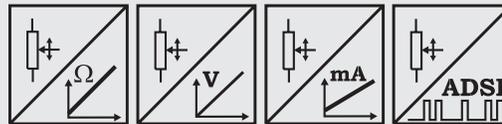


Model WS10 with analog or SSI output



Compact sensor for industrial applications

- Protection class IP65
- Measurement ranges:
0 ... 100 mm to 0 ... 1250 mm
- Analog output 0 ... 10 V, 4 ... 20 mA, potentiometer or A/D converted synchronous serial output (SSI)



Specifications	Outputs	
		Potentiometer: 1 kΩ Voltage: 0...10 V Current: 4...20 mA, 2 or 3 wire Voltage and current output, adjustable A/D converted synchronous serial 16 bit max. (SSI)
Resolution	Essentially infinite / ADSI16: max. 16 bit full scale	
Material	Aluminium and stainless steel. Cable: stainless steel	
Sensing Device	Precision potentiometer	
Connector	Male socket 8 pin (M12 or DIN 45326)	
Linearity	Up to ±0.05 % full scale	
Protection Class	IP65 (only when the electrical plug is correctly assembled and connected)	
Weight	800 g approx.	
Environmental		
EMC	Refer to output specification	
Temperature	Refer to output specification	

Order Code WS10 Analog or SSI

Model Name

Measurement Range (in mm)

100 / 125 / 375 / 500 / 750 / 1000 / 1250

Outputs (see pages 57 ff.)

- R1K = Potentiometer 1 kΩ (other values on request)
- 10V = With 0 ... 10 V signal conditioner
- 420A = With 4 ... 20 mA signal conditioner (2 wire)
- 420T = With 4 ... 20 mA signal conditioner (3 wire)
- PMU = With 0...10 V/4...20 mA signal conditioner, adjustable
- ADSI16 = With A/D converted synchronous serial output 16 bit (option: 12, 14 bit)

Linearity

L10 = ±0.10 % option: L05 = ±0,05 % L25 = ±0.25 %

Cable fixing

- M4 = M4 cable fixing
- SB0 = Cable clip

Connection

- M12 = 8 pin socket M12
- D8 = 8 pin socket DIN 45326



Order Code Mating Connector (see accessories p. 82) D8: **CONN-DIN-8F-W** M12: **CONN-M12-8F-G**

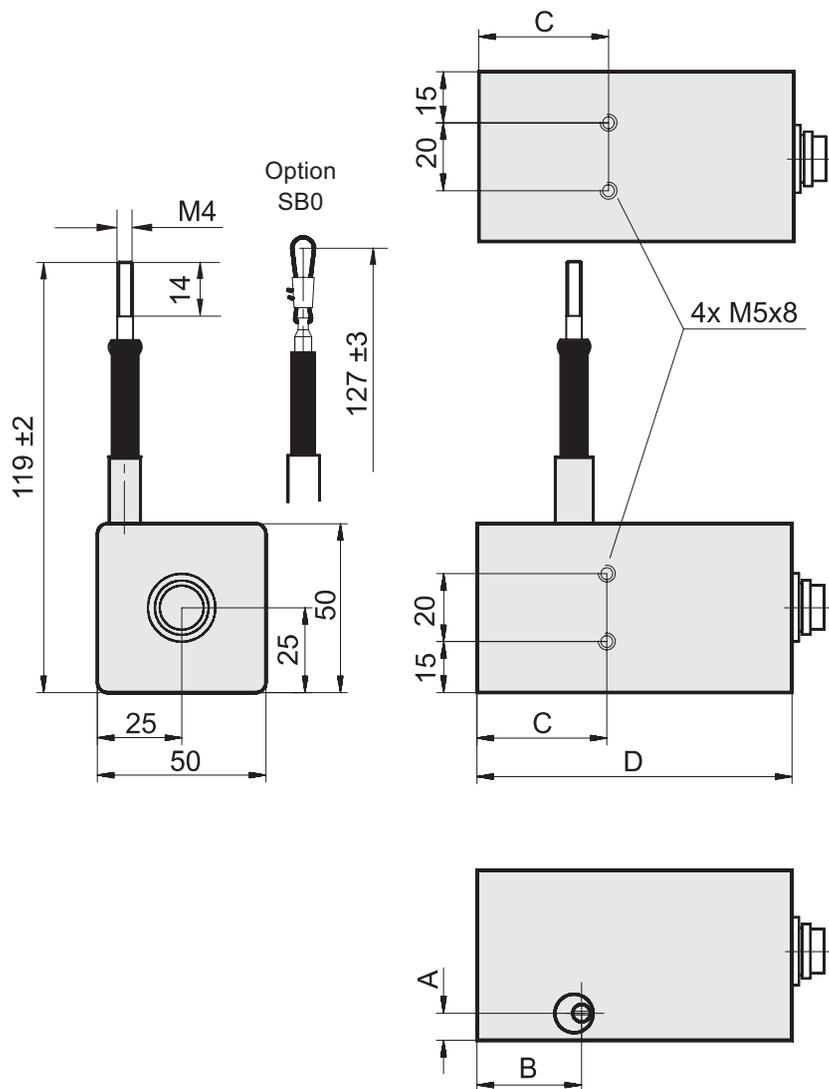
Order Example: **WS10 - 1250 - 10V - L10 - M4 - M12**

