



CAT28F102

1 Megabit CMOS Flash Memory

**Licensed Intel
second source**

FEATURES

- Fast Read Access Time: 55/70/90/100/120 ns
- Low Power CMOS Dissipation:
 - Active: 30 mA max (CMOS/TTL levels)
 - Standby: 1 mA max (TTL levels)
 - Standby: 100 μ A max (CMOS levels)
- High Speed Programming:
 - 10 μ s per byte
 - 1 Sec Typ Chip Program
- 0.5 Seconds Typical Chip-Erase
- 12.0V $\pm$ 5% Programming and Erase Voltage
- Commercial and Industrial Temperature Ranges
- 64K x 16 Word Organization
- Stop Timer for Program/Erase
- On-Chip Address and Data Latches
- JEDEC Standard Pinouts:
 - 40-pin DIP
 - 44-pin PLCC
 - 40-pin TSOP
- 100,000 Program/Erase Cycles
- 10 Year Data Retention
- Electronic Signature

DESCRIPTION

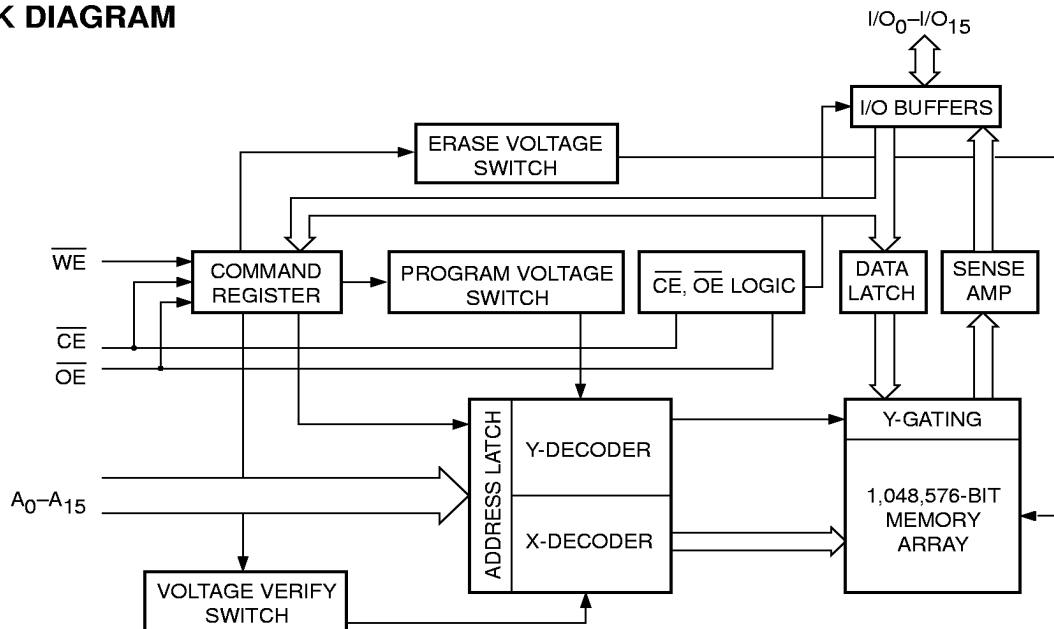
The CAT28F102 is a high speed 64K x 16-bit electrically erasable and reprogrammable Flash memory ideally suited for applications requiring in-system or after-sale code updates. Electrical erasure of the full memory contents is achieved typically within 0.5 second.

It is pin and Read timing compatible with standard EPROM and E²PROM devices. Programming and Erase are performed through an operation and verify algorithm. The instructions are input via the I/O bus, using a

two write cycle scheme. Address and Data are latched to free the I/O bus and address bus during the write operation.

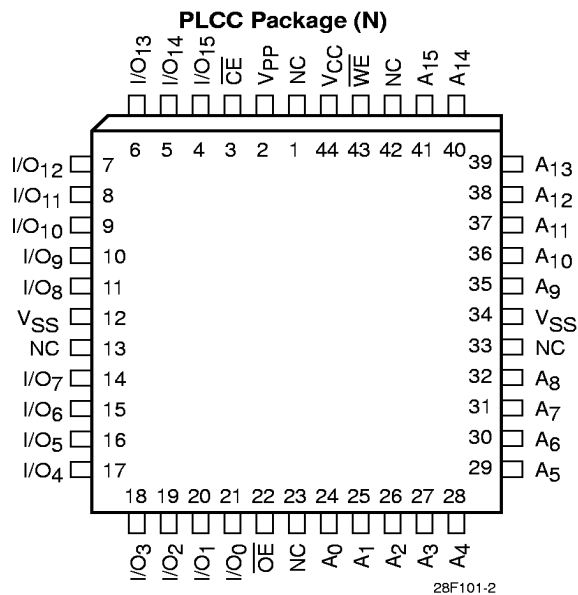
The CAT28F102 is manufactured using Catalyst's advanced CMOS floating gate technology. It is designed to endure 100,000 program/erase cycles and has a data retention of 10 years. The device is available in JEDEC approved 40-pin DIP, 44-pin PLCC, or 40-pin TSOP packages.

