

# Reprogrammable CMOS PAL® Device

#### **Features**

- · Advanced second generation PAL architecture
- Low power
  - -90 mA max, standard
  - -- 100 mA max, military
- · CMOS EPROM technology for reprogrammability
- Variable product terms
  - -2 x (8 through 16) product terms
- User-programmable macrocell
  - Output polarity control
  - -Individually selectable for registered or combinatorial operation
  - "15" commercial and industrial
    - 10 ns t<sub>CO</sub>
  - 10 ns ts15 ns t<sub>PD</sub>
  - 50 MHz

"15" and "20" military 10/15 ns t<sub>CO</sub> 10/17 ns ts 15/20 ns t<sub>PD</sub>

65E D

- · Up to 22 input terms and 10 outputs
- Enhanced test features

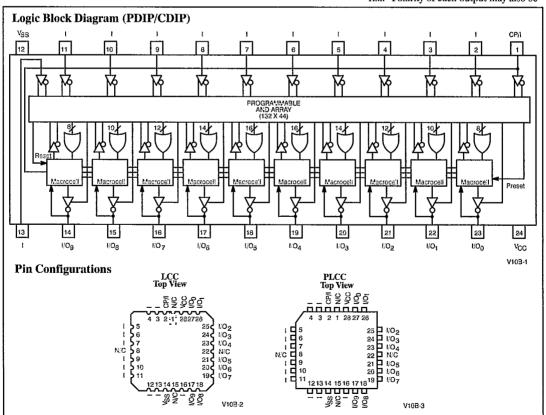
50/31 MHz

- Phantom array
- -Top test
- Bottom test
- —Preload
- High reliability
  - -Proven EPROM technology
  - -100% programming and functional testing
- · Windowed DIP, windowed LCC, DIP, LCC, PLCC available

# **Functional Description**

The Cypress PALC22V10B is a CMOS second-generation programmable logic array device. It is implemented with the familiar sum-of-products (AND-OR) logic structure and a new concept, the "Programmable Macrocell."

The PALC22V10B is executed in a 24-pin 300-mil molded DIP, a 300-mil windowed cerDIP, a 28-lead square ceramic leadless chip carrier, a 28-lead square plastic leaded chip carrier, and provides up to 22 inputs and 10 outputs. When the windowed cerDIP is exposed to UV light, the 22V10B is erased and can then be reprogrammed. The programmable macrocell provides the capability of defining the architecture of each output individually. Each of the 10 potential outputs may be specified as "registered" or "combinatorial." Polarity of each output may also be





#### Functional Description (continued)

individually selected, allowing complete flexibility of output configuration. Further configurability is provided through "array" configurable "output enable" for each potential output. This feature allows the 10 outputs to be reconfigured as inputs on an individual basis, or alternately used as a combination I/O controlled by the programmable array.

PALC22V10B features a "variable product term" architecture. There are 5 pairs of product terms beginning at 8 product terms per output and incrementing by 2 to 16 product terms per output. By providing this variable structure, the PALC22V10B is optimized to the configurations found in a majority of applications without creating devices that burden the product term structures with unusable product terms and lower performance.

Additional features of the Cypress PALC22V10B include a synchronous preset and an asynchronous reset product term. These product terms are common to all macrocells, eliminating the need to dedicate standard product terms for initialization function. The device automatically resets upon power-up.

For testing of programmed functions, a preload feature allows any or all of the registers to be loaded with an initial value for testing. This is accomplished by raising pin 8 to a supervoltage V<sub>PP</sub>, which puts the output drivers in a high-impedance state. The data to be loaded is then placed on the I/O pins of the device and is loaded into the registers on the positive edge of the clock on pin 1. A 0 on the I/O pin preloads the register with a 0 and a 1 preloads the register with a 1. The actual signal on the output pin will be the inversion of the input data. The data on the I/O pins is then removed, and pin 8 returned to a normal TTL voltage. Care should be exercised to power sequence the device properly.

