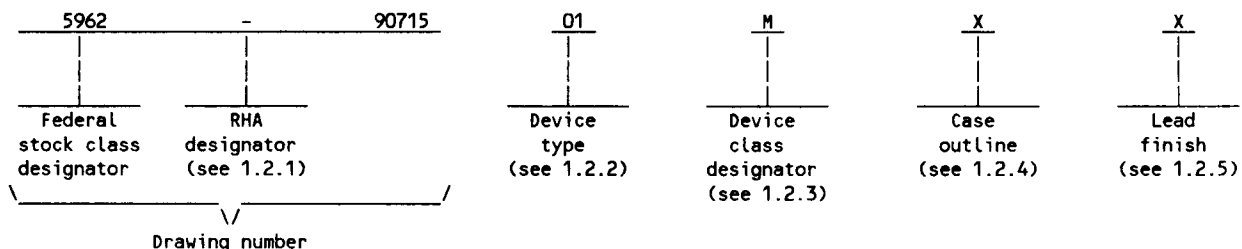


1.1 Scope. This drawing forms a part of a one part - one part number documentation system (see 6.6 herein). Two product assurance classes consisting of military high reliability (device classes B, Q, and M) and space application (device classes S and V), and a choice of case outlines and lead finishes are available and are reflected in the Part or Identifying Number (PIN). Device class M microcircuits represent non-JAN class B microcircuits in accordance with 1.2.1 of MIL-STD-883, "Provisions for the use of MIL-STD-883 in conjunction with compliant non-JAN devices". When available, a choice of Radiation Hardness Assurance (RHA) levels are reflected in the PIN.

1.2 PIN. The PIN shall be as shown in the following example:



1.2.1 RHA designator. Device classes M, B, and S RHA marked devices shall meet the MIL-M-38510 specified RHA levels and shall be marked with the appropriate RHA designator. Device classes Q and V RHA marked devices shall meet the MIL-I-38535 specified RHA levels and shall be marked with the appropriate RHA designator. A dash (-) indicates a non-RHA device.

1.2.2 Device type(s). The device type(s) shall identify the circuit function as follows:

Device type	Generic number 1/	Circuit function	Access time
01		4K X 9 FIFO	120 ns
02		4K X 9 FIFO	80 ns
03		4K X 9 FIFO	65 ns
04		4K X 9 FIFO	50 ns
05		4K X 9 FIFO	40 ns
06		4K X 9 FIFO	30 ns
07		4K X 9 FIFO	20 ns

1.2.3 Device class designator. The device class designator shall be a single letter identifying the product assurance level as follows:

Device class	Device requirements documentation
M	Vendor self-certification to the requirements for non-JAN class B microcircuits in accordance with 1.2.1 of MIL-STD-883
B or S	Certification and qualification to MIL-M-38510
Q or V	Certification and qualification to MIL-I-38535

1/ Generic numbers are listed on the Standardized Military Drawing Source Approval Bulletin at the end of this document and will also be listed in MIL-BUL-103.

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1.2.4 Case outline(s). The case outline(s) shall be as designated in MIL-STD-1835 and as follows:

<u>Outline letter</u>	<u>Descriptive designator</u>	<u>Terminals</u>	<u>Package style</u>
U	CDIP3-T28 or GDIP4-T28	28	Dual-in-line
X	GDIP1-T28 or CDIP2-T28	28	Dual-in-line
Y	GDIP2-F28	28	Flat pack
Z	CQCC1-N32	32	Rectangular leadless chip carrier

1.2.5 Lead finish. The lead finish shall be as specified in MIL-M-38510 for classes M, B, and S or MIL-I-38535 for classes Q and V. Finish letter "X" shall not be marked on the microcircuit or its packaging. The "X" designation is for use in specifications when lead finishes A, B, and C are considered acceptable and interchangeable without preference.

1.3 Absolute maximum ratings. 2/

Supply voltage range to ground potential (V_{CC})	-0.5 V dc to +7.0 V dc
DC voltage range applied to outputs in high-Z state	-0.5 V dc to +7.0 V dc
DC input voltage range (V_{IN})	-0.5 V dc to $V_{CC} + 5$ V dc
DC output current	20 mA
Maximum power dissipation	1.0 W
Lead temperature (soldering, 10 seconds)	+260°C
Thermal resistance, junction-to-case (θ_{JC})	See MIL-STD-1835
Junction temperature (T_J)	+175°C
Storage temperature range (T_{STG})	-65°C to +150°C
Temperature under bias range	-55°C to +125°C

1.4 Recommended operating conditions.

Supply voltage range (V_{CC})	+4.5 V dc minimum to +5.5 V dc maximum
Ground voltage (GND)	0 V dc
Input high voltage (V_{IH})	2.2 V dc minimum 3/
Input low voltage (V_{IL})	0.8 V dc maximum
Case operating temperature range (T_C)	-55°C to +125°C

1.5 Digital logic testing for device classes Q and V.

Fault coverage measurement of manufacturing logic tests (MIL-STD-883, test method 5012)	XX percent 4/
---	---------------

- 2/ Stresses above the absolute maximum rating may cause permanent damage to the device. Extended operation at the maximum levels may degrade performance and affect reliability.
- 3/ V_{IH} is 2.2 V minimum for all input pins except XI which is 3.5 V minimum.
- 4/ Values will be added when they become available.

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2. APPLICABLE DOCUMENTS

2.1 Government specifications, standards, bulletin, and handbook. Unless otherwise specified, the following specifications, standards, bulletin, and handbook of the issue listed in that issue of the Department of Defense Index of Specifications and Standards specified in the solicitation, form a part of this drawing to the extent specified herein.

SPECIFICATIONS

MILITARY

- MIL-M-38510 - Microcircuits, General Specification for.
- MIL-I-38535 - Integrated Circuits, Manufacturing, General Specification for.

STANDARDS

MILITARY

- MIL-STD-480 - Configuration Control-Engineering Changes, Deviations and Waivers.
- MIL-STD-883 - Test Methods and Procedures for Microelectronics.
- MIL-STD-1835 - Microcircuit Case Outlines.

BULLETIN

MILITARY

- MIL-BUL-103 - List of Standardized Military Drawings (SMD's).

HANDBOOK

MILITARY

- MIL-HDBK-780 - Standardized Military Drawings.

(Copies of the specifications, standards, bulletin, and handbook required by manufacturers in connection with specific acquisition functions should be obtained from the contracting activity or as directed by the contracting activity.)

2.2 Non-Government publications. The following document(s) form a part of this document to the extent specified herein. Unless otherwise specified, the issue of the documents which are DoD adopted are those listed in the issue of the DODISS cited in the solicitation. Unless otherwise specified, the issues of documents not listed in the DODISS are the issues of the documents cited in the solicitation.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

- ASTM Standard F1192-88 - Standard Guide for the Measurement of Single Event Phenomena from Heavy Ion Irradiation of Semiconductor Devices.

(Applications for copies of ASTM publications should be addressed to the American Society for Testing and Materials, 1916 Race Street, Philadelphia, PA 19103).

ELECTRONICS INDUSTRIES ASSOCIATION (EIA)

- JEDEC Standard No. 17 - A Standard Test Procedure for the Characterization of LATCH-UP in CMOS Integrated Circuits.

(Applications for copies should be addressed to the Electronics Industries Association, 2001 Eye Street, N.W., Washington, DC 20006.)

(Non-Government standards and other publications are normally available from the organizations that prepare or distribute the documents. These documents also may be available in or through libraries or other informational services.)

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2.3 Order of precedence. In the event of a conflict between the text of this drawing and the references cited herein, the text of this drawing shall take precedence.

3. REQUIREMENTS

3.1 Item requirements. The individual item requirements for device class M shall be in accordance with 1.2.1 of MIL-STD-883, "Provisions for the use of MIL-STD-883 in conjunction with compliant non-JAN devices" and as specified herein. The individual item requirements for device classes B and S shall be in accordance with MIL-M-38510 and as specified herein. For device classes B and S, a full electrical characterization table for each device type shall be included in this SMD. The individual item requirements for device classes Q and V shall be in accordance with MIL-I-38535 and as specified herein.

