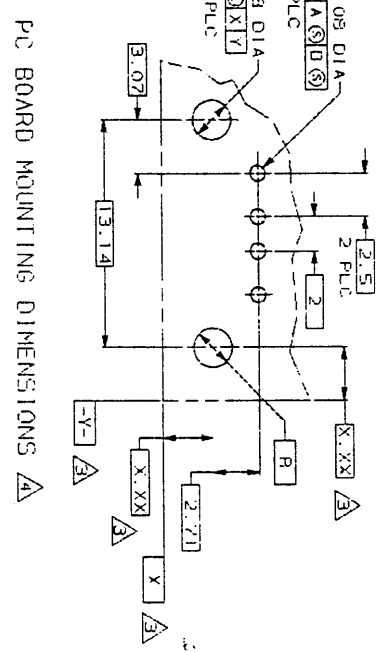
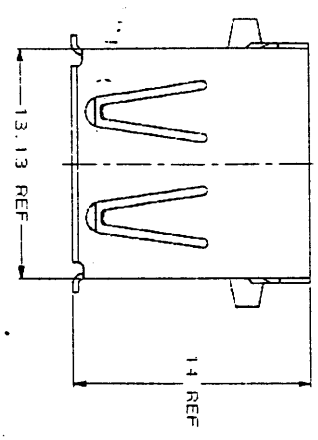
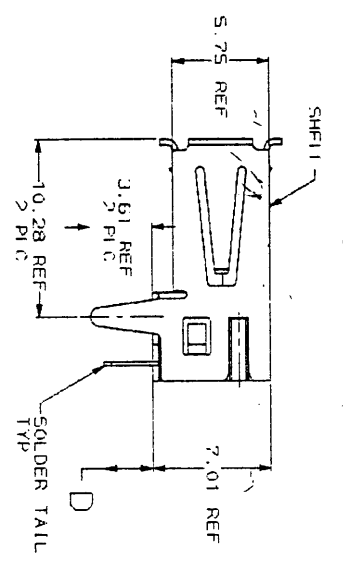
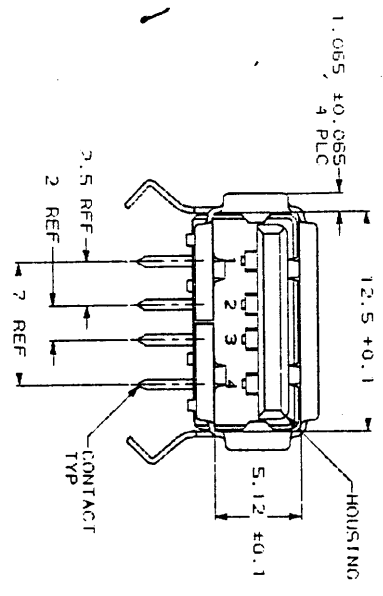




REVISIONS			
REV	DATE	DESCRIPTION	BY
0	05-80	WAS 95-8059-23	HB
A	06-86	REV PER EC 0020-304-96	HB
B	07-86	REV PER EC 0020-733-96	HB
C	08-96	REV PER EC 0420-114-96	HB
D	09-97	ADD -3 & REV PER EC 0420-46-97	HB
E	10-97	ADD -4 & -5	HB
		PER EC 0640-30-98	HB

PC BOARD MOUNTING DIMENSIONS



- △ MATERIAL: SHELL & CONTACTS- COPPER ALLOY. HOUSING- UL 94V-0 RATED, THERMOPLASTIC. COLOR SEE TABLE.
- △ PLATING: CONTACTS- 0.075µm MINIMUM GOLD OVER 0.75µm MINIMUM PALLADIUM-NICKEL ON MATING AREA. 3.8µm MINIMUM TIN-LEAD ON SOLDER TAILS. BOTH OVER 1.27µm MINIMUM NICKEL. CONTACT ALTERNATE PLATING: 0.75µm MIN GOLD ON MATING AREA. 3.80µm MIN TIN LEAD ON SOLDER TAILS. BOTH OVER 1.27µm MIN NICKEL. SHELL: 5µm MINIMUM BRIGHT TIN OVER 2.5µm MINIMUM COPPER.
- △ DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER. RECOMMENDED PC BOARD THICKNESS OF 1.57.

YES	2.84	NATURAL	787616-5
YES	2.84	BLACK	787616-4
NO	2.84	NATURAL	787616-3
NO	2.29	BLACK	787616-2
NO	2.84	BLACK	787616-1
HIGH TEMPERATURE COMPATIBLE	D	HOUSING COLOR	PART NUMBER

AMP INC. 1700 S. 17TH AVE. PHILADELPHIA, PA 19104-3608
 RECEIPTABLE ASSEMBLY, RIGHT ANGLE, 4 POSITION, THRU-HOLE, US0
 A2 00779 787616
 CUSTOMER DRAWING

787616