Model WS10 with analog or SSI output



Cable Forces typical at 20 °C	Range	Maximum pull-out force	Minimum pull-in force
	mm	[N]	[N]
	100	4.7	3.0
	125	4.6	2.4
	375	7.4	3.9
	500	5.5	2.8
	750	7.6	3.8
	1000	5.3	2.9
	1250	4.6	2.4

Outline drawing



Dimensions informative only.
For guaranteed dimensions consult factory

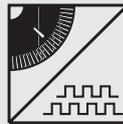
Dimensions (mm)	Range	A	B, C	D (ADS116)
	375; 750	12.5	B=31, C=38.5	93.5 (120.5)
	100; 125; 500	8.0		
1000; 1250	8.0			

Model WS10 with incremental encoder output



Compact sensor for industrial applications

- Protection class IP65
- Measurement range:
0 ... 1250 mm
- With incremental encoder output



Specifications	Outputs	Incremental encoder output with differential push-pull circuit for reliable data transmission. The output is compatible with TTL or HTL.
	Resolution	10 pulses per mm (1/40 mm with external edge counting mode)
	Material	Aluminium and stainless steel. Cable: stainless steel
	Sensing Device	Incremental encoder
	Connector	Male socket 8 pin (M12 or DIN 45326)
	Linearity	±0.05 % full scale
	Protection Class	IP65 (only when the electrical plug is correctly assembled and connected)
	Weight	800 g approx.
	Environmental	
	EMC	Refer to output specification
Temperature	Refer to output specification	

Order Code WS10 Incremental

WS10 - [] - [] - [] - [] - []

Model Name

Measurement Range (in mm)

1250 (all smaller measurement ranges included)

Pulses per mm

10 = 10 pulses per mm

25 = 25 pulses per mm (output PP530 only)

Other numbers of pulses on request

Output (see page 60)

IE24LI = Incremental output TTL compatible inverted

IE24HI = Incremental output HTL compatible inverted

PP530 = Incremental output TTL and HTL compatible

Cable fixing

M4 = M4 cable fixing

SB0 = Cable clip

Connection

M12 = 8 pin socket M12

D8 = 8 pin socket DIN 45326

Order Code Mating Connector (see accessories p. 82) D8: **CONN-DIN-8F-W** M12: **CONN-M12-8F-G**