3.2 Design, construction, and physical dimensions. The design, construction, and physical dimensions shall be as specified in MIL-M-38510 for device classes M, B, and S and MIL-I-38535 for device classes Q and V and herein.

3.2.1 Case outline(s). The case outline(s) shall be in accordance with 1.2.4 herein.

3.2.2 Terminal connections. The terminal connections shall be as specified on figure 1.

3.2.3 Truth table. The truth table shall be as specified on figure 2.

3.2.4 Die overcoat. Polyimide and silicone coatings are allowable as an overcoat on the die for alpha particle protection provided that each coated microcircuit inspection lot (see MIL-M-38510, inspection lot - class B) shall be subjected to and pass the internal moisture content test at 5000 ppm (method 1018 of MIL-STD-883). The frequency of the internal water vapor testing may not be decreased unless approved by the preparing activity.

3.3 Electrical performance characteristics and postirradiation parameter limits. Unless otherwise specified herein, the electrical performance characteristics and postirradiation parameter limits are as specified in table I and shall apply over the full case operating temperature range.

3.4 Electrical test requirements. The electrical test requirements shall be the subgroups specified in table IIA. The electrical tests for each subgroup are defined in table I.

3.5 Marking. The part shall be marked with the PIN listed in 1.2 herein. Marking for device class M shall be in accordance with MIL-STD-883 (see 3.1 herein). In addition, the manufacturer's PIN may also be marked as listed in MIL-BUL-103. Marking for device classes B and S shall be in accordance with MIL-M-38510. Marking for device classes Q and V shall be in accordance with MIL-I-38535.

3.5.1 Certification/compliance mark. The compliance mark for device class M shall be a "C" as required in MIL-STD-883 (see 3.1 herein). The certification mark for device classes B and S shall be a "J" or "JAN" as required in MIL-M-38510. The certification mark for device classes Q and V shall be a "QML" as required in MIL-I-38535.

3.6 Certificate of compliance. For device class M, a certificate of compliance shall be required from a manufacturer in order to be listed as an approved source of supply in MIL-BUL-103 (see 6.7.3 herein). For device classes Q and V, a certificate of compliance shall be required from a QML-38535 listed manufacturer in order to supply to the requirements of this drawing (see 6.7.2 herein). The certificate of compliance submitted to DESC-ECS prior to listing as an approved source of supply for this drawing shall affirm that the manufacturer's product meets, for device class M the requirements of MIL-STD-883 (see 3.1 herein), or for device classes Q and V, the requirements of MIL-I-38535 and the requirements herein.

3.7 Certificate of conformance. A certificate of conformance as required for device class M in MIL-STD-883 (see 3.1 herein) or device classes B or S in MIL-M-38510 or for device classes Q and V in MIL-I-38535 shall be provided with each lot of microcircuits delivered to this drawing.

3.8 Notification of change for device class M. For device class M, notification to DESC-ECS of change of product (see 6.2 herein) involving devices acquired to this drawing is required for any change as defined in MIL-STD-480.

3.9 Verification and review for device class M. For device class M, DESC, DESC's agent and the acquiring activity retain the option to review the manufacturer's facility and applicable required documentation. Offshore documentation shall be made available onshore at the option of the reviewer.

3.10 Microcircuit group assignment for device classes M, B, and S. Device classes M, B, and S devices covered by this drawing shall be in microcircuit group number 105 (see MIL-M-38510, appendix E).

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TABLE I. Electrical performance characteristics.

Test	Symbol	Conditions 1/ -55°C ≤ T _C ≤ +125°C 4.5 V ≤ V _{CC} ≤ 5.5 V unless otherwise specified	Group A subgroups	Device types	Limits		Unit
					Min	Max	
Output high voltage	V _{OH}	V _{CC} = 4.5 V, I _{OH} = -2.0 mA V _{IN} = V _{IH} , V _{IL}	1, 2, 3	ALL	2.4		V
Output low voltage	V _{OL}	V _{CC} = 4.5 V, I _{OL} = 8.0 mA V _{IN} = V _{IH} , V _{IL}	1, 2, 3	ALL		0.4	V
Input high voltage	V _{IH} 2/ 3/		1, 2, 3	ALL	2.2		V
Input low voltage	V _{IL} 2/		1, 2, 3	ALL		0.8	V
Input leakage current	I _{IX}	V _{IN} = 5.5 V to GND	1, 2, 3	ALL	-10	10	μA
Output leakage current	I _{OZ}	V _{CC} = 5.5 V, R = V _{IH} , V _{OUT} = 5.5 V and GND	1, 2, 3	ALL	-10	10	μA
Operating supply current	I _{CC1}	V _{CC} = 5.5 V, I _{OUT} = 0 mA f = 1/t _{RC} W, R, Q ₀ - Q ₈ pins are toggling between 0 V and 3 V FF, XO/HF = 0 mA Q ₀ - Q ₈ = 0 mA MR, FL/RT = 3.0 V	1, 2, 3	01-05		150	mA
				06		155	
				07		200	
Standby current	I _{CC2}	V _{CC} = 5.5 V, I _{OUT} = 0 mA All inputs = V _{IH} FF, XO/HF = 0 mA Q ₀ - Q ₈ = 0 mA	1, 2, 3	ALL		30	mA
Power down current	I _{CC3}	V _{CC} = 5.5 V, I _{OUT} = 0 mA All inputs = V _{CC} - 0.2 V FF, XO/HF = 0 mA Q ₀ - Q ₈ = 0 mA	1, 2, 3	ALL		25	mA
Input capacitance	C _{IN} 4/	V _{CC} = 5.0 V, V _{IN} = 0 V T _A = +25°C, f = 1 MHz See 4.4.1e	4	ALL		8	pF
Output capacitance	C _{OUT} 4/	V _{CC} = 5.0 V, V _{OUT} = 0 V T _A = +25°C, f = 1 MHz See 4.4.1e	4	ALL		12	pF
Functional tests		See 4.4.1c	7,8	ALL			

See footnotes at end of table.

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TABLE I. Electrical performance characteristics - Continued.

Test	Symbol	Conditions ^{1/} -55°C ≤ T _C ≤ +125°C 4.5 V ≤ V _{CC} ≤ 5.5 V unless otherwise specified	Group A subgroups	Device types	Limits		Unit
					Min	Max	
Read cycle time	t _{RC}	See figure 3	9, 10, 11	01	140		ns
				02	100		
				03	80		
				04	65		
				05	50		
				06	40		
				07	30		
Access time	t _A		9, 10, 11	01		120	ns
				02		80	
				03		65	
				04		50	
				05		40	
				06		30	
				07		20	
Read recovery time	t _{RR}		9, 10, 11	01,02	20		ns
				03,04	15		
				05-07	10		
Read low to low-Z ^{4/ 5/}	t _{LZR}		9, 10, 11	All	3		ns
Read high to data valid	t _{DVR}		9, 10, 11	All	3		ns
Read high to high-Z ^{4/ 5/}	t _{HZR}		9, 10, 11	01		35	ns
				02-04		30	
				05		25	
				06		20	
				07		15	
Read pulse width ^{6/}	t _{PR}		9, 10, 11	01	120		ns
				02	80		
				03	65		
				04	50		
				05	40		
				06	30		
				07	20		
Write cycle time	t _{WC}		9, 10, 11	01	140		ns
				02	100		
				03	80		
				04	65		
				05	50		
				06	40		
				07	30		
Write pulse width ^{6/}	t _{PW}		9, 10, 11	01	120		ns
				02	80		
				03	65		
				04	50		
				05	40		
				06	30		
				07	20		

See footnotes at end of table.

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TABLE I. Electrical performance characteristics - Continued.

