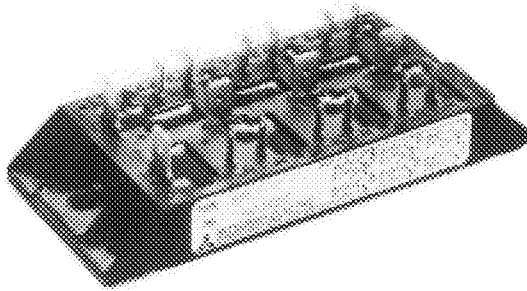


# QM15TB-2HB

MEDIUM POWER SWITCHING USE  
INSULATED TYPE

## QM15TB-2HB



- **I<sub>C</sub>** Collector current ..... **15A**
- **V<sub>CEX</sub>** Collector-emitter voltage ..... **1000V**
- **h<sub>FE</sub>** DC current gain..... **250**
- **Insulated Type**
- **UL Recognized**

Yellow Card No. E80276 (N)

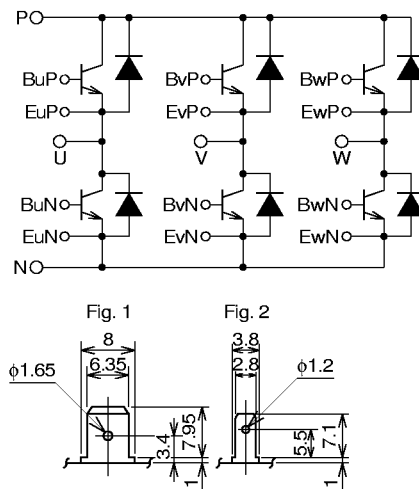
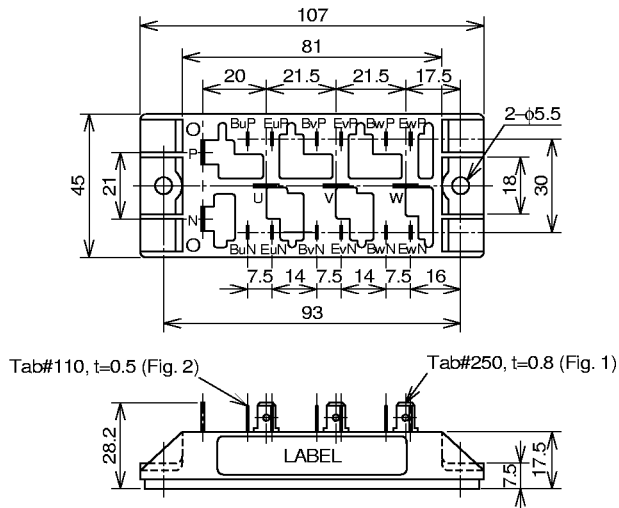
File No. E80271

## APPLICATION

Inverters, Servo drives, DC motor controllers, NC equipment, Welders

## OUTLINE DRAWING & CIRCUIT DIAGRAM

Dimensions in mm



Note: All Transistor Units are 3-Stage Darlington.

# QM15TB-2HB

MEDIUM POWER SWITCHING USE  
INSULATED TYPE

## ABSOLUTE MAXIMUM RATINGS (T<sub>J</sub>=25°C, unless otherwise noted)

| Symbol                | Parameter                                               | Conditions                                  | Ratings   | Unit  |
|-----------------------|---------------------------------------------------------|---------------------------------------------|-----------|-------|
| V <sub>CEX(SUS)</sub> | Collector-emitter voltage                               | I <sub>C</sub> =1A, V <sub>EB</sub> =2V     | 1000      | V     |
| V <sub>CEX</sub>      | Collector-emitter voltage                               | V <sub>EB</sub> =2V                         | 1000      | V     |
| V <sub>CB0</sub>      | Collector-base voltage                                  | Emitter open                                | 1000      | V     |
| V <sub>EB0</sub>      | Emitter-base voltage                                    | Collector open                              | 7         | V     |
| I <sub>C</sub>        | Collector current                                       | DC                                          | 15        | A     |
| -I <sub>C</sub>       | Collector reverse current                               | DC (forward diode current)                  | 15        | A     |
| P <sub>C</sub>        | Collector dissipation                                   | T <sub>C</sub> =25°C                        | 150       | W     |
| I <sub>B</sub>        | Base current                                            | DC                                          | 1         | A     |
| -I <sub>CSM</sub>     | Surge collector reverse current (forward diode current) | Peak value of one cycle of 60Hz (half wave) | 150       | A     |
| T <sub>J</sub>        | Junction temperature                                    |                                             | -40~+150  | °C    |
| T <sub>slg</sub>      | Storage temperature                                     |                                             | -40~+125  | °C    |
| V <sub>iso</sub>      | Isolation voltage                                       | Charged part to case, AC for 1 minute       | 2500      | V     |
| —                     | Mounting torque                                         | Mounting screw M5                           | 1.47~1.96 | N·m   |
| —                     |                                                         |                                             | 15~20     | kg·cm |
| —                     | Weight                                                  | Typical value                               | 230       | g     |

