



LB11827

Three-Phase Brushless Motor Driver for OA Products

Overview

The LB11827 is a three-phase brushless motor driver that is optimal for driving drum and paper feed motors in laser printers and plain paper copiers. This IC adopts a direct PWM drive technique for minimal power loss. Flexible control of motor speed in response to an externally provided clock frequency (corresponding to the FG frequency) can be implemented by using the LB11827 in conjunction with the Sanyo LB11825M.

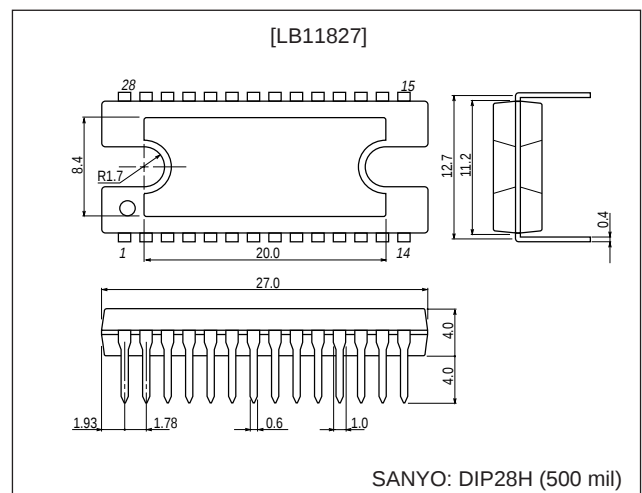
Functions and Features

- Three-phase bipolar drive (30 V, 3.5 A)
- Direct PWM drive
- Built-in low side inductive kickback absorbing diode
- Speed discriminator + P_{LL} speed control
- Speed locked state detection output
- Built-in forward/reverse switching circuit
- Full complement of built-in protection circuits, including current limiter circuit, thermal protection circuit, and motor constraint protection circuit.

Package Dimensions

unit: mm

3147B-DIP28H



Specifications

Absolute Maximum Ratings at $T_a = 25^\circ\text{C}$

Parameter	Symbol	Conditions	Ratings	Unit
Supply voltage	$V_{CC \text{ max}}$		30	V
Output current	$I_{om \text{ ax}}$	$T \leq 500 \text{ ms}$	3.5	A
Allowable power dissipation 1	$P_d \text{ max1}$	Independent IC	3	W
Allowable power dissipation 2	$P_d \text{ max2}$	When infinitely large heat sink	20	W
Operating temperature	T_{opr}		-20 to +80	$^\circ\text{C}$
Storage temperature	T_{stg}		-55 to +150	$^\circ\text{C}$

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D1503SI (OT) No. 7110-1/11

Absolute Maximum Ratings at Ta = 25°C

Parameter	Symbol	Conditions	Ratings	Unit
Supply voltage range 1	V _{CC}		9.5 to 28	V
Regulator voltage output current	I _{REG}		0 to – 30	mA
LD output current	ILD		0 to 15	mA