Test	Symbol	Conditions 1/ -55°C ≤ T _C ≤ +125°C 4.5 V ≤ V _{CC} ≤ 5.5 V unless otherwise specified	Group A subgroups	Device types	Limits		Unit
					Min	Max	
<u>4/ 5/ 7/</u> Write high to low-Z	t _{HWZ}	See figure 3	9, 10, 11	ALL	5		ns
Write recovery time	t _{WR}		9, 10, 11	01,02	20		ns
				03,04	15		
				05-07	10		
Data setup time	t _{SD}		9, 10, 11	01,02	40		ns
				03,04	30		
				05	20		
				06	18		
				07	12		
Data hold time	t _{HD}		9, 10, 11	01-03	10		ns
				04	5		
				05-07	0		
Master reset cycle time	t _{MRSC}		9, 10, 11	01	140		ns
				02	100		
				03	80		
				04	65		
				05	50		
				06	40		
				07	30		
Master reset pulse width	t _{PMR}		9, 10, 11	01	120		ns
				02	80		
				03	65		
				04	50		
				05	40		
				06	30		
				07	20		
Master reset recovery time	t _{RMR}		9, 10, 11	01,02	20		ns
				03,04	15		
				05-07	10		
<u>8/</u> Read high to master reset high	t _{RPW}		9, 10, 11	01	120		ns
				02	80		
				03	65		
				04	50		
				05	40		
				06	30		
				07	20		
Write high to master reset high	t _{WPW}		9, 10, 11	01	120		ns
				02	80		
				03	65		
				04	50		
				05	40		
				06	30		
				07	20		
Retransmit cycle time	t _{RTC}		9, 10, 11	01	140		ns
				02	100		
				03	80		
				04	65		
				05	50		
				06	45		
				07	45		

See footnotes at end of table.

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TABLE I. Electrical performance characteristics - Continued.

Test	Symbol	Conditions 1/ -55°C ≤ T _C ≤ +125°C 4.5 V ≤ V _{CC} ≤ 5.5 V unless otherwise specified	Group A subgroups	Device types	Limits		Unit
					Min	Max	
Retransmit pulse width ^{6/}	t _{PRT}	See figure 3	9, 10, 11	01	120		ns
				02	80		
				03	65		
				04	50		
				05	40		
				06	35		
				07	35		
Retransmit recovery time	t _{RTR}		9, 10, 11	01,02	20		ns
				03,04	15		
				05-07	10		
Master reset to empty flag low	t _{EFL}		9, 10, 11	01		140	ns
				02		100	
				03		80	
				04		65	
				05		50	
				06		40	
				07		30	
Master reset to half-full flag high	t _{HFH}		9, 10, 11	01		140	ns
				02		100	
				03		80	
				04		65	
				05		50	
				06		40	
				07		30	
Master reset to full flag high	t _{FFH}		9, 10, 11	01		140	ns
				02		100	
				03		80	
				04		65	
				05		50	
				06		40	
				07		30	
Read low to empty flag low	t _{REF}		9, 10, 11	01-03		60	ns
				04		45	
				05		35	
				06		30	
				07		28	
Read high to full flag high	t _{RFF}		9, 10, 11	01-03		60	ns
				04		45	
				05		35	
				06		30	
				07		28	
Write high to empty flag high	t _{WEF}		9, 10, 11	01-03		60	ns
				04		45	
				05		35	
				06		30	
				07		28	
Write low to full flag low	t _{WFF}		9, 10, 11	01-03		60	ns
				04		45	
				05		35	
				06		30	
				07		28	

See footnotes at end of table.

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TABLE I. Electrical performance characteristics - Continued.

Test	Symbol	Conditions 1/ -55°C ≤ T _C ≤ +125°C 4.5 V ≤ V _{CC} ≤ 5.5 V unless otherwise specified	Group A subgroups	Device types	Limits		Unit
					Min	Max	
Write low to half-full flag low	t _{WHF}	See figure 3	9, 10, 11	01		140	ns
				02		100	
				03		80	
				04		65	
				05		50	
				06		40	
				07		30	
Read high to half-full flag high	t _{RHF}		9, 10, 11	01		140	ns
				02		100	
				03		85	
				04		65	
				05		50	
				06		40	
				07		30	
Effective read pulse width after empty flag high	t _{RPE}		9, 10, 11	01	120		ns
				02	80		
				03	65		
				04	50		
				05	40		
				06	30		
				07	20		
Effective write pulse width after full flag high	t _{WPF}		9, 10, 11	01	120		ns
				02	80		
				03	65		
				04	50		
				05	40		
				06	30		
				07	20		
Expansion out low delay from clock 4/	t _{XOL}		9, 10, 11	01		120	ns
				02		80	
				03		65	
				04		50	
				05		40	
				06		30	
				07		20	
Expansion out high delay from clock 4/	t _{XOH}		9, 10, 11	01		120	ns
				02		80	
				03		65	
				04		50	
				05		40	
				06		30	
				07		20	

1/ AC tests are performed with input rise and fall times of 5 ns or less, timing reference levels of 1.5 V, input pulse levels of 0 to 3.0 V, and the output load in figure 4, circuit A.

2/ These are absolute values with respect to device ground and all overshoots due to system or tester noise are included.

3/ V_{IH} is 2.2 V minimum for all input pins except \overline{XI} which is 3.5 V minimum.

4/ Tested initially and after any design or process changes that affect that parameter, and therefore shall be guaranteed to the limits specified in table I.

5/ Transition is measured at steady state high level -500 mV or steady-state low level +500 mV on the output from the 1.5 V level on the input, with output load figure 4 circuit B.

6/ Pulse widths less than minimum are not allowed.

7/ Only applies to read data flow-through mode.

8/ Values guaranteed by design and not currently tested.

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Device types	All	
Case outlines	U, X, and Y	Z
Terminal number	Terminal symbol	
1	\overline{W}	NC
2	D ₈	W
3	D ₃	D ₈
4	D ₂	D ₃
5	D ₁	D ₂
6	D ₀	D ₁
7	\overline{XI}	D ₀
8	\overline{FF}	\overline{XI}
9	Q ₀	FF
10	Q ₁	Q ₀
11	Q ₂	Q ₁
12	Q ₃	NC
13	Q ₈	Q ₂
14	GND	Q ₃
15	R	Q ₈
16	Q ₄	GND
17	Q ₅	NC
18	Q ₆	R
19	Q ₇	Q ₄
20	$\overline{XO/HF}$	Q ₅
21	\overline{EF}	Q ₆
22	\overline{MR}	Q ₇
23	$\overline{FL/RT}$	$\overline{XO/HF}$
24	D ₇	\overline{EF}
25	D ₆	\overline{MR}
26	D ₅	$\overline{FL/RT}$
27	D ₄	NC
28	V _{CC}	D ₇
29	---	D ₆
30	---	D ₅
31	---	D ₄
32	---	V _{CC}

NC = no connection

FIGURE 1. Terminal connections.

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Reset and retransmit
Single device configuration/width expansion mode

Mode	Inputs			Internal status		Outputs		
	$\overline{\text{MR}}$	$\overline{\text{RT}}$	$\overline{\text{XI}}$	Read pointer	Write pointer	$\overline{\text{EF}}$	$\overline{\text{FF}}$	$\overline{\text{HF}}$
Reset	0	X	0	Location zero	Location zero	0	1	1
Retransmit	1	0	0	Location zero	Unchanged	X	X	X
Read/write	1	1	0	Increment <u>1</u> /	Increment <u>1</u> /	X	X	X

1/ Pointer will increment if flag is high.

Reset and first load truth table
Depth expansion/compound expansion mode

Mode	Inputs			Internal status		Outputs	
	$\overline{\text{MR}}$	$\overline{\text{FL}}$	$\overline{\text{XI}}$	Read pointer	Write pointer	$\overline{\text{EF}}$	$\overline{\text{FF}}$
Reset first device	0	0	<u>1</u> /	Location zero	Location zero	0	1
Reset all other devices	0	1	<u>1</u> /	Location zero	Location zero	0	1
Read/write	1	X	<u>1</u> /	X	X	X	X

1/ $\overline{\text{XI}}$ is connected to $\overline{\text{X0}}$ of previous device.

NOTE: $\overline{\text{MR}}$ = Reset input, $\overline{\text{FL}}/\overline{\text{RT}}$ = First load/retransmit $\overline{\text{EF}}$ = Empty flag output,
 $\overline{\text{FF}}$ = Full flag output, $\overline{\text{XI}}$ = Expansion input, and $\overline{\text{HF}}$ = Half-full flag output
 0 = Low level voltage
 1 = High level voltage
 X = Don't care

FIGURE 2. Truth tables.