## ELECTRICAL CHARACTERISTICS (T<sub>J</sub>=25°C, unless otherwise noted)

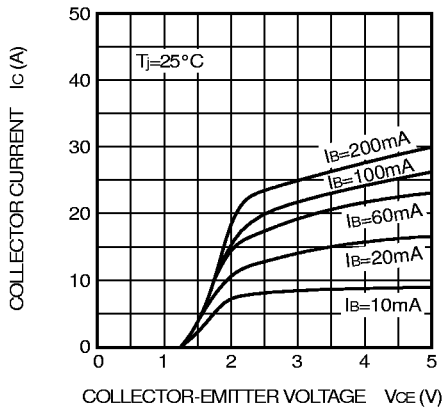
| Symbol                | Parameter                                | Test conditions                                                                           | Limits |      |      | Unit |
|-----------------------|------------------------------------------|-------------------------------------------------------------------------------------------|--------|------|------|------|
|                       |                                          |                                                                                           | Min.   | Typ. | Max. |      |
| I <sub>CX</sub>       | Collector cutoff current                 | V <sub>CE</sub> =1000V, V <sub>EB</sub> =2V                                               | —      | —    | 1.0  | mA   |
| I <sub>CB0</sub>      | Collector cutoff current                 | V <sub>CB</sub> =1000V, Emitter open                                                      | —      | —    | 1.0  | mA   |
| I <sub>EB0</sub>      | Emitter cutoff current                   | V <sub>EB</sub> =7V                                                                       | —      | —    | 50   | mA   |
| V <sub>CE(sat)</sub>  | Collector-emitter saturation voltage     | I <sub>C</sub> =15A, I <sub>B</sub> =60mA                                                 | —      | —    | 3.0  | V    |
| V <sub>BE(sat)</sub>  | Base-emitter saturation voltage          |                                                                                           | —      | —    | 3.5  | V    |
| -V <sub>CEO</sub>     | Collector-emitter reverse voltage        | -I <sub>C</sub> =15A (diode forward voltage)                                              | —      | —    | 1.8  | V    |
| h <sub>FE</sub>       | DC current gain                          | I <sub>C</sub> =15A, V <sub>CE</sub> =3.0V                                                | 250    | —    | —    | —    |
| t <sub>on</sub>       | Switching time                           | V <sub>CC</sub> =600V, I <sub>C</sub> =15A, I <sub>B1</sub> =90mA, I <sub>B2</sub> =-0.3A | —      | —    | 2.0  | μs   |
| t <sub>s</sub>        |                                          |                                                                                           | —      | —    | 10   | μs   |
| t <sub>f</sub>        |                                          |                                                                                           | —      | —    | 3.0  | μs   |
| R <sub>th(j-c)Q</sub> | Thermal resistance (junction to case)    | Transistor part (per 1/6 module)                                                          | —      | —    | 0.8  | °C/W |
| R <sub>th(j-c)R</sub> |                                          | Diode part (per 1/6 module)                                                               | —      | —    | 2.0  | °C/W |
| R <sub>th(c-f)</sub>  | Contact thermal resistance (case to fin) | Conductive grease applied (per 1/6 module)                                                | —      | —    | 0.35 | °C/W |

# QM15TB-2HB

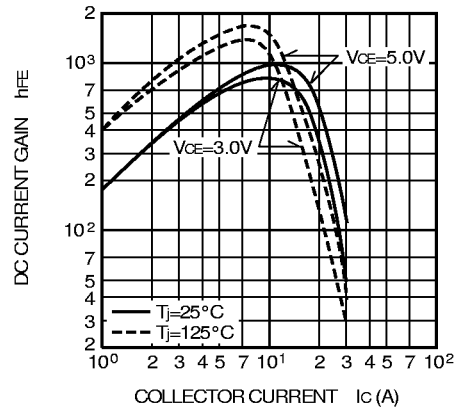
MEDIUM POWER SWITCHING USE  
INSULATED TYPE

