First Edition Dec 4, 2003 LCD Module Technical Specification **Final Revision** ***** T-51750GD065J-FW-AA Type No. I. Sato Approved by (Quality Assurance Division) 1 Checked by (ACI Engineering Division) Vaguni Prepared by (Module Coordination Group) Table of Contents **Revision History** Date Page Comment Rev.

1. General Specifications

Operating Temperature	: min. 0 deg. to max. 60 deg.						
Storage Temperature	: min. –25 deg. to max. 70 deg.						
Resolution	: 640 x 3 [R.G.B] (W) x 480 (H) dots						
Dot pitch	: 0.069 x 3 [R.G.B] (W) x 0.207 (V) mm						
Pixel arrangement	: RGB-Stripe						
Color depth	: 262,144 colors						
Active Viewing Area	: 132.5 (W) x 99.4 (H) mm						
Outline dimensions *	: 158.0 (W) x 120.36 (H) x 11.55 (D) mm * Excluding backlight cables.						
Weight	: 190 g typ.						
LCD type	: Normally white-mode / Transmissive						
Viewing angle	: 6:00						
Interface	: 18-bit parallel data transfer (6-bit / color)						
Backlight *	: CCFL, Edge lighting type 2-tubes, replaceable <u>* Backlight driving DC/AC inverter is not built in this module.</u>						
Surface Treatment	: AGLR Coating (Low Reflectance)						
Drawings	: Dimensional Outline UE-311848						

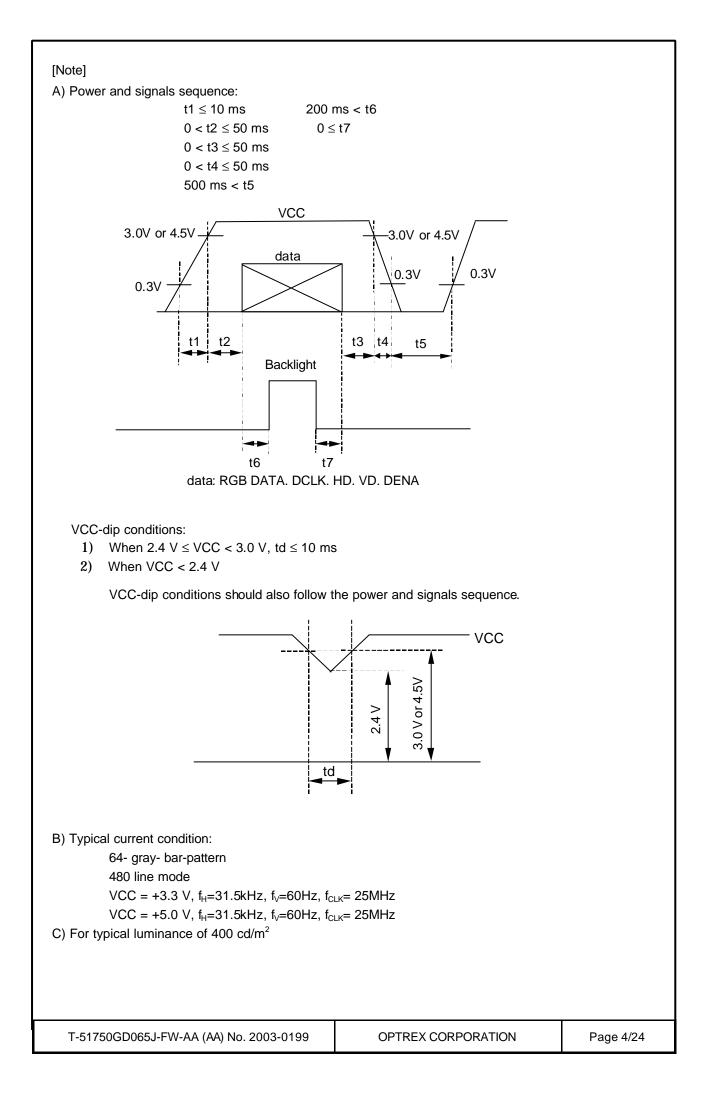
2. Electrical specifications

2.1. Absolute Maximum Ratings

Parameter	Symbol	Conditions	Min.	Max.	Unit
Supply Voltage for LCD	VCC	-	0	5.5	V
Logic Input Voltage	VI	-	0	7.0	V

2.2. DC characteristics

(1) TFT-LCD					Ambient	Tempera	ture : Ta = 25°C
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltage	s for LCD	VCC	3.0	3.3	3.6	V	for 3.3V system
Note A)		VCC	4.5	5.0	5.5	V	for 5V system
Power Supply Currents	ICC	-	240		mA	for 3.3V system	
Note B)			-	180		mA	for 5V system
Pormissivo input ripple	Voltago	VRP	-		100	mVp-p	VCC=+3.3V
Permissive input ripple	Permissive input ripple Voltage				100	mVp-p	VCC=+5.0V
Logic Input Voltage	High	VIH	2.4		5.5	V	VCC=MAX
	Low	VIL	0		0.8	V	VCC=MIN