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Asynchronous read and write timing diagram

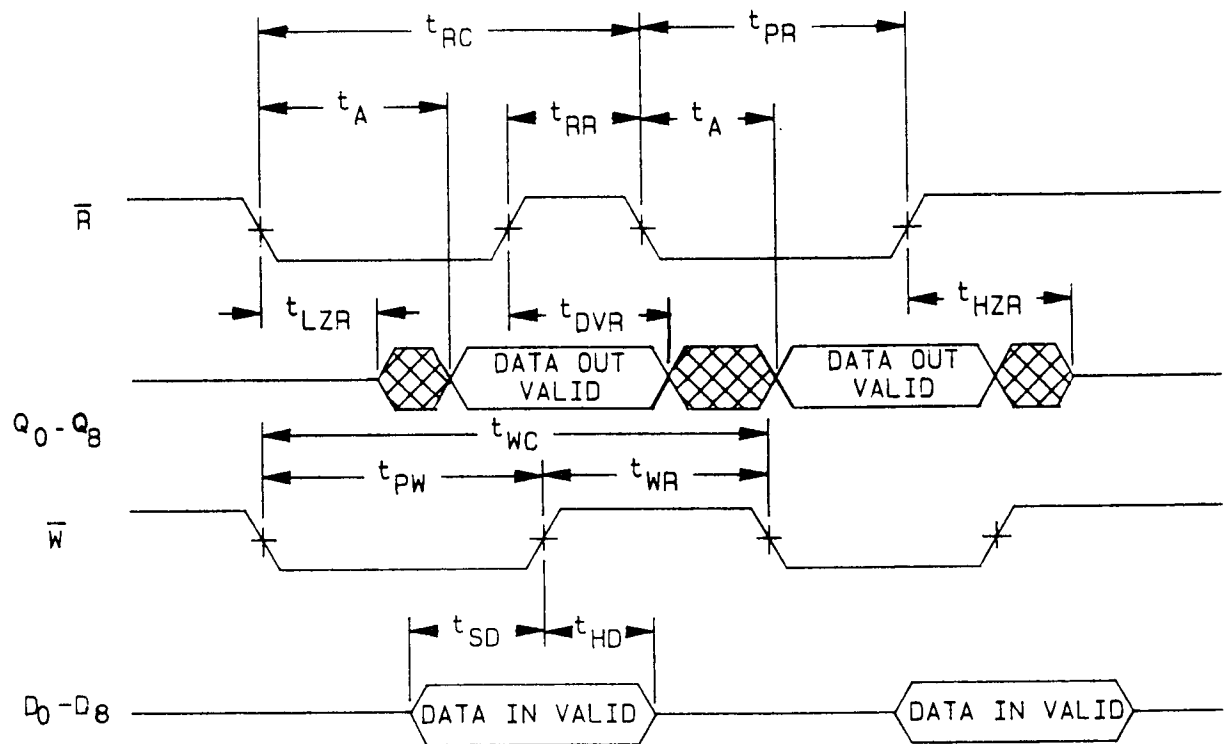
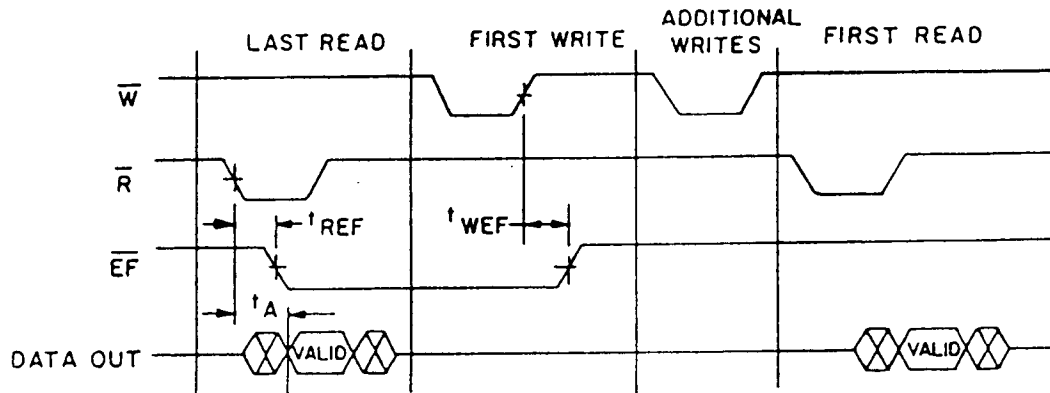


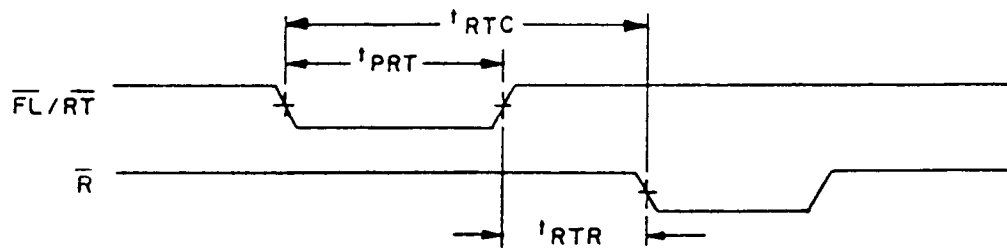
FIGURE 3. Timing waveforms.

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Last read to first write empty flag timing diagram



Retransmit timing diagram



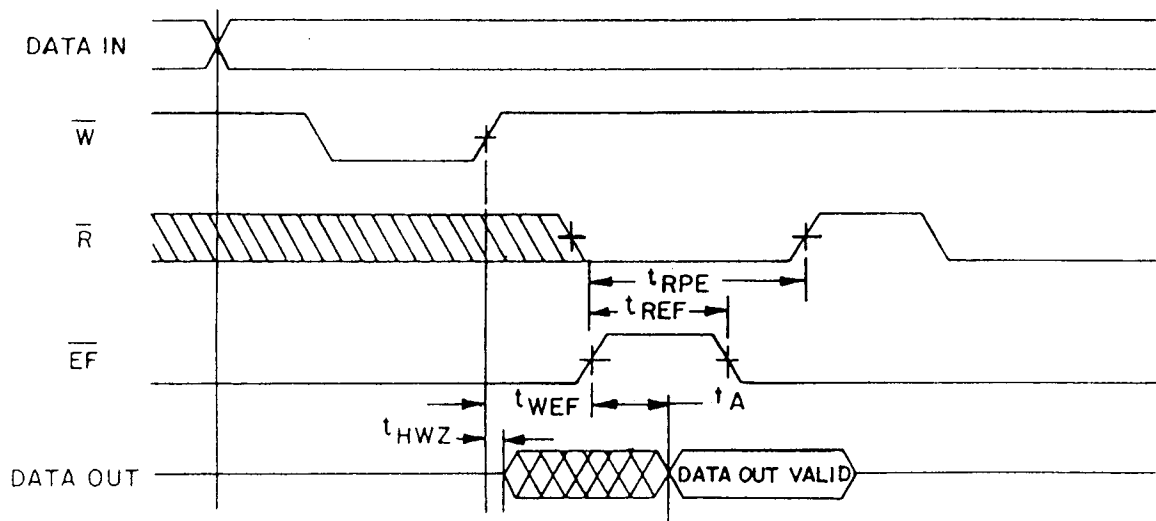
NOTES:

1. $t_{RTC} = t_{RT} + t_{RTR}$
2. \overline{EF} , \overline{HF} and \overline{FF} may change state during retransmit as a result of the offset of the read and write pointers, but flags will be valid at t_{RTC} .

