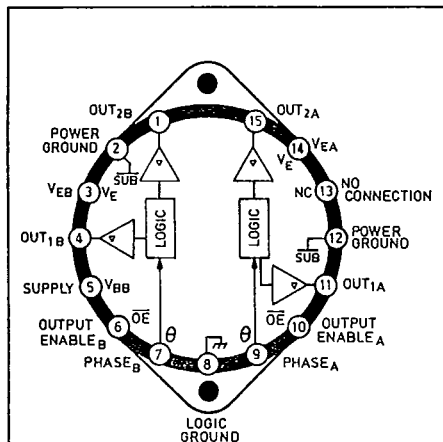


2998

MIL-STD-883 COMPLIANT

T-52-13-25

## DUAL FULL-BRIDGE MOTOR DRIVER



Dwg. No. PM-003

### ABSOLUTE MAXIMUM RATINGS

Motor Supply Voltage, $V_{BB}$	50 V
Output Current, $I_{OUT}$ (300 ms)	$\pm 2.2$ A
(Continuous)	$\pm 1.8$ A
Sink Driver Emitter Voltage, $V_E$	1.5 V
Logic Input Voltage Range, $V_{IN}$	-0.3 V to +15 V*
Package Power Dissipation, $P_D$	See Graph
Operating Temperature Range, $T_A$	-55°C to +125°C
Junction Temperature, $T_J$	+150°C†
Storage Temperature Range, $T_S$	-65°C to +150°C

\* $V_{IN}$  must not exceed  $V_{BB}$ .

†Fault conditions which produce excessive junction temperature will activate device thermal shutdown circuitry. These conditions can be tolerated, but should be avoided.

Output current rating may be restricted to a value determined by system concerns and factors. These include: system duty cycle and timing, ambient temperature, and use of any heatsinking and/or forced cooling. For reliable operation, the specified maximum junction temperature should not be exceeded.

The UDS2998V dual full-bridge driver is designed for bidirectional operation of 2-phase stepper motors, a pair of dc servo motors, 2-phase brushless dc motors, or two solenoids at up to 50 V with continuous output currents to  $\pm 1.8$  A per bridge or peak (start-up) currents to  $\pm 2.2$  A. The control inputs are compatible with standard logic families. Except for a common supply voltage and thermal shut-down, the two drivers in a device are completely independent. Static burn-in and 100% high-reliability screening to MIL-STD-883, Class B are standard.

For external PWM control, an OUTPUT ENABLE for each bridge circuit is provided and the sink driver emitters are brought out for connection to external current-sensing resistors. A PHASE input to each bridge determines load-current direction.

Extensive circuit protection is provided on-chip. Output suppression diodes protect the bridges from the transients generated when switching inductive loads. A thermal shutdown circuit disables all of the source drivers if chip temperature rating (package power dissipation) is exceeded. Internal delays provide protection against crossover currents (adjacent source and sink drivers conducting simultaneously) during switching intervals.

The UDS2998V is supplied in a 15-pin, flange-mount MO-097AA style hermetic package for improved power dissipation capabilities. An external heatsink is required for high-current applications. The flange is at ground potential and normally needs no isolation.

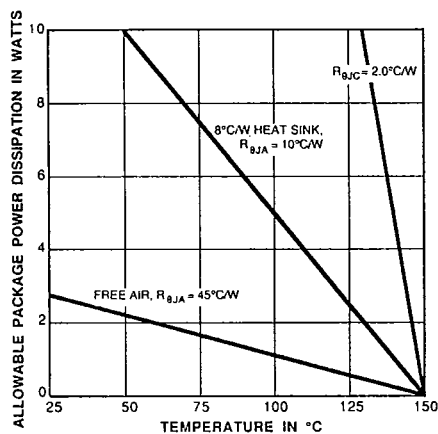
### FEATURES

- $\pm 1.8$  A Output Current
- Output Voltage to 50 V
- Integral Output Suppression Diodes
- Output Current Sensing
- Logic Compatible Inputs
- Internal Thermal Shutdown Circuitry
- Crossover-Current Protected
- Hermetically Sealed Package
- High-Reliability Screening

Always order by complete part number: **UDS2998V883**.