Electrical Characteristics at Ta = 25°C, V_{CC} = V_M = 24 V

Parameter	Symbol	Conditions	Ratings			Unit
			min	typ	max	
Supply current 1	I _{CC1}			23	30	mA
Supply current 2	I _{CC2}	When stopped		3.5	5	mA
[Output Block]						
Output saturation voltage 1	V _{OSat1}	I _O = 1.0 A, V _O (SINK)+ V _O (SOURCE)		2.0	2.5	V
Output saturation voltage 2	V _{OSat2}	I _O = 2.0 A, V _O (SINK)+ V _O (SOURCE)		2.6	3.2	V
Output leakage current	V _{Oleak}				100	μA
Lower side diode forward voltage 1	VD1	ID = –1.0 A		1.2	1.5	V
Lower side diode forward voltage 2	VD2	ID = –2.0 A		1.5	2.0	V
[5 V Regulator Voltage Output]						
Output voltage	V _{REG}	I _O = –5 mA	4.65	5.00	5.35	V
Voltage regulation	ΔV _{REG1}	V _{CC} = 9.5 to 28 V		30	100	mV
Load regulation	ΔV _{REG2}	I _O = –5 to –20 mA		20	100	mV
[Hall Amplifier]						
Input bias current	I _{HB}		–2	–0.5		μA
Common-mode input voltage range	V _{ICM}		1.5		V _{REG} –1.5	V
Hall input sensitivity			80			mV _{P-P}
Hysteresis	ΔV _{IN}		15	24	42	mV
Input voltage low→ high	V _{SLH}			12		mV
Input voltage high→ low	V _{SHL}			–12		mV
[PWM Oscillator Circuit]						
Output H level voltage	V _{OH} (PWM)		2.5	2.8	3.1	V
Output L level voltage	V _{OL} (PWM)		1.2	1.5	1.8	V
Oscillator frequency	f(PWM)	C = 3900 pF		18		kHz
Amplitude	V(PWM)		1.05	1.30	1.55	V _{P-P}
[CSD Circuit]						
Operating voltage	V _{OH} (CSD)		3.6	3.9	4.2	V
External C charging current	I _{CHG}		–17	–12	–9	μA
Operating time	T(CSD)	C = 10 μF Design target value*		3.3		s
[Current Limiter Operation]						
Limiter	V _{RF}	V _{CC} –V _M	0.45	0.5	0.55	V
[Thermal Shutdown Operation]						
Thermal shutdown operating temperature	T _{SD}	Design target value* (junction temperature)	150	180		°C
Hysteresis	ΔT _{SD}	Design target value* (junction temperature)		50		°C
[FG Amplifier]						
Input offset voltage	V _{IO} (FG)		–10		10	mV
Input bias current	I _B (FG)		–1		1	μA
Output H level voltage	V _{OH} (FG)	IFGO = –0.2 mA	V _{REG} –1.2	V _{REG} –0.8		V
Output L level voltage	V _{OL} (FG)	IFGO = 0.2 mA		0.8	1.2	V
FG input sensitivity		Gain: 100	3			mV
Schmitt amplitude for the next stage		Design target value*	100	180	250	mV
Operating frequency range					2	kHz
Open-loop gain		f(FG) = 2 kHz	45	51		dB

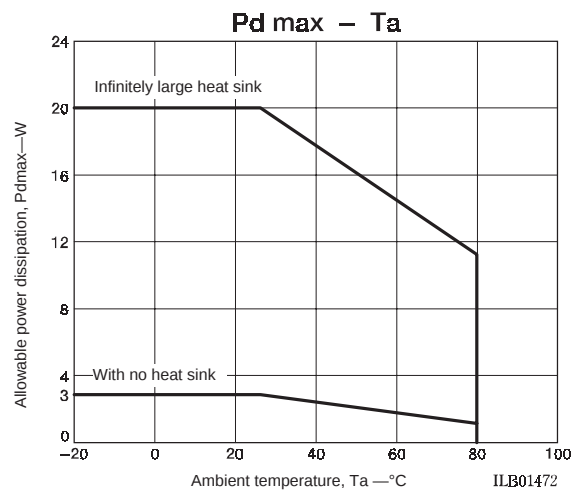
Note: * These are design target values and are not tested.

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Parameter	Symbol	Conditions	Ratings			Unit
			min	typ	max	
[Speed Discriminator]						
Output H level voltage	V _{OH} (D)	IDO = −0.1 mA	VREG−1.0	VREG−0.7		V
Output L level voltage	V _{OL} (D)	IDO = 0.1 mA		0.8	1.1	V
Number of counts				512		
[PLL Output]						
Output H level voltage	V _{OH} (P)	IPO = −0.1 mA	VREG−1.8	VREG−1.5	VREG−1.2	V
Output L level voltage	V _{OL} (P)	IPO = 0.1 mA	1.2	1.5	1.8	V
[Lock Detection]						
Output L level voltage	V _{OL} (LD)	ILD = 10 mA		0.15	0.5	V
Lock range				6.25		%
[Integrator]						
Input bias current	IB(INT)		−0.4		0.4	μA
Output H level voltage	V _{OH} (INT)	IINTO = −0.2 mA	VREG−1.2	VREG−0.8		V
Output L level voltage	V _{OL} (INT)	IINTO = 0.2 mA		0.8	1.2	V
Open-loop gain		f(INT) = 1 kHz	45	51		dB
Gain width product		Design target value*		450		kHz
Reference voltage		Design target value*	−5%	VREG/2	5%	V
[Clock Input Pin]						
Operating frequency range	f _{OSC}				1	MHz
L level pin voltage	V _{OSCL}	I _{OSC} = −0.5 mA		1.55		V
H level pin current	I _{OSCH}	V _{OSC} = V _{OSCL} +0.5 V		0.4		mA
[Start/Stop Pin]						
H level input voltage range	V _{IH} (S/S)		3.5		VREG	V
L level input voltage range	V _{IL} (S/S)		0		1.5	V
Input open voltage	V _{IO} (S/S)		VREG−0.5		VREG	V
Hysteresis	ΔV _{IN}		0.35	0.50	0.65	V
H level input current	I _{IH} (S/S)	V(S/S) = VREG	−10	0	10	μA
L level input current	I _{IL} (S/S)	V(S/S) = 0 V	−280	−210		μA
[Forward/Reverse Pin]						
H level input voltage range	V _{IH} (F/R)		3.5		VREG	V
L level input voltage range	V _{IL} (F/R)		0		1.5	V
Input open voltage	V _{IO} (F/R)		VREG−0.5		VREG	V
Hysteresis	ΔV _{IN}		0.35	0.50	0.65	V
H level input current	I _{IH} (F/R)	V(F/R) = VREG	−10	0	10	μA
L level input current	I _{IL} (F/R)	V(F/R) = 0 V	−280	−210		μA