2.3. AC Chara	cteristic					
	ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
	Frequency	f _{CLK}	20	25	30	MHz
DCLK	Period	t _{CLK}	33.3	40	50	ns
DCLK	Low Width	t _{WCL}	10			ns
	High Width	t _{WCH}	10	-		ns
DATA (R,G,B,DENA,	Set up time	t _{DS}	5			ns
HD, VD)	Hold time	t _{DH}	5			ns
	Horizontal Active Time	t _{HA}	640	640	640	t _{CLK}
	Horizontal Front Porch	t _{HFP}	0			t _{CLK}
5514	Horizontal Back Porch	t _{HBP}	7			t _{CLK}
DENA	Vertical Active Time	t _{vA}	480	480	480	t _H
	Vertical Front Porch	t_{VFP}	1	20		t _H
	Vertical Back Porch	$t_{\sf VBP}$	8	20		t _H
	Frequency	f _H	27	31.5	38	kHz
HD	Period	t _H	26.3	31.7	37.0	μs
	Low Width	t_{WHL}	5			t _{CLK}
	Frequency	f_V	55	60	70	Hz
VD	Period	t _v	14.3	16.7	18.2	ms
	Low Width	t _{WVL}	3			t _H

[Note]

1) DATA is latched at fall edge of DCLK in this timing specification.

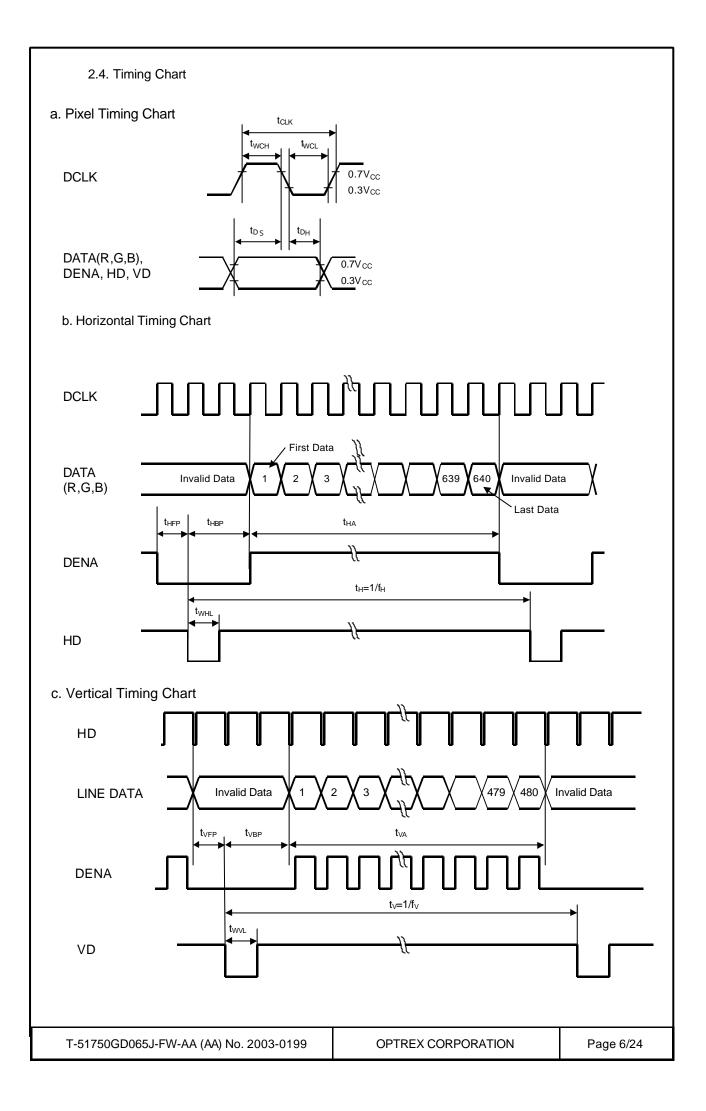
2) Polarities of HD and VD are negative in this specification.