The PALC22V10B featuring programmable macrocells and variable product terms provides a device with the flexibility to implement logic functions in the 500 to 800 gate array complexity. Since each of the 10 output pins may be individually configured as inputs on a temporary or permanent basis, functions requiring up to 21 inputs and only a single output and down to 12 inputs and 10 outputs are possible. The 10 potential outputs are enabled using product terms. Any output pin may be permanently selected as an out-

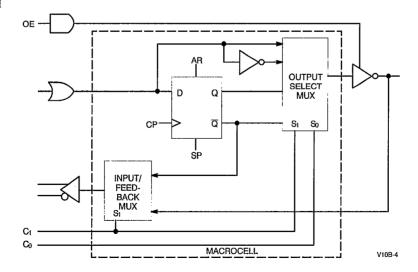
put or arbitrarily enabled as an output and an input through the selective use of individual product terms associated with each output. Each of these outputs is achieved through an individual programmable macrocell. These macrocells are programmable to provide a combinatorial or registered inverting or non-inverting output. In a registered mode of operation, the output of the register is fed back into the array, providing current status information to the array. This information is available for establishing the next result in applications such as control-state-machines. In a combinatorial configuration, the combinatorial output or, if the output is disabled, the signal present on the I/O pin is made available to the array. The flexibility provided by both programmable macrocell product term control of the outputs and variable product terms allows a significant gain in functional density through the use of a programmable logic.

Along with this increase in functional density, the Cypress PALC22V10B provides lower-power operation through the use of CMOS technology, increased testability with a register preload feature, and guaranteed AC performance through the use of a phantom array. This phantom array  $(P_0 - P_3)$  and the "top test" and "bottom test" features allow the 22V10B to be programmed with a test pattern and tested prior to shipment for full AC specifications without using any of the functionality of the device specified for the product application. In addition, this same phantom array may be used to test the PALC22V10B at incoming inspection before committing the device to a specific function through programming. Preload facilitates testing programmed devices by loading initial values into the registers.

#### Configuration Table 2

Registered/Combinatorial					
C <sub>1</sub>	C <sub>0</sub>	Configuration			
0	0	Registered/Active LOW			
0	1	Registered/Active HIGH			
1	0	Combinatorial/Active LOW			
1	1	Combinatorial/Active HIGH			

#### Macrocell





#### Selection Guide

Generic	I <sub>CC1</sub> m	A	t <sub>PD</sub> ns	i	t <sub>S</sub> ns		t <sub>CO</sub> ns	
Part Number	Com/Ind	Mil	Com/Ind	Mil	Com/Ind	Mil	Com/Ind	Mil
22V10B15	90	100	15	15	10	10	10	10
22V10B20	_	100	_	20	-	17	_	15

Maximum Rating

(Above which the useful life may be impaired. For user guidelines, not tested.)

Storage Temperature ..... - 65°C to +150°C Ambient Temperature with Power Applied ...... – 55°C to +125°C Supply Voltage to Ground Potential (Pin 24 to Pin 12) ..... - 0.5V to +7.0V DC Voltage Applied to Outputs in High Z State ..... - 0.5V to +7.0V

DC Input Voltage ...... - 3.0V to +7.0V Output Current into Outputs (Low) ...... 16 mA Latch-Up Current ......>200 mA Static Discharge Voltage (per MIL-STD 883 Method 3015) .....>2001V **Operating Range** 

Range	Ambient Temperature	V <sub>CC</sub>
Commercial	0°C to +75°C	5V ±10%
Military <sup>[1]</sup>	- 55°C to +125°C	5V ±10%
Industrial	-40°C to +85°C	5V ±10%

# Electrical Characteristics Over the Operating Range[2]

Parameters	Description		Test Conditions			Max.	Units
V <sub>OH1</sub>	Output HIGH Voltage	V <sub>CC</sub> = Min.,	$I_{OH} = -3.2 \text{ mA}$	Com'l/Ind	2.4	1	v
		$V_{IN} = V_{IH} \text{ or } V_{IL}$	$I_{OH} = -2 \text{ mA}$	Mil			
V <sub>OH2</sub>	HIGH Level CMOS Output Voltage <sup>[3]</sup>	$V_{CC} = Min.,$ $V_{IN} = V_{IH} \text{ or } V_{IL}$	$I_{\mathrm{OH}} = -100  \mu\mathrm{A}$		V <sub>CC</sub> – 1.0V		
$V_{OL}$	Output LOW Voltage	$V_{CC} = Min.,$	$I_{OL} = 16 \text{ mA}$	Com'l/Ind		0.5	V
		$V_{IN} = V_{IH} \text{ or } V_{IL}$ $I_{OL} = 12 \text{ mA}$		Mil			
V <sub>IH</sub>	Input HIGH Level	Guaranteed Input L	2.0	1	V		
$V_{IL}$	Input LOW Level	Guaranteed Input L		0.8	V		
I <sub>IX</sub>	Input Leakage Current	$V_{SS} \le V_{IN} \le V_{CC}$	-10	10	μА		
$I_{OZ}$	Output Leakage Current	$V_{CC} = Max., V_{SS} \le$	-40	40	μА		
I <sub>SC</sub>	Output Short Circuit Current	$V_{CC} = Max., V_{OUT}$	$=0.5V^{[3,5]}$		-30	-90	mA
I <sub>CC1</sub>	Standby Power Supply	V <sub>CC</sub> = Max., V <sub>IN</sub> = GND Outputs Open for Unprogrammed Device   Mil		Com'l/Ind	<del></del>	90	mA
	Current			Mil		100	mA
I <sub>CC2</sub>	Operating Power Supply	$f_{\text{toggle}} = F_{\text{MAX}}^{[3]}$		Com'l/Ind	· -	90	mA
	Current	Device Programmed with Worst Case Pattern, Outputs Three-Stated				100	mA