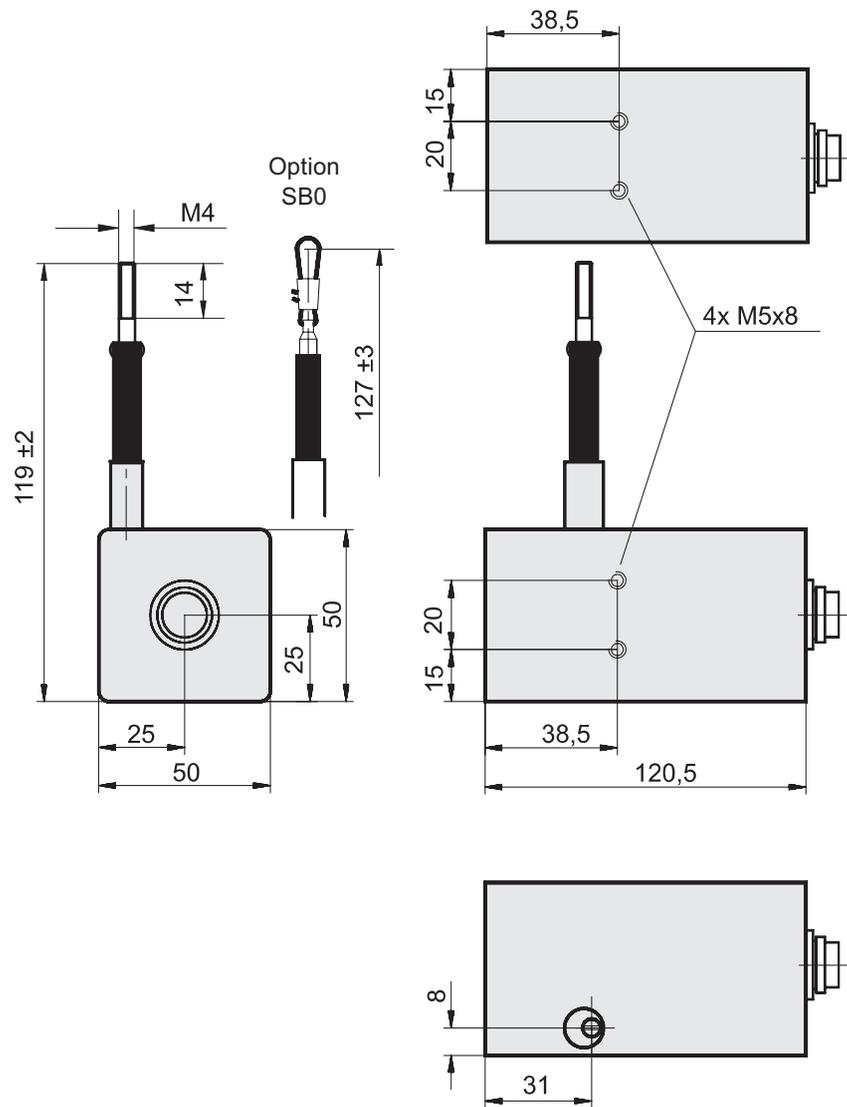
Order Example: **WS10 - 1250 - 10 - IE24HI - M4 - M12**

Model WS10 with incremental encoder output



Cable Forces typical at 20 °C	Resolution	Maximum Pull-out Force [N]	Minimum Pull-in Force [N]
	Pulses per mm		
	10	5.8	3.0

Outline drawing

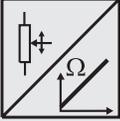


Dimensions informative only.
For guaranteed dimensions consult factory

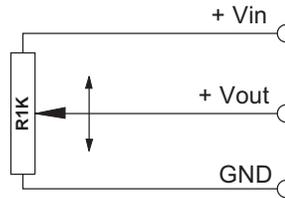
Output Specifications

R1K and 10V for WS position sensors

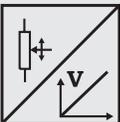


Voltage divider R1K Potentiometer 	Excitation Voltage	32 VDC max. at 1 k Ω (input power 1 W max.)
	Potentiometer Impedance	1 k Ω \pm 10%
	Thermal coefficient	\pm 25 x 10 ⁻⁶ / °C full scale
	Sensitivity	Depends on measurement range, individual sensitivity of sensor specified on label
	Voltage Divider Utilization Range	Approx. 3% ... 97% of full range
	Operating Temperature	-20 ... +85 °C