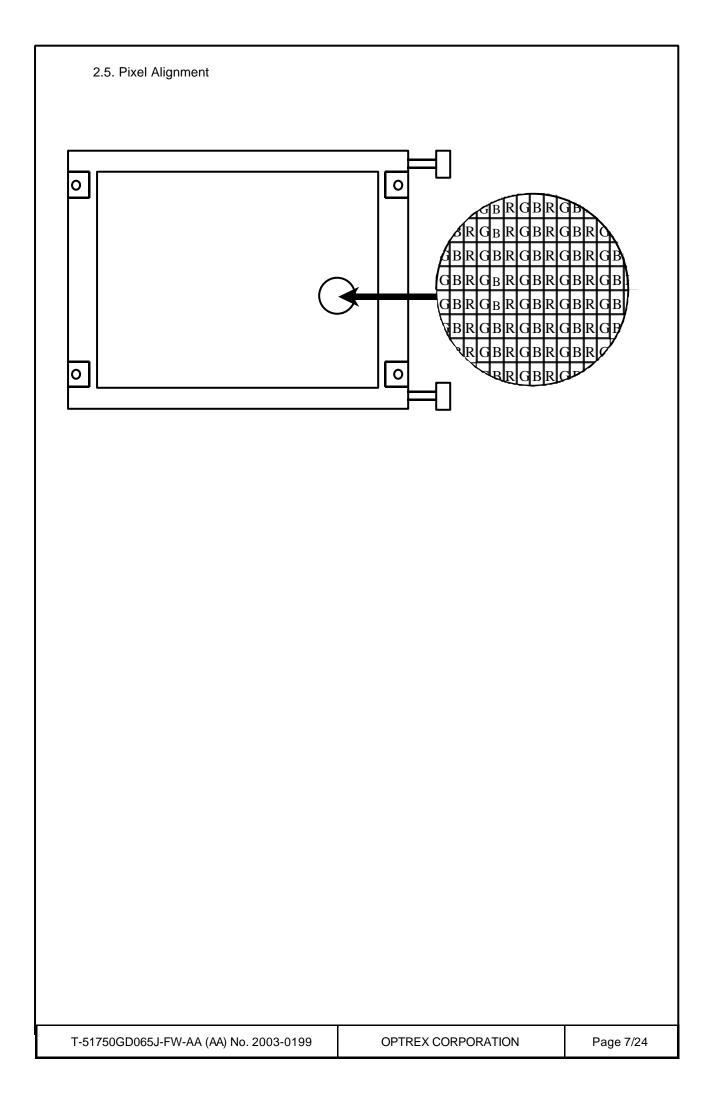
3) DENA (Data Enable) should always be positive polarity as shown in the timing specification.

4) DCLK should appear during all invalid period, and HD should appear during invalid period of frame cycle.5) Accepted only 640 data and 480 lines.

5) Accepted only 640 data and 480 lines.

6) REV should be stable during operation.





2.6. Color Data Assignment

		R DATA			G DATA				B DATA										
COLOR	INPUT	MSI	3	-	-	-	LSB	MSE	3	-			LSB	MSE	3	-	-	-	LS
	DATA	R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	В3	B2	B1	в
	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	C
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	C
BASIC	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
COLOR	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	(
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	RED (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	(
	RED (1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	(
	RED (2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	(
RED																			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	(
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	(
	GREEN (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	(
	GREEN (1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	(
	GREEN (2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	(
GREEN																			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	C
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	C
	BLUE (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C
	BLUE (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	(
BLUE																			
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	(
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level. Higher n means brighter level.

2) Data 1:High, 0: Low

2.7. Inverted Scan Capability

This module has the capability of inverting scan direction by signaling from controller. Note that scan direction cannot be changed during operation.

The following figure shows the relation between the display position and the scan direction.

DISPLAY POSITION

Normal scan: RE	EV = "L"
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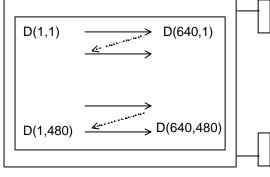
D(1, 1)	D(2, 1)		D(X, 1)		D(639, 1)	D(640, 1)
D(1,2)	D(2,2)		D(X, 2)		D(639, 2)	D(640, 2)
		+	+	+	1	1
D(1, Y)	D(2, Y)		D(X, Y)		D(639, Y)	D(640, Y)
		+	+	+		1
D(1,479)	D(2,479)		D(X,479)		D(639,479)	D(640,479)
D(1,480)	D(2,480)		D(X,480)		D(639,480)	D(640,480)

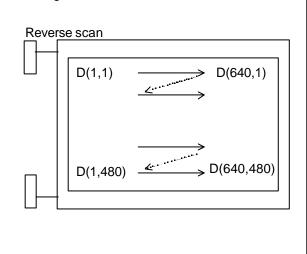
Reverse scan: REV = "H"

D(640,480)	D(639,480)		D(X,480)		D(2,480)	D(1,480)
D(640,479)	D(639,479)		D(X,479)		D(2,479)	D(1,479)
ł		+	+	+	-	1
D(640, Y)	D(639, Y)		D(X, Y)		D(2, Y)	D(1, Y)
ł	ł	+	+	+	1	1
D(640, 2)	D(639, 2)		D(X, 2)		D(2,2)	D(1, 2)
D(640, 1)	D(639, 1)		D(X, 1)		D(2, 1)	D(1, 1)

The following drawing shows the relationship between the viewing direction and the scan direction.