#### Notes:

- tA is the "instant on" case temperature.
- See the last page of this specification for Group A subgroup testing information.
- Tested initially and after any design or process changes that may affect these parameters.
- These are absolute values with respect to device ground. All overshoots due to system or tester noise are included.
- Not more than one output should be tested at a time. Duration of the short circuit should not be more than one second.  $V_{OUT} = 0.5V$  has been chosen to avoid test problems caused by tester ground degradation.

#### Capacitance<sup>[3]</sup>

Parameters	Description	Typical	Max.	Units
C <sub>IN</sub>	Input Capacitance	11		pF
Cour	Output Capacitance	9		pF



# Switching Characteristics PALC22V10<sup>[2, 6]</sup>

		Commercial	& Industrial	Mili	itary	Mili	itary	
			B-15		-15	B-20		
Parameters	Description	Min.	Max.	Min.	Max.	Min.	Max.	Units
t <sub>PD</sub>	Input to Output Propagation Delay <sup>[7]</sup>		15		15		20	ns
t <sub>EA</sub>	Input to Output Enable Delay		15	ĺ	15		20	ns
t <sub>ER</sub>	Input to Output Disable Delay[8]		15		15		20	ns
t <sub>CO</sub>	Clock to Output Delay <sup>[9]</sup>		10		10		15	ns
ts	Input or Feedback Set-Up Time	10		10		17		ns
tH	Input Hold Time	0		0		0		ns
tp	External Clock Period (t <sub>CO</sub> + t <sub>S</sub> )	20		20		32		ns
t <sub>WII</sub>	Clock Width HIGH <sup>[3]</sup>	6		6		12		ns
t <sub>WL</sub>	Clock Width LOW <sup>[3]</sup>	6		6		12		ns
f <sub>MAX1</sub>	External Maximum Frequency (1/(t <sub>CO</sub> + t <sub>S</sub> )) <sup>[10]</sup>	50.0		50		31.2		MHz
f <sub>MAX2</sub>	Data Path Maximum Frequency (1/(t <sub>WH</sub> + t <sub>WL</sub> )) <sup>[3, 11]</sup>	83.3		83.3		41.6		MHz
f <sub>MAX3</sub>	Internal Feedback Maximum Frequency (1/(t <sub>CF</sub> + t <sub>S</sub> )) <sup>[12]</sup>	80.0		80		33.3		MHz
t <sub>CF</sub>	Register Clock to Feedback Input <sup>[13]</sup>		2.5		2.5		13	ns
t <sub>AW</sub>	Asynchronous Reset Width	15		15		20		ns
t <sub>AR</sub>	Asynchronous Reset Recovery Time	10		12		20		ns
t <sub>AP</sub>	Asynchronous Reset to Registered Output Delay		20		20		25	ns
t <sub>SPR</sub>	Synchronous Preset Recovery Time	10		20		20	· · · · -	ns
tpR	Power-Up Reset Time <sup>[14]</sup>	1.0		1.0		1.0		μs

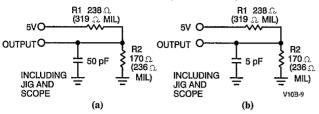
#### Notes:

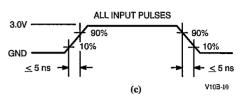
- Part (a) of AC Test Loads and Waveforms used for all parameters except t<sub>FA</sub>, t<sub>FR</sub>, t<sub>FZ</sub>, and t<sub>FXZ</sub>. Part (b) of AC Test Loads and Waveforms used for t<sub>FA</sub>, t<sub>FR</sub>, t<sub>FZ</sub>, and t<sub>FXZ</sub>.
   This specification is guaranteed for all device outputs changing state in
- 7. This specification is guaranteed for all device outputs changing state in a given access cycle. See part (d) of AC Test Loads and Waveforms for the minimum guaranteed negative correction which may be subtracted from tpD for cases in which fewer outputs are changing state per access cycle.
- 8. This parameter is measured as the time after output disable input that the previous output data state remains stable on the output. This delay is measured to the point at which a previous HIGH level has fallen to 0.5 volts below V<sub>OH</sub> min. or a previous LOW level has risen to 0.5 volts above V<sub>OL</sub> max. Please see part (e) of AC Test Loads and Waveforms for enable and disable test waveforms and measurement reference levels.
- This specification is guaranteed for all device outputs changing state in a given access cycle. See part (d) of AC Test Loads and Waveforms for the minimum guaranteed negative correction which may be subtracted from t<sub>CO</sub> for cases in which fewer outputs are changing state per access cycle.

- This specification indicates the guaranteed maximum frequency at which a state machine configuration with external feedback can operate.
- This specification indicates the guaranteed maximum frequency at which an individual output register can be cycled.
- This specification indicates the guaranteed maximum frequency at which a state machine configuration with internal only feedback can operate. This parameter is tested periodically by sampling production product.
- 13. This parameter is calculated from the clock period at  $f_{M\Lambda X}$  internal (1/f<sub>MAX3</sub>) as measured (see Note 12 above) minus  $t_S$ .
- 14. The registers in the PALC22V10B has been designed with the capability to reset during system power-up. Following power-up, all registers will be reset to a logic LOW state. The output state will depend on the polarity of the output buffer. This feature is useful in establishing state machine initialization. To insure proper operation, the rise in V<sub>CC</sub> must be monotonic and the timing constraints depicted in Power-Up Reset Waveform must be satisfied.



# AC Test Loads and Waveforms (Commercial)



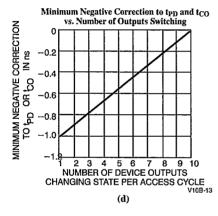


Equivalent to: THEVENIN EQUIVALENT (Commercial)

OUTPUT O 9902 O 2.08V = V<sub>thc</sub>

Equivalent to: THEVENIN EQUIVALENT (Military)

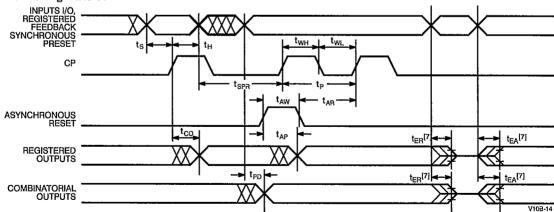
OUTPUT O O 2.13V =  $V_{thm}$  V10B-12

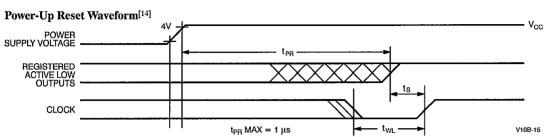


Parameter	V <sub>X</sub>	Output Waveform—Measurement Level
t <sub>ER (-)</sub>	1.5V	V <sub>OH</sub> V <sub>X</sub> V <sub>10B-5</sub>
t <sub>ER (+)</sub>	2.6V	V <sub>OL</sub> 0.5V V <sub>X</sub>
t <sub>EA (+)</sub>	V <sub>the</sub>	V <sub>X</sub> 0.5V V <sub>OH</sub>
t <sub>EA (-)</sub>	V <sub>thc</sub>	V <sub>X</sub> 0.5V 4 V <sub>OL</sub> V <sub>10B-8</sub>

