

## Description

The μPD28C05 is an electrically erasable and programmable read-only memory (EEPROM) organized as 512 words by 8 bits. The device operates from a + 5-volt power supply and is fabricated with an advanced CMOS process for high performance and low power consumption.

The device offers an  $\overline{\text{ALE}}$  pin to control the latching of addresses and a  $\overline{\text{DATA}}$  polling function to indicate the precise end of write cycles. Additional features include chip erase, auto erase and programming. The μPD28C05 is available in standard 24-pin plastic DIP or miniflat packaging.

## Features

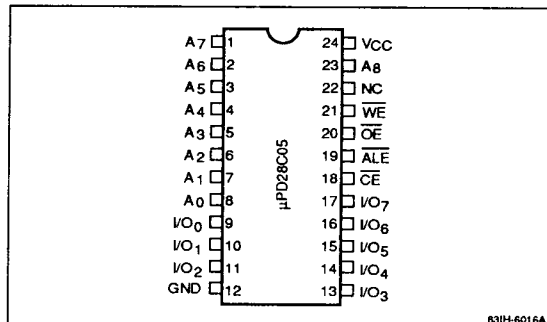
- 512-word by 8-bit organization
- Single + 5-volt power supply
- Fast access times of 200 and 250 ns maximum
- Chip erase feature
- Auto erase and programming: 10 ms maximum
- $\overline{\text{DATA}}$  polling feature
- Address latching by means of  $\overline{\text{ALE}}$  pin
- Low power dissipation
  - 50 mA max (active)
  - 100 μA max (standby)
- Endurance: 100,000 erase/write cycles per byte
- TTL-compatible inputs and outputs
- Three-state outputs
- Advanced CMOS technology
- 24-pin plastic DIP or miniflat packaging

## Ordering Information

Part Number	Access Time (max)	Package
μPD28C05C-20	200 ns	24-pin plastic DIP
C-25	250 ns	
μPD28C05G-20	200 ns	24-pin plastic miniflat
G-25	250 ns	

## Pin Configuration

### 24-Pin Plastic DIP or Miniflat



## Pin Identification

Symbol	Function
A <sub>0</sub> - A <sub>8</sub>	Address inputs
I/O <sub>0</sub> - I/O <sub>7</sub>	Data inputs and outputs
$\overline{\text{CE}}$	Chip enable
$\overline{\text{OE}}$	Output enable
$\overline{\text{WE}}$	Write enable
$\overline{\text{ALE}}$	Address latch enable
GND	Ground
V <sub>CC</sub>	+ 5-volt power supply
NC	No connection

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## Absolute Maximum Ratings

Supply voltage, $V_{CC}$	- 0.6 to + 7.0 V
Input voltage, $V_{IH}$	- 0.6 to + 7.0 V
Input voltage, $V_{I2}$ ( $\overline{OE}$ )	- 0.6 to + 16.5 V
Output voltage, $V_{OUT}$	- 0.6 to + 7.0 V
Operating temperature, $T_{OPT}$	- 10 to + 85°C
Storage temperature, $T_{STG}$	- 65 to + 125°C

Exposure to Absolute Maximum Ratings for extended periods may affect device reliability; exceeding the ratings could cause permanent damage. The device should be operated within the limits specified under DC and AC Characteristics.

## Recommended Operating Conditions

Parameter	Symbol	Min	Typ	Max	Unit
Supply voltage	$V_{CC}$	4.5	5.0	5.5	V
Input voltage, high	$V_{IH}$	2.0		$V_{CC} + 0.3$	V
Input voltage, low	$V_{IL}$	- 0.3		0.8	V
Operating temperature	$T_A$	0		70	°C

## Capacitance

$T_A = 25^\circ\text{C}; f = 1 \text{ MHz}$

Parameter	Symbol	Min	Max	Unit
Input capacitance	$C_I$		12	pF
Output capacitance	$C_O$		10	pF