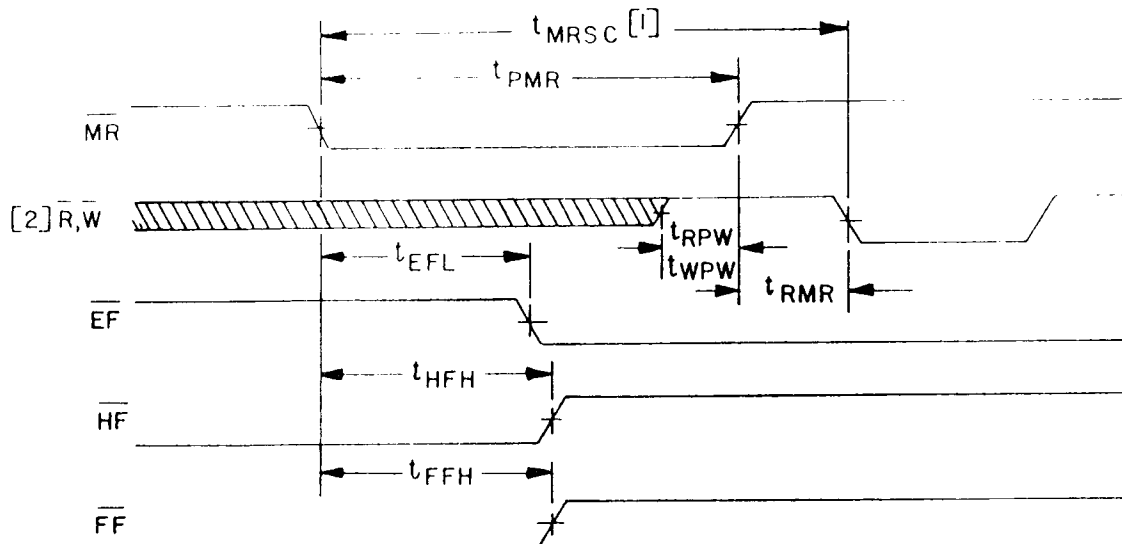
FIGURE 3. Timing waveforms - Continued.

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Empty flag and read bubble-through mode timing diagram



Master reset timing diagram



NOTES:

1. $t_{MRSC} = t_{PMR} + t_{RMR}$

2. \overline{W} and $\overline{R} = V_{IH}$ around the rising edge of \overline{MR} .

FIGURE 3. Timing waveforms - Continued.

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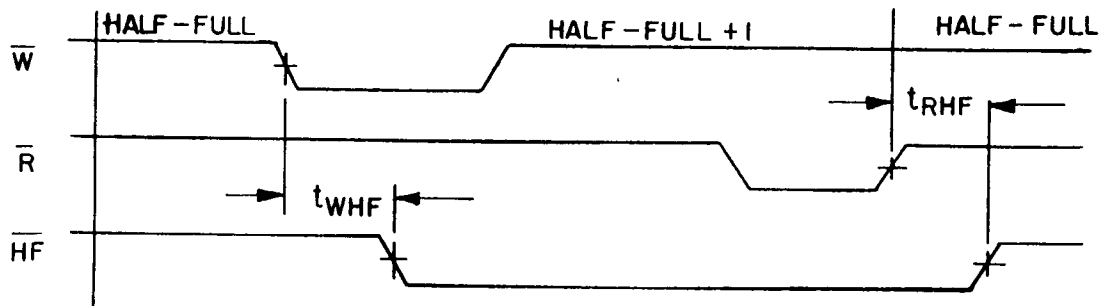
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Half-full flag timing diagram



Last write to first read full flag timing diagram

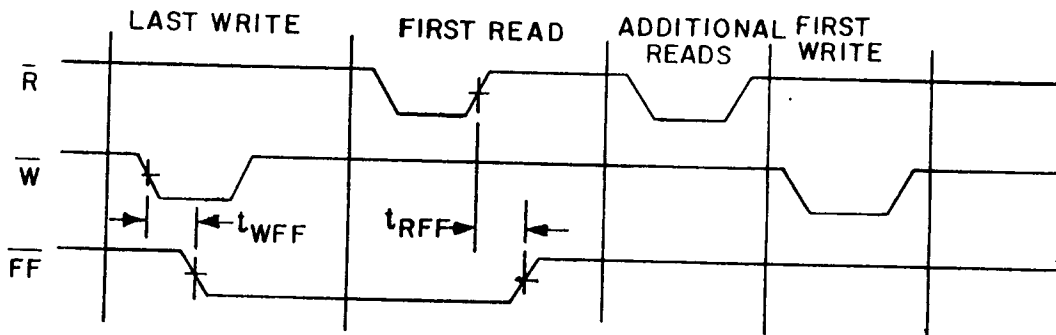


FIGURE 3. Timing waveforms - Continued.

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Full flag and write bubble-through mode timing diagram

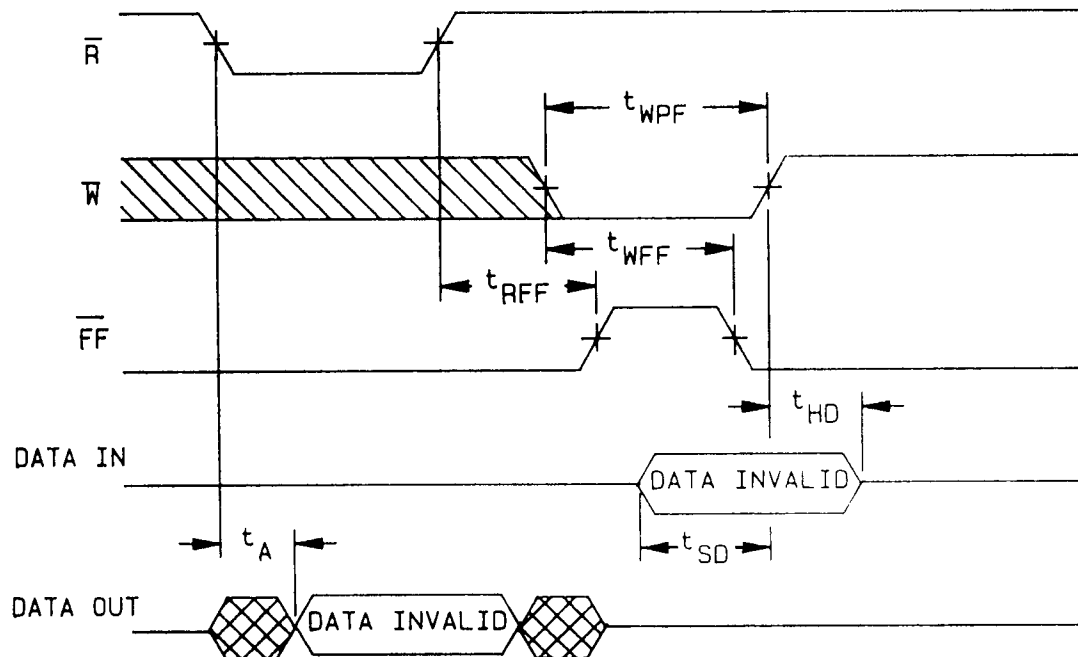
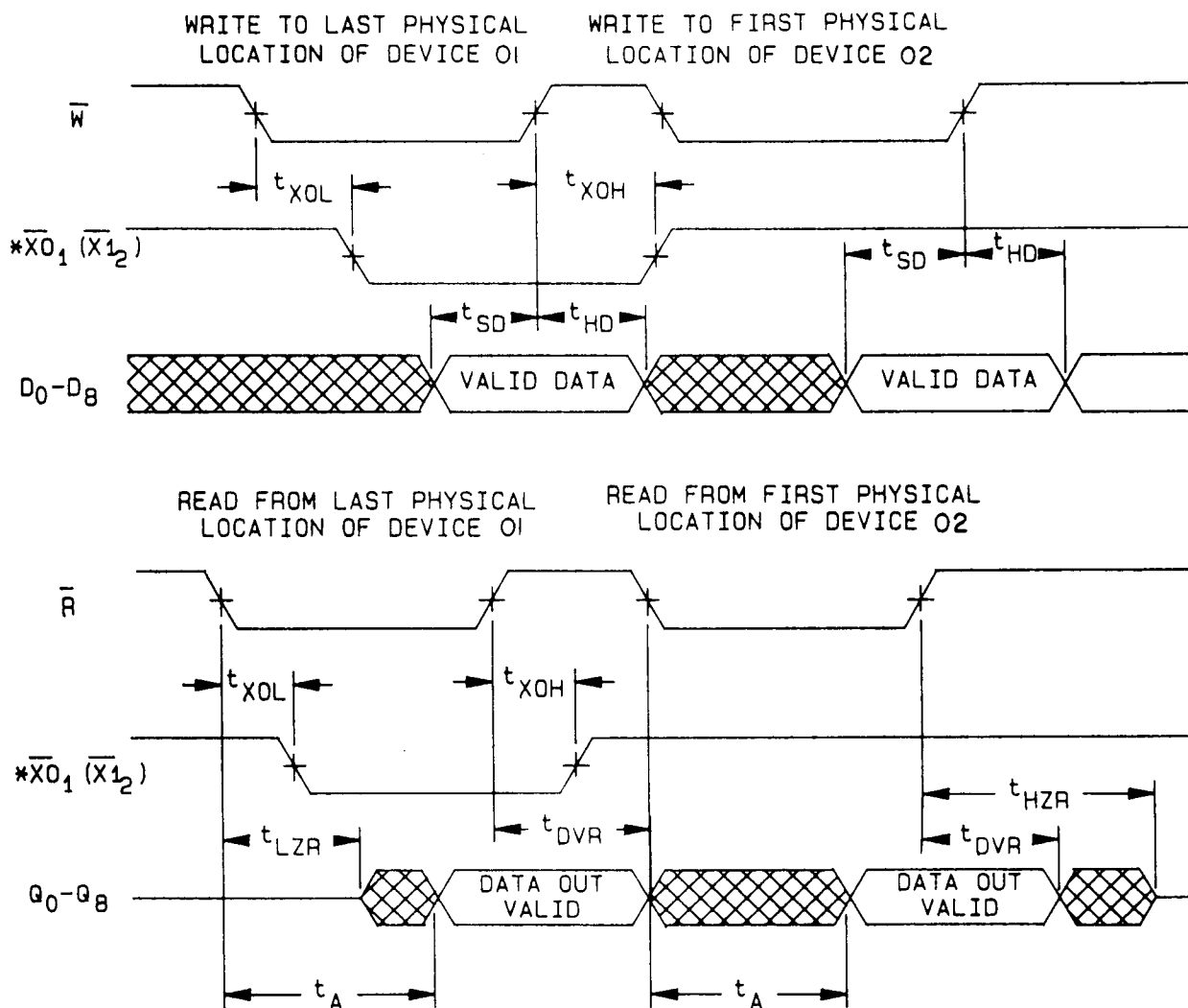