## PERFORMANCE CURVES

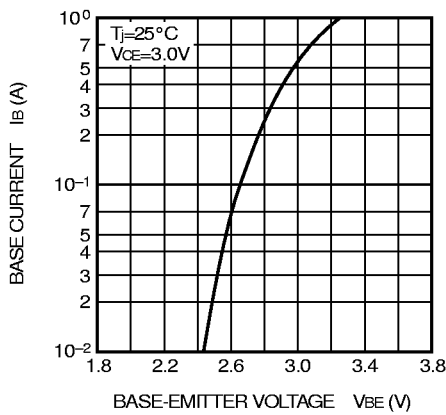
COMMON EMITTER OUTPUT  
CHARACTERISTICS (TYPICAL)



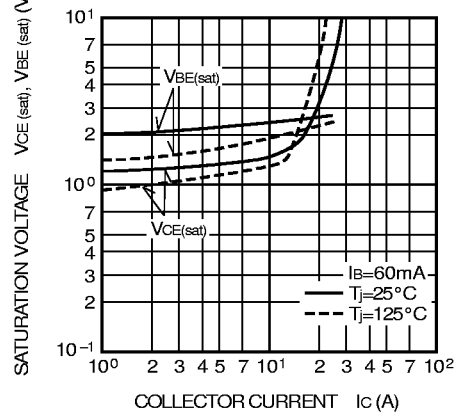
DC CURRENT GAIN VS.  
COLLECTOR CURRENT (TYPICAL)



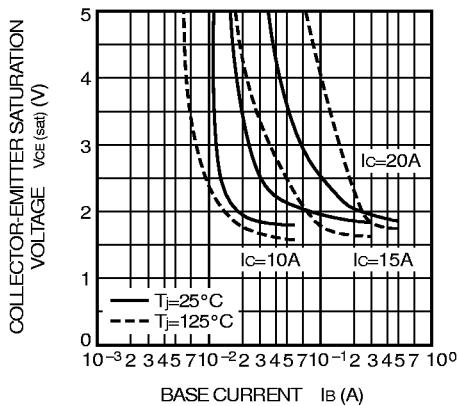
COMMON EMITTER INPUT  
CHARACTERISTIC (TYPICAL)



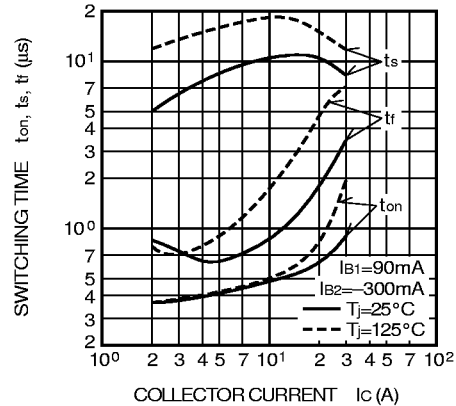
SATURATION VOLTAGE  
CHARACTERISTICS (TYPICAL)



COLLECTOR-EMITTER SATURATION  
VOLTAGE (TYPICAL)



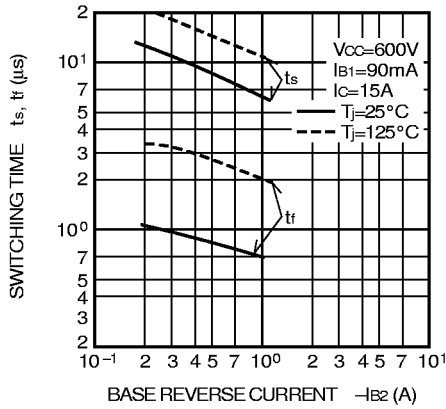
SWITCHING TIME VS. COLLECTOR  
CURRENT (TYPICAL)



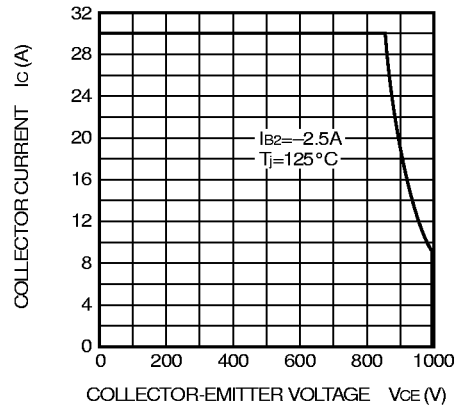
# QM15TB-2HB

MEDIUM POWER SWITCHING USE  
INSULATED TYPE

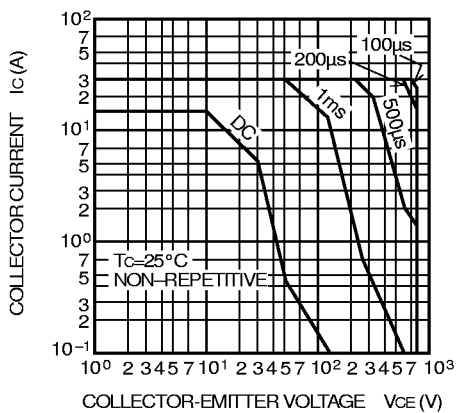
SWITCHING TIME VS. BASE  
CURRENT (TYPICAL)