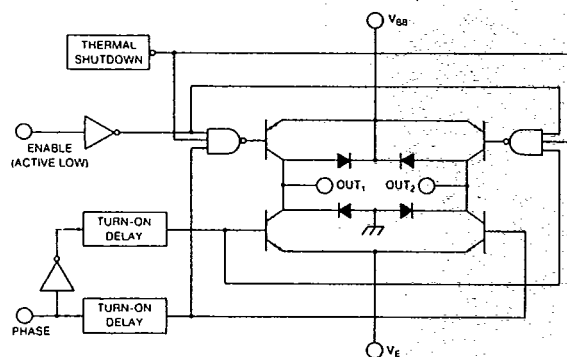
# 2998 DUAL FULL-BRIDGE MOTOR DRIVER

T-52-13-25



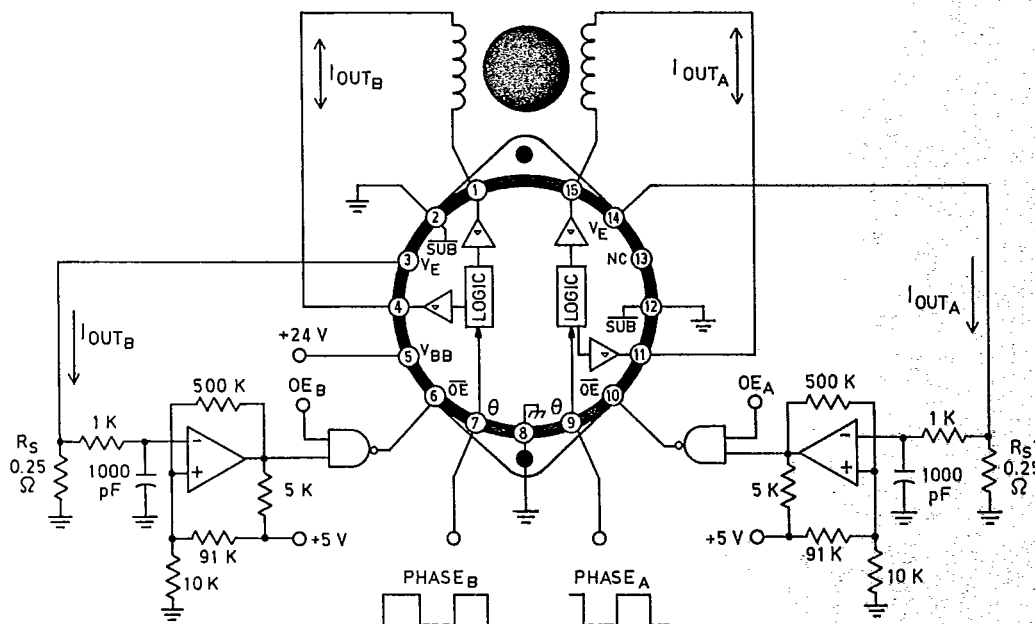
Dwg. GM-001

## FUNCTIONAL BLOCK DIAGRAM (ONE OF TWO DRIVERS)



Dwg. No. W-107A

## TYPICAL APPLICATION 2-PHASE BIPOLAR STEPPER MOTOR DRIVE (Chopper Mode)



Dwg. EM-001

**2998**  
**DUAL FULL-BRIDGE MOTOR DRIVER**

T-52-13-25

**ELECTRICAL CHARACTERISTICS at  $T_A = -55^\circ\text{C}$  to  $+125^\circ\text{C}$ ,  $V_{BB} = 50\text{ V}$  (unless otherwise noted).**

Characteristic	Symbol	Test Conditions	Limits			
			Min.	Typ.	Max.	Units
Supply Voltage Range	$V_{BB}$	Operating	10	—	50	V
Supply Current	$I_{BB}$	$V_{ENABLE} (A \& B) = 0.8\text{ V}$ , No Load	—	25	50	mA
		$V_{ENABLE} (A \& B) = 2.0\text{ V}$ , No Load	—	—	45	mA
Thermal Shutdown Temp.	$T_J$		—	175	—	$^\circ\text{C}$
Thermal Shutdown Hysteresis	$\Delta T_J$		—	25	—	$^\circ\text{C}$

**Output Drivers**

Output Leakage Current	$I_{CEX}$	$V_{OUT} = V_{BB}$ , $V_{ENABLE} = 2.0\text{ V}$ , Note 3	—	<5.0	50	$\mu\text{A}$
		$V_{OUT} = 0\text{ V}$ , $V_{ENABLE} = 2.0\text{ V}$ , Note 3	—	<-5.0	-50	$\mu\text{A}$
Output Saturation Voltage ( $T_A = -55^\circ\text{C}$ to $+25^\circ\text{C}$ )	$V_{CE(SAT)}$	Source Driver, $I_{OUT} = -1.0\text{ A}$	—	1.7	2.0	V
		Sink Driver, $I_{OUT} = +1.0\text{ A}$	—	1.2	1.5	V
		Source Driver, $I_{OUT} = -1.8\text{ A}$	—	2.0	2.4	V
		Sink Driver, $I_{OUT} = +1.8\text{ A}$	—	1.7	2.1	V
Output Saturation Voltage ( $T_A = +125^\circ\text{C}$ )	$V_{CE(SAT)}$	Source Driver, $I_{OUT} = -1.0\text{ A}$	—	—	1.8	V
		Sink Driver, $I_{OUT} = +1.0\text{ A}$	—	—	1.3	V
		Source Driver, $I_{OUT} = -1.8\text{ A}$	—	—	2.2	V
		Sink Driver, $I_{OUT} = +1.8\text{ A}$	—	—	1.9	V
Output Sustaining Voltage	$V_{CE(SUS)}$	$I_{OUT} = \pm 1.8\text{ A}$ , $L = 3.0\text{ mH}$ , $T_A = +25^\circ\text{C}$ , Note 3	50	—	—	V
Source Driver Rise Time	$t_r$	$I_{OUT} = -1.8\text{ A}$ , Resistive Load, Note 3	—	500	—	ns
Source Driver Fall Time	$t_f$	$I_{OUT} = -1.8\text{ A}$ , Resistive Load, Note 3	—	750	—	ns
Clamp Diode Leakage Current	$I_R$	$V_R = 50\text{ V}$	—	<5.0	50	$\mu\text{A}$
Clamp Diode Forward Voltage	$V_F$	$I_F = 1.8\text{ A}$ , $T_A = -55^\circ\text{C}$ to $+25^\circ\text{C}$	—	1.5	1.9	V
		$I_F = 1.8\text{ A}$ , $T_A = +125^\circ\text{C}$	—	—	2.1	V