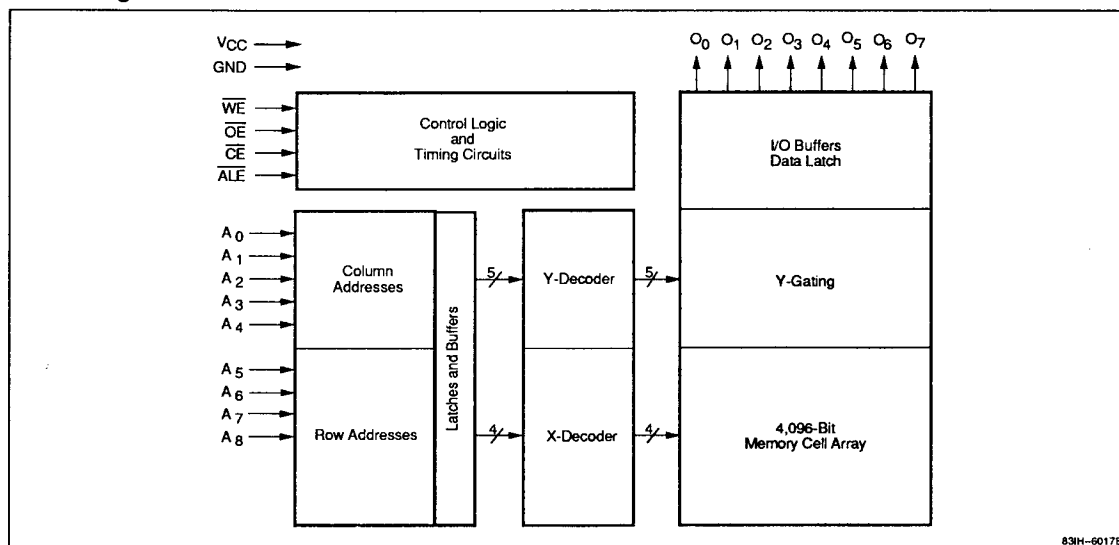
## Truth Table

Function	$\overline{CE}$	$\overline{OE}$	$\overline{WE}$	$\overline{ALE}$	I/O	$I_{CC}$
Read	$V_{IL}$	$V_{IL}$	$V_{IH}$	X	$D_{OUT}$	Active
Standby and write inhibit	$V_{IH}$	X	X	X	High-Z	Standby
Write	$V_{IL}$	$V_{IH}$	$V_{IL}$	$V_{IH}$	$D_{IN}$	Active
Chip erase	$V_{IL}$	$V_{IH}$	$V_{IL}$	$V_{IH}$	$D_{IN} = V_{IH}$	Active
Write Inhibit	X	$V_{IL}$	X	X	—	—
	X	X	$V_{IH}$	X	—	—

## Notes:

- (1) X can be either  $V_{IL}$  or  $V_{IH}$ .
- (2)  $V_{IH} = +15 \pm 0.5 \text{ V}$ .

## Block Diagram



### DC Characteristics

$T_A = 0 \text{ to } +70^\circ\text{C}; V_{CC} = +5.0 \text{ V} \pm 10\%$

Parameter	Symbol	Min	Typ	Max	Unit	Test Conditions
Output voltage, high	$V_{OH1}$	2.4			V	$I_{OH} = -400 \mu\text{A}$
	$V_{OH2}$	$V_{CC} - 0.7$			V	$I_{OH} = -100 \mu\text{A}$
Output voltage, low	$V_{OL}$			0.45	V	$I_{OL} = 2.1 \text{ mA}$
Output leakage current	$I_{LO}$			10	$\mu\text{A}$	$V_{OUT} = 0 \text{ V to } V_{CC} \text{ (max)}$
Input leakage current	$I_{LI}$			10	$\mu\text{A}$	$V_{IN} = 0 \text{ V to } V_{CC} \text{ (max)}$
$V_{CC}$ current (active)	$I_{CCA1}$			20	mA	$\overline{CE} = V_{IL}; V_{IN} = V_{IH}$
	$I_{CCA2}$			50	mA	$f = 5 \text{ MHz}; I_{OUT} = 0 \text{ mA}$
$V_{CC}$ current (standby)	$I_{CCS1}$			1	mA	$\overline{CE} = V_{IH}$
	$I_{CCS2}$			100	$\mu\text{A}$	$\overline{CE} = V_{CC}; V_{IN} = 0 \text{ V to } V_{CC}$

