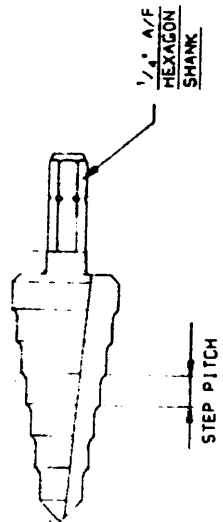
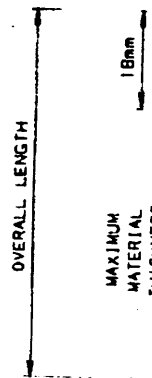


DRAWING N°	
TDS-139	
SHT.	MOD. A



TOOL No	ITEM NO	NUMBER OF STEPS	NOMINAL STEP DIAMETERS	MAXIMUM MATERIAL THICKNESS	STEP PITCH	STEP INCREMENT	OVERALL LENGTH	NO OF FLUTES	APPROX WEIGHT
XS 412	7011829	5	4 6 8 10 12mm	5mm	5mm	2mm	54.5mm	2	16g
XS 513	7011830	5	5 7 9 11 13mm	5mm	5mm	2mm	55.0mm	2	16g
XS 820	7011842	7	8 10 12 14 16 18 20mm	5mm	5mm	2mm	68.5mm	2	44g
XS 921	7011854	7	9 11 13 15 17 19 21mm	5mm	5mm	2mm	68.5mm	2	50g
XS 308	7011866	6	3/16 1/4 5/16 3/8 7/16 1/2"	3/16"	7/32"	1/16"	58.5mm	2	18g

MOD No	MOD NOTE REF NO	DATE OF MOD
A	MOD 1681	22-11-96
MATERIAL		
B42 HSS		
FINISH		
BLUE ALL OVER EXCEPT BRIGHT BODY, POINT AND HEXAGON		

UNCONTROLLED DOCUMENT

REMARKS

THIS DRAWING IS FOR CUSTOMER COMMUNICATION & CATALOGUE DATA ONLY

DATE	27-10-92	CATALOGUE REF.
DRAWN	K. JACKSON	
CHECKED		SEE TOOL NO IN TABLE
DO NOT SCALE		

TITLE

HEXIBIT STEP DRILLS

COMPUTER FILENAME : TDS139

DRAWING N°

TDS-139

G & J HALL Ltd.

SHT.

MOD. A