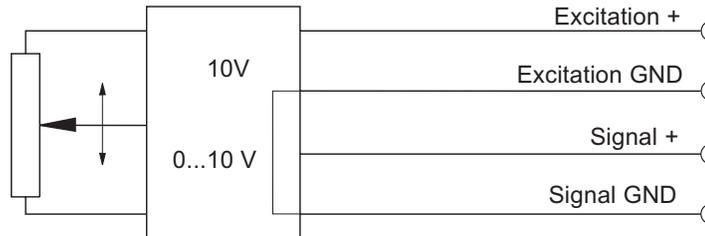
Signal diagram



Note: The potentiometer must be connected as a voltage divider. The input impedance of the following processing circuit should be 10 M Ω min.

Signal conditioner 10V Voltage output 	Excitation Voltage	+18 ... +27 V DC non stabilized
	Excitation Current	20 mA max.
	Output Voltage	0 ... +10 V DC
	Output Current	2 mA max.
	Output Load	> 5 k Ω
	Stability (Temperature)	\pm 50 x 10 ⁻⁶ / °C full scale
	Protection	Reverse polarity, short circuit
	Output Noise	0,5 mV _{RMS}
	Operating Temperature	-20 ... +85 °C
EMC	According to EN 61326:2004	

Signal diagram

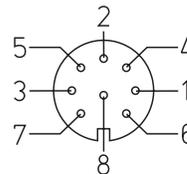


Signal Wiring	Output signals		Cable color	Connector pin no.
	R1K	10V		
+ Vin		Excitation +	White	1
GND		Excitation GND	Brown	2
+ Vout		Signal +	Green	3
		Signal GND	Yellow	4

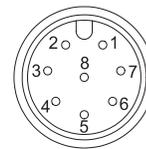
Connection

Mating Connector

View to solder terminals



CONN-DIN-8F-W

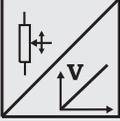


CONN-M12-8F-G

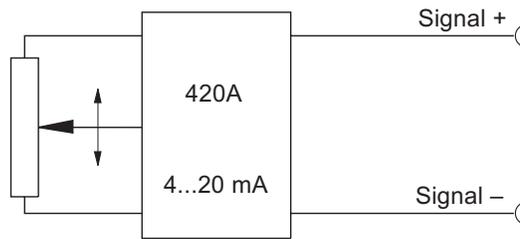
Output Specifications

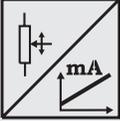
420A and 420T for WS position sensors



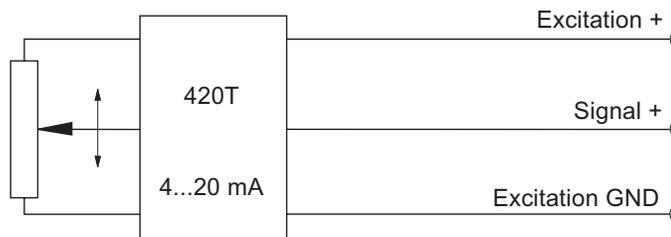
Signal conditioner 420A Current output (2 wire) 	Excitation Voltage	+12 ... 27 VDC non stabilized, measured at the sensor terminals
	Excitation Current	35 mA max.
	Output Current	4 ... 20 mA equivalent to 0 ... 100% range
	Stability (Temperature)	$\pm 100 \times 10^{-6} / ^\circ\text{C}$ full scale
	Protection	Reverse polarity, short circuit
	Output Noise	0.5 mV _{RMS}
	Operating Temperature	-20 ... +85 °C
	EMC	According to EN 61326:2004

Signal Diagram



Signal Conditioner 420T Current output (3 wire) 	Excitation Voltage	+18...+27 V DC non stabilized
	Excitation Current	40 mA max.
	Load Resistor	350 Ω max.
	Output Current	4 ... 20 mA equivalent to 0 ... 100% range
	Stability (Temperature)	$\pm 50 \times 10^{-6} / ^\circ\text{C}$ full scale
	Protection	Reverse polarity, short circuit
	Output Noise	0.5 mV _{RMS}
	Operating Temperature	-20 ... +85 °C
	EMC	According to EN 61326:2004