Note: * These are design target values and are not tested.



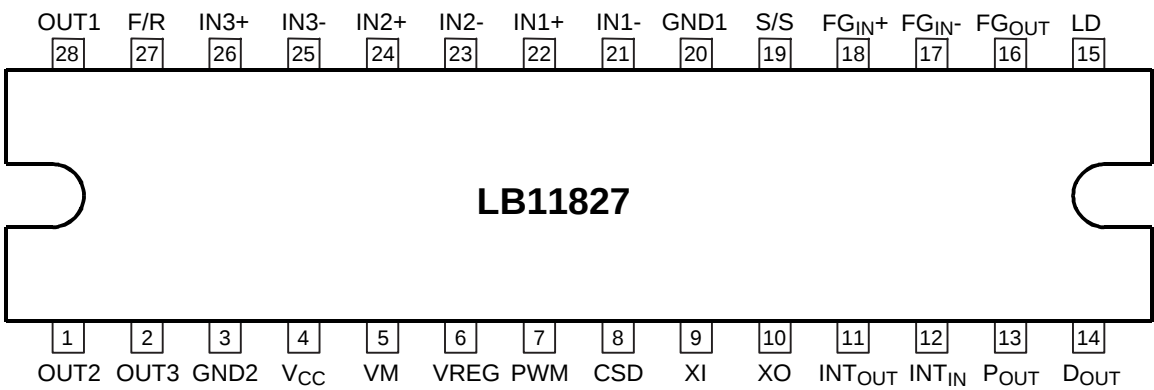
Truth Table

	Source Sink	F/R = "L"			F/R = "H"		
		IN1	IN2	IN3	IN1	IN2	IN3
1	OUT2 → OUT1	H	L	H	L	H	L
2	OUT3 → OUT1	H	L	L	L	H	H
3	OUT3 → OUT2	H	H	L	L	L	H
4	OUT1 → OUT2	L	H	L	H	L	H
5	OUT1 → OUT3	L	H	H	H	L	L
6	OUT2 → OUT3	L	L	H	H	H	L

The relation between the clock frequency, fCLK, and the FG frequency, fFG, is given by the following equation.

