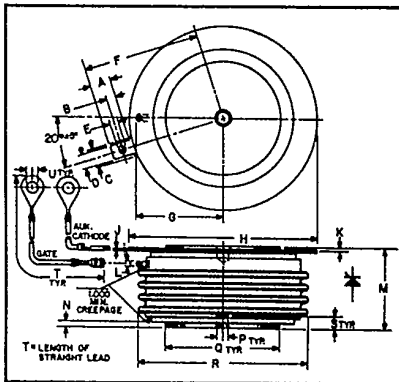


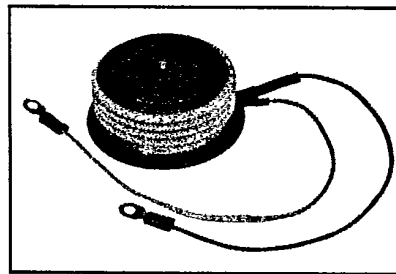
**C390__X500**

Powerex, Inc. Hillis Street, Youngwood, Pennsylvania 15697 (412) 925-7272

Powerex Europe, S.A., 428 Ave. G. Durand, BP107, 72003 LeMans, France (43) 72.75.15

Phase Control SCR**620 Amperes Avg****100-600 Volts****C390__X500****Outline Drawing**

Dimensions	Inches		Millimeters	
	Min.	Max.	Min.	Max.
A	.240	.260	6.096	6.604
B	.110	.130	2.794	3.302
C	.245	—	6.223	—
D	.186	.191	4.724	4.851
E	.060	.075	1.524	1.905
F	—	1.430	—	36.32
G	—	1.065	—	27.051
H	2.200	2.500	55.88	63.50
J	.011	.019	2.794	3.483
K	.030	.130	.762	3.302
L	.056	.060	1.422	1.524
M	1.000	1.065	25.40	27.05
N	.030	.096	.762	2.438
P	.130	.150	3.302	3.810
Q	1.300	1.345	33.02	34.16
R	—	2.150	—	54.61
S	.067	.803	1.702	2.110
T	12.200	12.360	309.9	313.9
U	.137	.153	3.480	3.886

**C390__X500****Phase Control SCR****620 Amperes/100-600 Volts****Description**

Powerex Silicon Controlled Rectifiers (SCR) are designed for phase control applications. These are all-diffused, Press-Pak (Pow-R-Disc) devices employing the field-proven amplifying (di/namic) gate.

Features:

- ☐ Low On-State Voltage
- ☐ High di/dt
- ☐ High dv/dt
- ☐ Hermetic Packaging
- ☐ Excellent Surge and I²t Ratings

Applications:

- ☐ Power Supplies
- ☐ Battery Chargers
- ☐ Motor Control
- ☐ Light Dimmers
- ☐ VAR Generators

Ordering Information

Example: Select the complete nine digit part number you desire from the table - i.e. C390DX500 is a 400 Volt, 620 Ampere Phase Control SCR.

Type	Voltage		Current
	V _{ORM} V _{RRM}	Code	
C390__X500	100	A	620
	200	B	
	300	C	
	400	D	
	500	E	
	600	M	



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C390_X500

Phase Control SCR

620 Amperes Avg/100-600 Volts

Absolute Maximum Ratings

	Symbol	C390_X500	Units
RMS On-State Current	$I_{T(RMS)}$	975	Amperes
Average On-State Current	$I_{T(av)}$	620	Amperes
Peak One-Cycle Surge (Non Repetitive) On-State Current (60Hz)	I_{TSM}	10,000	Amperes
Peak One-Cycle Surge (Non-Repetitive) On-State Current (50Hz)	I_{TSM}	9500	Amperes
Critical Rate-of-Rise of On-State Current (Non-Repetitive)	di/dt	400	Amperes/ μs
Critical Rate-of-Rise of On-State Current (Repetitive)	di/dt	150	Amperes/ μs
I^2t (for Fusing), One Cycle at 60Hz	I^2t	416,500	A ² sec
Peak Gate Power Dissipation, 40 μ sec Pulse	P_{GM}	200	Watts
Average Gate Power Dissipation	$P_{G(av)}$	5	Watts
Storage Temperature	T_{STG}	-40 to 150	°C
Operating Temperature	T_J	-40 to 125	°C
Mounting Force ^①		1800 to 2200	lb.
Mounting Force ^①		8 to 9.8	kN