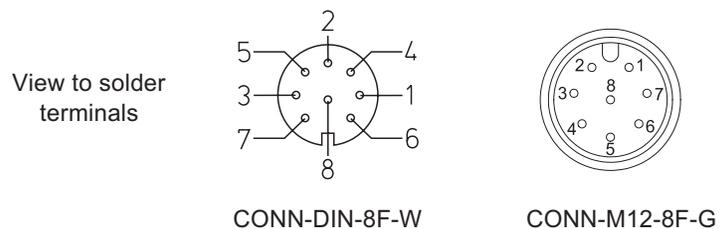
Signal diagram



Signal Wiring	Output signals		Cable color	Connector pin no.
	420A	420T		
Signal +		Excitation +	White	1
Signal -		Excitation GND	Brown	2
		Signal +	Green	3

Connection

Mating Connector

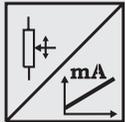
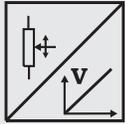


Output Specification

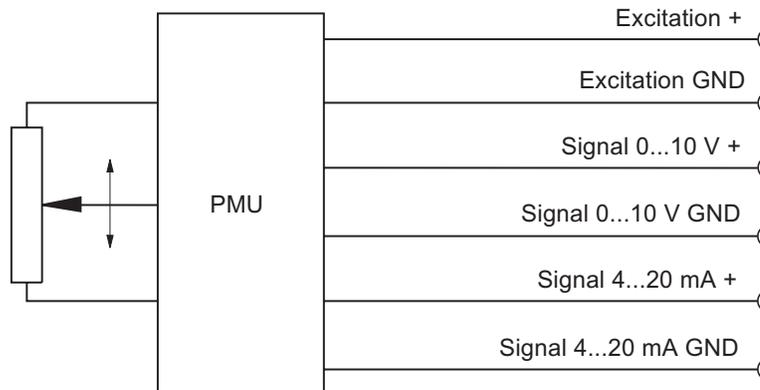
PMU for WS position sensors



Signal Conditioner PMU, adjustable Voltage output and current output (3 wire)	Excitation voltage	+18 ... 27 V DC
	Excitation current	50 mA max.
	Voltage output	0 ... 10 V
	Output current	10 mA max.
	Output load	1 kΩ min.
	Current output	4 ... 20 mA (3 wire)
	Load resistor	500 Ω max.
	Adjustment	
	Activation of offset and gain adjust	Connect with excitation GND (0 V)
	Scalable range	90 % max. full scale
	Stability (Temperature)	$\pm 50 \times 10^{-6} / ^\circ\text{C}$ full scale
	Protection	Reverse polarity, short circuit
	Output noise	1 mV _{eff}
Operating temperature	-20 ... +85 °C	
EMC	According to EN 61326:2004	



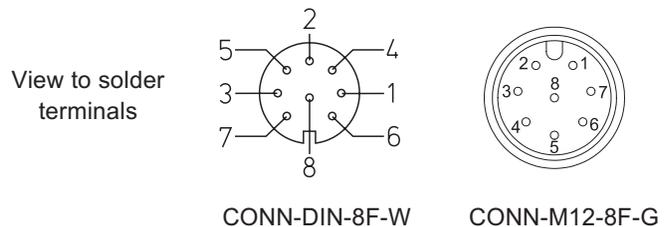
Signal diagram



Signal wiring	Output signals	Connector pin no.
	Excitation +	1
	Excitation GND	2
	Signal 0...10 V +	3
	Signal 0...10 V GND	4
	Signal 4...20 mA +	5
	Signal 4...20 mA GND	6
	Offset	7
	Gain	8