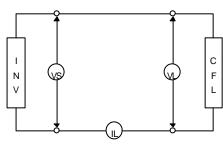
1.1.Lighting Specifications

						Ta	=25°C
Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units	Notes
Lamp Voltage	VL	-	-	320	-	Vrms	1
Lamp Current	IL.	-	-	6.0	7.0	mArms	2
Starting Voltage	Vs	-	-	-	520	Vrms	3
Surface Luminance	L	l∟=6mA	-	4800	-	cd/m ²	4
Average Life	Tal	l∟=6mA	30,000	-	-	hrs	5

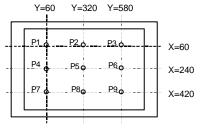
Note 1 :The voltage (r.m.s.) to maintain the electric discharge of the lamp. It is measured after lighting for 3 minutes .

- Note 4 :Surface Luminance is specified by the average of 9 luminance values measured at each point shown above after 20 minutes power on with the all ON pattern adjusted to maximum contrast and the dimming control of 100%. (maximum brightness)
- Note 5 : CFL Life is defined as time period that the actual luminance becomes 50% or lower of its initial value.

The Average life time of CFL is defined as the time when half or more of the testing CFLs have become less bright than 50% of the initial brightness at continuous operation.



CFL Testina Circuit



Measurement Points

Recommended Inverter : S-12645 (Produced by ELEVAM)

Note 2 :The current (r.m.s.) to flow through the lamp with the electric discharge. It is measured after lighting for 3 minutes.

Note 3 :The voltage at starting the electric discharge when the voltage is increased gradually from 0V.

3. Optical Specifications

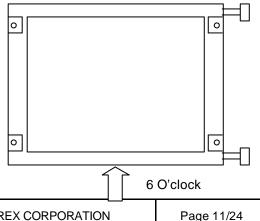
Item		Symbol	Co	nditio	ons	Sta	andard Va	lue	Unit	Method of	Remark
item		Symbol	θ	ø	С	Min.	Тур.	Max.	Unit	Measure	Reman
Brightness		В	0°	0°		300	400	-	cd/m ²		Note5-1
Contrast		CR	Be Viev			150	300	-	-		
	D 1	Rx	0 °	0°		0.52	0.55	0.58	-		
	Red	Ry	0°	0°	\checkmark	0.31	0.34	0.37	-		
		Gx	0 °	0°		0.28	0.31	0.34	-	(Fig.5-1)	
Color	Green	Gy	0 °	0 °		0.53	0.56	0.59	-	(1 19.0 1)	
Coordinates		Вx	0°	0°		0.12	0.15	0.18	-		
	Blue	Ву	0°	0°		0.14	0.17	0.20	-		
		Wx	0 °	0 °		0.28	0.31	0.34	-		
	White	Wy	0°	0°		0.33	0.36	0.39	-		
Brightness Unif	ormity	-	0 °	0°		0.7	-	-	-	(Fig.5-2)	
Vertical	Up	θυ	-	0°	≥10	-	30	-	Degree		
Viewing Angle	Down	θ_{D}	-	0°	≥10	-	60	-	Degree	(E: 5 0)	
Horizontal	Left	ф_	0 °	-	≥10	-	55	-	Degree	(Fig.5-3)	
Viewing Angle	Right	ф _R	0°	-	≥10	-	55	-	Degree		
Response	Rise	τr	0°	0°		-	15	-	ms		
Time	Decay	τd	0 °	0°		-	16	-	ms	(Fig.5-4)	
Haze		н				-	5	-	%		
Temper	s for Mea ment: Da ature: 25	asuring ark room ±5°C					light.				
Humidit	y: 40~70	%RH	it mor	e ther	n 30 m	inutes. d	riving vol	tage is se	et for opt	imal	