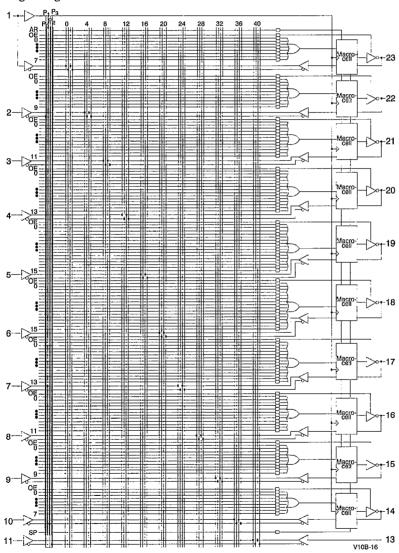
#### (e) Test Waveforms

# **Switching Waveform**



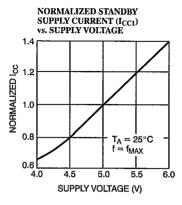


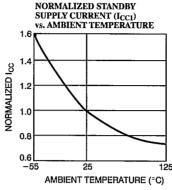
## **Functional Logic Diagram for PALC22V10B**

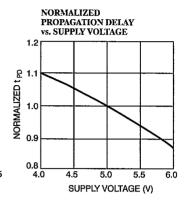


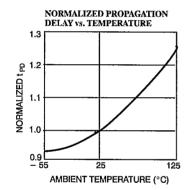


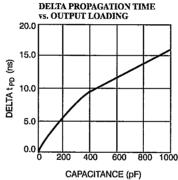
# Typical DC and AC Characteristics

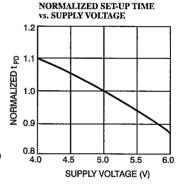


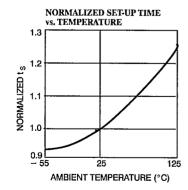


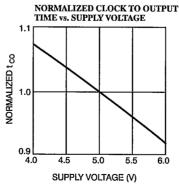


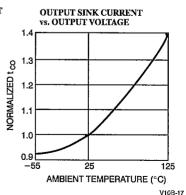








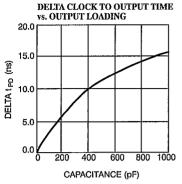


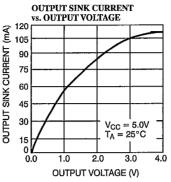


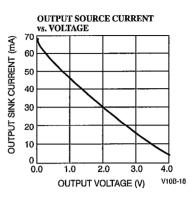




# Typical DC and AC Characteristics (continued)







#### **Erasure Characteristics**

Wavelengths of light less than 4000 Angstroms begin to erase the PALC22V10B. For this reason, an opaque label should be placed over the window if the device is exposed to sunlight or fluorescent lighting for extended periods of time. In addition, high ambient light levels can create hole-electron pairs that may cause "blank" check failures or "verify errors" when programming windowed parts. This phenomenon can be avoided by use of an opaque label over the window during programming in high ambient light environments.

The recommended dose for erasure is ultraviolet light with a wavelength of 2537 Angstroms for a minimum dose (UV intensity multiplied by exposure time) of 25 Wsec/cm<sup>2</sup>. For an ultraviolet lamp with a 12 mW/cm<sup>2</sup> power rating, the exposure would be approximately 35 minutes. The PALC22V10B needs to be placed within 1 inch of the lamp during erasure. Permanent damage may result if the device is exposed to high-intensity UV light for an extended period of time. 7258 Wsec/cm<sup>2</sup> is the recommended maximum dosage.

#### **Ordering Information**

I <sub>CC</sub> (mA)	t <sub>PD</sub> (ns)	t <sub>S</sub> (ns)	t <sub>CO</sub> (ns)	Ordering Code	Package Name	Package Type	Operating Range
90	15	10	10	PALC22V10B-15PC/PI	P13	24-Lead (300-Mil) Molded DIP	Commercial/
				PALC22V10B15WC/WI	W14	24-Lead (300-Mil) Windowed CerDIP	Industrial
				PALC22V10B-15JC/JI	J64	28-Lead Plastic Leaded Chip Carrier	
				PALC22V10B-15HC	H64	28-Pin Windowed Leaded Chip Carrier	
100	15	10	10	PALC22V10B-15DMB	D14	24-Lead (300-Mil) CerDIP	Military
				PALC22V10B-15WMB	W14	24-Lead (300-Mil) Windowed CerDIP	
				PALC22V10B-15HMB	H64	28-Pin Windowed Leaded Chip Carrier	
				PALC22V10B-15LMB	L64	28-Square Leadless Chip Carrier	
				PALC22V10B15QMB	Q64	28-Pin Windowed Leadless Chip Carrier	
				PALC22V10B-15KMB	K73	24-Lead Rectangular Cerpack	
100	20	17	15	PALC22V10B-20DMB	D14	24-Lead (300-Mil) CerDIP	Military
				PALC22V10B-20WMB	W14	24-Lead (300-Mil) Windowed CerDIP	
				PALC22V10B-20HMB	H64	28-Pin Windowed Leaded Chip Carrier	
				PALC22V10B-20LMB	L64	28-Square Leadless Chip Carrier	
				PALC22V10B-20QMB	Q64	28-Pin Windowed Leadless Chip Carrier	
				PALC22V10B-20KMB	K73	24-Lead Rectangular Cerpack	