Connection

Mating Connector



Output Specification

ADSI16 for WS position sensors

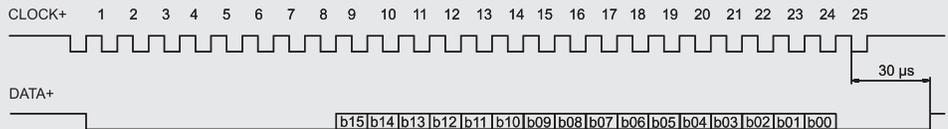


- Resolution 16 bit, data transmission synchronous serial/SSI
- Optional available with 12 bit (ADSI) or 14 bit (ADSI14) resolution
- No loss of data at power-down
- Easy to connect to PLC's with SSI input circuit

Description

The sensing device of the ADSI is a precision potentiometer. The position information is given by an analog/digital converter output serialized as a data word. Data transmission takes place by means of the signals CLOCK and DATA. The processing unit (PLC, Micro-computer) sends pulse sequences which clock the data transmission with the required transfer rate. With the first falling edge of a pulse sequence the position of the sensor is recorded and stored. The following rising edges control the bit-by-bit A/D conversion, encoding and output of the data word. After a delay time the next new position information will be transmitted.

Data Format (Train of 26 Pulses)

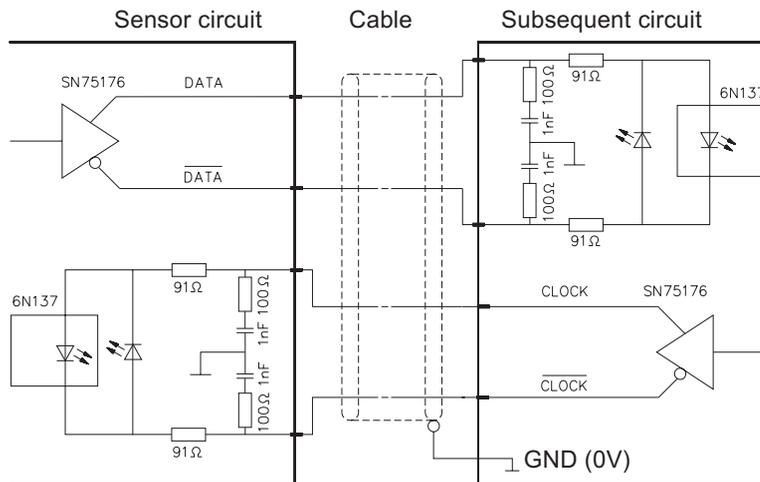


Signal Conditioner ADSI A/D converted synchronous serial



Output	EIA RS-422, RS-485, short-circuit proof
Excitation voltage	11 ... 27 VDC
Excitation current	200 mA max.
Clock frequency	70 ... 500 kHz
Code	Gray code, continuous progression
Delay between pulse trains	T=30 μs min.
Resolution	16 bit (65536 counts) full scale; optional 12 bit or 14 bit
Stability (temperature)	±50 x 10 ⁻⁶ / °C full scale
Operation temperature	-20 ... +85 °C
EMC	According to EN 61326:2004

Recommended Processing Input Circuit



Transmission rate

Cable length	Baud rate
< 50 m	< 300 kHz
< 100 m	< 100 kHz

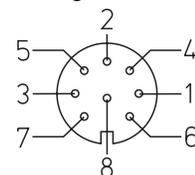
Note:

Extension of the cable length will reduce the maximum transmission rate. The signals CLOCK/CLOCK and DATA/DATA must be connected in a twisted pair cable, shielded per pair and common.

Signal Wiring

Signal names	Connector pin no.
Excitation +	1
Excitation GND (0V)	2
CLOCK	3
CLOCK	4
DATA	5
DATA	6
Screen	not connected