### AC Characteristics

$T_A = 0 \text{ to } +70^\circ\text{C}; V_{CC} = +5.0 \text{ V} \pm 10\%$

Parameter	Symbol	μPD28C05-20		μPD28C05-25		Unit	Test Conditions
		Min	Max	Min	Max		
<b>Read Cycle</b>							
Address to output delay	t <sub>ACC</sub>		200		250	ns	$\overline{CE} = \overline{OE} = V_{IL};$ $\overline{ALE} = \overline{WE} = V_{IH}$
Address hold time from $\overline{ALE}$	t <sub>AHL</sub>	20		30		ns	$\overline{WE} = V_{IH}$
$\overline{ALE}$ to output delay	t <sub>ALE</sub>		200		250	ns	$\overline{CE} = \overline{OE} = V_{IL}; \overline{WE} = V_{IH}$
Address setup time to $\overline{ALE}$	t <sub>ASL</sub>	15		20		ns	$\overline{WE} = V_{IH}$
$\overline{CE}$ to output delay	t <sub>CE</sub>		200		250	ns	$\overline{OE} = V_{IL}; \overline{WE} = V_{IH}$
$\overline{CE}$ setup time to $\overline{ALE}$	t <sub>CSL</sub>	20		20		ns	$\overline{WE} = V_{IH}$
$\overline{CE}$ high to output float	t <sub>DFC</sub>	0	60	0	80	ns	$\overline{OE} = V_{IL}; \overline{WE} = V_{IH}$
$\overline{OE}$ high to output float	t <sub>DFO</sub>	0	60	0	80	ns	$\overline{CE} = V_{IL}; \overline{WE} = V_{IH}$
$\overline{ALE}$ high-level pulse width	t <sub>LL</sub>	40		40		ns	$\overline{WE} = V_{IH}$
$\overline{OE}$ to output delay	t <sub>OE</sub>	10	75	10	100	ns	$\overline{CE} = V_{IL}; \overline{WE} = V_{IH}$
Output hold time from address change	t <sub>OHA</sub>	0		0		ns	$\overline{CE} = \overline{OE} = V_{IL};$ $\overline{ALE} = \overline{WE} = V_{IH}$ (Note 2)
Output hold time from rising edge of $\overline{CE}$	t <sub>OHC</sub>	0		0		ns	$\overline{OE} = V_{IL}; \overline{WE} = V_{IH}$ (Note 2)
Output hold time from rising edge of $\overline{ALE}$	t <sub>OHL</sub>	0		0		ns	$\overline{CE} = \overline{OE} = V_{IL}; \overline{WE} = V_{IH}$ (Note 2)
Output hold time from rising edge of $\overline{OE}$	t <sub>OHO</sub>	0		0		ns	$\overline{CE} = V_{IL}; \overline{WE} = V_{IH}$
$\overline{WE}$ hold time from rising edge of $\overline{OE}$	t <sub>WHO</sub>	10		10		ns	$\overline{OE} = V_{IH}$
$\overline{WE}$ setup time to $\overline{CE}$	t <sub>WSC</sub>	10		10		ns	$\overline{CE} = V_{IH}$
$\overline{WE}$ setup time to $\overline{OE}$	t <sub>WSO</sub>	10		10		ns	$\overline{OE} = V_{IH}$

