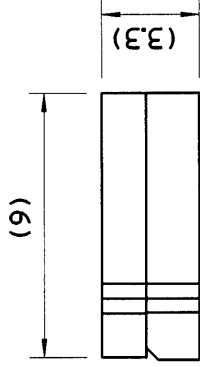
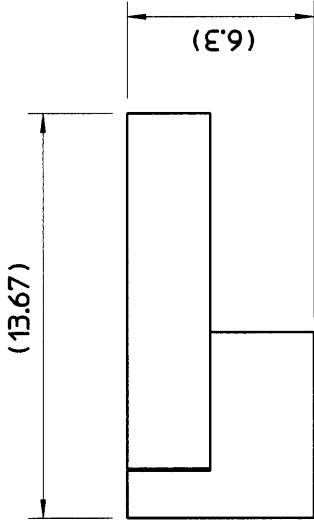
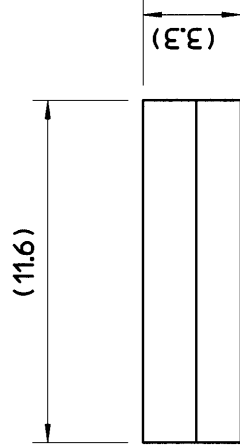
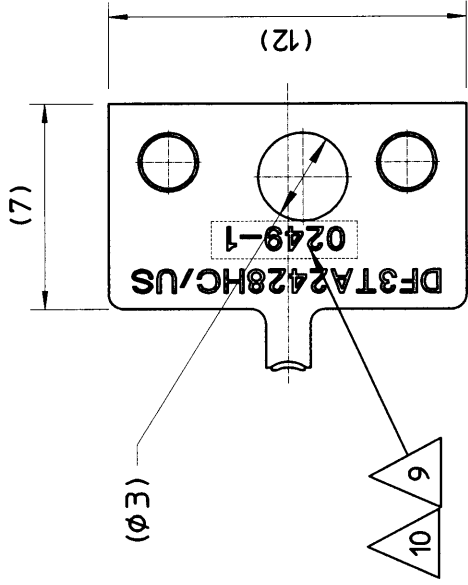
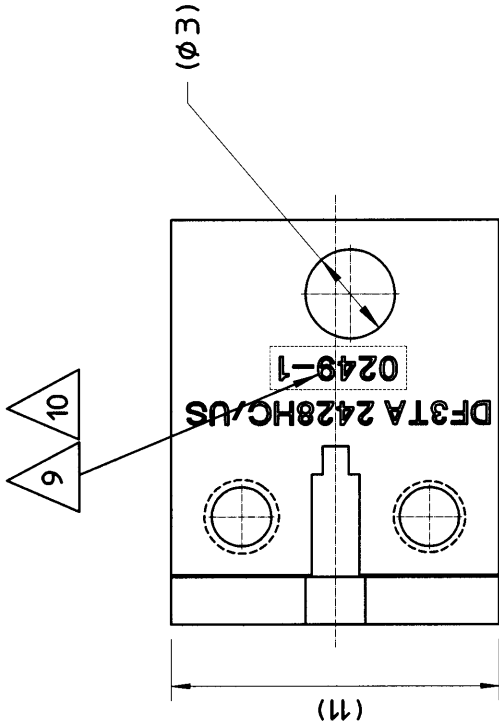
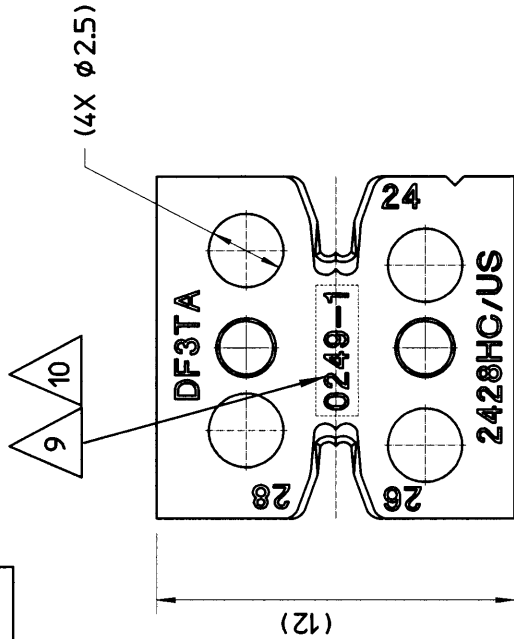


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	N/R	NEW RELEASE	2/10/03	KmG
	A	A REVISED PER DCN# 0872	5.19.03	A.S.



DIE - CRIMPER ASSY / 6

DIE - CONTACT HOLDER ASSY

DIE - ANVIL ASSY / 6

DATE CODE EXPLANATION:

0249-1
YEAR WEEK SET No.

11. PACKAGING: CARDBOARD BOX, SIZE 203mm X 76mm X 51mm (8" X 3" X 2").
- ~~10.~~ ALL THREE (3) DIES ARE SOLD AS MATCHING ASSEMBLY ONLY, AND TO BE MARKED WITH THE SAME DATE CODE.
- ~~9.~~ DATE CODE AND SET No., SEE EXAMPLE FOR EXPLANATION.
8. PART/No. DF3-TA2428HC/US-DS TO BE PURCHASED AS A SET ONLY.
7. RECOMMENDED NUMBER OF CRIMPING CYCLES - 15,000.
- ~~6.~~ FOR ASSEMBLY, INSTALLATION AND OPERATION OF THIS DIE SET REFER TO

INSTRUCTION MANUAL P/No. PS076.

5. THIS DIE SET RECOMMENDED TO BE USED ONLY WITH APPLICABLE HAND CRIMP TOOL, P/No. HRUS-HT-1,
TO CRIMP SOCKET TERMINAL, P/No. DF3-2428SC/SCC.
4. APPLICABLE WIRE STYLE: UL 1007, AWG 24, 26 AND 28.
3. MATERIAL AND FINISHES:

2. DIMENSIONS IN () ARE FOR REFERENCE ONLY
1. DIMENSIONING AND TOLERANCING PER ANSI/ASME Y14.5M-1994
NOTES (UNLESS OTHERWISE SPECIFIED)

CUSTOMER USE DRAWING

FROM NO.	0AG18		UNLESS OTHERWISE SPECIFIED DIMENSION AND FITTINGS TO TOLERANCES ARE: X = ± 0.1 .XX = ± 0.05 .XXX = ± 0.03 ANGLE = $\pm 1^\circ$	 THIRD ANGLE PROJECTION	 HIROSE ELECTRIC (U.S.A), INC SIMI VALLEY, CALIFORNIA 93065
	PART NUMBER DF3-TA2428HC/US-DS				
PROJECT NO.			DATE	CL NUMBER	
			APPROVALS Drawn Luis Lostaunau 02/06/03 Checked Alla Shchur 02/07/03 Noted Mac Nagashima 02/07/03 Noted Kris McGuire 02/10/03	5920-8500-0	
XXXXXXX	XXXXXX		SIZE	DWG NUMBER	REV.
	USED ON		B	DF3-TA2428HC/US-DS	A
NEXT ASST.			SCALE	N/A	SHEET 1 OF 1
APPLICATION					