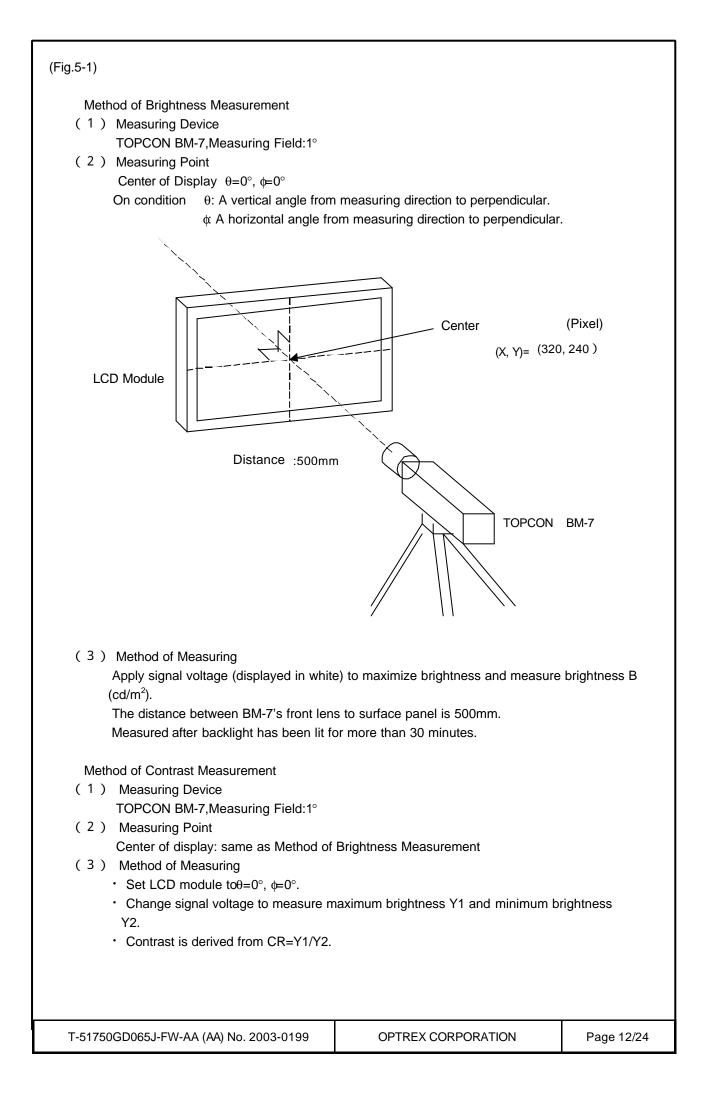
After backlight has been lit more then 30 minutes, driving voltage is set for optimal contrast to measure center of display.

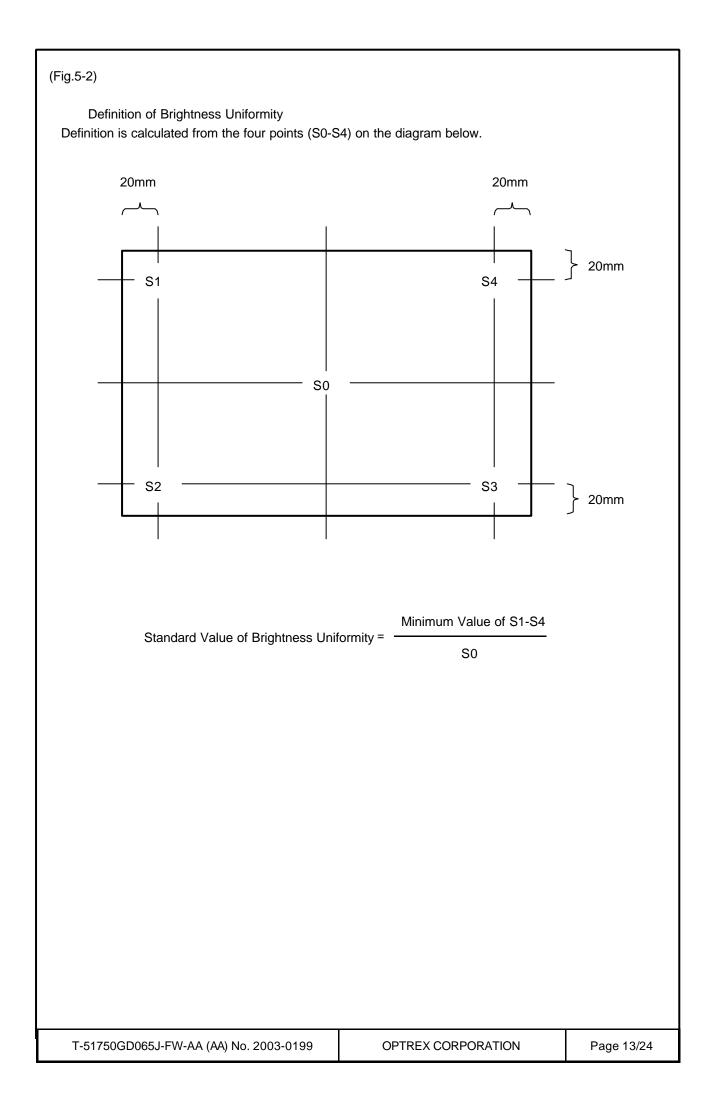
Measure by the specified inverter or similar product.