BLOCK DIAGRAM



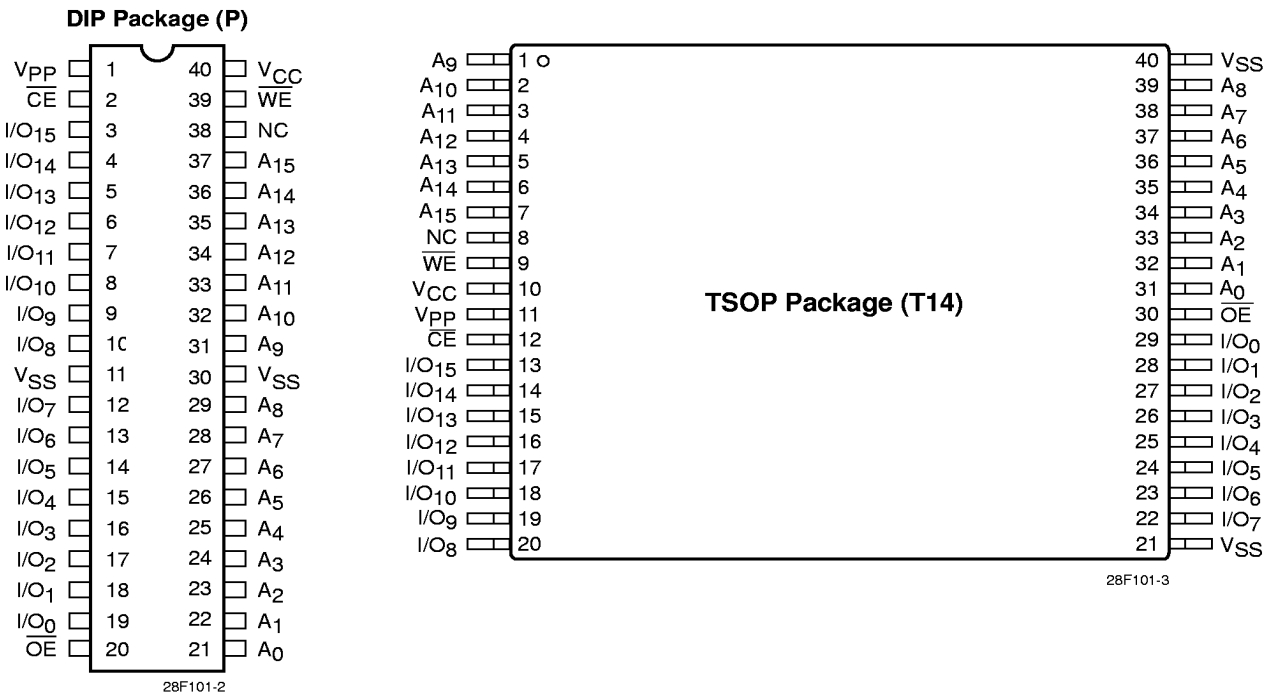
28F101-1

PIN CONFIGURATION



PIN FUNCTIONS

Pin Name	Type	Function
A_0 – A_{15}	Input	Address Inputs for memory addressing
I/O_0 – I/O_{15}	I/O	Data Input/Output
$\overline{CE}$	Input	Chip Enable
$\overline{OE}$	Input	Output Enable
$\overline{WE}$	Input	Write Enable
V_{CC}		Voltage Supply
V_{SS}		Ground
V_{PP}		Program/Erase Voltage Supply
NC		No Connect



ABSOLUTE MAXIMUM RATINGS*

Temperature Under Bias	–55°C to +95°C
Storage Temperature	–65°C to +150°C
Voltage on Any Pin with Respect to Ground ⁽¹⁾	–0.6V to +V _{CC} + 2.0V
Voltage on Pin A ₉ with Respect to Ground ⁽¹⁾	–2.0V to +13.5V
V _{PP} with Respect to Ground during Program/Erase ⁽¹⁾	–0.6V to +14.0V
V _{CC} with Respect to Ground ⁽¹⁾	–2.0V to +7.0V
Package Power Dissipation Capability (T _A = 25°C)	1.0 W
Lead Soldering Temperature (10 secs)	300°C
Output Short Circuit Current ⁽²⁾	100 mA

***COMMENT**

Stresses above those listed under “Absolute Maximum Ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions outside of those listed in the operational sections of this specification is not implied. Exposure to any absolute maximum rating for extended periods may affect device performance and reliability.

RELIABILITY CHARACTERISTICS

Symbol	Parameter	Min.	Max.	Units	Test Method
N _{END} ⁽³⁾	Endurance	100K		Cycles/Byte	MIL-STD-883, Test Method 1033
T _{DR} ⁽³⁾	Data Retention	10		Years	MIL-STD-883, Test Method 1008
V _{ZAP} ⁽³⁾	ESD Susceptibility	2000		Volts	MIL-STD-883, Test Method 3015
I _{LTH} ⁽³⁾⁽⁴⁾	Latch-Up	100		mA	JEDEC Standard 17

CAPACITANCE T_A = 25°C, f = 1.0 MHz

Symbol	Test	Limits		Units	Conditions
		Min	Max.		
C _{IN} ⁽³⁾	Input Pin Capacitance		6	pF	V _{IN} = 0V
C _{OUT} ⁽³⁾	Output Pin Capacitance		10	pF	V _{OUT} = 0V
C _{VPP} ⁽³⁾	V _{PP} Supply Capacitance		25	pF	V _{PP} = 0V

Note:

- (1) The minimum DC input voltage is –0.5V. During transitions, inputs may undershoot to –2.0V for periods of less than 20 ns. Maximum DC voltage on output pins is V_{CC} + 0.5V, which may overshoot to V_{CC} + 2.0V for periods of less than 20ns.
- (2) Output shorted for no more than one second. No more than one output shorted at a time.
- (3) This parameter is tested initially and after a design or process change that affects the parameter.
- (4) Latch-up protection is provided for stresses up to 100 mA on address and data pins from –1V to V_{CC} + 1V.

D.C. OPERATING CHARACTERISTICS

$V_{CC} = +5V \pm 10\%$, unless otherwise specified

Symbol	Parameter	Limits			Test Conditions
		Min.	Max.	Unit	
I_{LI}	Input Leakage Current		± 1	μA	$V_{IN} = V_{CC} \text{ or } V_{SS}$ $V_{CC} = 5.5V, \overline{OE} = V_{IH}$
I_{LO}	Output Leakage Current		± 1	μA	$V_{OUT} = V_{CC} \text{ or } V_{SS}$, $V_{CC} = 5.5V, \overline{OE} = V_{IH}$
I_{SB1}	V_{CC} Standby Current CMOS		100	μA	$\overline{CE} = V_{CC} \pm 0.5V$, $V_{CC} = 5.5V$
I_{SB2}	V_{CC} Standby Current TTL		1	mA	$\overline{CE} = V_{IH}, V_{CC} = 5.5V$
I_{CC1}	V_{CC} Active Read Current		50	mA	$V_{CC} = 5.5V, \overline{CE} = V_{IL}$, $I_{OUT} = 0mA, f = 6 \text{ MHz}$
$I_{CC2}^{(1)}$	V_{CC} Programming Current		30	mA	$V_{CC} = 5.5V$, Programming in Progress
$I_{CC3}^{(1)}$	V_{CC} Erase Current		30	mA	$V_{CC} = 5.5V$, Erase in Progress
$I_{CC4}^{(1)}$	V_{CC} Prog./Erase Verify Current		30	mA	$V_{CC} = 5.5V$, Program or Erase Verify in Progress
I_{PPS}	V_{PP} Standby Current		± 10	μA	$V_{PP} = V_{PPL}$
I_{PP1}	V_{PP} Read Current		100	μA	$V_{PP} = V_{PPH}$
$I_{PP2}^{(1)}$	V_{PP} Programming Current		50	mA	$V_{PP} = V_{PPH}$, Programming in Progress
$I_{PP3}^{(1)}$	V_{PP} Erase Current		30	mA	$V_{PP} = V_{PPH}$, Erase in Progress
$I_{PP4}^{(1)}$	V_{PP} Prog./Erase Verify Current		5	mA	$V_{PP} = V_{PPH}$, Program or Erase Verify in Progress
V_{IL}	Input Low Level TTL	-0.5	0.8	V	
V_{ILC}	Input Low Level CMOS	-0.5	0.8	V	
V_{OL}	Output Low Level		0.45	V	$I_{OL} = 5.8mA, V_{CC} = 4.5V$
V_{IH}	Input High Level TTL	2	$V_{CC}+0.5$	V	
V_{IHC}	Input High Level CMOS	$V_{CC} \cdot 0.7$	$V_{CC}+0.5$	V	
V_{OH1}	Output High Level TTL	2.4		V	$I_{OH} = -2.5mA, V_{CC} = 4.5V$
V_{OH2}	Output High Level CMOS	$V_{CC}-0.4$		V	$I_{OH} = -400\mu A, V_{CC} = 4.5V$
V_{ID}	A_9 Signature Voltage	11.4	13.0	V	$A_9 = V_{ID}$
$I_{ID}^{(1)}$	A_9 Signature Current		200	μA	$A_9 = V_{ID}$
V_{LO}	V_{CC} Erase/Prog. Lockout Voltage	2.5		V	