# MILITARY SPECIFICATIONS Group A Subgroup Testing

# **DC** Characteristics

Parameters	Subgroups
$V_{OH}$	1, 2, 3
$V_{OL}$	1, 2, 3
V <sub>III</sub>	1, 2, 3
V <sub>II.</sub>	1, 2, 3
$I_{IX}$	1, 2, 3
$I_{OZ}$	1, 2, 3
I <sub>CC</sub>	1, 2, 3

# **Switching Characteristics**

Parameters	Subgroups
t <sub>PD</sub>	7, 8, 9, 10, 11
t <sub>CO</sub>	7, 8, 9, 10, 11
$t_{\mathrm{S}}$	7, 8, 9, 10, 11
tH	7, 8, 9, 10, 11

Document #: 38-00195



T-90-20

# PLCC and CLCC Packaging for High-Speed Parts

The semiconductor industry is constantly searching for package options that enhance the capabilities of high-performance devices. For fast device performance with minimal ground bounce, electrical characteristics must include low inductance and capacitance from external pin to die bond-wire pad. A package should also furnish good thermal characteristics for reliability over extended temperature ranges.

Other major properties sought after are low cost, as well as standardized outline/pin configurations for compatibility, ease of manufacturing, and handling throughput. The package must also work with surface mount technology and have a small footprint to save board space.

The package that best meets all these requirements is the PLCC (plastic leaded chip carrier). In the past, utilization of PLCCs was not practical for high-power, bipolar devices. However, the advent of low-power bipolar and BiCMOS ECL-compatible SRAMs and PLDs now provides the opportunity for high-volume usage. As manufacturers switch from bipolar to BiCMOS, the lower power dissipation of high-density ECL SRAMs and complex PLDs promise to give PLCC packages a bright future. For military applications and extended temperature environments or for devices with higher power dissipation, you can substitute the CLCC (ceramic leaded chip carrier).

The PLCC has many desirable qualities:

- Suitable for surface mounting with J-type leads
- Small footprint to save board space
- Low inductance and capacitance for high speed with little ground-bounce
- Good thermal characteristics for reliability over temperature range
- Ease of manufacturing and handling for production throughput
- Low cost compared to CERDIP, flatpack, LCC
- Standard package outline and pin-configuration compatibility

The PLCC's J-type surface-mount leads have the advantage over gull-wing leads, which are susceptible to

fatigue. J leads also enhance handling ease in test and burn-in fixtures. The PLCC's 1-pF capacitance compares favorably with the 3 and 6 pF for plastic DIPs and CERDIPs, and inductance is equally impressive: 2 nH versus 6 and 11 nH for plastic DIP and CERDIP. Unlike flatpacks, PLCCs are available in standard tooling. PLCCs come in a variety of pin configurations, from 18 to over 200 pins, versus a maximum of 40 pins for plastic DIPs.

## The Ceramic Leaded Chip Carrier

For high-temperature environments and high-power devices, you can make use of the ceramic leaded chip carrier (CLCC, Y package), which can also be surface mounted. The Y package has the same footprint and J leads as the PLCC (Figure 1) and works well for the faster PLDs and SRAMs.

If you do not know system temperature in the early stages of a design, you can substitute the Y package for the PLCC and vice versa, so long as the device's die junction temperature does not exceed 150°C. The Y package is slightly more expensive than the PLCC, but with a thermal resistance from junction to ambient ( $\Theta_{JA}$ ) of 35°C/W at 500 LFPM, the Y package can dissipate heat more efficiently.

# Reliability

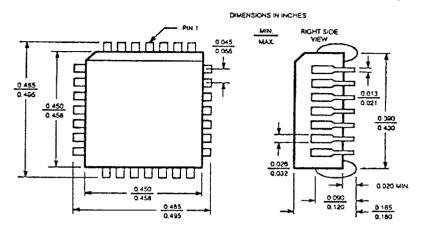
Cypress's bipolar and BiCMOS products in PLCC and CLCC packages go through extensive burn-in and testing at elevated temperature to guarantee package integrity. Cypress strongly recommends 500-LFPM system forced air flow but guarantees reliability in systems with or without the flow if the ambient air does not cause the junction temperature (T<sub>J</sub>) to exceed 150°C.

