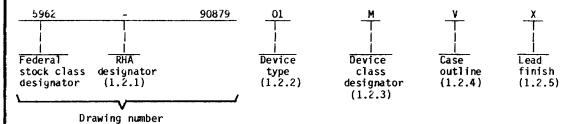
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MILIT	TANDARDIZED MILITARY DRAWING PREPARED BY CHECKED BY CH					CC	DEFENSE ELECTRONICS SUPPLY CENTER DAYTON, OHIO 45444 MICROCIRCUIT, LINEAR, LYDT, SIGNAL CONDITIONER, MONOLITHIC SILICON																		
FOR USE BY ALL AND AGENC DEPARTMENT AMSC N/A	DEP	ARTI	MENT IE			DRAWING APPROVAL DATE 08 NOVEMBER 1990 REVISION LEVEL			-		SIZE A	SHE		72			ļ	59	62	-9 (1	79			

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» U.S. GOVERNMENT PRINTING OFFICE: 1987 — 748-129/60911

1. SCOPE

- 1.1 Scope. This drawing forms a part of a one part one part number documentation system (see 6.6 herein). Two product assurance classes consisting of military high reliability (device classes B, Q, and M) and space application (device classes S and V), and a choice of case outlines and lead finishes are available and are reflected in the Part or Identifying Number (PIN). Device class M microcircuits represent non-JAN class B microcircuits in accordance with 1.2.1 of MIL-STD-883, "Provisions for the use of MIL-STD-883 in conjunction with compliant non-JAN devices". When available, a choice of radiation hardness assurance (RHA) levels are reflected in the PIN.
 - 1.2 PIN. The PIN shall be as shown in the following example:



1.2.1 Radiation hardness assurance (RHA) designator. Device classes M, B, and S RHA marked devices shall meet the MIL-M-38510 specified RHA levels and shall be marked with the appropriate RHA designator. Device classes Q and V devices shall meet or exceed the electrical performance characteristics specified in table I herein after exposure to the specified irradiation levels specified in the absolute maximum ratings herein and the RHA marked device shall be marked in accordance with MIL-I-38535. A dash (-) indicates a non-RHA device.

1.2.2 Device type(s). The device type(s) shall identify the circuit function as follows:

Device type	Generic number	Circuit function
01	5521	LVDT Signal Conditioner

1.2.3 Device class designator. The device class designator shall be a single letter identifying the product assurance level as follows:

Device class	Device requirements documentation
М	Vendor self-certification to the requirements for non-JAN class B microcircuits in accordance with 1.2.1 of MIL-STD-883
B or S	Certification and qualification to MIL-M-38510
Q or V	Certification and qualification to MIL-I-38535

1.2.4 <u>Case outline(s)</u>. For device classes M, B, and S, case outline(s) shall meet the requirements in appendix C of MIL-M-38510 and as listed below. For device classes Q and V, case outline(s) shall meet the requirements of MIL-I-38535, appendix C of MIL-M-38510, and as listed below.

Outline letter	Case outline
γ	D-6 (18-lead, .960" x .310" x .200"), dual-in-line package

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1.2.5 Lead finish. The lead finish shal or MIL-I-38535 for classes Q and V. Finish its packaging. The "X" designation is for considered acceptable and interchangeable w	use in sp	pecifi	cations when	38510 for c rked on the lead finish	lasses M, B, and S e microcircuit or es A, B, and C are	
1.3 Absolute maximum ratings. 1/						
Supply voltage (V+) $ -$ Split supply voltage (V+/V-) $ -$ Power dissipation (P _D) $ -$ Lead temperature (soldering, 10 second Storage temperature range $ -$ Junction temperature (T _J) $ -$ Thermal resistance, junction-to-ambient Thermal resistance, junction-to-ambient $ -$	ds)		- #10 V - 840 mW - 300°C 65°C to - +175°C - See MIL-M-	⊁150°C -38510, app	endix C	
1.4 Recommended operating conditions.						
Supply voltage (Y+) Ambient operating temperature range (T _A)	·	- 10 V 55°C to	+125°C		
2. APPLICABLE DOCUMENTS						
2.1 <u>Government specifications, standards,</u> the following specifications, standards, buthe Department of Defense Index of Specifications apart of this drawing to the extent specifications.	lletin, a ations an	and ha nd Sta	ndbook of the	issue list	ed in that issue of	
SPECIFICATIONS						
MILITARY						
MIL-M-38510 - Microcircuits, MIL-I-38535 - Integrated Circ	General cuits, Ma	Speci Inufac	fication for. turing, Genera	l Specific	ation for.	
STANDARDS						
MILITARY						
MIL-STD-480 - Configuration (MIL-STD-883 - Test Methods ar	Control-E nd Proced	ngine lures	ering Changes, for Microelect	Deviation cronics.	s and Waivers.	
BULLETIN						
MILITARY						
MIL-BUL-103 - List of Standar	rdized Mi	litar	y Drawings (SM	D's).		
HANDBOOK						
MILITARY						
MIL-HDBK-780 - Standardized Mi	ilitary D	rawin	gs.			
1/ Stresses above the absolute maximum rating may cause permanent damage to the device. Extended operation at the maximum levels may degrade performance and affect reliability.						
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(Copies of the specifications, standards, bulletin, and handbook required by manufacturers in connection with specific acquisition functions should be obtained from the contracting activity or as directed by the contracting activity.)