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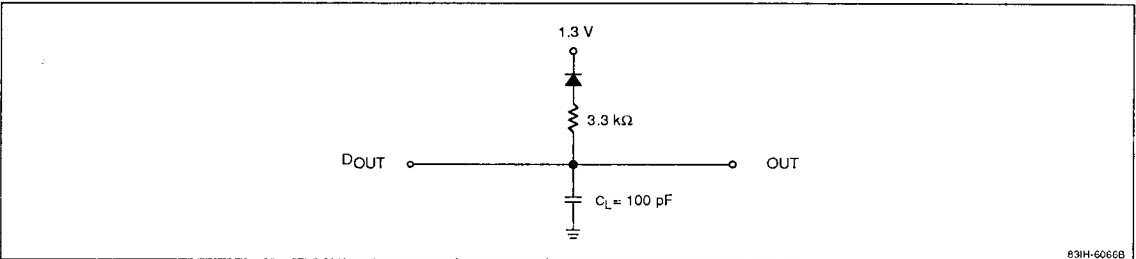
### AC Characteristics (cont)

Parameter	Symbol	$\mu$ PD28C05-20		$\mu$ PD28C05-25		Unit	Test Conditions
		Min	Max	Min	Max		
<b>Write Cycle</b>							
Address hold time from $\overline{WE}$	$t_{AH}$	200		200		ns	
Address setup time to $\overline{WE}$	$t_{AS}$	10		10		ns	
$\overline{CE}$ high after $\overline{CE}$ -controlled write cycle	$t_{CEH}$	9.9		9.9		ms	
$\overline{CE}$ hold time from $\overline{WE}$ high	$t_{CH}$	0		0		ns	
$\overline{CE}$ setup time to $\overline{WE}$	$t_{CS}$	0		0		ns	
$\overline{CE}$ pulse width	$t_{CW}$	150		150		ns	
Data hold time	$t_{DH}$	20		20		ns	
Data setup time	$t_{DS}$	100		100		ns	
$\overline{OE}$ high hold time	$t_{OEHL}$	10		10		ns	
$\overline{OE}$ high setup time	$t_{OES}$	10		10		ns	
Write cycle time	$t_{WC}$	10		10		ms	
$\overline{WE}$ high after $\overline{WE}$ -controlled write cycle	$t_{WEH}$	9.9		9.9		ms	
$\overline{WE}$ pulse width	$t_{WP}$	150		150		ns	
<b>Chip Erase Cycle</b>							
$\overline{CE}$ hold time	$t_{ECH}$	5		5		$\mu$ s	
$\overline{CE}$ setup time	$t_{ECS}$	500		500		ns	
Data hold time	$t_{EDH}$	100		100		ns	
Data setup time	$t_{EDS}$	500		500		ns	
$\overline{OE}$ hold time	$t_{EOEH}$	$t_{ECH} + 3$		$t_{ECH} + 3$		$\mu$ s	
$\overline{OE}$ setup time	$t_{EOES}$	500		500		ns	
$\overline{WE}$ pulse width	$t_{EWP}$	10		10		ms	

#### Notes:

- (1) Input rise and fall time  $\leq 20$  ns; input pulse levels = 0.45 and 2.4 V; timing measurement reference levels = 0.8 and 2.0 V for both inputs and outputs. See figure 1 for output load.
- (2) Output hold time is specified either from the address, or from the  $\overline{ALE}$ ,  $\overline{OE}$  or  $\overline{CE}$  pins, whichever goes invalid first.

**Figure 1. Output Load**



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Read Cycles

$\overline{CE}$  and  $\overline{OE}$  must both be at  $V_{IL}$  for read cycles to be executed. If either of these inputs rise to  $V_{IH}$  while the device is reading stored data, the outputs will be placed in a state of high impedance. This two-line output control eliminates bus contention in the system application.