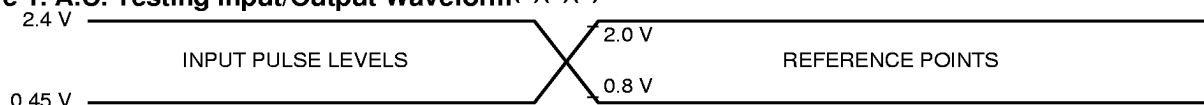
Note:

(1) This parameter is tested initially and after a design or process change that affects the parameter.

SUPPLY CHARACTERISTICS

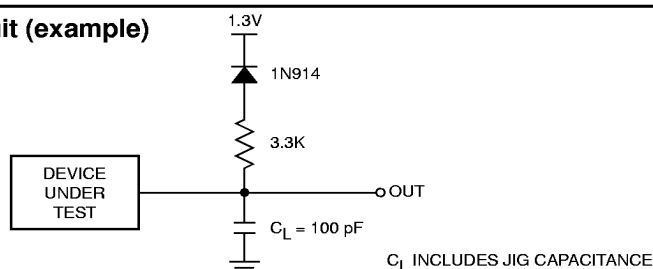
Symbol	Parameter	Limits		Unit
		Min	Max.	
V _{CC}	V _{CC} Supply Voltage	4.5	5.5	V
V _{PPL}	V _{PP} During Read Operations	0	6.5	V
V _{PPH}	V _{PP} During Read/Erase/Program	11.4	12.6	V

JEDEC	Standard		28F102-55 ⁽⁷⁾		28F102-70 ⁽⁷⁾		28F102-90 ⁽⁷⁾		28F102-10 ⁽⁷⁾		28F102-12 ⁽⁷⁾		Unit
Symbol	Symbol	Parameter	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
t _{AVAV}	t _{RC}	Ready Cycle Time	55		70		90		100		120		ns
t _{ELQV}	t _{CE}	$\overline{\text{OE}}$ Access Time		55		70		90		100		120	ns
t _{AVQV}	t _{ACC}	Address Access Time		55		70		90		100		120	ns
t _{GLQV}	t _{OE}	$\overline{\text{OE}}$ Access Time		30		40		45		45		45	ns
t _{AXQX}	t _{OH}	Output Hold from Address $\overline{\text{OE}}$ /CE Chan	0		0		0		0		0		ns
t _{GLQX}	t _{OLZ} ⁽¹⁾⁽⁶⁾	$\overline{\text{OE}}$ to Output in Low-Z	0		0		0		0		0		ns
t _{ELQX}	t _{LZ} ⁽¹⁾⁽⁶⁾	$\overline{\text{CE}}$ to Output in Low-Z	0		0		0		0		0		ns
t _{GHQZ}	t _{DF} ⁽¹⁾⁽²⁾	$\overline{\text{OE}}$ High to Output High-Z	15		18		20		20		30		ns
t _{EHQZ} ⁽¹⁾⁽²⁾	-	$\overline{\text{CE}}$ High to Output High-Z	15		25		30		30		40		ns
t _{WHGL}	-	Write Recovery Time Before Read		6		6		6		6		6	μs

Figure 1. A.C. Testing Input/Output Waveform⁽³⁾⁽⁴⁾⁽⁵⁾

5108 FHD F03

Figure 2. A.C. Testing Load Circuit (example)

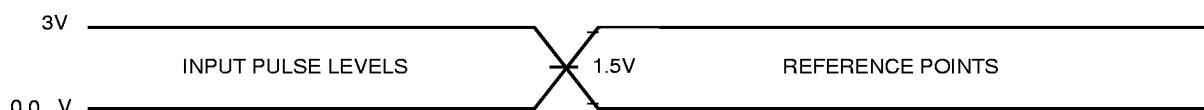


5108 FHD F04

Note:

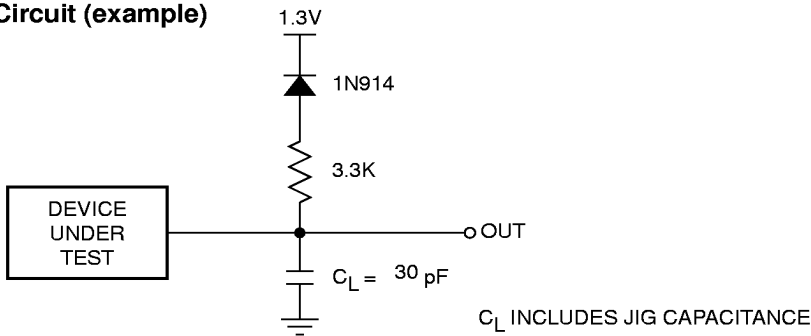
- (1) This parameter is tested initially and after a design or process change that affects the parameter.
- (2) Output floating (High-Z) is defined as the state where the external data line is no longer driven by the output buffer.
- (3) Input Rise and Fall Times (10% to 90%) < 10 ns.
- (4) Input Pulse Levels = 0.45V and 2.4V.
- (5) Input and Output Timing Reference = 0.8V and 2.0V.
- (6) Low-Z is defined as the state where the external data may be driven by the output buffer but may not be valid.
- (7) Different Load and Reference Points (see Figures 3 and 4)

Figure 3. A.C. Testing Input/Output Waveform



Stock No. 21068-01 8/97

Figure 4. A.C. Testing Load Circuit (example)



A.C. CHARACTERISTICS, Program/Erase Operation

VCC = +5V ±10%, unless otherwise specified.