Mating connector: view to solder terminals



CONN-DIN-8F-W



CONN-M12-8F-G

Output Specifications

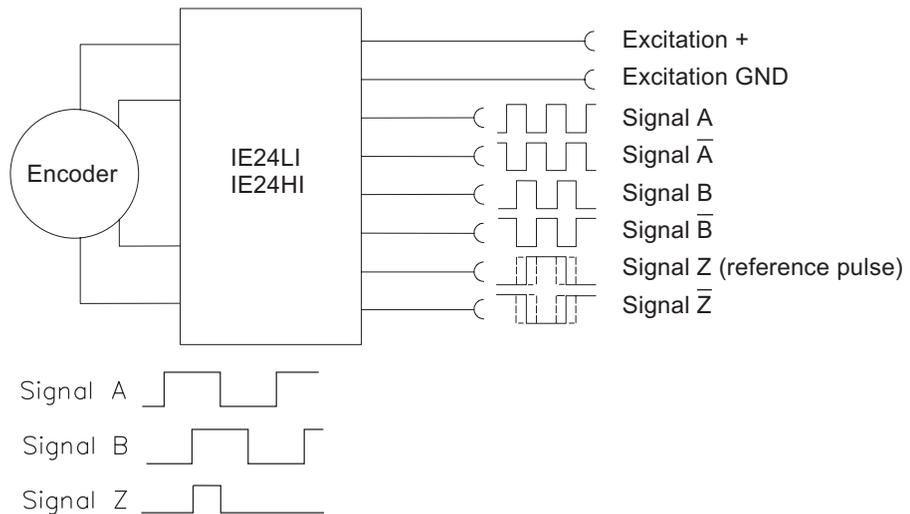
IE24LI and IE24HI for WS position sensors



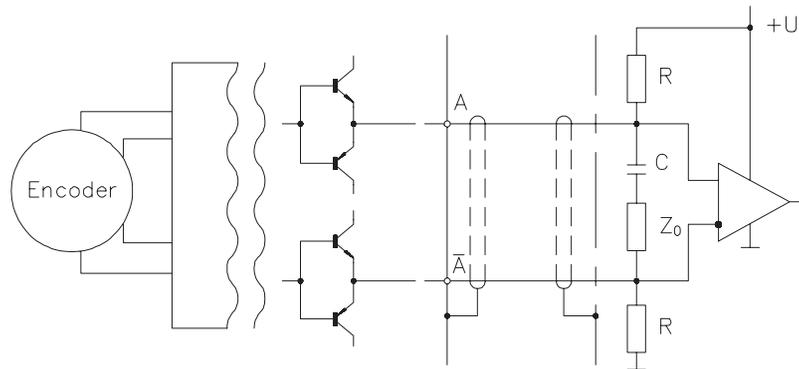
IE24LI and IE24HI incremental	IE24LI		IE24HI
	Excitation voltage	5 V DC $\pm 10\%$	
Excitation current	100 mA max.		
Output frequency	200 kHz		
Output	Push-pull and inverted signals		
Output current	10 mA max.		
Output voltage	Depending on the excitation voltage		
Stability (temperature)	$\pm 20 \times 10^{-6} / ^\circ\text{C}$ f.s. (sensor mechanism)		
Operation temperature	-20 ... +85 $^\circ\text{C}$		
Protection	Short circuit		
EMC	According to EN 61326:2004		



Output signals



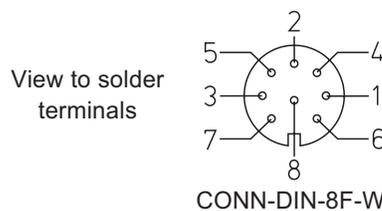
Output circuit and recommended processing input circuit



Signal wiring	Output signals	Cable color	Connector pin no.
	Excitation +	Brown	1
	Excitation GND	White	2
	Signal B (A + 90°)	Grey	3
	Signal A	Green	4
	Signal B-bar	Pink	5
	Signal A-bar	Yellow	6
	Signal Z (reference pulse)	Blue	7
	Signal Z-bar	Red	8