FIGURE 3. Timing waveforms - Continued.

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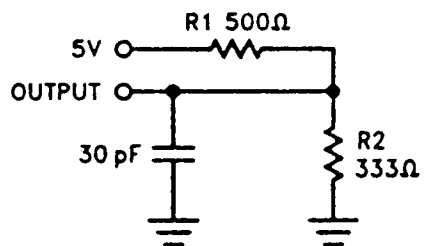
Expansion timing diagrams



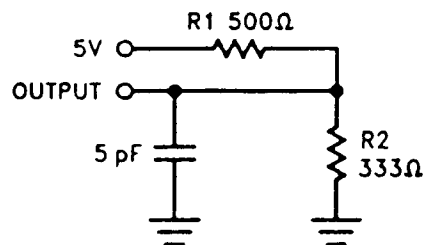
NOTE: Expansion out of device 1 (XO_1) is connected to expansion in of device 2 ($\overline{XI_2}$).

FIGURE 3. Timing waveforms - Continued.

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Circuit A
Output load



Circuit B
Output load

* Including scope and jig (minimum values).

AC test conditions

Input pulse levels	GND to 3.0 V
Input rise and fall times	≤ 5 ns
Input timing reference levels	1.5 V
Output reference levels	1.5 V

FIGURE 4. Output load circuits and test conditions, or equivalent.

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3.11 Serialization for device class S. All device class S devices shall be serialized in accordance with MIL-M-38510.

4. QUALITY ASSURANCE PROVISIONS

4.1 Sampling and inspection. For device class M, sampling and inspection procedures shall be in accordance with section 4 of MIL-M-38510 to the extent specified in MIL-STD-883 (see 3.1 herein). For device classes B and S, sampling and inspection procedures shall be in accordance with MIL-M-38510 and method 5005 of MIL-STD-883, except as modified herein. For device classes Q and V, sampling and inspection procedures shall be in accordance with MIL-I-38535.

4.2 Screening. For device class M, screening shall be in accordance with method 5004 of MIL-STD-883, and shall be conducted on all devices prior to quality conformance inspection. For device classes B and S, screening shall be in accordance with method 5004 of MIL-STD-883, and shall be conducted on all devices prior to qualification and quality conformance inspection. For device classes Q and V, screening shall be in accordance with MIL-I-38535, and shall be conducted on all devices prior to qualification and technology conformance inspection.

4.2.1 Additional criteria for device classes M, B, and S.

- a. Delete the sequence specified as initial (pre-burn-in) electrical parameters through interim (post-burn-in) electrical parameters of method 5004 and substitute lines 1 through 6 of table IIA herein.
- b. For device class M, the test circuit shall be maintained by the manufacturer under document revision level control and shall be made available to the preparing or acquiring activity upon request. For device classes B and S, the test circuit shall be submitted to the qualifying activity. For device classes M, B, and S, the test circuit shall specify the inputs, outputs, biases, and power dissipation, as applicable, in accordance with the intent specified in test method 1005.

(1) Static burn-in for device class S (method 1015 of MIL-STD-883, test condition A).

- (a) All inputs shall be connected to GND. Outputs may be open or connected to 4.5 V minimum. Resistors R1 are optional on both inputs and outputs, and required on outputs connected to $V_{CC} \pm 0.5$ V. R1 = 220 ohms to 47 kilohms. For static II burn-in, reverse all input connections (i.e., V_{SS} to V_{CC}).
- (b) V_{CC} = 4.5 V minimum.
- (c) Ambient temperature (T_A) shall be +125°C minimum.
- (d) Test duration for the static test shall be 48 hours minimum. The 48-hour burn-in shall be broken into two sequences of 24 hours each (Static I and Static II) followed by interim electrical measurements.

(2) Dynamic burn-in for device classes M, B, and S (method 1015 of MIL-STD-883, test condition D) using the circuit submitted (see 4.2.1b herein).

- c. Interim and final electrical parameters shall be as specified in table IIA herein.
- d. For classes S and B devices, post dynamic burn-in electrical parameter measurements may, at the manufacturer's option, be performed separately or included in the final electrical parameter requirements.

4.2.2 Additional criteria for device classes Q and V.

- a. The burn-in test duration, test condition and test temperature, or approved alternatives shall be as specified in the device manufacturer's QM plan in accordance with MIL-I-38535. The burn-in test circuit shall be maintained under document revision level control of the device manufacturer's Technology Review Board (TRB) in accordance with MIL-I-38535 and shall be made available to the acquiring or preparing activity upon request. The test circuit shall specify the inputs, outputs, biases, and power dissipation, as applicable, in accordance with the intent specified in test method 1015.
- b. Interim and final electrical test parameters shall be as specified in table IIA herein.
- c. Additional screening for device class V beyond the requirements of device class Q shall be as specified in appendix B of MIL-I-38535 and as detailed in table IIB herein.

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4.3 Qualification inspection.

4.3.1 Qualification inspection for device classes B and S. Qualification inspection for device classes B and S shall be in accordance with MIL-M-38510. Inspections to be performed shall be those specified in method 5005 of MIL-STD-883 and herein for groups A, B, C, D, and E inspections (see 4.4.1 through 4.4.5).

4.3.2 Qualification inspection for device classes Q and V. Qualification inspection for device classes Q and V shall be in accordance with MIL-I-38535. Inspections to be performed shall be those specified in MIL-I-38535 and herein for groups A, B, C, D, and E inspections (see 4.4.1 through 4.4.5).

4.4 Conformance inspection. Quality conformance inspection for device class M shall be in accordance with MIL-STD-883 (see 3.1 herein) and as specified herein. Quality conformance inspection for device classes B and S shall be in accordance with MIL-M-38510 and as specified herein. Inspections to be performed for device classes M, B, and S shall be those specified in method 5005 of MIL-STD-883 and herein for groups A, B, C, D, and E inspections (see 4.4.1 through 4.4.5). Technology conformance inspection for classes Q and V shall be in accordance with MIL-I-38535 including groups A, B, C, D, and E inspections and as specified herein.