JEDEC Symbol	Standard Symbol	Parameter	28F102-55		28F102-70		28F102-90		28F102-10		28F102-12		Unit
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
tAVAV	tWC	Write Cycle Time	55		70		90		100		120		ns
tAVWL	tAS	Address Setup Time	0		0		0		0		0		ns
tWLAX	tAH	Address Hold Time	30		35		40		40		40		ns
tDVWH	tDS	Data Setup Time	30		35		40		40		40		ns
tWHDX	tDH	Data Hold Time	10		10		10		10		10		ns
tELWL	tCS	$\overline{\text{CE}}$ Setup Time	0		0		0		0		0		ns
tWHEH	tCH	$\overline{\text{CE}}$ Hold Time	0		0		0		0		0		ns
tWLWH	tWP	$\overline{\text{WE}}$ Pulse Width	30		35		40		40		40		ns
tWHWL	tWPH	$\overline{\text{WE}}$ High Pulse Width	20		20		20		20		20		ns
tWHWH1 ⁽²⁾	-	Program Pulse Width	10		10		10		10		10		μs
tWHWH2 ⁽²⁾	-	Erase Pulse Width	9.5		9.5		9.5		9.5		9.5		ms
tWHGL	-	Write Recovery Time Before Read	6		6		6		6		6		μs
tGHWL	-	Read Recovery Time Before Write	0		0		0		0		0		μs
tVPEL	-	VPP Setup Time to $\overline{\text{CE}}$	100		100		100		100		100		ns

Parameter	28F102-55			28F102-70			28F102-90			28F102-10			28F102-12			Unit
	Min.	Typ.	Max.	Min.	Typ.	Max.	Min.	Typ.	Max.	Min.	Typ.	Max.	Min.	Typ.	Max.	
Chip Erase Time ⁽³⁾⁽⁵⁾		0.5	10		0.5	10		0.5	10		0.5	10		0.5	10	sec
Chip Program Time ⁽³⁾⁽⁴⁾		1	6.5		1	6.5		1	6.5		1	6.5		1	6.5	sec

Note:

- (1) Please refer to Supply characteristics for the value of VPPH and VPLL. The VPP supply can be either hardwired or switched. If VPP is switched, VPLL can be ground, less than VCC + 2.0V or a no connect with a resistor tied to ground.
- (2) Program and Erase operations are controlled by internal stop timers.
- (3) 'Typicals' are not guaranteed, but based on characterization data. Data taken at 25°C, 12.0V VPP.
- (4) Minimum byte programming time (excluding system overhead) is 16 μs (10 μs program + 6 μs write recovery), while maximum is 400 μs/byte (16 μs x 25 loops). Max chip programming time is specified lower than the worst case allowed by the programming algorithm since most bytes program significantly faster than the worst case byte.
- (5) Excludes 00H Programming prior to Erasure.

FUNCTION TABLE⁽¹⁾

Mode	Pins					Notes
	$\overline{\text{CE}}$	$\overline{\text{OE}}$	$\overline{\text{WE}}$	V _{PP}	I/O	
Read	V _{IL}	V _{IL}	V _{IH}	V _{PPL}	D _{OUT}	
Output Disable	V _{IL}	V _{IH}	V _{IH}	X	High-Z	
Standby	V _{IH}	X	X	V _{PPL}	High-Z	
Signature (MFG)	V _{IL}	V _{IL}	V _{IH}	V _{PPL}	0031H	A ₀ = V _{IL} , A ₉ = 12V
Signature (Device)	V _{IL}	V _{IL}	V _{IH}	X	0051H	A ₀ = V _{IH} , A ₉ = 12V
Program/Erase	V _{IL}	V _{IH}	V _{IL}	V _{PPH}	D _{IN}	See Command Table
Write Cycle	V _{IL}	V _{IH}	V _{IL}	V _{PPH}	D _{IN}	During Write Cycle
Read Cycle	V _{IL}	V _{IL}	V _{IH}	V _{PPH}	D _{OUT}	During Write Cycle
O/P Disable	V _{IL}	V _{IH}	V _{IH}	V _{PPH}	High-Z	During Write Cycle
Standby	V _{IH}	X	X	V _{PPH}	High-Z	During Write Cycle

WRITE COMMAND TABLE

Commands are written into the command register in one or two write cycles. The command register can be altered only when V_{PP} is high and the instruction byte is latched on the rising edge of $\overline{\text{WE}}$. Write cycles also internally latch addresses and data required for programming and erase operations.

Mode	Pins						
	First Bus Cycle			Second Bus Cycle			
	Operation	Address	D _{IN}	Operation	Address	D _{IN}	D _{OUT}
Set Read	Write	X	XX00H	Read	A _{IN}		D _{OUT}
Read Sig. (MFG)	Write	X	XX90H	Read	0000		0031H
Read Sig. (Device)	Write	X	XX90H	Read	0001		0051H
Erase	Write	X	XX20H	Write	X	XX20H	
Erase Verify	Write	A _{IN}	XXA0H	Read	X		D _{OUT}
Program	Write	X	XX40H	Write	A _{IN}	D _{IN}	
Program Verify	Write	X	XXC0H	Read	X		D _{OUT}
Reset	Write	X	XXFFH	Write	X	XXFFH	

Note:

(1) Logic Levels: X = Logic 'Do not care' (V_{IH}, V_{IL}, V_{PPL}, V_{PPH})

READ OPERATIONS

Read Mode

A Read operation is performed with both $\overline{CE}$ and $\overline{OE}$ low and with $\overline{WE}$ high. V_{PP} can be either high or low, however, if V_{PP} is high, the Set READ command has to be sent before reading data (see Write Operations). The data retrieved from the I/O pins reflects the contents of the memory location corresponding to the state of the 16 address pins. The respective timing waveforms for the read operation are shown in Figure 5. Refer to the AC Read characteristics for specific timing parameters.

Signature Mode

The signature mode allows the user to identify the IC manufacturer and the type of device while the device resides in the target system. This mode can be activated in either of two ways; through the conventional method of applying a high voltage (12V) to address pin A_9 or by sending an instruction to the command register (see Write Operations).