Electrical and Thermal Characteristics

Characteristics	Symbol	Test Conditions	C390_X500	Units
Voltage—Blocking State Maximums				
Forward Leakage, Peak	I_{DRM}	$T_J = 125^\circ C, V = V_{DRM}$	50	mA
Reverse Leakage, Peak	I_{RRM}	$T_J = 125^\circ C, V = V_{RRM}$	50	mA
Current—Conducting State Maximums				
Peak On-State Voltage	V_{TM}	$I_{TM} = 3000A; T_J = 25^\circ C$	1.9	Volts
Switching				
Typical Turn-Off Time	t_q	$T_J = 125^\circ C, I_{TM} = 500$ Amps; $V_R = 50$ Volts Min.; V_{DRM} (Reapplied); Rate-of-Rise of Reapplied Off-State Voltage = 20V/ μ sec (linear); Commutation $di/dt = 25A/\mu$ sec; Repetition Rate = 1 pps; Gate Bias During Turn-Off Interval = 0 Volts, 100 Ω	125	μ sec
Typical Delay Time	t_d	$T_J = 25^\circ C, I_{TM} = 50$ Adc, V_{DRM} Rated. Gate Supply: 20 Volts, 20 Ω , 0.1 μ sec Max. Rise Time	0.7	μ sec
Min. Critical dv/dt exponential to V_{DRM}	dv/dt	$T_J = 125^\circ C, \text{Gate Open}$	200	V/ μ sec
Thermal				
Maximum Thermal Resistance, ^① double sided cooling Junction to Case	$R_{\theta JC}$		.06	°C/Watt
Case to Sink, Lubricated	$R_{\theta CS}$		.02	°C/Watt
Gate—Maximum Parameters				
Gate Current to Trigger	I_{GT}	$V_D = 6Vdc, T_J = 25^\circ C, R_L = 3\Omega$	200	mA
Gate Voltage to Trigger	V_{GT}	$T_J = -40^\circ C \text{ to } 125^\circ C, V_D = Vdc, R_L = 3\Omega$	5	Volts
Non-Triggering Gate Voltage	V_{GDM}	$T_J = 125^\circ C, \text{rated } V_{DRM}, R_L = 1000\Omega$	.15	Volts
Peak Forward Gate Current	I_{GTM}		10	Amperes
Peak Reverse Gate Voltage	V_{GRM}		5	Volts

① Consult recommended mounting procedures.



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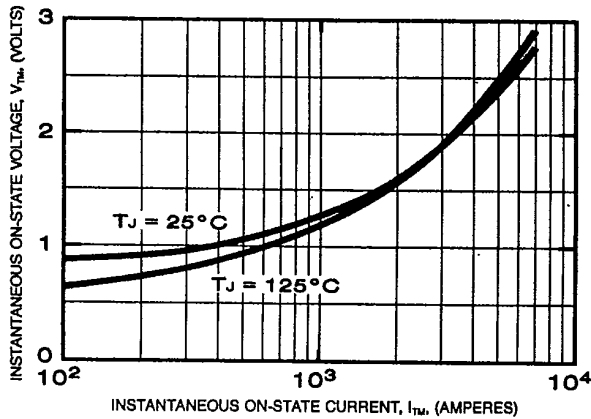
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C390...X500