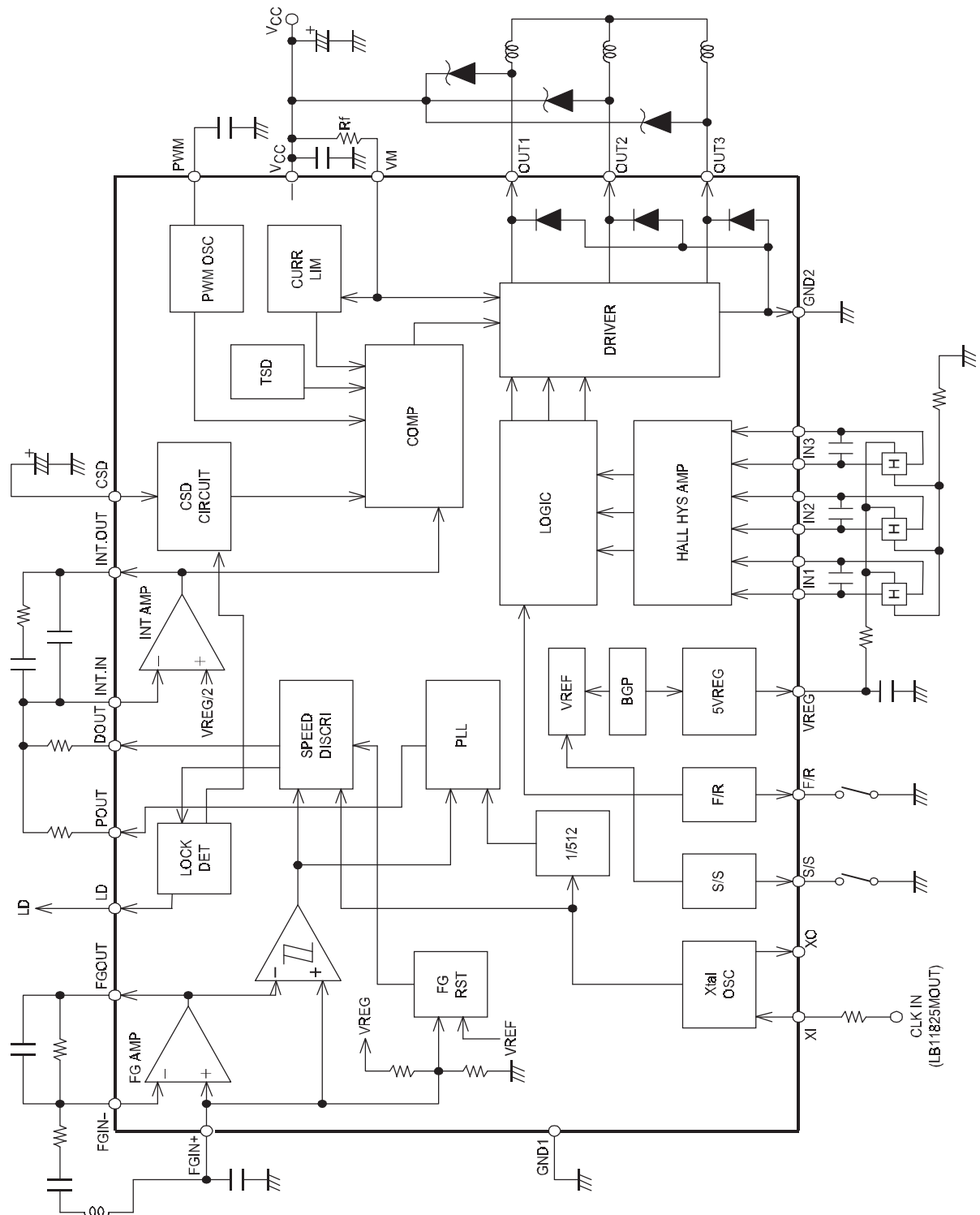
$$\begin{aligned} fFG(\text{servo}) &= fCLK / \langle \text{number of counts} \rangle \\ &= fCLK / 512 \end{aligned}$$

Pin Assignment



Top view

Equivalent Circuit Block Diagram and Peripheral Circuits

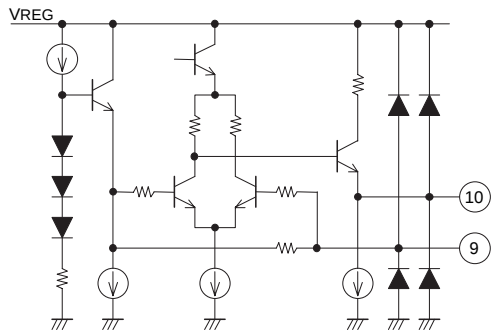
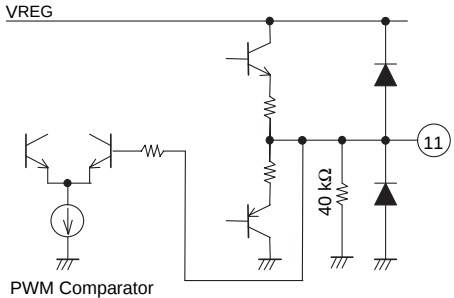
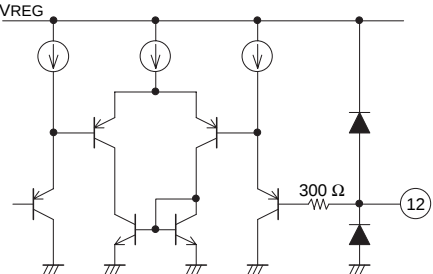
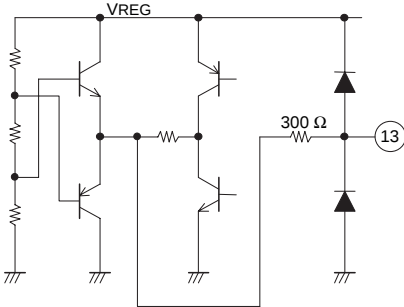