Condition: IL=6.0 mA, FL=58 kHz

• Optimal viewing angle (The angle with best contrast)





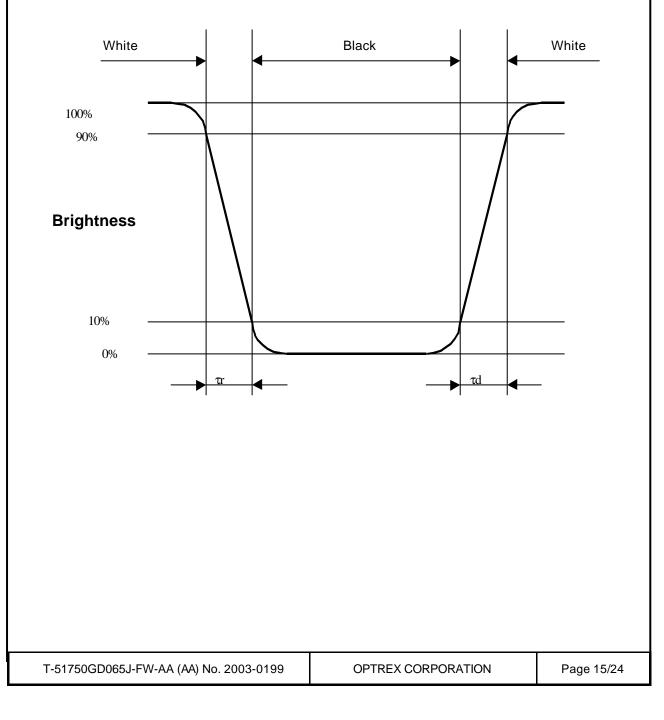


(Fig.5-3)		
Method of Viewing Angle Measurement (1) Measuring Device TOPCON BM-7,Measuring Field:1°		
(2) Measuring PointCenter of display : Same as Method	of Brightness Measurement	
 (3) Angle of Measuring θ: An angle vertical to perpendicular li φ An angle horizontal to perpendicula 	_	
Τ	emperature	
	Rotation Table(θ , ϕ)	
TOPCON BM-7	e e e e e e e e e e e e e e e e e e e	
	rol Unit & n Generator	
(4) Method of Measuring Set rotation table to ϕ =0° and set BM-7 to contridirection of horizontal viewing angle ϕ . Also set to measure angle± θ for up and down direction of	rotation table to $\phi=90^{\circ}$ and set BM-7 to co	
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(Fig.5-4)

Measuring Response Time

- (1) Measuring Device TOPCON BM-7,Measuring Field:1° Tektronix Digital Oscilloscope
- (2) Measuring Point Center of display, same as Method of Brightness Measurement
- (3) Method of Measuring
 - Set LCD panel to θ =0°,and ϕ =0°.
 - Input white \rightarrow black \rightarrow white to display by switching signal voltage.
 - If the luminance is 0% and 100% immediately before the change of signal voltage, then τr is optical response time during the change from 90% to 10% immediately after rise of signal voltage, and τd is optical response time during the change from 10% to 90% immediately after decay of signal voltage.



4. I/O Terminal

4.1 Pin assignment

CN 1(INTERFACE SIGNAL)

Used connector: DF9B-31P-1V (Hirose)

Corresponding connector: DF9B-31S-1V (Hirose)

Pin No.	Symbol	Function
1	GND	
2	DCLK	Clock signal for sampling catch data signal
3	HD	Horizontal sync signal
4	VD	Vertical sync signal
5	GND	
6	R0	Red data signal(LSB)
7	R1	Red data signal
8	R2	Red data signal
9	R3	Red data signal
10	R4	Red data signal
11	R5	Red data signal(MSB)
12	GND	
13	G0	Green data signal(LSB)
14	G1	Green data signal
15	G2	Green data signal
16	G3	Green data signal
17	G4	Green data signal
18	G5	Green data signal(MSB)
19	GND	
20	B0	Blue data signal(LSB)
21	B1	Blue data signal
22	B2	Blue data signal
23	B3	Blue data signal
24	B4	Blue data signal
25	B5	Blue data signal(MSB)
26	GND	
27	DENA	Data enable signal(to settle the viewing area)
28	VCC	Power Supply (DC 3.3V or 5V)
29	VCC	Power Supply (DC 3.3V or 5V)
30	TEST	This pin should be open. Test signal output for only internal test use.