**Control Logic**

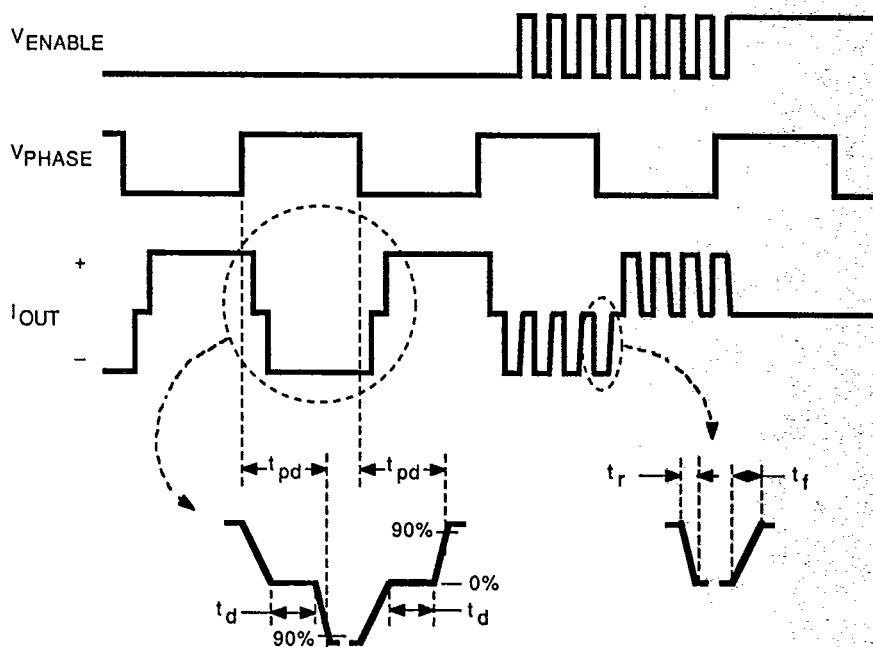
Logic Input Voltage	$V_{IN(1)}$	$V_{PHASE}$ or $V_{ENABLE}$	2.0	—	—	V
	$V_{IN(0)}$	$V_{PHASE}$ or $V_{ENABLE}$	—	—	0.8	V
Input Current	$I_{IN(1)}$	$V_{PHASE}$ or $V_{ENABLE} = 2.0\text{ V}$	—	<1.0	10	$\mu\text{A}$
	$I_{IN(0)}$	$V_{PHASE}$ or $V_{ENABLE} = 0.8\text{ V}$	—	-5.0	-25	$\mu\text{A}$
Propagation Delay Time	$t_{pd}$	$I_{OUT} = \pm 1.8\text{ A}$ , Note 3, 50% $V_{PHASE}$ to 90% $I_{OUT}$	—	4.0	8.0	$\mu\text{s}$
Deadtime	$t_d$	$I_{OUT} = \pm 1.8\text{ A}$	—	2.5	—	$\mu\text{s}$

- NOTES: 1. Typical Data is for design information only and is at  $T_A = +25^\circ\text{C}$ .  
 2. Each driver is tested separately.  
 3. Test is performed with  $V_{PHASE} = 0.8\text{ V}$  and then repeated for  $V_{PHASE} = 2.4\text{ V}$ .  
 4. Negative current is defined as coming out of (sourcing) the specified device pin.

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**DUAL FULL-BRIDGE MOTOR DRIVER**

T-52-13-25

**TIMING DEFINITIONS**



Dwg. WM-001

**TRUTH TABLE**

ENABLE INPUT	PHASE INPUT	OUTPUT 1	OUTPUT 2
Low	High	High	Low
Low	Low	Low	High
High	High	Open	Low
High	Low	Low	Open