Pin Description

Pin No.	Pin	Function	Equivalent circuit
28 1 2	OUT1 OUT2 OUT3	Motor drive output pin Connect the Schottky diode between the output – V_{CC} .	
3	GND2	Output GND pin	
5	VM	Power and output current detection pins of the output. Connect a low resistance (R_f) between this pin and V_{CC} . The output current is limited to the current value set with $I_{OUT} = V_{RF}/R_f$.	
4	V_{CC}	Power pin (Other than the output)	
6	VREG	Stabilized power supply output pin (5 V output) Connect a capacitor (about 0.1 μF) between this pin and GND for stabilization	
7	PWM	Pin to set the PWM oscillation frequency. Connect a capacitor between this pin and GND. This can be set to about 18 kHz with $C = 3900$ pF.	
8	CSD	Pin to set the operation time of motor lock protection circuit. Connection of a capacitor (about 10 μF) between CSD and GND can set the protection operation time of about 3.3seconds.	

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Pin No.	Pin	Function	Equivalent circuit
9 10	XI XO	Clock input pin, which enters the clock signal (1 MHz or less) to the XI pin via resistor (about 5.1 k Ω). Keep the XO pin open.	
11	INT OUT	Integrating amplifier output (speed control pin).	
12	INT IN	Integrating amplifier input pin	
13	P _{OUT}	PLL output pin	

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Pin No.	Pin	Function	Equivalent circuit
14	DOUT	Speed discriminator output. Accelerate: high, decelerate: low	
15	LD	Speed lock detection output. L when the motor speed is within the speed lock range ($\pm 6.25\%$). Voltage resistance 30 Vmax	
16	FG OUT	FG amplifier output pin	FG schmitt comparator
17	FG _{IN-}	FG amplifier input pin.	
18	FG _{IN+}	Connection of a capacitor (about 0.1 μ F) between FG _{IN} and GND causes initial reset to the logic circuit.	
19	S/S	Start/stop control pin. Low: 0 V to 1.5 V High: 3.5 V to VREG H level when open. Hysteresis width about 0.5 V	

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Pin No.	Pin	Function	Equivalent circuit
20	GND1	GND pin (Other than the output)	
22 21 24 23 26 25	IN1+ IN1- IN2+ IN2- IN3+ IN3-	Hall amplifier input. IN+ > IN- is the input high state, and the reverse is the input low state. It is recommended that the Hall signal has an amplitude of 100mVp-p (differential) or more. Connect a capacitor between the IN+ and IN- inputs if there is noise in the Hall sensor signals.	
27	F/R	Forward/reverse control pin Low: 0 V to 1.5 V High: 3.5 V to VREG H level when open Hysteresis width about 0.5 V	

Function Description

1. Speed control circuit

This IC performs speed control by using both the speed discriminator circuit and PLL circuit. The speed control circuit outputs the error signal once for every two cycles of FG (one FG cycle counted). The PLL circuit outputs the phase error signal once for each cycle of FG.

As the FG servo frequency is calculated as follows, the motor speed is set with the number of FG pulses and clock frequency.

$$f_{FG(servo)} = f_{CLK}/512$$

f_{CLK} : Clock frequency

This IC achieves variable speed control with ease when combined with LB11825M.

2. Output drive circuit

This IC employs a direct PWM drive method to minimize the power loss at output. The output Tr is always saturated at ON, and the motor drive force is adjusted through change of the duty at which the output is turned ON. Since the output PWM switching is made with the lower-side output Tr, it is necessary to connect the schottky diode between OUT and V_{CC} (because the through current flows at an instant when the lower-side Tr is turned ON if the diode with a short reverse recovery time is not used). The diode between OUT and GND is incorporated. When the large output current presents problem (waveform disturbance at kickback on the lower side), connect a commutating diode or schottky diode externally.

3. Current limiting circuit

The current limiting circuit performs limiting with the current determined from $I = V_{RF}/R_f$ ($V_{RF} = 0.5 V_{typ}$, R_f : current detector resistance) (that is, this circuit limits the peak current).

Limiting operation includes decrease in the output on-duty to suppress the current.

