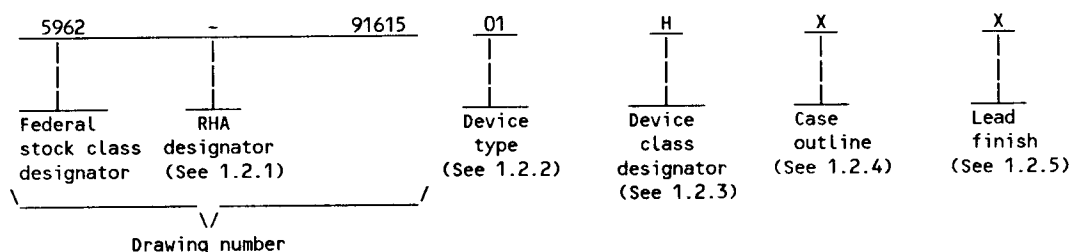


1. SCOPE

1.1 Scope. This drawing forms a part of a one part - one part number documentation system (see 6.6 herein). This drawing describes device requirements for hybrid microcircuits to be processed in accordance with MIL-H-38534. Two product assurance classes, military high reliability (device class H) and space application (device class K) and a choice of case outlines and lead finishes are available and are reflected in the Part or Identifying Number (PIN). When available, a choice of radiation hardness assurance levels are reflected in the PIN.

1.2 PIN. The PIN shall be as shown in the following example:



1.2.1 Radiation hardness assurance (RHA) designator. Device classes H and K having RHA marked devices shall meet the MIL-H-38534 specified RHA levels and shall be marked with the appropriate RHA designator. A dash (-) indicates a non-RHA device.

1.2.2 Device type(s). The device type(s) shall identify the circuit function as follows:

<u>Device type</u>	<u>Generic number</u>	<u>Circuit function</u>	<u>Accuracy</u>
01	HSD1510-369/2	90 V, 60 Hz, 10-bit, S/D converter	±21 arc minimum

1.2.3 Device class designator. This device class designator shall be a single letter identifying the product assurance level as follows:

<u>Device class</u>	<u>Device requirements documentation</u>
H or K	Certification and qualification to MIL-H-38534

1.2.4 Case outline(s). The case outline(s) shall be as designated in MIL-STD-1835 and as follows:

<u>Outline letter</u>	<u>Descriptive designator</u>	<u>Terminals</u>	<u>Package style</u>
X	See figure 1	36	Dual-in-line

1.2.5 Lead finish. The lead finish shall be as specified in MIL-H-38584 for classes H and K. Finish letter "X" shall not be marked on the microcircuit or its packaging. The "X" designation is for use in specifications when lead finishes A, B, and C are considered acceptable and interchangeable without preference.

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1.3 Absolute maximum ratings. 1/

Positive supply voltage (V_{CC})	-----	+18 V dc
Logic voltage (V_L)	-----	+4.5 V dc to +15 V dc
Input current (+15 V dc supply)	-----	25 mA
Signal inputs	-----	180 V dc rms
Reference input	-----	0 V dc rms
Thermal resistance, junction-to-ambient (Θ_{JA})	-----	30°C/W
Thermal resistance, junction-to-case (Θ_{JC})	-----	8°C/W
Power dissipation (P_D)	-----	380 mW <u>2/</u>
Junction temperature (T_J)	-----	+150°C
Lead temperature (soldering, 10 seconds)	-----	+300°C

1.4 Recommended operating conditions.

Positive supply voltage range (V_{CC})	-----	+15 V dc ± 0.75 V dc
Signal input	-----	90 V dc rms
Data bits (B1-B10) drive capability ($V_L = +5$ V dc)	-----	2 standard TTL loads
Converter busy (CB) drive capability ($V_L = +5$ V dc)	-----	2 standard TTL loads
Frequency range	-----	47 Hz to 1000 Hz
Case operating temperature range (T_C)	-----	-55°C to +125°C

2. APPLICABLE DOCUMENTS

2.1 Government specification, standards, and handbook. Unless otherwise specified, the following specification, standards, and handbook of the issue listed in that issue of the Department of Defense Index of Specifications and Standards specified in the solicitation, form a part of this drawing to the extent specified herein.

SPECIFICATION

MILITARY

MIL-H-38534 - Hybrid Microcircuits, General Specification for.

STANDARDS

MILITARY

MIL-STD-480 - Configuration Control-Engineering Changes, Deviations, and Waivers.
MIL-STD-883 - Test Methods and Procedures for Microelectronics.
MIL-STD-1835 - Microcircuit Case Outlines.

