

UNIVERSAL ADAPTOR PLATE

AM-60561 11-31-2176

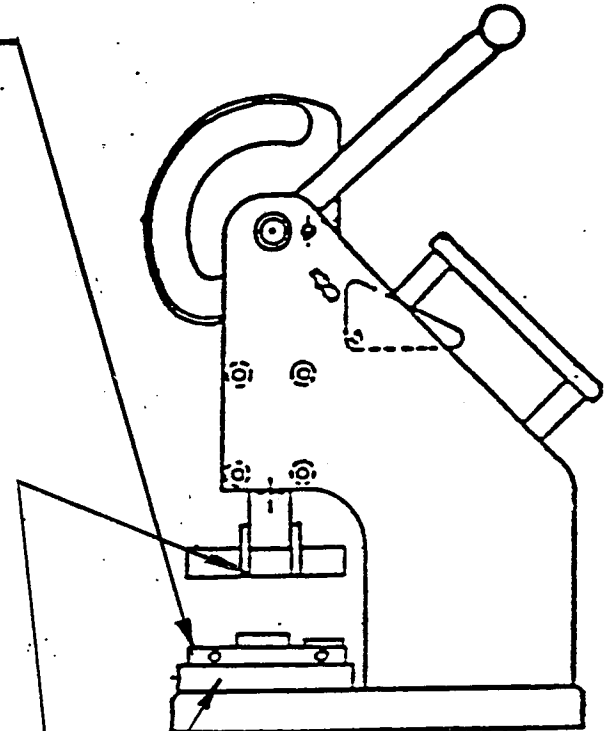
Assembling Universal Adapter Plate Assembly AM-60561
(11-31-2176) (See Fig. 4)

1. Place AM-60561-1 (11-31-2177) fixture plate in press and fasten in place with two (2) #10 - 32 x 5/8" lg. socket head cap screws.
2. Place AM-60561-3 (11-31-2179) side plate on right side of fixture plate and fasten with two (2) #8 - 32 x 3/8 lg. button head cap screws.
3. Place AM-60561-4 (11-31-2180) cable insert in slot on right side of fixture plate. (NOTE: this insert must slide freely in slot.)
4. AM-60561-2 (11-31-2178) cable stop to be placed on housing insert, depending on which change tooling kit is used.

ASSEMBLY PRESS TOOLING OPTIONS

Tooling Options

- AM-60561 (11-31-2176)
Universal Adapter Plate Assembly
for 40312, 70121, 71007, 5320, 5350,
5360, 5370, 5380, 71521, 71522, 71527-31
- AM-60007 (11-31-5557)
Change Parts for 71522
Connectors
- AM-60008 (11-31-5555)
Change Parts for 71521
Connectors
- AM-60043 (11-21-9391)
Change Part Kit for 71527, 71528
71530 & 71531 Conn. 9 - 37 ckt.
- AM-60552 (11-31-2181)
Change Part Kit for 40312 & 70121
Connectors 10 - 64 ckt.
- AM-60555 (11-31-2184)
Change Part Kit for 71007 Connec-
tors 10 - 50 ckt.
(Consult Eng. Dept. for 60 - 64 ckt.
connectors)
- AM-60566 (11-31-2187)
Change Part Kit for 5350, 5360,
5370 & 5380 Conn. 10 - 64 ckt.
- AM-60567 (11-31-2335)
Change Part Kit for 5320 Connec-
tors 10 - 60 ckt.
- AM-63125 (11-21-9746)
Change Part Kit for 70720 & 70721
DL-50 CONNECTOR. 24, 36 & 50 ckt.



AM 60042 11-20-0947
RIBBON CABLE TOOLING ADAPTOR

PARTS LIST

Sheet 1 of 1

TITLE:

Universal Adapter Plate Assembly

main assem.	
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eng. no.

mān assem.

E.E.D. No.

AM-60561

11-31-2176

[illegible]

*=MANUFACTURING CODES

C=COMMERCIAL PART

M=SUPPLIED BY MOLEX

S=MADE IN SHOP

CM=COMMERCIAL PART MODIFIED

P=PARISHABLE TOOLING

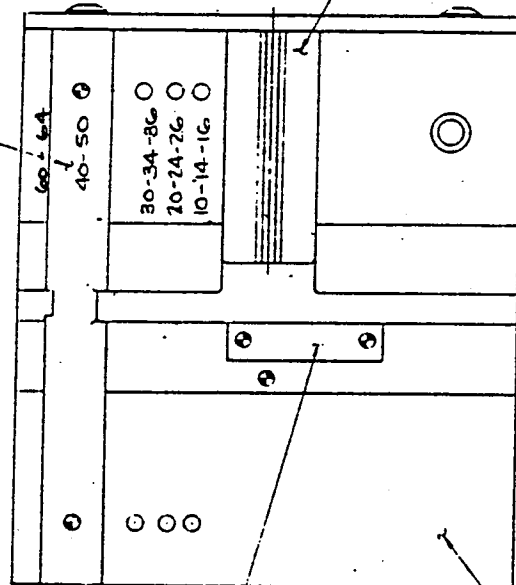
SS=SEE SUPPLEMENT SHEET

CO=CUSTOMER ORDER

R=REPLACEMENT PART

SE=SEE ENGINEERING

FIXTURE RAIL
(CABLE PART)



CABLE STOP ②

FIXTURE PLATE ①

PLATE
(CABLE PART)

③ SIDE PLATE

10" x 1/2" x 1/2"

HOUSING INSERT
(CABLE PART)

CONNECTOR	CABLE PART NO.	PLATE
4081	AM-60861 11-31-2161	STANDARD SUPPLIED WITH PRESS
70121	AM-60867 11-31-2355	
8320	AM-60867 11-31-2355	
71007	AM-60867 11-31-2164	
5350	AM-60867 11-31-2164	
8860	AM-60867 11-31-2167	
8370	AM-60867 11-31-2167	
8380	AM-60867 11-31-2167	
71321	AM-60867 11-31-2355	STANDARD SUPPLIED WITH PRESS
71522	AM-60867 11-31-2355	

* FOR 60-64 CIRC. CONNECTORS YOU
MUST HAVE LONGER PLATE-8.75"
AM-4100-82 (8.75")

CONNECTOR	CABLE PART NO.	PLATE
4081	AM-60861 11-31-2161	STANDARD SUPPLIED WITH PRESS
70121	AM-60867 11-31-2355	
8320	AM-60867 11-31-2355	
71007	AM-60867 11-31-2164	
5350	AM-60867 11-31-2164	
8860	AM-60867 11-31-2167	
8370	AM-60867 11-31-2167	
8380	AM-60867 11-31-2167	
71321	AM-60867 11-31-2355	STANDARD SUPPLIED WITH PRESS
71522	AM-60867 11-31-2355	

(FIG.4)