The conventional mode is entered as a regular READ mode by driving the $\overline{CE}$ and $\overline{OE}$ pins low (with $\overline{WE}$ high), and applying the required high voltage on address pin A_9 while all other address lines are held at V_{IL} .

A Read cycle from address 0000H retrieves the binary code for the IC manufacturer on outputs I/O_0 to I/O_{15} :

CATALYST Code = 0000 0000 0011 0001 (0031H)

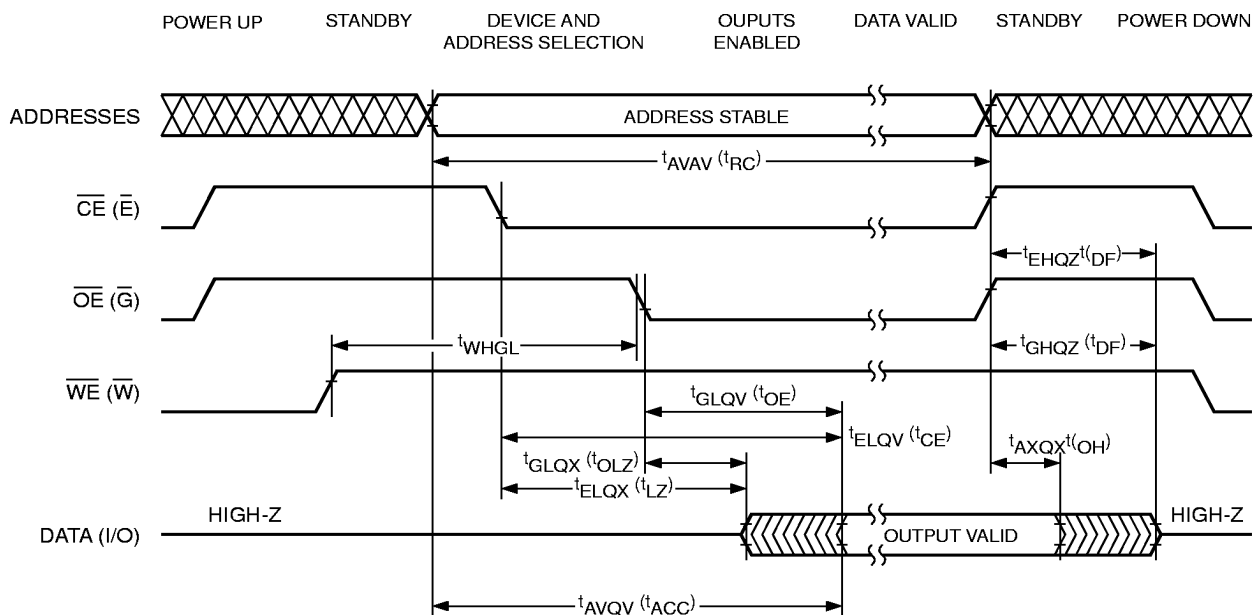
A Read cycle from address 0001H retrieves the binary code for the device on outputs I/O_0 to I/O_{15} .

28F102 Code = 0000 0000 0101 0001 (0051H)

Standby Mode

With $\overline{CE}$ at a logic-high level, the CAT28F102 is placed in a standby mode where most of the device circuitry is disabled, thereby substantially reducing power consumption. The outputs are placed in a high-impedance state.

Figure 5. A.C. Timing for Read Operation



28F102 F05

WRITE OPERATIONS

The following operations are initiated by observing the sequence specified in the Write Command Table.

Read Mode

The device can be put into a standard READ mode by initiating a write cycle with XX00H on the data bus. The subsequent read cycles will be performed similar to a standard EPROM or E²PROM Read.

Signature Mode

An alternative method for reading device signature (see Read Operations Signature Mode), is initiated by writing the code XX90H into the command register while keeping V_{PP} high. A read cycle from address 0000H with $\overline{CE}$ and $\overline{OE}$ low (and $\overline{WE}$ high) will output the device signature.

CATALYST Code = 0000 0000 0011 0001 (0031H)

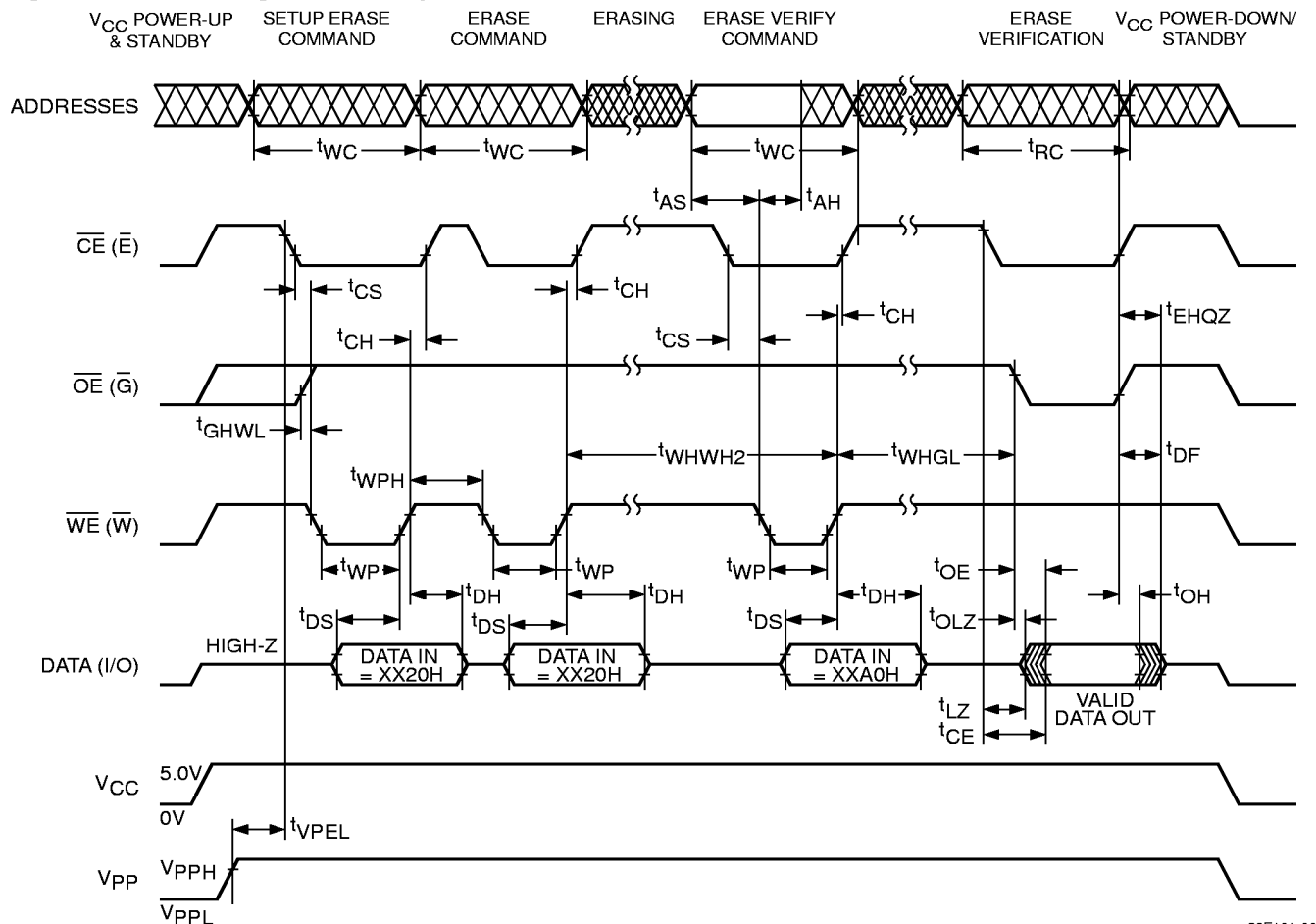
A Read cycle from address 0001H retrieves the binary code for the device on outputs I/O₀ to I/O₇.