Byte Write Cycles

Low logic levels on  $\overline{CE}$  and  $\overline{WE}$  and high logic levels on  $\overline{OE}$  and  $\overline{ALE}$  place the μPD28C05 in write operation. The write address inputs are latched by the falling edge of either  $\overline{CE}$  or  $\overline{WE}$ , whichever occurs later. The data inputs are latched by the rising edge of either  $\overline{CE}$  or  $\overline{WE}$ , whichever occurs earlier. Once byte write operation has begun, the internal circuitry assumes all timing control and the byte being addressed in automatically erased and then programmed. The operation completes within the write cycle time ( $t_{WC}$ ) of 10 ms.

Chip Erase Cycles

All bytes of the μPD28C05 can be erased simultaneously by making  $\overline{CE}$  and  $\overline{WE}$  fall to  $V_{IL}$  and  $\overline{ALE}$  rise to  $V_{IH}$  after  $\overline{OE}$  has been increased to  $V_{IHH}$  ( $+15 \pm 0.5$  V). The address inputs are "don't care," but the data inputs must all be driven to  $V_{IH}$  before the chip erase cycle begins.

Truth Table

Function	$\overline{CE}$	$\overline{OE}$	$\overline{WE}$	$\overline{ALE}$	I/O <sub>0</sub> - I/O <sub>7</sub>	I <sub>CC</sub>
Read	$V_{IL}$	$V_{IL}$	$V_{IH}$	X	D <sub>OUT</sub>	Active
Standby and write inhibit	$V_{IH}$	X	X	X	High-Z	Standby
Write	$V_{IL}$	$V_{IH}$	$V_{IL}$	$V_{IH}$	D <sub>IN</sub>	Active
Chip erase	$V_{IL}$	$V_{IHH}$	$V_{IL}$	$V_{IH}$	D <sub>IN</sub> = $V_{IH}$	Active
Write inhibit	X	$V_{IL}$	X	X	—	—
	X	X	$V_{IH}$	X		

Notes:

- (1) X can be either  $V_{IL}$  or  $V_{IH}$ .
- (2)  $V_{IHH} = +15 \pm 0.5$  V.

DATA Polling Feature

This feature supports system software by indicating the precise end of byte write cycles and can be used to reduce the total programming time of the μPD28C05 to a minimum value, which varies with the system environment.

While internal automatic write cycles are being executed, any attempt to read data at the last externally supplied address location will result in inverted data on pin I/O<sub>7</sub>. For example, if write data = 1xxx xxxx, then read data = 0xxx xxxx. Once write cycles have finished executing, the execution of a subsequent read cycle will result in true data being output on I/O<sub>7</sub>.