HANDBOOK

MILITARY

MIL-HDBK-780 - Standardized Military Drawings.

(Copies of the specification, standards, and handbook required by manufacturers in connection with specific acquisition functions should be obtained from the contracting activity or as directed by the contracting activity.)

2.2 Order of precedence. In the event of a conflict between the text of this drawing and the references cited herein, the text of this drawing shall take precedence.

- 1/ Stresses above the absolute maximum rating may cause permanent damage to the device. Extended operation at the maximum levels may degrade performance and affect reliability.
2/ Power dissipation applies up to $T_C = +125^\circ\text{C}$.

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3. REQUIREMENTS

3.1 Item requirements. The individual item requirements shall be in accordance with MIL-H-38534, and as specified herein.

3.2 Design, construction, and physical dimensions. The design, construction, and physical dimensions shall be as specified in MIL-M-38534 and herein.

3.2.1 Case outline(s). The case outline(s) shall be in accordance with 1.2.4 herein and figure 1.

3.2.2 Terminal connections. The terminal connections shall be as specified in figure 2.

3.3 Electrical performance characteristics. Unless otherwise specified herein, the electrical performance characteristics are as specified in table I and shall apply over the full specified operating temperature range.

3.4 Electrical test requirements. The electrical test requirements shall be the subgroups specified in table II. The electrical tests for each subgroup are described in table I.

3.5 Marking. Marking shall be in accordance with MIL-H-38534. The part shall be marked with the PIN listed in 1.2 herein. In addition, the manufacturer's PIN may also be marked as listed in QML 38534.

3.6 Manufacturer eligibility. In addition to the general requirements of MIL-H-38534, the manufacturer of the part described herein shall maintain the electrical test data (variables format) from the initial quality conformance inspection group A lot sample, produced on the certified line, for each device type listed herein. The data should also include a summary of all parameters manually tested, and for those which, if any, are guaranteed. This data shall be maintained under document revision level control by the manufacturer and be made available to the preparing activity (DESC-ECT) upon request.

3.7 Certificate of compliance. A certificate of compliance shall be required from a manufacturer in order to supply to this drawing. The certificate of compliance submitted to DESC-ECT shall affirm that the manufacturer's product meets the requirements of MIL-H-38534 and the requirements herein.

3.8 Certificate of conformance. A certificate of conformance as required in MIL-H-38534 shall be provided with each lot of microcircuits delivered to this drawing.

4. QUALITY ASSURANCE PROVISIONS

4.1 Sampling and inspection. Sampling and inspection procedures shall be in accordance with MIL-H-38534.

4.2 Screening. Screening shall be in accordance with MIL-H-38534. The following additional criteria shall apply:

a. Burn-in test, method 1015 of MIL-STD-883.

(1) Test condition A, B, C, or D using the circuit submitted with the certificate of compliance (see 3.7 herein).

(2) T_A as specified in accordance with table I of method 1015 of MIL-STD-883.

b. Interim and final electrical test parameters shall be as specified in table II herein, except interim electrical parameter tests prior to burn-in are optional at the discretion of the manufacturer.

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TABLE I. Electrical performance characteristics.

Test	Symbol	Conditions ^{1/} -55°C ≤ T _A ≤ +125°C unless otherwise specified	Group A subgroups	Device type	Limits		Unit
					Min	Max	

DIGITAL OUTPUT (MSB = 180°, LSB = 0.35°)

Resolution	RES	10-bits (pass/fail)	7	01	0.35	0.35	
Output accuracy	A _{OUT}	Measured at angles 0°, 10°, 20°, 30°, 40°, 45°, 50°, 60°, 90°, 120°, 135°, 150°, 180°, 210°, 225°, 240°, 270°, 300°, 315°, and 330°. f = 60 Hz ±10 percent	4,5,6	01	-21	+21	ARC-MIN

REFERENCE INPUT

Input voltage range <u>2/</u>	V _{IN}		4,5,6	01	20	130	V rms
Carrier frequency <u>2/</u>			4,5,6	01	47	1000	Hz
Input impedance <u>2/</u>	Z _{INREF}	Single ended	4,5,6	01	200		kΩ
		Differential			400		
Common mode voltage <u>2/</u> range	V _{CMREF}	DC plus recurrent ac peak	4,5,6	01	-250	+250	V (pk)

SIGNAL INPUT

Line to line input <u>2/</u> voltage	V _{IN^{L-L}}	±10 percent variation in signal voltages	4,5,6	01	81	99	V rms
Input impedance <u>2/</u>	Z _{INSIG}	Differential	4,5,6	01	500		kΩ
		Line to ground			250		
Impedance unbalance <u>2/</u>	Z _{IN}		4,5,6	01		0.2	%
Common mode voltage <u>2/</u> range	C _{MR2}		4,5,6	01	-180	+180	V (pk)
Common mode <u>2/</u> rejection ratio	C _{MRR}	DC to 1000 Hz	4,5,6	01	70		dB
Line to line <u>2/</u> harmonic distortion	HDL-L		7,8	01		10	%

See footnotes at end of table.