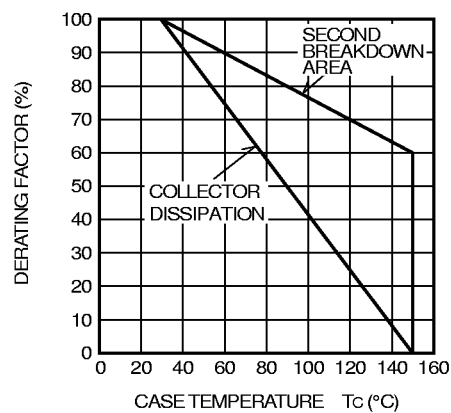
REVERSE BIAS SAFE OPERATING AREA



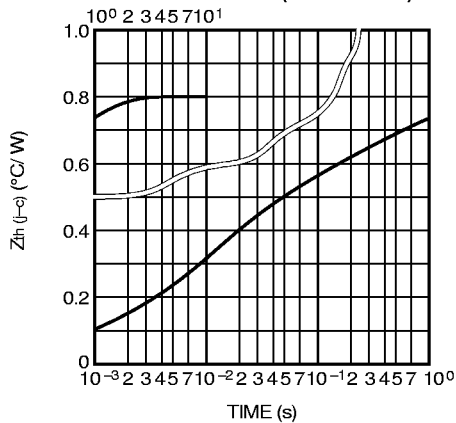
FORWARD BIAS SAFE OPERATING AREA



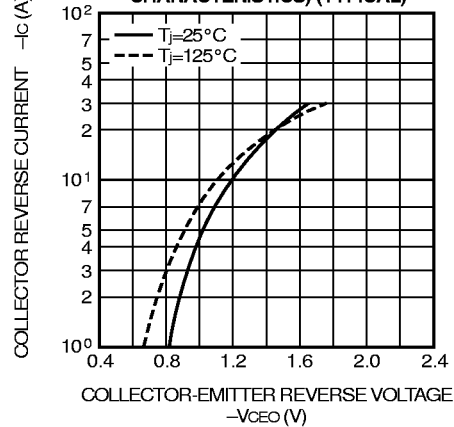
DERATING FACTOR OF F. B. S. O. A.



TRANSIENT THERMAL IMPEDANCE  
CHARACTERISTIC (TRANSISTOR)



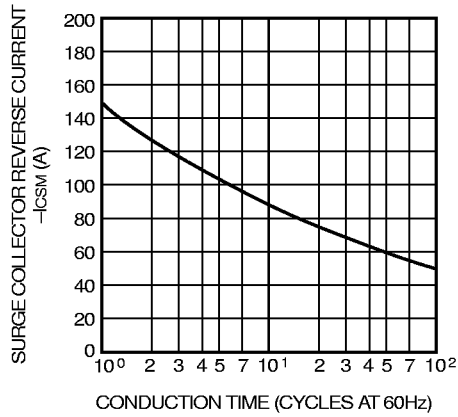
REVERSE COLLECTOR CURRENT VS.  
COLLECTOR-EMITTER REVERSE  
VOLTAGE (DIODE FORWARD  
CHARACTERISTICS) (TYPICAL)



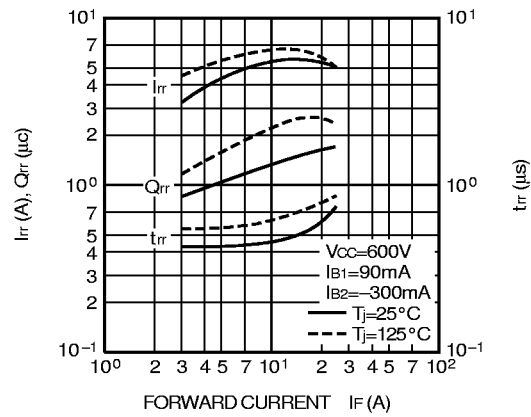
# QM15TB-2HB

MEDIUM POWER SWITCHING USE  
INSULATED TYPE

RATED SURGE COLLECTOR REVERSE CURRENT  
(DIODE FORWARD SURGE CURRENT)



REVERSE RECOVERY CHARACTERISTICS  
OF FREE-WHEEL DIODE (TYPICAL)



TRANSIENT THERMAL IMPEDANCE  
CHARACTERISTIC (DIODE)