2.2 Order of precedence. In the event of a conflict between the text of this drawing and the references cited herein, the text of this drawing shall take precedence.

3. REQUIREMENTS

- 3.1 Item requirements. The individual item requirements for device class M shall be in accordance with 1.2.1 of MIL-STD-883, "Provisions for the use of MIL-STD-883 in conjunction with compliant non-JAN devices" and as specified herein. The individual item requirements for device classes B and S shall be in accordance with MIL-M-38510 and as specified herein. For device classes B and S, a full electrical characterization table for each device type shall be included in this SMD. The individual item requirements for device classes Q and V shall be in accordance with MIL-I-38535 and as specified herein.
- 3.2 Design, construction, and physical dimensions. The design, construction, and physical dimensions shall be as specified in MIL-M-38510 for device classes M, B, and S and MIL-I-38535 for device classes Q and V and herein.
 - 3.2.1 Case outline(s). The case outline(s) shall be in accordance with 1.2.4 herein.
 - 3.2.2 <u>Terminal connections</u>. The terminal connections shall be as specified on figure 1.
 - 3.2.3 Block diagram. The block diagram shall be as specified on figure 2.
- 3.3 Electrical performance characteristics and postirradiation parameter limits. Unless otherwise specified herein, the electrical performance characteristics and postirradiation parameter limits are as specified in table I and shall apply over the full ambient operating temperature range.
- 3.4 Electrical test requirements. The electrical test requirements shall be the subgroups specified in table IIA. The electrical tests for each subgroup are defined in table I.
- 3.5 Marking. The part shall be marked with the PIN listed in 1.2 herein. Marking for device class M shall be in accordance with MIL-STD-883 (see 3.1 herein). In addition, the manufacturer's PIN may also be marked as listed in MIL-BUL-103. Marking for device classes B and S shall be in accordance with MIL-M-38510. Marking for device classes Q and V shall be in accordance with MIL-I-38535.
- 3.5.1 Certification/compliance mark. The compliance mark for device class M shall be a "C" as required in MIL-STD-883 (see 3.1 herein). The certification mark for device classes B and S shall be a "J" or "JAN" as required in MIL-M-38510. The certification mark for device classes Q and V shall be a "QML" as required in MIL-I-38535.
- 3.6 Certificate of compliance. For device class M, a certificate of compliance shall be required from a manufacturer in order to be listed as an approved source of supply in MIL-BUL-103 (see 6.7.3 herein). For device classes Q and V, a certificate of compliance shall be required from a QML-38535 listed manufacturer in order to supply to the requirements of this drawing (see 6.7.2 herein). The certificate of compliance submitted to DESC-ECS prior to listing as an approved source of supply for this drawing shall affirm that the manufacturer's product meets, for device class M the requirements of MIL-STD-883 (see 3.1 herein), or for device classes Q and V, the requirements of MIL-I-38535 and the requirements herein.
- 3.7 Certificate of conformance. A certificate of conformance as required for device class M in MIL-STD-883 (see 3.1 herein) or device classes B and S in MIL-M-38510 or for device classes Q and V in MIL-I-38535 shall be provided with each lot of microcircuits delivered to this drawing.