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TABLE I. Electrical performance characteristics - Continued.

Test	Symbol	Conditions -55°C ≤ T _A ≤ +125°C unless otherwise specified	1/ Group A subgroups	Device type	Limits		Unit
					Min	Max	
INHIBIT (not) FUNCTION							
Voltage inputs	V _{IL1}	V _L = +5 V dc, logic 0	1,2,3	01	-0.3	+0.8	V dc
	V _{IH1}	V _L = +5 V dc, logic 1			+2.4	+5.0	
	V _{IL2}	V _L = +15 V dc, logic 0 2/			-0.3	+3.0	
	V _{IH2}	V _L = +15 V dc, logic 1 2/			+12	+15	
Input current	I _{IN}		1,2,3	01		80	μA
ANALOG OUTPUT							
Bias voltage 2/	V _{BIAS}		7,8	01	+5.7	+8.6	V dc
AC error 2/	e	AC voltage referenced to V _{BIAS} , per +1 LSB	4,5,6	01	30	90	mV rms /LSB
DC error 2/	-E	DC voltage referenced to V _{BIAS} , per +1 LSB	7,8	01	-0.5	-2.0	V dc/LSB
Velocity output 2/	VEL _{OUT}	Slope of the linearity line	7,8	01	108	325	mV dc /RPS
Drive capability 2/		All analog outputs	7,8	01	1		mA
DIGITAL OUTPUT (bits 1 through 10 and converter busy)							
Output low	V _{OL}	I _{OL} = -1.6 mA	1,2,3	01		0.4	V
Output high	V _{OH}	I _{OH} = 0.4 mA	1,2,3	01	2.4		V
Converter busy	CB	Positive pulse	9,10,11	01	0.5	4.0	μs
		Period	9,10,11	01		50	

See footnotes at end of table.

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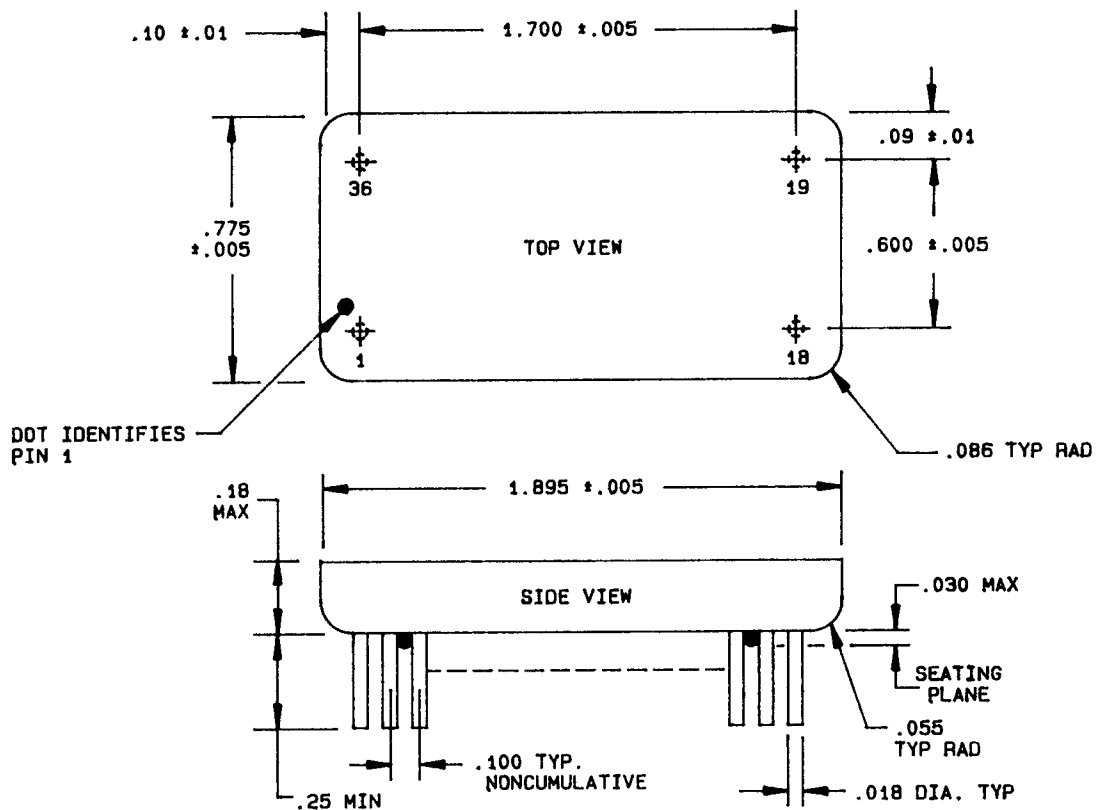
TABLE I. Electrical performance characteristics - Continued.