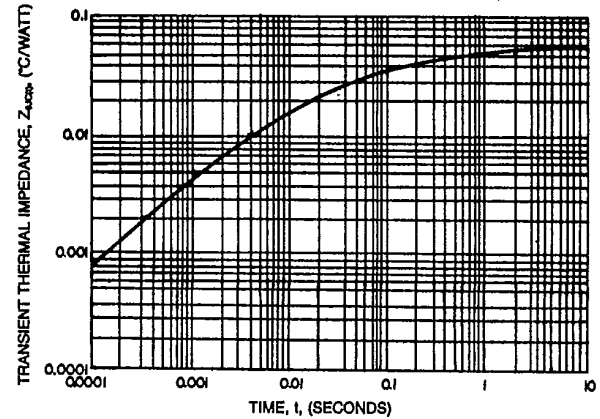
Phase Control SCR

620 Amperes Avg/100-600 Volts

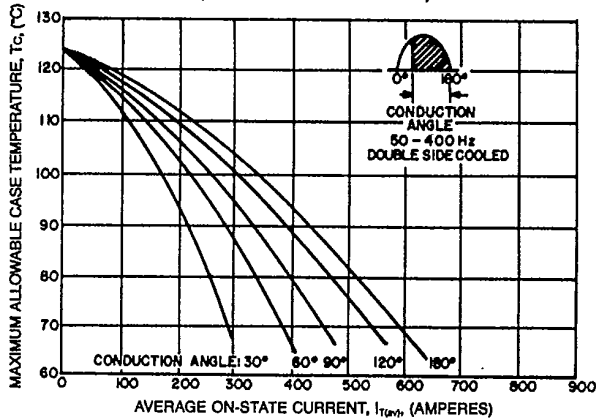
MAXIMUM ON-STATE CHARACTERISTICS



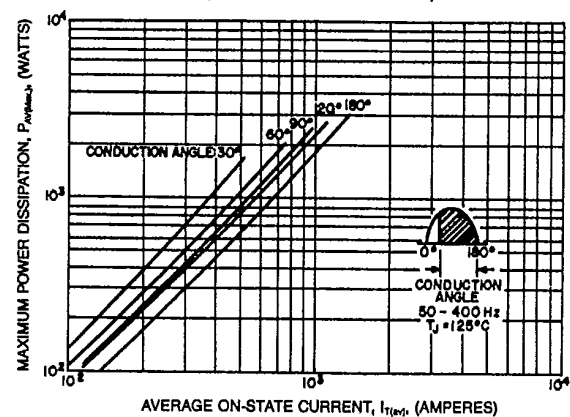
TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (JUNCTION TO CASE)



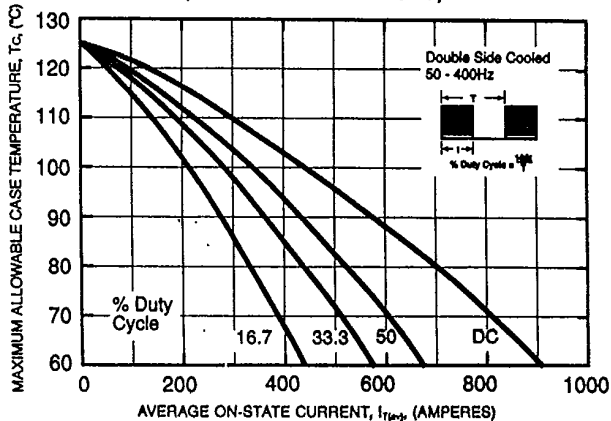
MAXIMUM ALLOWABLE CASE TEMPERATURE (SINUSOIDAL WAVEFORM)



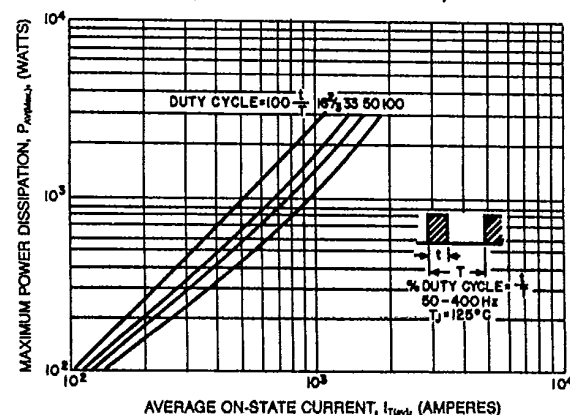
MAXIMUM ON-STATE POWER DISSIPATION (SINUSOIDAL WAVEFORM)



MAXIMUM ALLOWABLE CASE TEMPERATURE (RECTANGULAR WAVEFORM)



MAXIMUM ON-STATE POWER DISSIPATION (RECTANGULAR WAVEFORM)