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	TABLE	I. Electrical performance char	acteristics			
 Test	Symbol	Conditions 1/ -55°C < TA < +125°C	Group A subgroups	L1	Unit	
	<u>i </u>	unless otherwise specified	subgroups	Min	Max	
Supply current	IŢ		1,2,3		18	mA
Reference current	IREF		1,2,3		8	l mA
Reference voltage range	V _{REF}		1,2,3	5	V+	l V
		Oscillator section			1	!
Initial frequency accuracy	 Δf ₀ 	T _A = +25°C	1 1		5.0	2 1 1
Oscillator load	I I R _L	 	1,2,3	300	i ! !	Ω
		Demodulator section				
Linearity error <u>2</u> /	Ι ΔL 	 5V _{p-p} input 	1,2,3		0.1	 %FS
Offset voltage	۷10	 	1,2,3		5.0	mV
Offset voltage <u>2</u> / drift	\01¥∆\ ∆V		2,3		25	μ ۷/° C
Input current	IIB		1,2,3		500	nA
V _{R2} accuracy	V _{R2}		1,2,3		1.0	2
		Auxiliary output amplifier			·	
Input offset voltaye	٧10		1,2,3		5.0	mV
	ΔΥ 10/ Ι ΨΥ 10/ Ι		2,3		25	μ V/° C

See footnote at end of table.

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Test	Symbol	Conditions $\frac{1}{2}$	Group A	Li	Unit		
	<u> </u>	-55°C < TA < +125°C unless otherwise specified	subgroups 	Min	Max	 	
		Auxiliary output amplifier				,	
Input bias current	IIB	1 	1,2,3		500	l nA	
Input offset current	I 10		1,2,3		 50 	nA	
Gain	Α _V		1,2,3	100		V/mV	
Ouput voltage swing	v ₀	R _L = 10 kΩ	1,2,3	7		V	
Output short circuit current i	I _{SC}	T _A = +25°C	1 1		100	l mA	

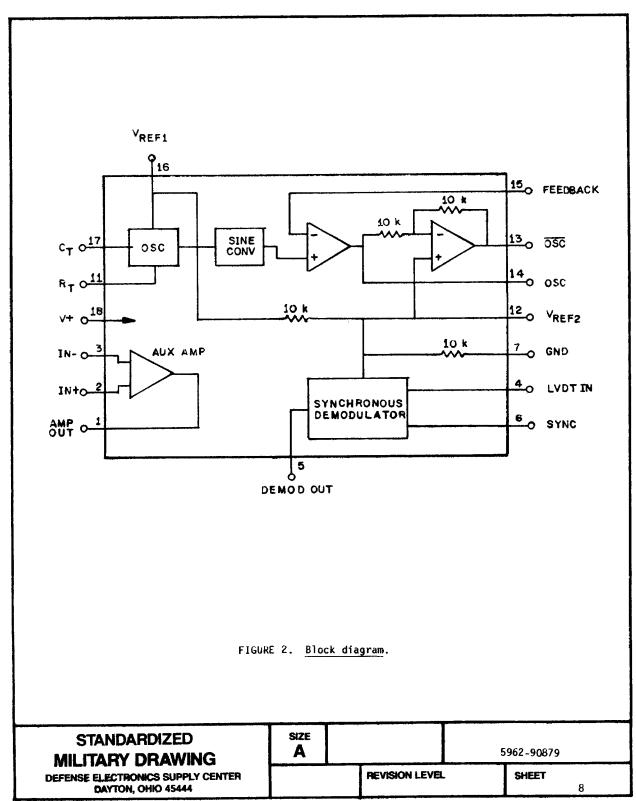
- $\underline{1}/$ V+ = VREF1,2 = 10 V, RT = 18 kΩ, CT = 0.047 μF , and f = 1.0 kHz.
- 2/ If not tested, shall be guaranteed to the limits specified in table I herein.
- 3.8 Notification of change for device class M. For device class M, notification to DESC-ECS of change of product (see 6.2 herein) involving devices acquired to this drawing is required for any change as defined in MIL-STD-480.
- 3.9 Verification and review for device class M. For device class M, DESC, DESC's agent, and the acquiring activity retain the option to review the manufacturer's facility and applicable required documentation. Offshore documentation shall be made available onshore at the option of the reviewer.
- 3.10 Microcircuit group assignment for device classes M, B, and S. Device classes M, B, and S devices covered by this drawing shall be in microcircuit group number 049 (see MIL-M-38510, appendix E).
- 3.11 <u>Serialization for device class S</u>. All device class S devices shall be serialized in accordance with MIL-M-38510.
 - 4. QUALITY ASSURANCE PROVISIONS
- 4.1 <u>Sampling and inspection</u>. For device class M, sampling and inspection procedures shall be in accordance with section 4 of MIL-M-38510 to the extent specified in MIL-STD-883 (see 3.1 herein). For device classes B and S, sampling and inspection procedures shall be in accordance with MIL-M-38510 and method 5005 of MIL-STD-883, except as modified herein. For device classes Q and V, sampling and inspection procedures shall be in accordance with MIL-I-38535.