Test	Symbol	Conditions ^{1/} -55°C ≤ T _A ≤ +125°C unless otherwise specified	Group A subgroups	Device type	Limits		Unit
					Min	Max	
DYNAMIC CHARACTERISTICS							
Maximum tracking rate ^{2/}	TR _{MAX}	7200°/s	9,10,11	01	-20	+20	RPS
Maximum acceleration ^{2/}	ACEL _{MAX}		9,10,11	01	87500		degrees/s
Acceleration for 1 LSB error ^{2/}	ACEL _{ERR}		9,10,11	01	1750		degrees/s
Settling time to 1 LSB ^{2/}	t _{s1}	For 179° step change	9,10,11	01	210		ms
Settling time to 1 LSB ^{2/}	t _{s2}	Signal step ≤ 10°	9,10,11	01	75		ms
POWER SUPPLIES							
Supply current	I _{CC}	V _{CC} = +15 V dc	1,2,3	01		25	mA
Logic supply current	I _{L1}	+5 V dc logic supply	1,2,3	01		1	mA
	I _{L2}	+15 V dc logic supply ^{2/}				3	

^{1/} Unless otherwise specified, $V_{CC} = +14.25 \text{ V dc}$ to $+15.75 \text{ V dc}$.

^{2/} Parameter shall be tested as part of device initial characterization and after design and process changes. Parameter shall be guaranteed to the limits specified in table I for all lots not specifically tested.

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Inches	mm	Inches	mm
.005	0.13	.100	2.54
.010	0.25	.180	4.57
.018	0.46	.250	6.35
.030	0.76	.600	15.24
.055	1.40	.775	19.69
.086	2.18	1.700	43.18
.090	2.29	1.895	48.13

NOTES:

1. Dimensions are in inches.
2. Metric equivalents are given for information only.
3. Lead spacing dimensions apply only at seating plane.
4. Case is electrically floating.
5. Standoffs are ceramic or glass (three each).

FIGURE 1. Case outline X.

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Device type	01
Case outline	X
Terminal number	Terminal connection
1	Ground
2	V _{CC}
3	Bias voltage (V)
4	AC error voltage (e)
5	NC
6	NC
7	NC
8	NC
9	NC
10	NC
11	NC
12	NC
13	DC error voltage (-E)
14	NC
15	Velocity voltage (⊖)
16	NC
17	Reference voltage high (R _H)
18	Reference voltage low (R _L)
19	Inhibit not (INH)
20	NC
21	B10 (LSB)
22	B9
23	B8
24	B7
25	B6
26	B5
27	B4
28	B3
29	B2
30	B1 (MSB)
31	Converter busy (CB)
32	Logic voltage (V _L)
33	S3
34	S1
35	NC
36	S2

NOTE: NC is no connection.

FIGURE 2. Terminal connections.

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TABLE II. Electrical test requirements.

MIL-STD-883 test requirements	Subgroups (per method 5008, group A test table)
Interim electrical parameters	1,4,7,9
Final electrical test parameters	1*,2,3,4,5,6,7, 8,9,10,11
Group A test requirements	1,2,3,4,5,6,7, 8,9,10,11
Group C end-point electrical parameters	1,2,3
Group E end-point electrical parameters for RHA devices	Subgroups ** (per method 5005, group A test table)

* PDA applies to subgroup 1.

** When applicable to this standardized military drawing,
the subgroups shall be defined.

4.3 Quality conformance inspection. Quality conformance inspection shall be in accordance with MIL-H-38534 and as specified herein.

4.3.1 Group A inspection. Group A inspection shall be in accordance with MIL-H-38534. Tests shall be as specified in table II herein.

4.3.2 Group B inspection. Group B inspection shall be in accordance with MIL-H-38534.

4.3.3 Group C inspection. Group C inspection shall be in accordance with MIL-H-38534 and as follows:

- a. End-point electrical parameters shall be as specified in table II herein.
- b. Steady-state life test, method 1005 of MIL-STD-883.
 - (1) Test condition A, B, C, or D using the circuit submitted with the certificate of compliance (see 3.7 herein).
 - (2) T_A as specified in accordance with table I of method 1005 of MIL-STD-883.
 - (3) Test duration: 1,000 hours, except as permitted by method 1005 of MIL-STD-883.