The PLCC's  $\Theta_{JA}$  is approximately 45°C/W. The SRAMs have power dissipation that ranges from 780 mW max for the CY100E422L-5 up to 1097 mW max for the CY10E474L-5. This dissipation results in junction temperature rises from 35 to 49°C. The 16P4-type PLD (CY100E302L-6) has a temperature rise of 39°C, and the



28-Lead Plastic Leaded Chip Carrier J64

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28-Pin Ceramic Leaded Chip Carrier Y64

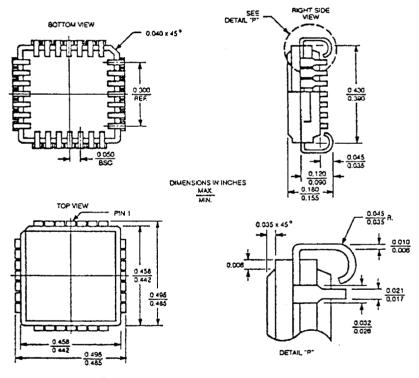


Figure 1. Diagrams of 28-Lead Chip Carriers



T-90-20

# PLCC and CLCC Packaging

16P8-type PLD (CY10E301L-6) has a temperature rise of 47°C. The CLCC package's  $\Theta_{\rm IA}$  equals 35°C/W for temperature rises of up to 55°C (CY10E474-3).

# Finding Chip-Level Junction Temperature

The following relationship determines chip-level junction temperature for the PLCC package:

 $T_J = \Delta T + T_A$ 

where

 $\Delta T = P_D \times \Theta_{JA}$ 

and  $\Delta I = FD \wedge$ 

 $\Theta_{JA} = \Theta_{JC} + \Theta_{CS} + \Theta_{SA}$ 

To calculate worst case junction temperature (Tj) use maximum supply VEE and IEE for power dissipation and maximum TA for the temperature range of interest. For the 10K/10KH CY10E301L in a PLCC, for example, device IEE = 170 mA max and VEE = 5.46V max for PD = 928 mW. Add 15 mW per output for a total output PD = 120 mW. Therefore, the total PD = 1048 mW.

For a PLCC,  $\Theta_{JA} = 45^{\circ}\text{C/W}$  at 500 LFPM, and  $\Theta_{JA} = 64^{\circ}\text{C/W}$  for still air.

For a CLCC,  $\Theta_{JA}$  = 35°C/W at 500 LFPM, and  $\Theta_{JA}$  = 54°C/W for still air.

Because

calculations.

 $T_J = total P_D \times \Theta_{JA} + T_A$ 

and

 $T_A = 75$  °C worst-case commercial temperature range, for the PLCC:

 $T_J = (1.048 \text{ W})(45^{\circ}\text{C/W}) + 75^{\circ}\text{C} = 122^{\circ}\text{C}$  at 500 LFPM  $T_J = (1.048 \text{ W})(64^{\circ}\text{C/W}) + 75^{\circ}\text{C} = 142^{\circ}\text{C}$  in still air

This calculation is for absolute worst-case data sheet conditions. The burn-in temperature used by Cypress (TJ) is much higher than the device will ever see in a system. Note that most systems will not run at worst case due to guard-banding. For this reason, use Veenom = 5.2V or 4.5V and IEENOM = (IEEMAX)(85%) for nominal-condition

# Real-World Values

Obviously, most systems do not operate at the worstcase conditions. Therefore, Figures 2 through 5 show graphs over different operating conditions to determine failures in time (FITs) and mean time between failure (MTBF) for a typical system or in a worst-case scenario. The graphs are based on a linear method of interpreting the failures observed at burn-in and indicate the longterm reliability of Cypress devices. You can use the graphs to determine MTBF and FITs for any Cypress device in any package after calculating the appropriate AT.