4.4.1 Group A inspection.

- a. Tests shall be as specified in table IIA herein.
- b. Subgroups 5 and 6 of table I of method 5005 of MIL-STD-883 shall be omitted.
- c. For device class M, subgroups 7 and 8 tests shall be sufficient to verify the truth table. For device classes B and S, subgroups 7 and 8 tests shall be sufficient to verify the truth table as approved by the qualifying activity. For device classes Q and V, subgroups 7 and 8 shall include verifying the functionality of the device. These tests shall have been fault graded in accordance with MIL-STD-883, test method 5012 (see 1.5 herein).
- d. O/V (latch-up) tests shall be measured only for initial qualification and after any design or process changes which may affect the performance of the device. Procedures and circuits shall be maintained under document revision level control by the manufacturer and shall be made available to the preparing activity or acquiring activity upon request. For device classes B and S, procedures and circuits shall be maintained under document revision level control by the manufacturer and shall be made available to the qualifying activity upon request. For classes Q and V, procedures and circuits shall be under the control of the device manufacturer's TRB in accordance with MIL-I-38535 and shall be made available to the preparing activity or acquiring activity upon request. Testing shall be on all pins, on five devices with zero failures. Latch-up test shall be considered destructive. JEDEC Standard No. 17 may be used as a guideline when performing O/V testing.
- e. Subgroup 4 (C_{IN} and C_{OUT} measurements) shall be measured only for initial qualification and after any process or design changes which may affect input or output capacitance. Capacitance shall be measured between the designated terminal and GND at a frequency of 1 MHz. Sample size is 15 devices with no failures, and all input and output terminals tested.

4.4.2 Group B inspection. The group B inspection end-point electrical parameters shall be as specified in table IIA herein.

4.4.3 Group C inspection. The group C inspection end-point electrical parameters shall be as specified in table IIA herein.

4.4.3.1 Additional criteria for device classes M and B. Steady-state life test conditions, method 1005 of MIL-STD-883:

- a. Test condition C or D. For device class M, the test circuit shall be maintained by the manufacturer under document revision level control and shall be made available to the preparing or acquiring activity upon request. For device class B, the test circuit shall be submitted to the qualifying activity. For device classes M and B, the test circuit shall specify the inputs, outputs, biases, and power dissipation, as applicable, in accordance with the intent specified in test method 1005.
- b. $T_A = +125^\circ\text{C}$, minimum.
- c. Test duration: 1,000 hours, except as permitted by method 1005 of MIL-STD-883.

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TABLE IIA. Electrical test requirements. 1/ 2/ 3/ 4/ 5/ 6/

Line no.	Test requirements	Subgroups (per method 5005 table I)			Subgroups (per MIL-I-38535, table III)	
		Device class M	Device class B	Device class S	Device class Q	Device class V
1	Interim electrical parameters (see 4.2)		1,7,9, or 2,8A,10	1,7,9, or 2,8A,10		1,7,9, or 2,8A,10
2	Static burn-in method 1015	Not required	Not required	Required	Not required	Required
3	Same as line 1			1*,7*,Δ		1*,7*,Δ
4	Dynamic burn-in (method 1015)	Required	Required	Required	Required	Required
5	Same as line 1			1,Δ		1,Δ
6	Final electrical parameters	1*,2,3,7*, 8A,8B,9 10,11	1*,2,3,7*, 8A,8B,9, 10,11	1*,2,3,7*, 8A,8B,9, 10,11	1*,2,3,7*, 8A,8B,9, 10,11	1*,2,3,7*, 8A,8B,9, 10,11
7	Group A test requirements	1,2,3,4**, 7,8A,8B,9, 10,11	1,2,3,4**, 7,8A,8B,9, 10,11	1,2,3,4**, 7,8A,8B,9, 10,11	1,2,3,4**, 7,8A,8B,9, 10,11	1,2,3,4**, 7,8A,8B,9, 10,11
8	Group B end-point electrical parameters			1,2,3,7, 8A,8B,9, 10,11,Δ		
9	Group C end-point electrical parameters	2,3,7, 8A,8B	^{6/} 1,2,3,7, 8A,8B,Δ		2,3,7, 8A,8B	1,2,3,7, 8A,8B,9, 10,11,Δ
10	Group D end-point electrical parameters	2,3,7, 8A,8B	2,3,7, 8A,8B	2,3,7, 8A,8B	2,3,7, 8A,8B	2,3,7, 8A,8B
11	Group E end-point electrical parameters	1,7,9	1,7,9	1,7,9	1,7,9	1,7,9

1/ Blank spaces indicate tests are not applicable.

2/ Any or all subgroups may be combined when using high-speed testers.

3/ * indicates PDA applies to subgroup 1 and 7.

4/ ** see 4.4.1e.

5/ Δ indicates delta limit (see table IIC) shall be required where specified, and the delta values shall be computed with reference to the previous interim electrical parameters (line 1).

6/ The device manufacturer may at his option, either complete subgroup 1 electrical parameter measurements, including delta measurements, within 96 hours after burn-in completion (removal of bias); or may complete subgroup 1 electrical measurements without delta measurements within 24 hours after burn-in completion (removal of bias).

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TABLE IIB. Additional screening for device class V.

Test	MIL-STD-883, test method	Lot requirement
Particle impact noise detection	2020	100 percent
Internal visual	2010, condition A or approved alternate	100 percent
Nondestructive bond pull	2023 or approved alternate	100 percent
Reverse bias burn-in	1015	100 percent
Burn-in parameters	1015, total of 240 hours at +125°C	100 percent
Radiographic	2012	100 percent

TABLE IIC. Delta limits at +25°C.

Test ^{1/}	Device types
	ALL
I_{IX}	±10 percent of specified value in table I
I_{OZ}	±10 percent of specified value in table I
I_{CC2}	±10 percent of specified value in table I

^{1/} The above parameter shall be recorded before and after the required burn-in and life tests to determine the delta.

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4.4.3.2 Additional criteria for device classes Q and V. The steady-state life test duration, test condition and test temperature, or approved alternatives shall be as specified in the device manufacturer's QM plan in accordance with MIL-I-38535. The test circuit shall be maintained under document revision level control by the device manufacturer's TRB in accordance with MIL-I-38535 and shall be made available to the acquiring or preparing activity upon request. The test circuit shall specify the inputs, outputs, biases, and power dissipation, as applicable, in accordance with the intent specified in test method 1005.

4.4.4 Group D inspection. For group D inspection end-point electrical parameters shall be as specified in table IIA herein.

4.4.5 Group E inspection. Group E inspection is required only for parts intended to be marked as radiation hardness assured (see 3.6 herein). RHA levels for device classes B, S, Q, and V shall be M, D, R, and H and for device class M shall be M and D. RHA quality conformance inspection sample tests shall be performed at the RHA level specified in the acquisition document or to a higher qualified level. RHA tests for device classes Q and V shall be performed in accordance with MIL-I-38535 and 1.2.1 herein.