4.3.4 Group D inspection. Group D inspection shall be in accordance with MIL-H-38534.

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4.3.5 Group E inspection. Group E inspection is required only for parts intended to be marked as radiation hardness assured (see 3.5 herein). RHA levels for device classes H and K shall be M, D, R, and H. RHA quality conformance inspection sample tests shall be performed at the RHA level specified in the acquisition document.

- a. RHA tests for device classes H and K for levels M, D, R, and H shall be performed through each level to determine at what levels the devices meet the RHA requirements. These RHA tests shall be performed for initial qualification and after design or process changes which may affect the RHA performance of the device.
- b. End-point electrical parameters shall be as specified in table II herein.
- c. Prior to total dose irradiation, each selected sample shall be assembled in its qualified package. It shall pass the specified group A electrical parameters in table I for subgroups specified in table II herein.
- d. For device classes H and K, the devices shall be subjected to radiation hardness assured tests as specified in MIL-H-38534 for RHA level being tested, and meet the postirradiation end-point electrical parameter limits as defined in table I at $T_A = +25^{\circ}\text{C} \pm 5$ percent, after exposure.
- e. Prior to and during total dose irradiation testing, the devices shall be biased to establish a worst case condition as specified in the radiation exposure circuit.
- f. For device classes H and K, subgroups 1 and 2 in table V, method 5005 of MIL-STD-883 shall be tested as appropriate for device construction.
- g. When specified in the purchase order or contract, a copy of the RHA delta limits shall be supplied.

5. PACKAGING

5.1 Packaging requirements. The requirements for packaging shall be in accordance with MIL-H-38534.

6. NOTES

6.1 Intended use. Microcircuits conforming to this drawing are intended for use for Government microcircuit applications (original equipment), design applications, and logistics purposes.

6.2 Replaceability. Microcircuits covered by this drawing will replace the same generic device covered by a contractor-prepared specification or drawing.

6.3 Configuration control of SMD's. All proposed changes to existing SMD's will be coordinated with the users of record for the individual documents. This coordination will be accomplished in accordance with MIL-STD-481 using DD Form 1693, Engineering Change Proposal (Short Form).

6.4 Record of users. Military and industrial users shall inform Defense Electronics Supply Center when a system application requires configuration control and the applicable SMD. DESC will maintain a record of users and this list will be used for coordination and distribution of changes to the drawings. Users of drawings covering microelectronic devices (FSC 5962) should contact DESC-ECT, telephone (513) 296-6047.

6.5 Comments. Comments on this drawing should be directed to DESC-ECT, Dayton, Ohio 45444, or telephone (513) 296-5374.

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6.6 One part - one part number system. The one part - one part number system described below has been developed to allow for transitions between identical generic devices covered by the four major microcircuit requirements documents (MIL-M-38510, MIL-H-38534, MIL-I-38535, and 1.2.1 of MIL-STD-883) without the necessity for the generation of unique PIN's. The four military requirements documents represent different class levels, and previously when a device manufacturer upgraded military product from one class level to another, the benefits of the upgraded product were unavailable to the Original Equipment Manufacturer (OEM), that was contractually locked into the original unique PIN. By establishing a one part number system covering all four documents, the OEM can acquire to the highest class level available for a given generic device to meet system needs without modifying the original contract parts selection criteria.

<u>Military documentation format</u>	<u>Example PIN under new system</u>	<u>Manufacturing source listing</u>	<u>Document listing</u>
New MIL-M-38510 Military Detail Specifications (in the SMD format)	5962-XXXXXZZ(B or S)YY	QPL-38510 (Part 1 or 2)	MIL-BUL-103
New MIL-H-38534 Standardized Military Drawings	5962-XXXXXZZ(H or K)YY	QML-38534	MIL-BUL-103
New MIL-I-38535 Standardized Military Drawings	5962-XXXXXZZ(Q or V)YY	QML-38535	MIL-BUL-103
New 1.2.1 of MIL-STD-883 Standardized Military Drawings	5962-XXXXXZZ(M)YY	MIL-BUL-103	MIL-BUL-103

6.7 Sources of supply for device classes H and K. Sources of supply for device classes H and K are listed in QML-38534. The vendors listed in QML-38534 have submitted a certificate of compliance (see 3.7 herein) to DESC-ECT and have agreed to this drawing.

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