28F102 Code = 0000 0000 0101 0001 (0051H)

Erase Mode

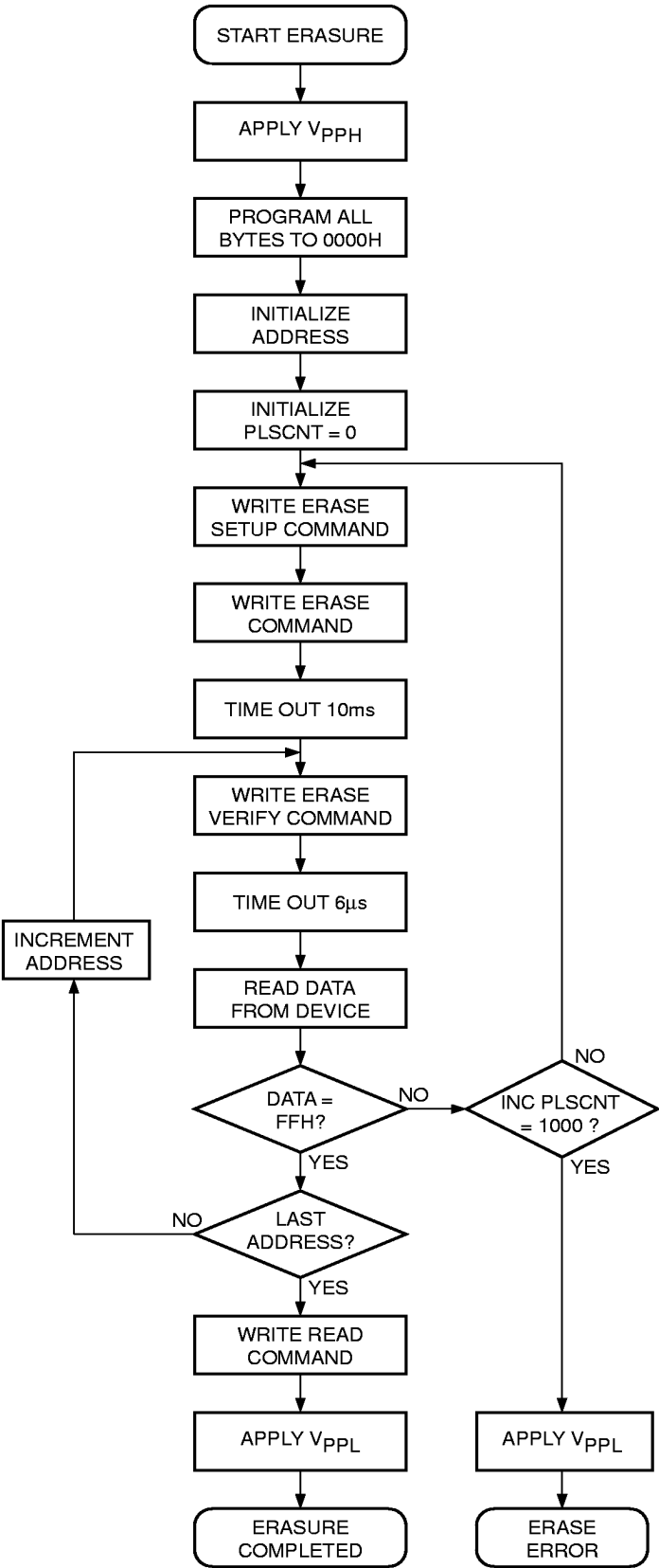
During the first Write cycle, the command XX20H is written into the command register. In order to commence the erase operation, the identical command of XX20H has to be written again into the register. This two-step process ensures against accidental erasure of the memory contents. The final erase cycle will be stopped at the rising edge of $\overline{WE}$, at which time the Erase Verify command (XXA0H) is sent to the command register. During this cycle, the address to be verified is sent to the address bus and latched when $\overline{WE}$ goes low. An integrated stop timer allows for automatic timing control over this operation, eliminating the need for a maximum erase timing specification. Refer to AC Characteristics (Program/Erase) for specific timing parameters.

Figure 6. A.C. Timing for Erase Operation



28F101-06

Figure 7. Chip Erase Algorithm⁽¹⁾



BUS OPERATION	COMMAND	COMMENTS
STANDBY		V _{PP} RAMPS TO V _{PPH} (OR V _{PP} HARDWIRED) ALL BYTES SHALL BE PROGRAMMED TO 00 BEFORE AN ERASE OPERATION INITIALIZE ADDRESS PLSCNT = PULSE COUNT
WRITE	ERASE	DATA = XX20H
WRITE	ERASE	DATA = XX20H
		WAIT
WRITE	ERASE VERIFY	ADDRESS = BYTE TO VERIFY DATA = XXA0H STOPS ERASE OPERATION
		WAIT
READ		READ BYTE TO VERIFY ERASURE
STANDBY		COMPARE OUTPUT TO FF INCREMENT PULSE COUNT
WRITE	READ	DATA = 0000H RESETS THE REGISTER FOR READ OPERATION
STANDBY		V _{PP} RAMPS TO V _{ppL} (OR V _{PP} HARDWIRED)

Note:
(1) The algorithm MUST BE FOLLOWED to ensure proper and reliable operation of the device.