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 Device type 	01
 Case outline 	l V
 Terminal number	 Terminal symbol
1	AMP OUT
2	IN+
3	IN-
4	LVDT IN
5	DEMOD OUT
6	SYNC
7	GND
8	NC
9	NC I
10	NC
11	R _T
12	V _{REF2}
13	osc
14	OSC I
15	FEEDBACK
16	V _{REF1}
17	CT
18	۷+

FIGURE 1. Terminal connections.

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- 4.2 <u>Screening</u>. For device class M, screening shall be in accordance with method 5004 of MIL-STD-883, and shall be conducted on all devices prior to quality conformance inspection. For device classes B and S, screening shall be in accordance with method 5004 of MIL-STD-883, and shall be conducted on all devices prior to qualification and quality conformance inspection. For device classes Q and V, screening shall be in accordance with MIL-I-38535, and shall be conducted on all devices prior to qualification and technology conformance inspection. The following additional criteria shall apply.
 - a. Burn-in test, method 1015 of MIL-STD-883.
 - (1) Test condition A. For device class M, the test circuit shall be submitted to DESC-ECS for review with the certificate of compliance. For device classes B and S, the test circuit shall be submitted to the qualifying activity. For device classes Q and V, the test circuit shall be submitted to DESC-ECS with the certificate of compliance and under the control of the device manufacturer's technical review board (TRB) in accordance with MIL-I-38535.
 - (2) $T_A = +125$ °C, minimum.
 - b. Interim and final electrical test parameters shall be as specified in table IIA herein.
- 4.2.1 Additional screening for device class V. Additional screening for device class V beyond the requirements of device class Q shall be as specified in appendix B of MIL-I-38535 and as detailed in table IIB herein. These additional screens may be used to satisfy space system requirements and shall be reflected in the PIN.
 - 4.3 Qualification inspection.
- 4.3.1 Qualification inspection for device classes B and S. Qualification inspection for device classes B and S shall be in accordance with MIL-M-38510. Inspections to be performed shall be those specified in method 5005 of MIL-STD-883 and herein for groups A, B, C, D, and E inspections (see 4.4.1 through 4.4.5).
- 4.3.2 Qualification inspection for device classes Q and V. Qualification inspection for device classes Q and V shall be in accordance with MIL-I-38535. Inspections to be performed shall be those specified in MIL-I-38535 and herein for groups A, B, C, D, and E inspections (see 4.4.1 through 4.4.5).
- 4.4 <u>Conformance inspection</u>. Quality conformance inspection for device class M shall be in accordance with MIL-STD-883 (see 3.1 herein) and as specified herein. Quality conformance inspection for device classes B and S shall be in accordance with MIL-M-38510 and as specified herein. Inspections to be performed for device classes M, B, and S shall be those specified in method 5005 of MIL-STD-883 and herein for groups A, B, C, D, and E inspections (see 4.4.1 through 4.4.5). Technology conformance inspection for classes Q and V shall be in accordance with MIL-I-38535 including groups A, B, C, D, and E inspections and as specified herein.
 - 4.4.1 Group A inspection. The group A inspection tests shall be as specified in table IIA herein.
- 4.4.2 Group B inspection. The group B inspection end-point electrical parameters shall be as specified in table IIA herein.
 - 4.4.3 Group C inspection.
 - a. End-point electrical parameters shall be as specified in table IIA herein.