- a. RHA tests for device classes B, S, Q, and V for levels M, D, R, and H or for device class M for levels M and D shall be performed through each level to determine at what levels the devices meet the RHA requirements. These RHA tests shall be performed for initial characterization and after design or process changes which may affect the RHA performance of the device.
- b. End-point electrical parameters shall be as specified in table IIA herein. RHA samples need not be tested at -55°C or $+125^{\circ}\text{C}$ prior to total dose irradiation.
- c. Prior to total dose irradiation, each selected sample shall be assembled in its qualified package. The samples shall pass the specified group A electrical parameters for subgroups specified in table II herein. Additionally classes Q and V, for quality conformance inspection may be at wafer level.
- d. The devices shall be subjected to radiation hardness assured tests as specified in MIL-M-38510 (device classes M, B, and S) and MIL-I-38535 (device classes Q and V) for the RHA level being tested, and meet the postirradiation end-point electrical parameter limits as defined in table IA at $T_A = +25^{\circ}\text{C} \pm 5^{\circ}\text{C}$, after exposure.
- e. Prior to and during total dose irradiation testing, the devices shall be biased to worst case conditions established during characterization (see figure 3 herein).
- f. Single Event Phenomena (SEP) testing shall be performed on all class S and V devices. SEP testing shall be performed at initial qualification and after any design or process changes which may affect the upset or latch-up characteristics of the device. Test four devices with zero failures. ASTM standard F1192-88 may be used as a guideline when performing SEP testing. For device class V, the device parametrics that influence a single event upset immunity shall be monitored at the wafer level as part of a TRB approved wafer level hardness plan. The test conditions for SEP are as follows:
 - (1) The ion beam angle of incidence shall be between normal to the die surface and 60° to the normal, inclusive (i.e., $0^{\circ} \leq \text{angle} \leq 60^{\circ}$). No shadowing of the ion beam due to fixturing or package related effects is allowed.
 - (2) The fluence shall be greater than 100 errors or $\geq 10^7$ ions/cm².
 - (3) The flux shall be between 10^2 and 10^5 ion/cm²/s. The cross section shall be verified to be flux independent by measuring the cross section at two flux rates which differ by at least an order of magnitude.
 - (4) The particle range shall be ≥ 20 microns in silicon.
 - (5) The test temperature shall be $+25^{\circ}\text{C}$ and the maximum rated operating temperature $\pm 10^{\circ}\text{C}$.
 - (6) Bias conditions shall be $V_{CC} = 4.5$ V dc for the upset measurements and $V_{CC} = 5.5$ V dc for the latch-up measurements.

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- g. For device classes M, B, and S subgroups 1 and 2 of table V method 5005 of MIL-STD-883 shall be tested as appropriate for device construction.
- h. When specified in the purchase order or contract, a copy of the following additional data shall be supplied:
- (1) RHA delta limits.
 - (2) RHA upset levels.
 - (3) Test conditions (SEP).
 - (4) Number of upsets (SEP).
 - (5) Number of transients.
 - (6) Occurrence of latch-up.

4.5 Delta measurements for device classes B, S, Q, and V. Delta measurements, as specified in table IIA, shall be made and recorded before and after the required burn-in screens and steady-state life tests to determine delta compliance. The electrical parameters to be measured, with associated delta limits are listed in table IIC.

5. PACKAGING

5.1 Packaging requirements. The requirements for packaging shall be in accordance with MIL-M-38510 for device classes M, B, and S and MIL-I-38535 for device classes Q and V.

6. NOTES

6.1 Intended use. Microcircuits conforming to this drawing are intended for use for government microcircuit applications (original equipment), design applications, and logistics purposes.

6.1.1 Replaceability. Microcircuits covered by this drawing will replace the same generic device covered by a contractor-prepared specification or drawing.

6.1.2 Substitutability. Device classes B and Q devices will replace device class M devices.

6.2 Configuration control of SMD's. All proposed changes to existing SMD's will be coordinated with the users of record for the individual documents. This coordination will be accomplished in accordance with MIL-STD-481 using DD Form 1693, Engineering Change Proposal (Short Form).

6.3 Record of users. Military and industrial users shall inform Defense Electronics Supply Center when a system application requires configuration control and which SMD's are applicable to that system. DESC will maintain a record of users and this list will be used for coordination and distribution of changes to the drawings. Users of drawings covering microelectronics devices (FSC 5962) should contact DESC-ECS, telephone (513) 296-6047.

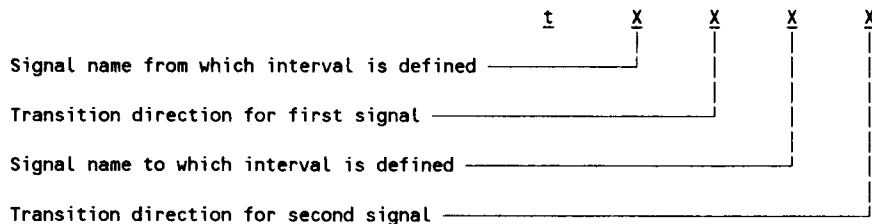
6.4 Comments. Comments on this drawing should be directed to DESC-ECS, Dayton, Ohio 45444, or telephone (513) 296-5377.

6.5 Abbreviations, symbols, and definitions. The abbreviations, symbols, and definitions used herein are defined in MIL-M-38510 and MIL-STD-1331, and as follows.

C_{IN}	Input terminal capacitance.
C_{OUT}	Output and bidirectional output terminal capacitance.
GND	Ground zero voltage potential.
I_{CC}	Supply current.
I_{IX}	Input current.
I_{OZ}	Output current.
T_C	Case temperature.
V_{CC}	Positive supply voltage.

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6.5.1 Timing parameter abbreviations. All timing abbreviations use lower case characters with upper case character subscripts. The initial character is always "t" and is followed by four descriptors. These characters specify two signal points arranged in a "from-to" sequence that define a timing interval. The two descriptors for each signal specify the signal name and the signal transition. The format is as follows:



a. Signal definitions:

A = Address input bus	S = Chip select
D = Data in	G = Output enable
Q = Data out	E = Chip enable
W = Write enable	

b. Transition definitions:

H = Transition to high
 L = Transition to low
 V = Transition to valid
 X = Transition to invalid or don't care
 Z = Transition to off (high impedance)

6.5.2 Timing Limits. The table of timing values shows either a minimum or a maximum limit for each parameter. Input requirements are specified from the external system point of view. Thus, address setup time is shown as a minimum since the system must supply at least that much time (even though most devices do not require it). On the other hand, responses from the memory are specified from the device point of view. Thus, the access time is shown as a maximum since the device never provides data later than that time.

6.5.3 Waveforms.

WAVEFORM SYMBOL	INPUT	OUTPUT
	MUST BE VALID	WILL BE VALID
	CHANGE FROM H TO L	WILL CHANGE FROM H TO L
	CHANGE FROM L TO H	WILL CHANGE FROM L TO H
	DON'T CARE ANY CHANGE PERMITTED	CHANGING STATE UNKNOWN
		HIGH IMPEDANCE

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6.6 One part - one part number system. The one part - one part number system described below has been developed to allow for transitions between identical generic devices covered by the four major microcircuit requirements documents (MIL-M-38510, MIL-H-38534, MIL-I-38535, and 1.2.1 of MIL-STD-883) without the necessity for the generation of unique PIN's. The four military requirements documents represent different class, and previously when a device manufacturer upgraded military product from one class level to another, the benefits of the upgraded product were unavailable to the Original Equipment Manufacturer (OEM), who was contractually locked into the original unique PIN. By establishing a one part number system covering all four documents, the OEM can procure to the highest class level available for a given generic device to meet system needs without modifying the original contract parts selection criteria.

<u>Military documentation format</u>	<u>Example PIN under new system</u>	<u>Manufacturing source listing</u>	<u>Document listing</u>
New MIL-M-38510 Military Detail Specifications (in the SMD format)	5962-XXXXXXZ(B or S)YY	QPL-38510 (Part 1 or 2)	MIL-BUL-103
New MIL-H-38534 Standardized Military Drawings	5962-XXXXXXZ(H or K)YY	QML-38534	MIL-BUL-103
New MIL-I-38535 Standardized Military Drawings	5962-XXXXXXZ(Q or V)YY	QML-38535	MIL-BUL-103
New 1.2.1 of MIL-STD-883 Standardized Military Drawings	5962-XXXXXXZ(M)YY	MIL-BUL-103	MIL-BUL-103

6.7 Sources of supply.

6.7.1 Sources of supply for device classes B and S. Sources of supply for device classes B and S are listed in QPL-38510.

6.7.2 Sources of supply for device classes Q and V. Sources of supply for device classes Q and V are listed in QML-38535. The vendors listed in QML-38535 have submitted a certificate of compliance (see 3.6 herein) to DESC-ECS and have agreed to this drawing.

6.7.3 Approved sources of supply for device class M. Approved sources of supply for class M are listed in MIL-BUL-103. The vendors listed in MIL-BUL-103 have agreed to this drawing and a certificate of compliance (see 3.6 herein) has been submitted to and accepted by DESC-ECS.

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