Erase-Verify Mode

The Erase-verify operation is performed on every byte after each erase pulse to verify that the bits have been erased.

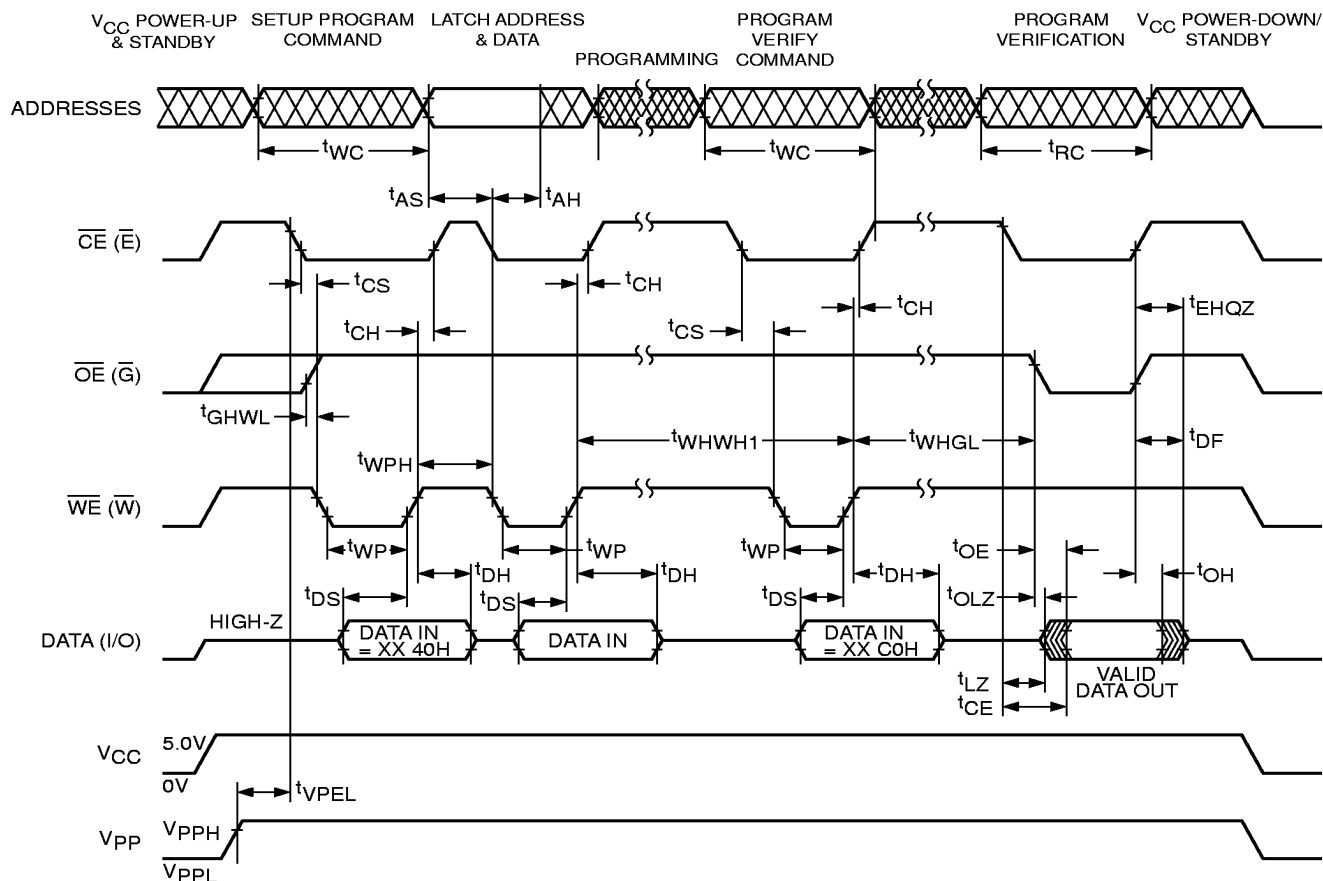
Programming Mode

The programming operation is initiated using the programming algorithm of Figure 9. During the first write cycle, the command XX40H is written into the command register. During the second write cycle, the address of the memory location to be programmed is latched on the falling edge of $\overline{WE}$, while the data is latched on the rising edge of $\overline{WE}$. The program operation terminates with the next rising edge of $\overline{WE}$. An integrated stop timer allows for automatic timing control over this operation, eliminating the need for a maximum program timing specification. Refer to AC Characteristics (Program/Erase) for specific timing parameters.