T-25-20

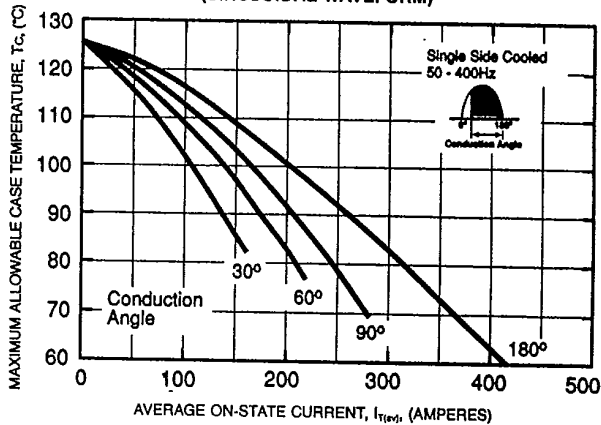
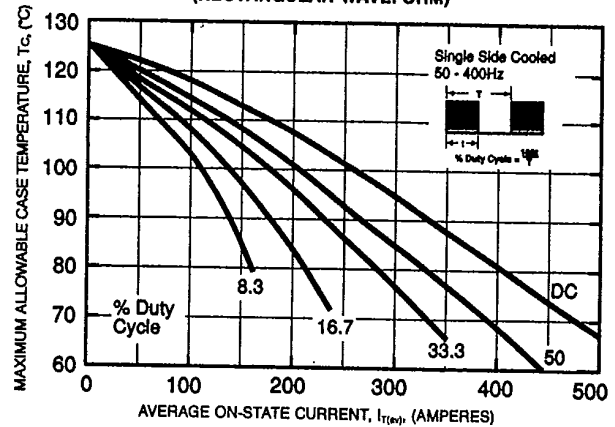
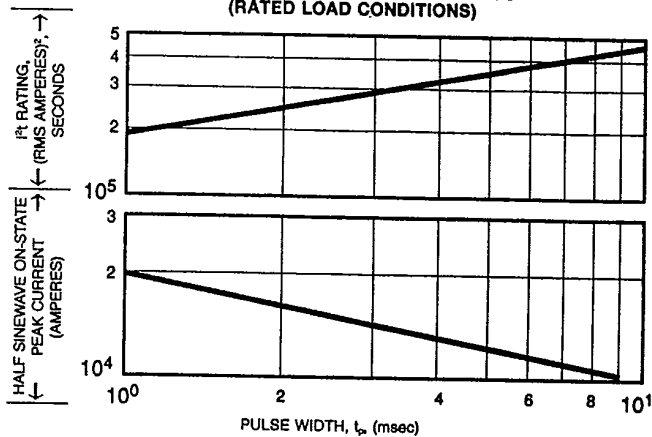
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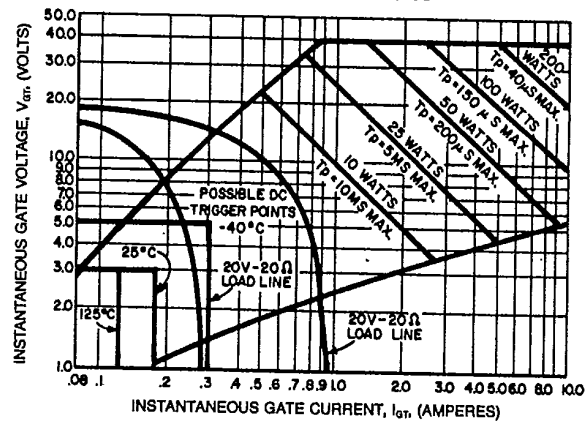
C390—X500

Phase Control SCR

620 Amperes Avg/100-600 Volts

MAXIMUM ALLOWABLE CASE TEMPERATURE
(SINUSOIDAL WAVEFORM)MAXIMUM ALLOWABLE CASE TEMPERATURE
(RECTANGULAR WAVEFORM)SUB-CYCLE SURGE AND I^2t RATINGS
(RATED LOAD CONDITIONS)

GATE CHARACTERISTICS



NOTES:

- Maximum allowable average gate dissipation = 5 watts.
 - The locus of possible dc trigger points lie outside the boundaries shown at various case temperatures.
 - T_p = Rectangular gate current pulse width (5 μ s min. duration; 1.0 μ s max. rise time for 20V, 65 Ω source).
 - 20 V — 20 Ω is the minimum gate source load line when rate of circuit current rise > 100 Amp/ μ s or anode rate of current rise > 200 Amps/ μ s (T_p = 5 μ s min., 0.5 μ s max. rise time).
- Maximum long-term repetitive anode di/dt = 500 Amps/ μ s with 20V — 20 Ω gate source.