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TABLE IIA. Electrical test requirements. | Subgroups |(per MIL-I-38535, Subgroups (per method 5005, table I) Test requirements table III) Device Device Device Device Device class class class class class В S М Interim electrical parameters (see 4.2) $1,2,3 \ \underline{1}/| \ 1,2,3 \ \underline{1}/| \ 1,2,$ Final electrical parameters (see 4.2) 1,2,3 1,2,3 1,2,3 1,2,3 1,2,3 Group A test requirements (see 4.4) Group B end-point electrical parameters (see 4.4) 1,2,3 2/1 1,2,3 1,2,3 1,2,3 2/ 1,2,3 1,2,3 Group C end-point electrical parameters (see 4.4)

1/ PDA applies to subgroup 1.

Group D end-point electrical

Group E end-point electrical

parameters (see 4.4)

parameters (see 4.4)

Z/ Delta limits in accordance with table IIC shall be computed with reference to the previous interim electrical parameters.

1,2,3

1

- b. Steady-state life test conditions, method 1005 of MIL-STD-883:
 - (1) Test condition A. For device class M, the test circuit shall be submitted to DESC-ECS for review with the certificate of compliance. For device classes B and S, the test circuit shall be submitted to the qualifying activity. For device classes Q and V, the test circuit shall be submitted to DESC-ECS with the certificate of compliance and under the control of the device manufacturer's TRB in accordance with MIL-I-38535.

1,2,3

1

1,2,3

1

1,2,3

1,2,3

1

- (2) $T_A = +125^{\circ}C$, minimum.
- (3) Test duration: 1,000 hours, except as permitted by method 1005 of MIL-STD-883.
- 4.4.4 Group D inspection. The group D inspection end-point electrical parameters shall be as specified in table IIA herein.

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TABLE IIB. Additional screening for device class V.

Test	MIL-STD-883, test method	Lot requirement
 Particle impact noise detection	2020	100%
 Internal visual	2010, condition A or approved alternate	100%
 Nondestructive bond pull	2023 or approved alternate	100%
 Reverse bias burn-in	1015	 100%
 Burn-in 	1015, total of 240 hours at +125°C	 100%
 Radiographic	2012	100%

TABLE IIC. Delta limits at +25°C.

Parameters <u>1</u> /	Device type
	All
٧ ₁₀	 ±10 percent of specified value in table I.
I I _{IB}	±10 percent of specified value in table I.

1/ The above parameters shall be recorded before and after the required burn-in and and life tests to determine the delta.

4.4.5 Group E inspection. Group E inspection is required only for parts intended to be marked as radiation hardness assured (see 3.5 herein). RHA levels for device classes B and S shall be M, D, R, and H and for device class M shall be M and D. RHA quality conformance inspection sample tests shall be performed at the RHA level specified in the acquisition document. RHA tests for device classes Q and V shall be performed in accordance with MIL-I-38535 and 1.2.1 herein.

a. RHA tests for device classes B and S for levels M, D, R, and H or for device class M for levels M and D shall be performed through each level to determine at what levels the devices meet the RHA requirements. These RHA tests shall be performed for initial qualification and after design or process changes which may affect the RHA performance of the device.

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- b. End-point electrical parameters shall be as specified in table IIA herein.
- c. Prior to total dose irradiation, each selected sample shall be assembled in its qualified package. It shall pass the specified group A electrical parameters in table I for subgroups specified in table IIA herein.
- d. For device classes M, B, and S, the devices shall be subjected to radiation hardness assured tests as specified in MIL-M-38510 for RHA level being tested, and meet the postirradiation end-point electrical parameter limits as defined in table I at T_A = +25°C ±5 percent, after exposure.
- e. Prior to and during total dose irradiation testing, the devices shall be biased to establish a worst case condition as specified in the radiation exposure circuit.
 - (1) Inputs tested high, V_{CC} = volts dc, R_{CC} = Ω +5%, V_{IN} = volts dc, R_{IN} = Ω +20%, and all outputs are open.
 - (2) Inputs tested low V_{CC} = volts dc, R_{CC} = Ω +5%, V_{IN} = 0.0 V dc, and all outputs are open.
- f. For device classes M, B, and S, subgroups 1 and 2 in table V, method 5005 of MIL-STD-883 shall be tested as appropriate for device construction.
- g. When specified in the purchase order or contract, a copy of the RHA delta limits shall be supplied.

5. PACKAGING

5.1 Packaging requirements. The requirements for packaging shall be in accordance with MIL-M-38510 for device classes M, B, and S and MIL-I-38535 for device classes Q and V.