Program-Verify Mode

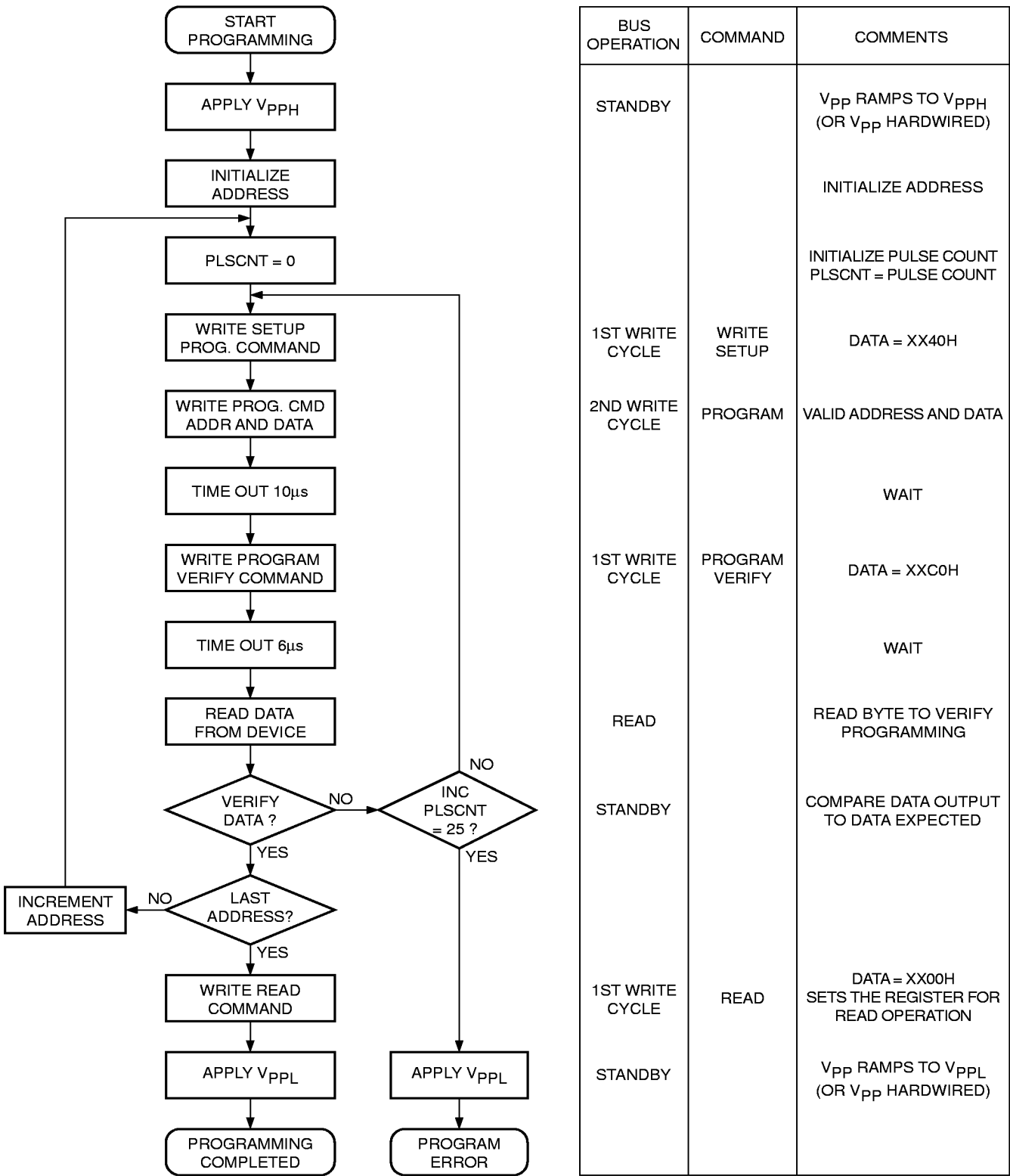
A Program-verify cycle is performed to ensure that all bits have been correctly programmed following each byte programming operation. The specific address is already latched from the write cycle just completed, and stays latched until the verify is completed. The Program-verify operation is initiated by writing XXC0H into the command register. An internal reference generates the necessary high voltages so that the user does not need to modify V_{CC} . Refer to AC Characteristics (Program/Erase) for specific timing parameters.

Figure 8. A.C. Timing for Programming Operation



28F102 F07

Figure 9. Programming Algorithm⁽¹⁾



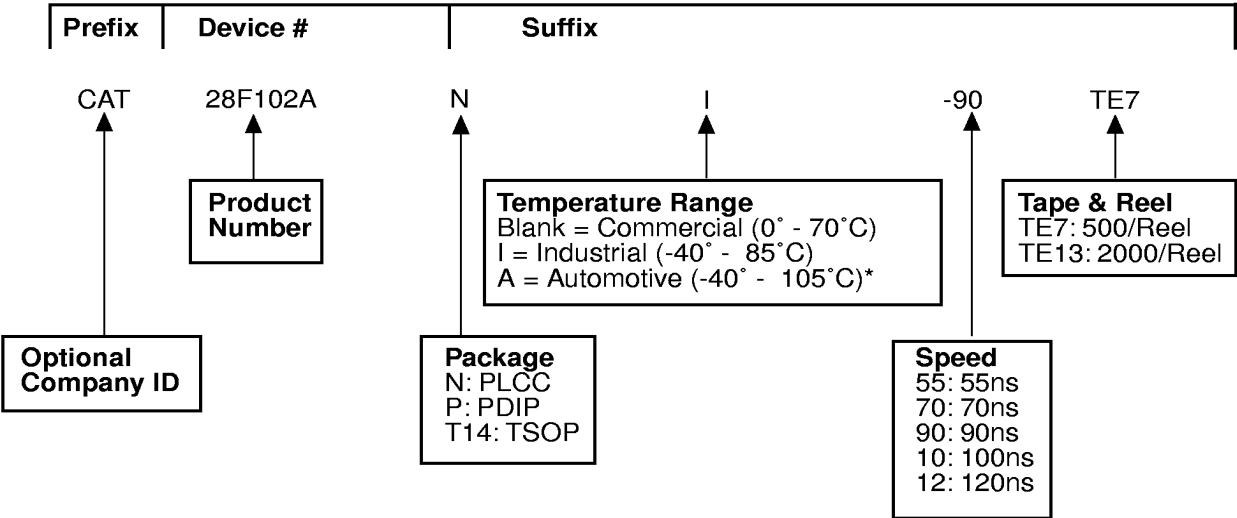
Note:
(1) The algorithm MUST BE FOLLOWED to ensure proper and reliable operation of the device.

28F101-09

ALTERNATE CE-CONTROLLED WRITES

JEDEC Symbol	Standard Symbol	Parameter	28F102-55		28F102-70		28F102-90		28F102-10		28F102-12		Unit
			Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	
tAVAV	tWC	Write Cycle Time		55		90		100		120		120	ns
tAVEL	tAS	Address Setup Time		0		0		0		0		0	ns
tELAX	AH	Address Hold Time		30		40		40		40		40	ns
tDVEH	tDS	Data Setup Time		30		40		40		40		40	ns
tEHDX	tDH	Data Hold Time		10		10		10		10		10	ns
tEHGL	-	Write Recovery Time Before Read		6		6		6		6		6	µs
tGHEL	-	Read Recovery Time Before Write		0		0		0		0		0	µs
tWLEL	tWS	$\overline{WE}$ Setup Time Before $\overline{CE}$		0		0		0		0		0	ns
tEHWH	tWH	$\overline{WE}$ Hold Time After $\overline{CE}$		0		0		0		0		6	ns
tELEH	tCP	Write Pulse Width		30		40		40		40		40	ns
tEHEL	tCPH	Write Pulse Width High		20		20		20		20		20	ns
VPEL	-	V _{PP} Setup Time to $\overline{CE}$ Low		100		100		100		100		100	ns

ORDERING INFORMATION



*-40o to + 125oC is available upon request

Note:
(1) The device used in the above example is a CAT28F102NI-90TE7 (PLCC, Industrial Temperature, 90 ns access time, Tape & Reel).