The X-axis on the graphs indicates junction temperature. These values are determined by adding the  $\Delta T$  to ambient temperature, as described earlier. As an example, Figures 2 and 3 note the following critical points for a CY10E301L ECL PLD under three different operating conditions:

- Point A 10K/10KH typical data sheet conditions: 25°C ambient, nominal VEE and IEE, 50Ω loads, 500 LFPM air flow, T<sub>J</sub> = 64°C, FITs = 7, MTBF = 18,000 yrs.
- Point B 10K/10KH typical operating conditions:
   55°C ambient, nominal VEE and IEE, 50Ω loads, 500 LFPM air flow, T<sub>J</sub> = 94°C, FITs = 45, MTBF = 2800 yrs.
- Point C 10K/KH absolute worst-case conditions: 75°C ambient, 5.46 V max and 170 mA max, 50Ω loads, 500 LFPM air flow, T<sub>J</sub> = 122°C, FiTs = 225, MTBF = 525 yrs.

The activation energy used for the MTBF and FITs information is 0.7 eV. This is an average number for diesurface-related defects, such as metal and oxide pinholes, etc., but is very conservative for silicon defects or mechanical interfaces to packages. The number is usually 1.0 eV. A small change here results in a significant change in MTBF or FITs. A change to 0.8 eV equates to a 33% reduction in FITs rate or a 50% increase in MTBF.

## The Packages of Choice

The PLCC and CLCC are accepted as the packages of choice by many manufacturers of high-speed devices. Motorola Semiconductor uses the PLCC as the only package for the company's very high speed ECLINPS ECL logic family, which stands for "ECL in picoseconds" and is pronounced "eclipse." This family has set-up times and propagation delays in the sub-nanosecond range, with power dissipation of over 1W. Fully compatible with Cypress SRAMs and PLDs, the ECLINPS family includes many 10K, 10KH, and 100K standard logic gates, building blocks, and transceivers.



# PLCC and CLCC Packaging

T-90-20

# ECL PLD FITs vs. Tj

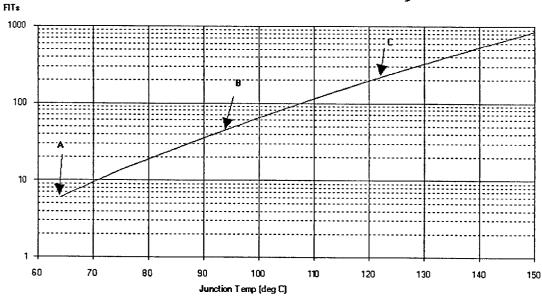


Figure 2. Failures in Time vs Junction Temperature

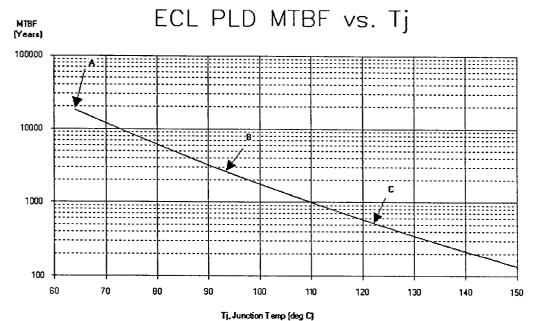


Figure 3. Mean Time Between Failures vs Junction Temp.

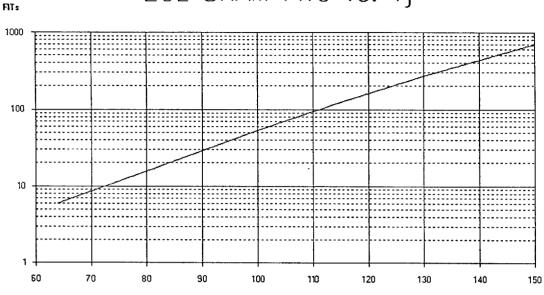


MTBF

# PLCC and CLCC Packaging

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# ECL SRAM FITs vs. Tj



Tj. Junction Temp (deg C)
Figure 4. Failures in Time vs Junction Temperature

# ECL SRAM MTBF vs. Tj

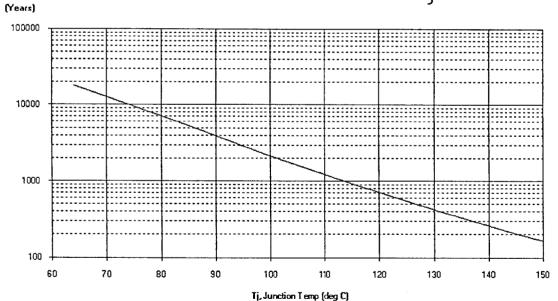


Figure 5. Mean Time Between Failure vs Junction Temp.