Write Protection Features

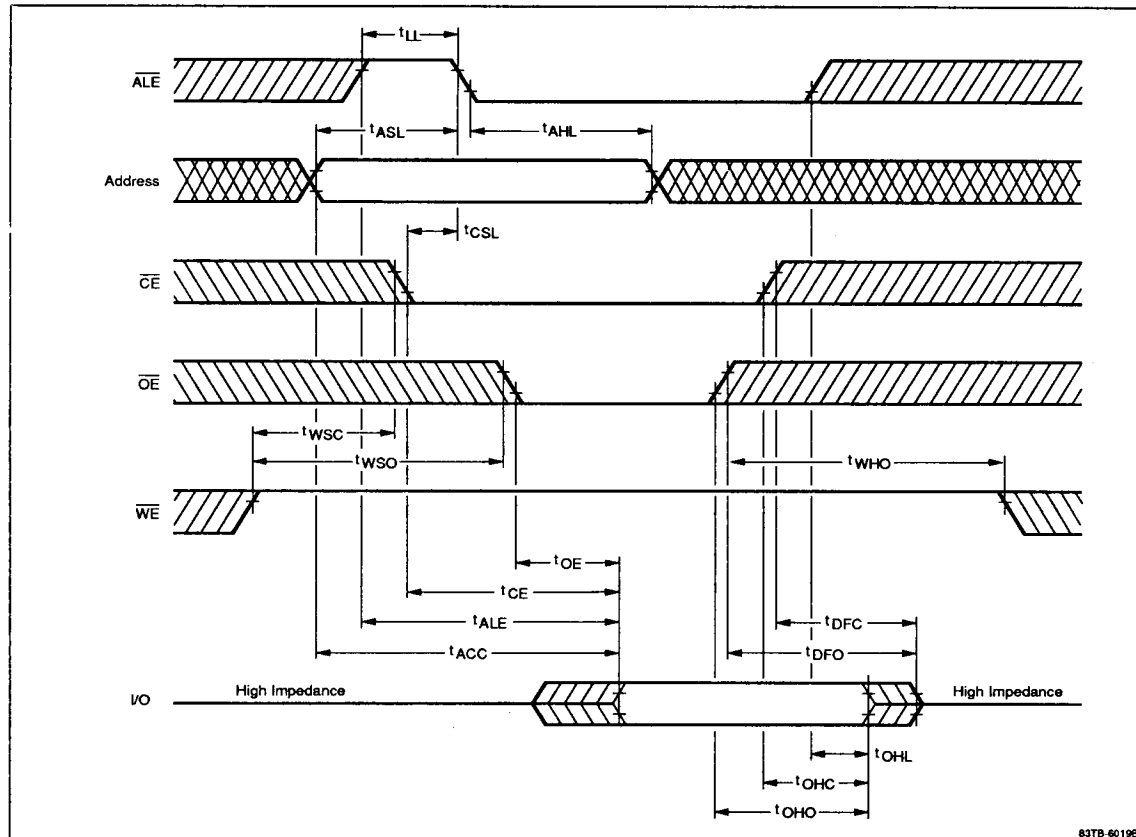
Three features protect against invalid write cycles:

- Noise immunity, where write operation is inhibited when the  $\overline{WE}$  pulse width is 20 ns or less;
- Supply voltage-level detection, where write operation is inhibited when  $V_{CC}$  is 2.5 volts or less; and
- Write protection logic, where write operation is inhibited if  $\overline{OE}$  is held low or  $\overline{CE}$  or  $\overline{WE}$  is held high during power-on or off of the  $V_{CC}$  supply voltage.

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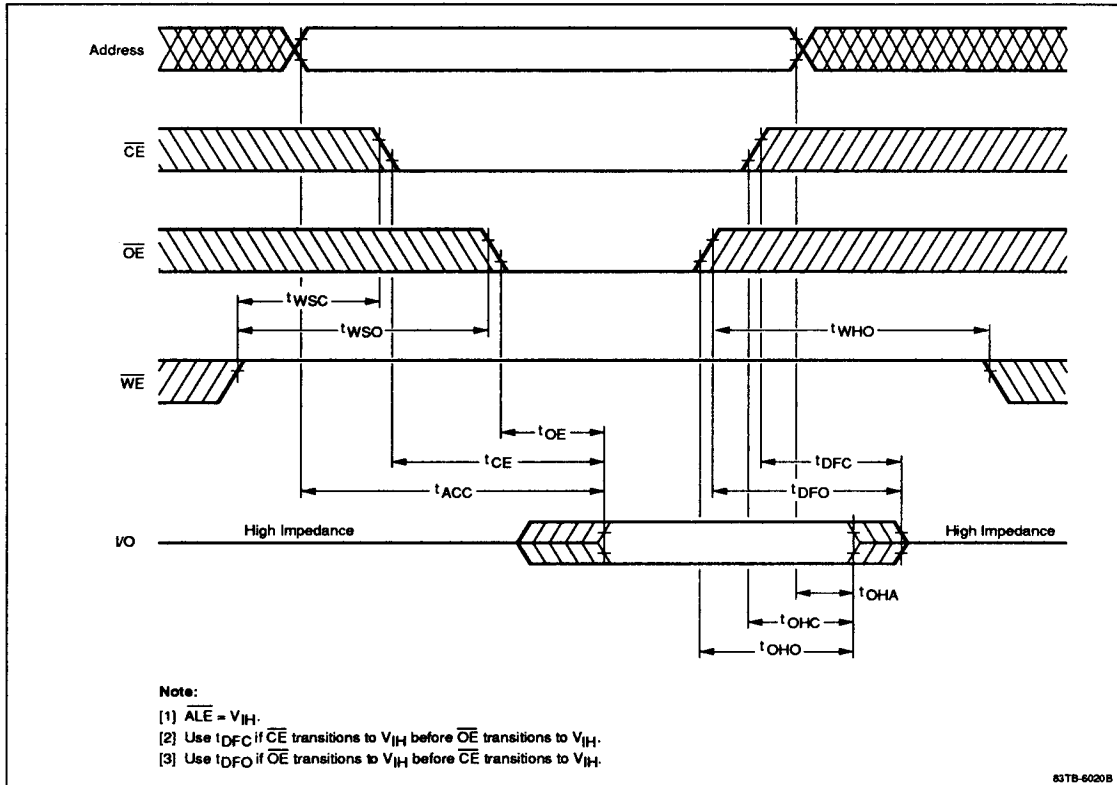
**Timing Waveforms**

