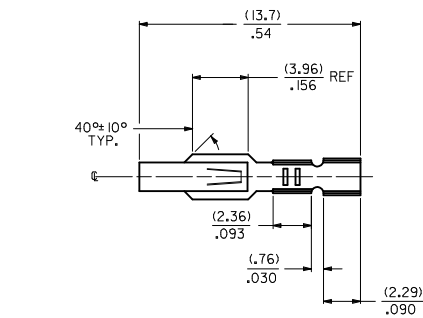
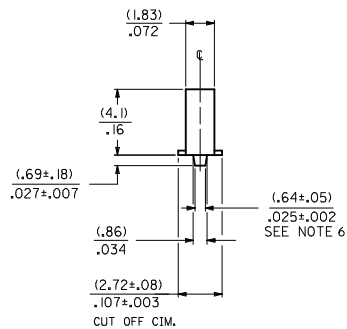
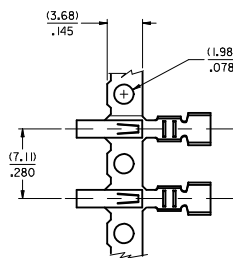
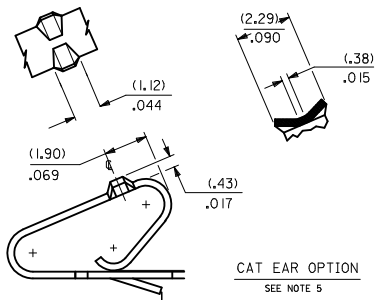


1. MATERIAL: SEE LEGEND
2. FINISH: SEE LEGEND
3. PRODUCT SPECIFICATION: PS-08-50
4. CRIMP ACCEPTS 22 TO 26 GA. WIRE WITH (1.65)/0.65 MAX INSULATION DIA.
5. DIMENSIONS GIVEN ACROSS CENTERLINES ARE SYMMETRICAL ABOUT THOSE CENTERLINES WITHIN HALF THE TOTAL TOLERANCE.
6. OPTIONAL DESIGN (.86±.05)/.034±.002
7. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002

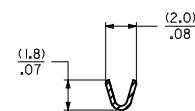
MATERIAL CODE
(.28)/.0106 THK
BLANK=BRASS
B=PHOS BRONZE

WINDING SPEC.
A=PER ES-339-A
BLANK=PER ES-339-B
L=LOOSE

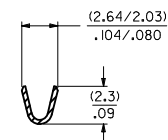
PLATING CODE
(PER SDES-88)

OPTIONS
BLANK=AS SHOWN
1 = WITH CAT EARS

- (122) - OVERALL TIN: (0.00381)/.000150 MIN.
OVER (0.00076)/.000030 MIN. NICKEL
- (154) - OVERALL TIN (0.00254)/.000100 MIN.
OVER (0.00127)/.000050 MIN. NICKEL
- (224) - OVERALL MATTE TIN: (0.00508)/.000200 MIN.
OVER (0.00127)/.000050 MIN. NICKEL
- (550) - SELECT GOLD: (0.000381)/.000015 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
- (555) - SELECT GOLD: (0.000381)/.000015 MIN.
OVERALL NICKEL UNDERPLATE: (0.00076)/.000030 MIN.
- (558) - SELECT GOLD: (0.00076)/.000030 MIN.
OVERALL GOLD FLASH: (0.00005)/.000002 MIN.
OVERALL NICKEL UNDERPLATE: (0.00127)/.000050 MIN.
- (P909) - OVERALL HOT TIN DIP: (0.00254)/.000100 MIN



SECTION B-B
BACKGROUND OMITTED



SECTION A-A
BACKGROUND OMITTED

CHANGE PLATING EC NO.: UCP202-4821 DWG NO.: 2012/01/14 CHKD BY: PFER APPROVED BY: 2012/01/16 2012/02/02	DESCRIPTION	QUALITY SYMBOLS	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE		SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION			
					MM/IN		--	INCH				
			▽=0		mm	INCH	DRAWN BY	DATE	TITLE			
			▽=0		4 PLACES ± ---	± ---	PEREZ/AR	01/29/87	CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE  MOLEX INCORPORATED			
			▽=0		3 PLACES ± ---	± .010	CHECKED BY	DATE				
			▽=0		2 PLACES ± 0.25	± .014	PATEL	01/29/87				
			▽=0		1 PLACE ± 0.36	± ---	APPROVED BY	DATE				
					ANGULAR ± 1/2°		LENZ	01/29/87	DOCUMENT NO.		SHEET NO.	
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				MATERIAL NO. SEE CHART		SD-2578		1 OF 2	
			SIZE				THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					

	13	12	11	10	9	8	7	6	5	4	3	2	1				
J	2578-(***)*				2578-B-(***)*										J		
	PART NO.	ENG. NO.		PART NO.	ENG. NO.												
	08-50-0107	2578-(P909)		08-50-0133	2578-B-(P909)												
	08-50-0108	2578-(P909)L		08-50-0134	2578-B-(P909)L												
	08-50-0111	2578-(154)		08-65-0116	2578-B-(555)												
I	08-50-0112	2578-(154)L		08-65-0117	2578-B-(555)L										I		
	08-56-0107	2578-(550)		08-60-0003	2578-B-(122)												
	08-56-0108	2578-(550)L		08-60-0004	2578-B-(122)L												
	08-55-0105	2578-(555)		08-65-0110	2578-B-(558)												
	08-55-0106	2578-(555)L		08-65-0111	2578-B-(558)L												
	08-50-0061	2578-(224)		08-58-0125	2578-B-(550)												
	08-50-0062	2578-(224)L		08-58-0126	2578-B-(550)L												
H	08-55-0137	2578-(558)A													H		
		2578-(558)L															
	08-50-0018	2578-(154)															
	08-50-0019	2578-(154)L															
	08-55-0123	2578-(558)															
		2578-(558)L															
G														G			
F														F			
E														E			
D														D			
C														C			
B														B			
A														A			
				SEE SHEET 1 EC NO: UCP2012-1821 DRWN:MMSTROH 2012/01/11 CHKD:HKIPPER 2012/01/16 APPR:FSMITH 2012/02/02		QUALITY SYMBOLS ▽=0 ▽=0 ▽=0		GENERAL TOLERANCES (UNLESS SPECIFIED) mm INCH 4 PLACES ± --- ± --- 3 PLACES ± --- ± --- 2 PLACES ± --- ± --- 1 PLACE ± --- ± --- ANGULAR ±1/2°		DIMENSION STYLE MM/IN DRAWN BY PEREZ/AR DATE 01/29/87 CHECKED BY PATEL DATE 01/29/87 APPROVED BY LENZ DATE 01/29/87		SCALE -- DESIGN UNITS INCH		THIRD ANGLE PROJECTION CRIMP TERMINAL (3.96)/.156 CENTERS 22 TO 26 GA WIRE MOLEX INCORPORATED		SHEET NO. 2 OF 2	
				X		REV		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SIZE C		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
tb_frame_C_P_ME_T Rev. F 2009/06/18	12	11	10	9	8	7	6	5	4	3	2	1					