Connection

Mating connector



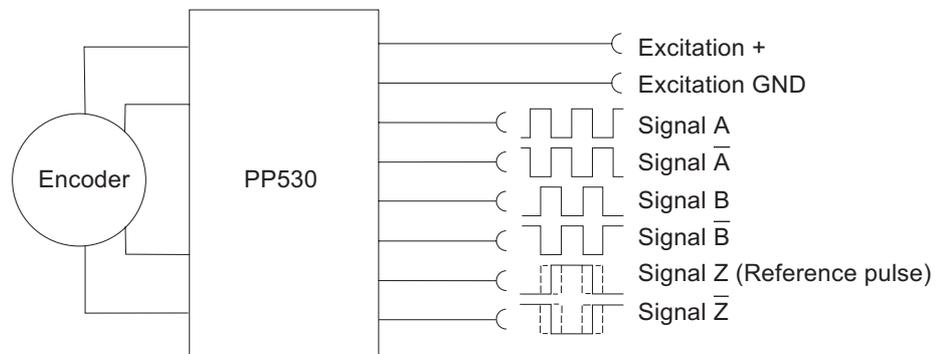
Output Specification

PP530 for WS position sensors

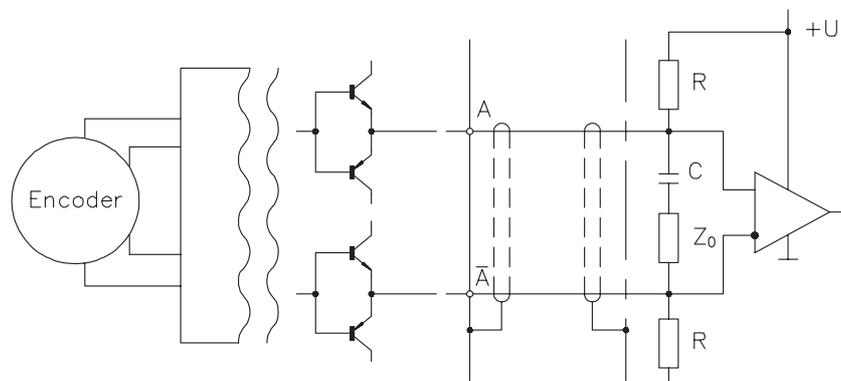


Signal Conditioner PP530 Incremental 	Excitation Voltage	+5 ... +30 VDC
	Excitation Current	200 mA max.
	Output Frequency	200 kHz max.
	Output	Linedriver, Push-Pull, CMOS, TTL and HTL compatible
	Output Current	30 mA max., short circuit protection
	Output Voltage	Depends on the excitation voltage (e.g. to obtain TTL-signals the excitation must be 5 V.) Compatible to EIA RS-422/RS-485
	Stability (Temperature)	$\pm 20 \times 10^{-6}$ / K full scale (sensor mechanism)
	Operation Temperature	-10 ... +70 °C
	Storage Temperature	-30 ... +80 °C
	Transition Time Positive Edge	250 ns
	Transition Time Negative Edge	250 ns
	Protection	Reverse polarity, short circuit
	EMC	According to EN61326:2004

Signal Diagram



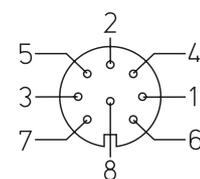
Recommended Processing Circuit



Signal Levels	Excitation	Level	$I_a \leq 5 \text{ mA}$	$I_a \leq 25 \text{ mA}$	$-I_a \leq 5 \text{ mA}$	$-I_a \leq 25 \text{ mA}$
	5 V	U_{aHigh}	$>4.2 \text{ V}$	$>4.2 \text{ V}$	$>4.1 \text{ V}$	$>3.8 \text{ V}$
5 V	U_{aLow}	$<0.5 \text{ V}$	$<1.2 \text{ V}$	$<0.4 \text{ V}$	$<0.4 \text{ V}$	
24 V	U_{aHigh}	$>23.5 \text{ V}$	$>23.5 \text{ V}$	$>23.5 \text{ V}$	$>22.5 \text{ V}$	
24 V	U_{aLow}	$<0.5 \text{ V}$	$<1.2 \text{ V}$	$<0.4 \text{ V}$	$<0.4 \text{ V}$	

Signal Wiring / Connection	Output signals	Connector CONN-DIN-8F
	Excitation +	1
Excitation GND (0V)	2	
Signal B (A + 90°)	3	
Signal A	4	
Signal B-bar	5	
Signal A-bar	6	
Signal Z (reference pulse)	7	
Signal Z-bar	8	

Mating connector
View to solder terminals



CONN-DIN-8F-W