**Synchronous Read Cycle ( $\overline{\text{ALE}}$ -Controlled)**



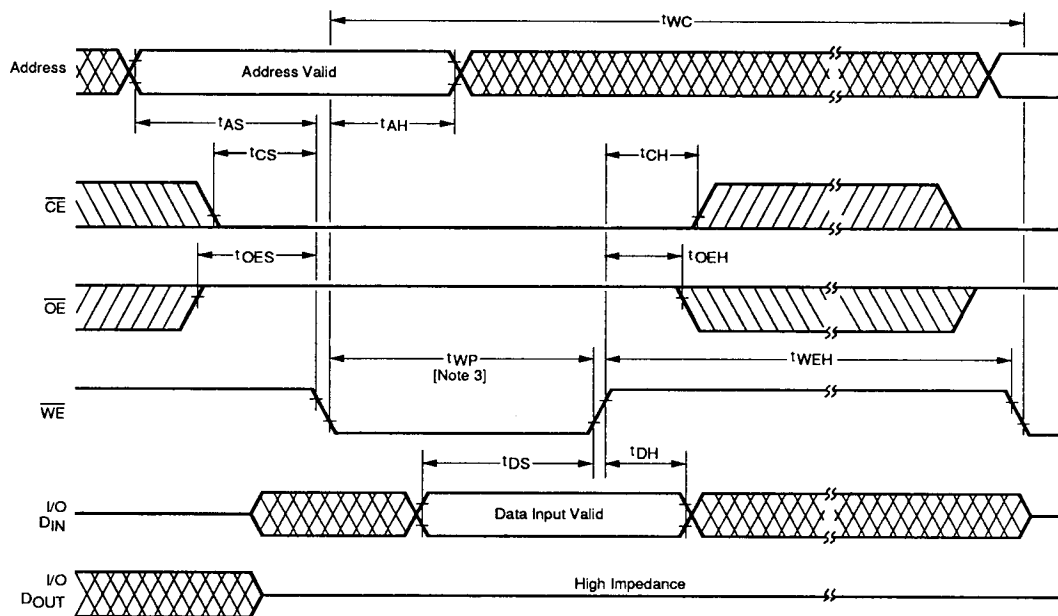
## Timing Waveforms (cont)

### Asynchronous Read Cycle



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## Timing Waveforms (cont)

