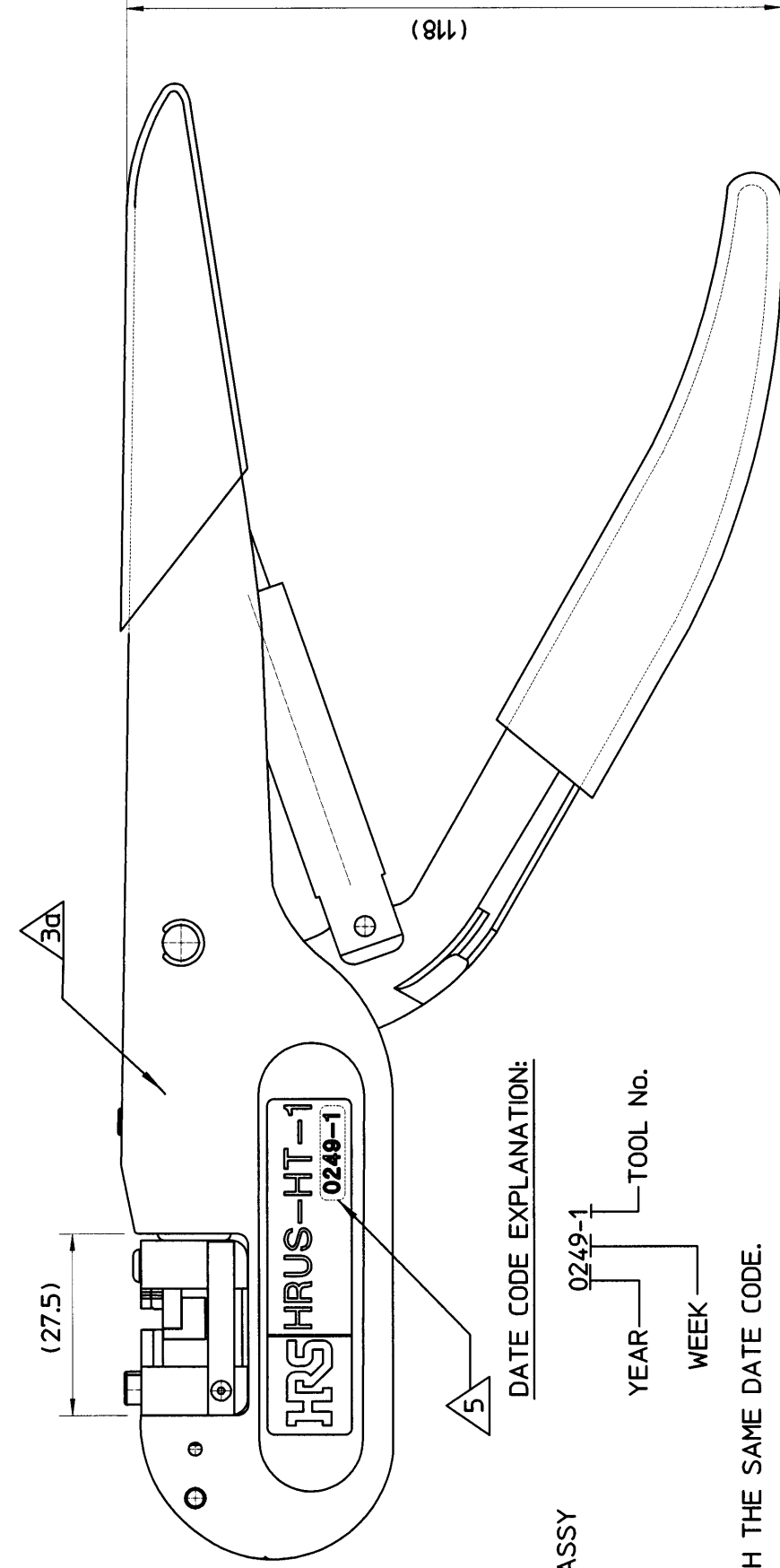
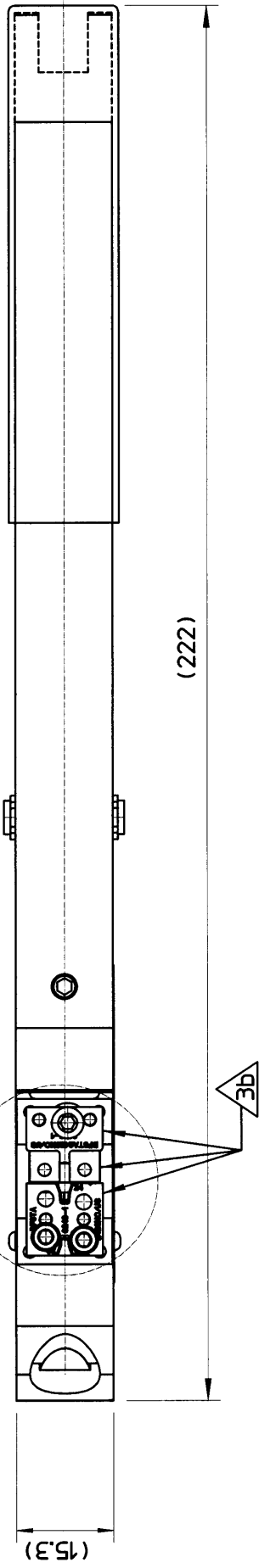
DIE- ANVIL ASSY.

2. DIMENSIONS IN () ARE FOR REFERENCE ONLY

1. DIMENSIONING AND TOLERANCING PER ANSI/ASME Y14.5M-1994

NOTES (UNLESS OTHERWISE SPECIFIED)

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	N/R	NEW RELEASE	2/10/03	KmG
	A	REVISED PER DCN# 0864	3-04-03	A.S.
	B	REVISED PER DCN# 0872	5/19/03	A.S.



(118)

DWG NO. DF3-TA2428HC/US

SHT.	1
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REV. B

CUSTOMER USE DRAWING

FROM NO.		0AG18		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE: X = ±0.1 XX = ±0.05 XXX = ±0.03 ANGLE = ±°		 THIRD ANGLE PROJECTION		 HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065	
PROJECT NO.				APPROVALS		DATE		CL NUMBER	
				Drawn Luis Lostaunau		02/06/03		5902-8500-8	
XXXXXXX		XXXXXX		Checked Alla Shchur		02/06/03		SIZE B	
NEXT ASST.		USED ON		Issued Mac Nagashima		02/07/03		DWG NUMBER DF3-TA2428HC/US	
APPLICATION				Issued Kris McGuire		02/10/03		SCALE N/A	
								SHEET 1 OF 1	

DATABASE: DF3-TA2428HC-US