6. NOTES

- 6.1 Intended use. Microcircuits conforming to this drawing are intended for use for Government microcircuit applications (original equipment), design applications, and logistics purposes.
- 6.1.1 Replaceability. Microcircuits covered by this drawing will replace the same generic device covered by a contractor-prepared specification or drawing.
 - 6.1.2 <u>Substitutability</u>. Device classes B and Q devices will replace device class M devices.
- 6.2 <u>Configuration control of SMD's</u>. All proposed changes to existing SMD's will be coordinated with the users of record for the individual documents. This coordination will be accomplished in accordance with MIL-STD-481 using DD Form 1693, Engineering Change Proposal (Short Form).
- 6.3 Record of users. Military and industrial users shall inform Defense Electronics Supply Center when a system application requires configuration control and which SMD's are applicable to that system. DESC will maintain a record of users and this list will be used for coordination and distribution of changes to the drawings. Users of drawings covering microelectronic devices (FSC 5962) should contact DESC-ECS, telephone (513) 296-6022.
- 6.4 Comments. Comments on this drawing should be directed to DESC-ECS, Dayton, Ohio 45444, or telephone (513) 296-5375.
 - 6.5 Symbols, definitions, and functional descriptions.

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DAYTON, OHIO 45444

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6.6 One part - one part number system. The one part - one part number system described below has been developed to allow for transitions between identical generic devices covered by the four major microcircuit requirements documents (MIL-M-38510, MIL-H-38534, MIL-I-38535, and 1.2.1 of MIL-STD-883) without the necessity for the generation of unique PIN's. The four military requirements documents represent different class levels, and previously when a device manufacturer upgraded military product from one class level to another, the benefits of the upgraded product were unavailable to the Original Equipment Manufacturer (OEM), that was contractually locked into the original unique PIN. By establishing a one part number system covering all four documents, the OEM can acquire to the highest class level available for a given generic device to meet system needs without modifying the original contract parts selection criteria.

Military documentation format	Example PIN under new system	Manufacturing source listing	Document listing
New MIL-M-38510 Military Detail Specifications (in the SMD format)	5962-XXXXXZZ(B or S)YY	QPL-38510 (Part 1 or 2)	MIL-BUL-103
New MIL-H-38534 Standardized Military Drawings	5962-XXXXXZZ(H or K)YY	QML - 38534	MIL-BUL-103
New MIL-I-38535 Standardized Military Drawings	5962-XXXXXZZ(Q or V)YY	QML -38535	MIL-BUL-103
New 1.2.1 of MIL-STD-883 Standardized Military Drawings	5962-XXXXXZZ(M)YY	MIL-BUL-103	MIL-BUL-103

6.7 Sources of supply.

- 6.7.1 Sources of supply for device classes B and S. Sources of supply for device classes B and S are listed in QPL-38510.
- 6.7.2 Sources of supply for device classes Q and V. Sources of supply for device classes Q and V are listed in QML-38535. The vendors listed in QML-38535 have submitted a certificate of compliance (see 3.6 herein) to DESC-ECS and have agreed to this drawing.
- 6.7.3 Approved sources of supply for device class M. Approved sources of supply for class M are listed in MIL-BUL-103. The vendors listed in MIL-BUL-103 have agreed to this drawing and a certificate of compliance (see 3.6 herein) has been submitted to and accepted by DESC-ECS.

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STANDARDIZED MILITARY DRAWING SOURCE APPROVAL BULLETIN

DATE: 08 NOVEMBER 1990

Approved sources of supply for SMD 5962-90879 are listed below for immediate acquisition only and shall be added to MIL-BUL-103 during the next revision. MIL-BUL-103 will be revised to include the addition or deletion of sources. The vendors listed below have agreed to this drawing and a certificate of compliance has been submitted to and accepted by DESC-ECS. This bulletin is superseded by the next dated revision of MIL-BUL-103.

Standardized	Vendor	Vendor
military drawing	CAGE	similar
PIN	number	PIN <u>1</u> /
5962-9087901MVX	18324	5521/BVA

1/ Caution. Do not use this number for item acquisition. Items acquired to this number may not satisfy the performance requirements of this drawing.

Vendor CAGE number	Vendor name and address
18324	Signetics 811 East Argue Avenue Sunnyvale, CA 94088

The information contained herein is disseminated for convenience only and the Government assumes no liability whatsoever for any inaccuracies in this information bulletin.