4. Power save circuit

This IC enters the power save condition to decrease the current dissipation in the stop mode. In this condition, the bias current of most of circuits is cut off. Even in the power save condition, the 5 V regulator output is given.

5. Reference clock

This is entered from the external signal source (1 MHz max) via a resistor (reference: about 5.1 k Ω) in series with the XI pin. The XO pin is left open.

Input signal source levels:

Low-level voltage: 0 to 0.8 V

High-level voltage: 2.5 to 5.0 V

6. Speed lock range

The speed lock range is $\pm 6.25\%$ of the constant speed. If the motor speed falls inside the lock range, the LD pin goes to “L” (open collector output). When the motor speed falls outside the lock range, the on-duty ratio of motor drive output changes according to the speed error, causing control to keep the motor speed within the lock range.

7. PWM frequency

PWM frequency is determined from the capacity C (F) of capacitor connected to the PWM pin.

$$f_{\text{PWM}} \approx 1/(14,400 \times C)$$

It is recommended to keep the PWM frequency at 15 – 25 kHz. GND of a capacitor to be connected must be connected to the GND1 pin with the shortest possible wiring.

8. Hall input signal

The Hall input requires the signal input with an amplitude exceeding the hysteresis width (42 mV max). Considering the effect of noise, the input with the amplitude of 100 mV or more is recommended.

When the output waveform is disturbed due to noise effects at a time of changeover of the output phase, connect a capacitor between Hall input pins (+ and -) at a point as near as possible to the pin.

9. F/R changeover

Motor rotation direction can be changed over with the F/R pin. When changing F/R while the motor is running, pay attention to following points.

- For the through current at a time of changeover, the countermeasure is taken using a circuit. However, it is necessary to prevent exceeding of the rated voltage (30 V) due to rise of V_{CC} voltage at a time of changeover (because the motor current returns instantaneously to the power supply). When this problem exists, increase the capacity of a capacitor between V_{CC} and GND.
- When the motor current exceeds the current limit value after changeover, the lower-side Tr is turned OFF. But, the upper-side Tr enters the short-brake condition and the current determined from the motor counter electromotive voltage and coil resistance flows. It is necessary to prevent this current from exceeding the rated current (3.5 A). (F/R changeover speed is dangerous.)

10. Motor lock protection circuit

A motor lock protection circuit is incorporated for protection of IC and motor when the motor is locked.

When the LD output is “H” (unlocked) for a certain period in the start condition, the lower-side Tr is turned OFF. This time is set with the capacity of the capacitor connected to the CSD pin. The time can be set to about 3.3 seconds with the capacity of 10 μF (variance about $\pm 30\%$).

$$\text{Set time (s)} \approx 0.33 \times C (\mu\text{F})$$

When the capacitor used has a leak current, due consideration is necessary because it may cause error in the set time, etc.

Cancelling requires either the stop condition or re-application of power supply (in the stop condition). When the lock protection circuit is not to be used, connect the CSD pin to GND.

When the stop period during which lock protection is to be cancelled is short, the charge of capacitor cannot be discharged completely and the lock protection activation time at restart becomes shorter than the set value. It is

necessary to provide the stop time with an allowance while referring to the following equation. (The same applies to restart in the motor start transient condition.)

$$\text{Stop time (ms)} \geq 15 \times C (\mu\text{F})$$

11. Power supply stabilization

This IC has a large output current and is driven by switching, resulting in ready oscillation of the power line. It is therefore necessary to connect a capacitor with a sufficient capacity (several ten μF or more) between the VCC pin and GND for stabilization. GND of a capacitor to be connected must be connected to the GND2 pin (GND of the power block) at a point as near as possible to the pin. If a capacitor (electrolytic) cannot be provided near the pin because of existence of a heat sink, etc., provide a ceramic capacitor of about 0.1 μF near the pin.

When a diode is inserted in the power line to prevent breakdown due to reverse connection of power supply, the power line is particularly readily oscillated. The larger capacity need be selected.

12. VREG stabilization

The V_{REG} pin (5 V regulator output) that is a power supply for control circuit must be provided with a stabilizing capacitor (about 0.1 μF). GND of a capacitor to be connected must be connected to the GND1 pin with the shortest possible wiring.

13. Constant of integrating amplifier parts

Arrange the integrating amplifier external parts as near as possible to IC to protect them from noise effects. Arrange them by keeping the largest possible distance from the motor.

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