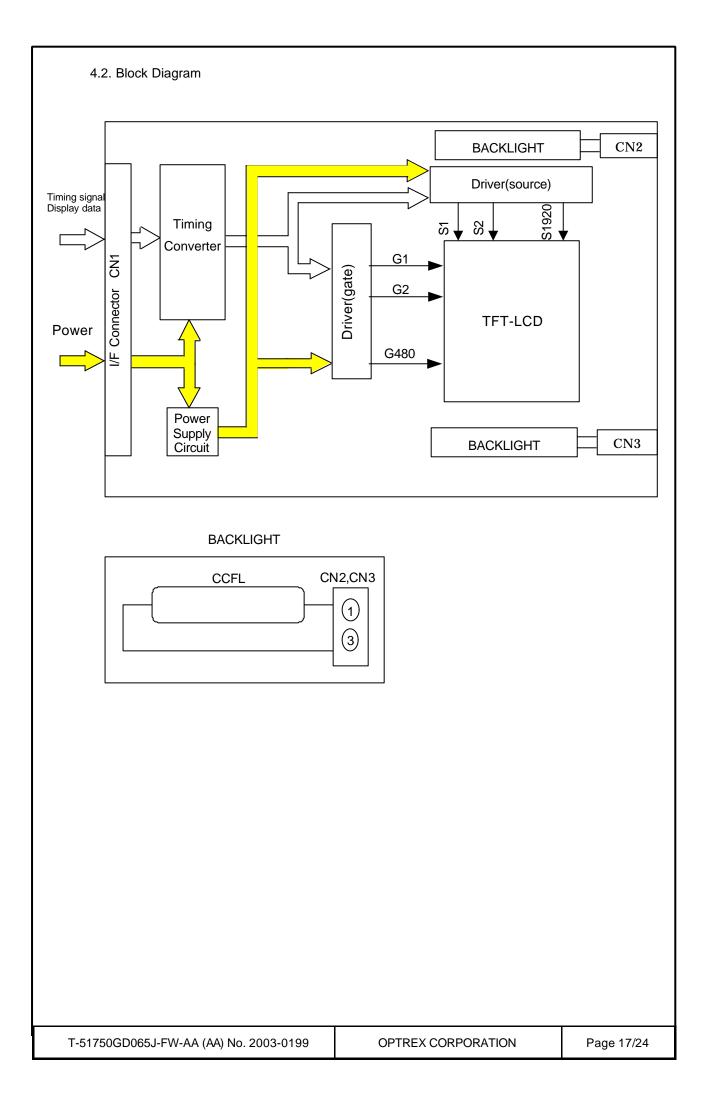
*) The shielding case is connected with GND

CN 2, CN 3 (BACKLIGHT)

Backlight-side connector: BHR-02(8.0)VS-1N(JST) Inverter-side connector: SM02(8.0)B-BHS(JST)

Pin No.	Symbol	Function	
1	CTH	VBLH(High Voltage)	
3	CTL	VBLL(Low Voltage)	
[Note] VBL	.H-VBLL = `	VL	

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Conc	litions: Unless otherwise spec Temperature: 20±5°C Humidity : 65±5%RH tests will be not conduc		will be conducted under the following condition	
No.	Parameter		Conditions	Notes
1	High Temperature Operating	60°C, 96hrs (operation state)		
2	Low Temperature Operating	0°C, 96hrs (operation state)		
3	High Temperature Storage	70°C, 96hrs		
4	Low Temperature Storage	-25°C, 96hrs		
5	Damp Proof Test	40°C,90~95%RH, 96hrs		
6	Vibration Test	Sweep t	cy:10-57Hz/Vibration width(one side):0.075mm :58-500Hz/Gravity:9.8m/s ² ime:11minutes iod:3hrs for each direction of X,Y,Z	3
7	Shock	Wavefor Number One	evel:490m/s ² m:half sinusoidal wave, 11ms of shocks : shock input in each direction of three mutually endicular axis for a total of six shock inputs	
8	Shock Test	To be measured after dropping from 60cm high on		
Note	1: No dew condensation to be of	the cond	G D C G D C B G C G C C Edge dropping B,C,D edge : once Face dropping E,F,G face : once	
	 2: The function test shall be con Temperature and humidity after 3: Vibration test will be conducted 	er remove	-	

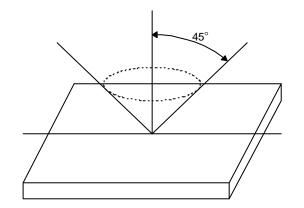
6. Appearance Standards

6.1. Inspection conditions

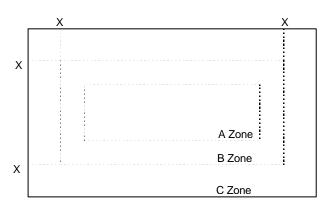
The LCD shall be inspected under 40W white fluorescent light.

The distance between the eyes and the sample shall be more than 30cm.