 **$\overline{WE}$ -Controlled Write Cycle****Notes:**

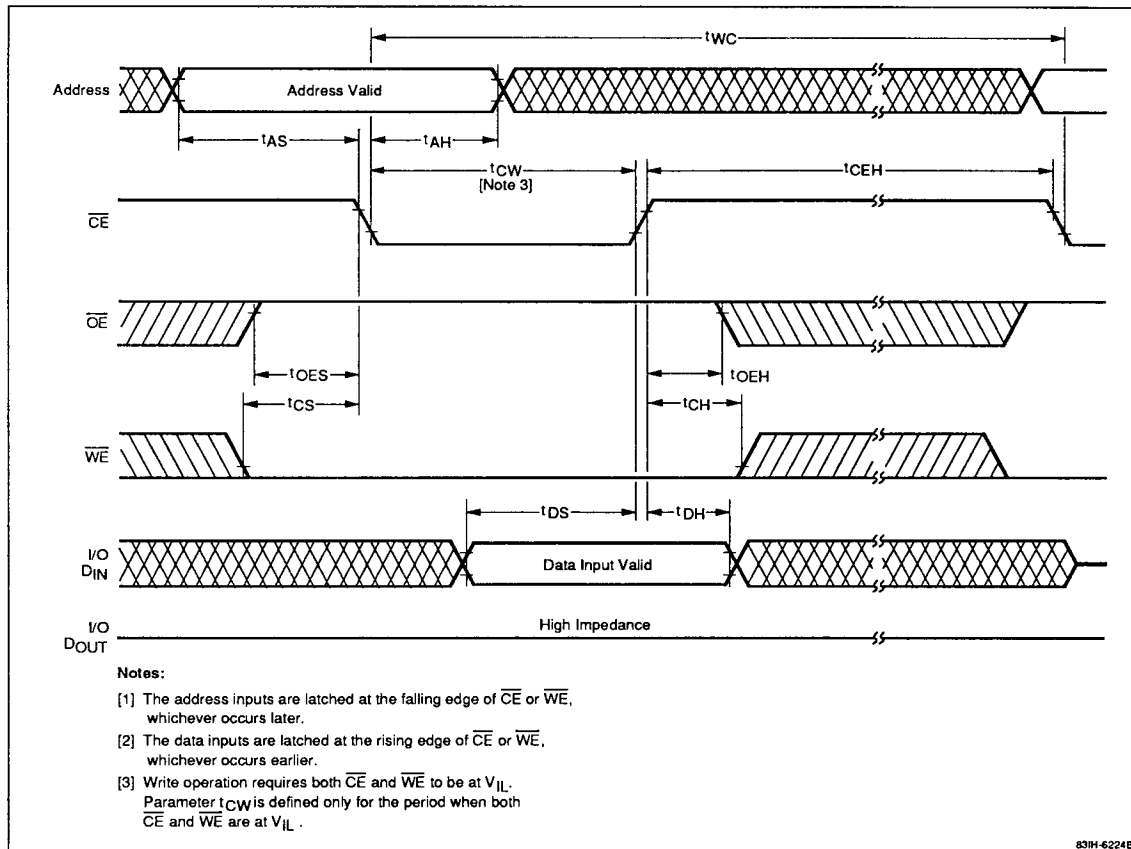
- [1] The address inputs are latched at the falling edge of  $\overline{CE}$  or  $\overline{WE}$ , whichever occurs later.
- [2] The data inputs are latched at the rising edge of  $\overline{CE}$  or  $\overline{WE}$ , whichever occurs earlier.
- [3] Write operation requires both  $\overline{CE}$  and  $\overline{WE}$  to be at  $V_{IL}$ . Parameter  $t_{WP}$  is defined only for the period when both  $\overline{CE}$  and  $\overline{WE}$  are at  $V_{IL}$ .

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## Timing Waveforms (cont)

### $\overline{CE}$ -Controlled Write Cycle



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Timing Waveforms (cont)

Chip Erase Cycle