All directions for inspecting the sample should be within 45° against perpendicular line.



6.2. Definition of applicable Zones



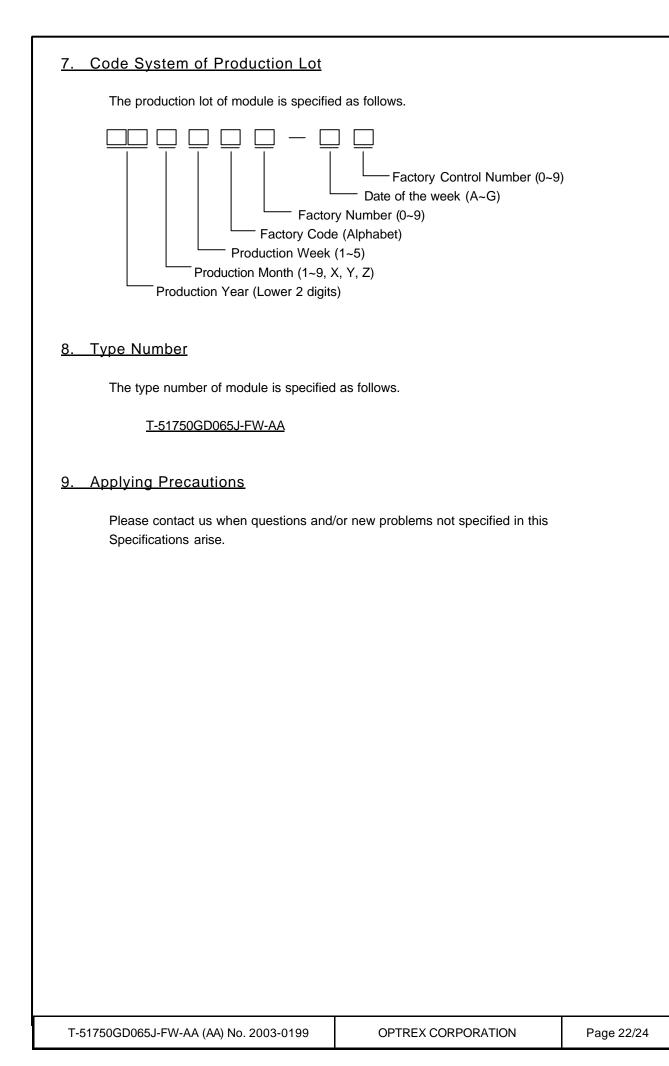
X : Maximum Seal Line

A Zone : Active display area

B Zone : Out of active display area up to viewing area

C Zone : Rest parts

A Zone + B Zone = Viewing area



10. Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

- 1) Liquid crystal display devices
- 1. The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
- 2. The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2) Care of the liquid crystal display module against static electricity discharge.
 - 1. When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
 - 2. Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
 - 3. Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3) When the LCD module alone must be stored for long periods of time:
- 1. Protect the modules from high temperature and humidity.
- 2. Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
- 3. Protect the modules from excessive external forces.
- 4) Use the module with a power supply that is equipped with an overcurrent protector circuit, since the module is not provided with this protective feature.
- 5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.
- 7) For models which use CFL:
- 1. High voltage of 1000V or greater is applied to the CFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
- 2. Protect CFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
- 3. The use of CFLs for extended periods of time at low temperatures will significantly shorten their service life.
- 8) For models which use touch panels:
- 1. Do not stack up modules since they can be damaged by components on neighboring modules.
- 2. Do not place heavy objects on top of the product. This could cause glass breakage.
- 9) For models which use COG,TAB,or COF:
 - 1. The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
 - 2. Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

10)Models which use flexible cable, heat seal, or TAB:

- 1. In order to maintain reliability, do not touch or hold by the connector area.
- 2. Avoid any bending, pulling, or other excessive force, which can result in brokenconnections.
- 11) have an adverse effect on connecting parts (LCD panel-TCP / HEAT SEAL / FPC / etc., PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC, etc.,) depending on its materials.Please check and evaluate these materials carefully before use.
- 12)In case of acrylic plate is attached to front side of LCD panel, cloudiness (very small cracks) can occur on acrylic plate, being influenced by some components generated from polarizer film. Please check and evaluate those acrylic materials carefully before use.

11. Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- 1. We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
- 2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- 3. We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
- 4. When the product is in CFL models, CFL service life and brightness will vary According to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.
- 5. We cannot accept responsibility for intellectual property of a third party, which may arise through the application of our product to your assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.
- 6. Optrex will not be held responsible for any quality guarantee issue for defect products judged as Optrex-origin longer than 2 (two) years from Optrex production or 1(one) year from Optrex, Optrex America, Optrex Europe delivery which ever comes later.

