

**$\mu$ PD42S17800L, 4217800L**

**3.3 V OPERATION 16 M-BIT DYNAMIC RAM  
2 M-WORD BY 8-BIT, FAST PAGE MODE**

★ **Description**

The  $\mu$ PD42S17800L, 4217800L are 2,097,152 words by 8 bits CMOS dynamic RAMs. The fast page mode capability realize high speed access and low power consumption.

Besides, the  $\mu$ PD42S17800L can execute CAS before RAS self refresh.

These are packaged in 28-pin plastic TSOP(II) and 28-pin plastic SOJ.

★ **Features**

- 2,097,152 words by 8 bits organization
- Fast page mode
- Single +3.3 V  $\pm$  0.3 V power supply
- Fast access and cycle time

Part number	Power consumption (MAX.)		Access time (MAX.)	R/W cycle time (MIN.)	Fast page mode cycle time (MIN.)
	Active	Standby			
$\mu$ PD42S17800L-A50, 4217800L-A50	660 mW (CMOS level input)	0.54 mW	50 ns	90 ns	35 ns
$\mu$ PD42S17800L-A60, 4217800L-A60		360 mW	60 ns	110 ns	40 ns
$\mu$ PD42S17800L-A70, 4217800L-A70	324 mW (CMOS level input)	1.8 mW	70 ns	130 ns	45 ns
$\mu$ PD42S17800L-A80, 4217800L-A80		288 mW	80 ns	150 ns	50 ns

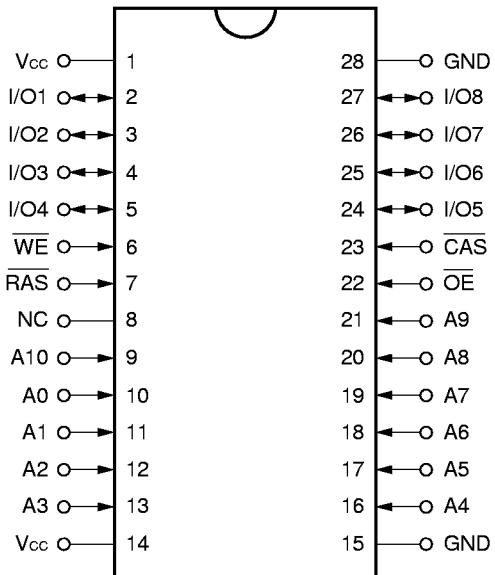
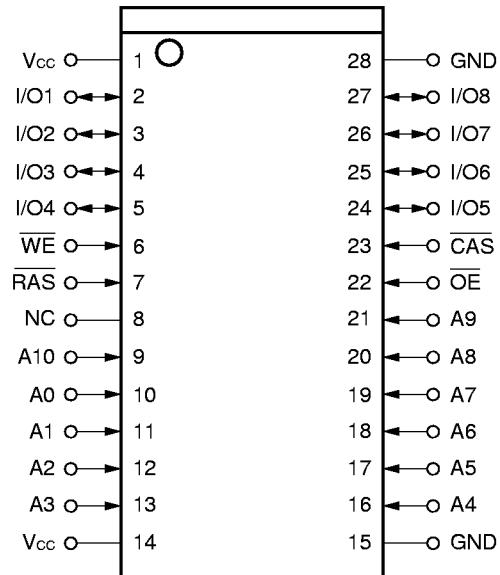
- The  $\mu$ PD42S17800L can execute CAS before RAS self refresh

Part number	Refresh cycle	Refresh
$\mu$ PD42S17800L	2,048 cycles/128 ms	<u>CAS</u> before <u>RAS</u> self refresh, <u>CAS</u> before <u>RAS</u> refresh, RAS only refresh, Hidden refresh
$\mu$ PD4217800L	2,048 cycles/32 ms	<u>CAS</u> before <u>RAS</u> refresh, RAS only refresh, Hidden refresh

The information in this document is subject to change without notice.

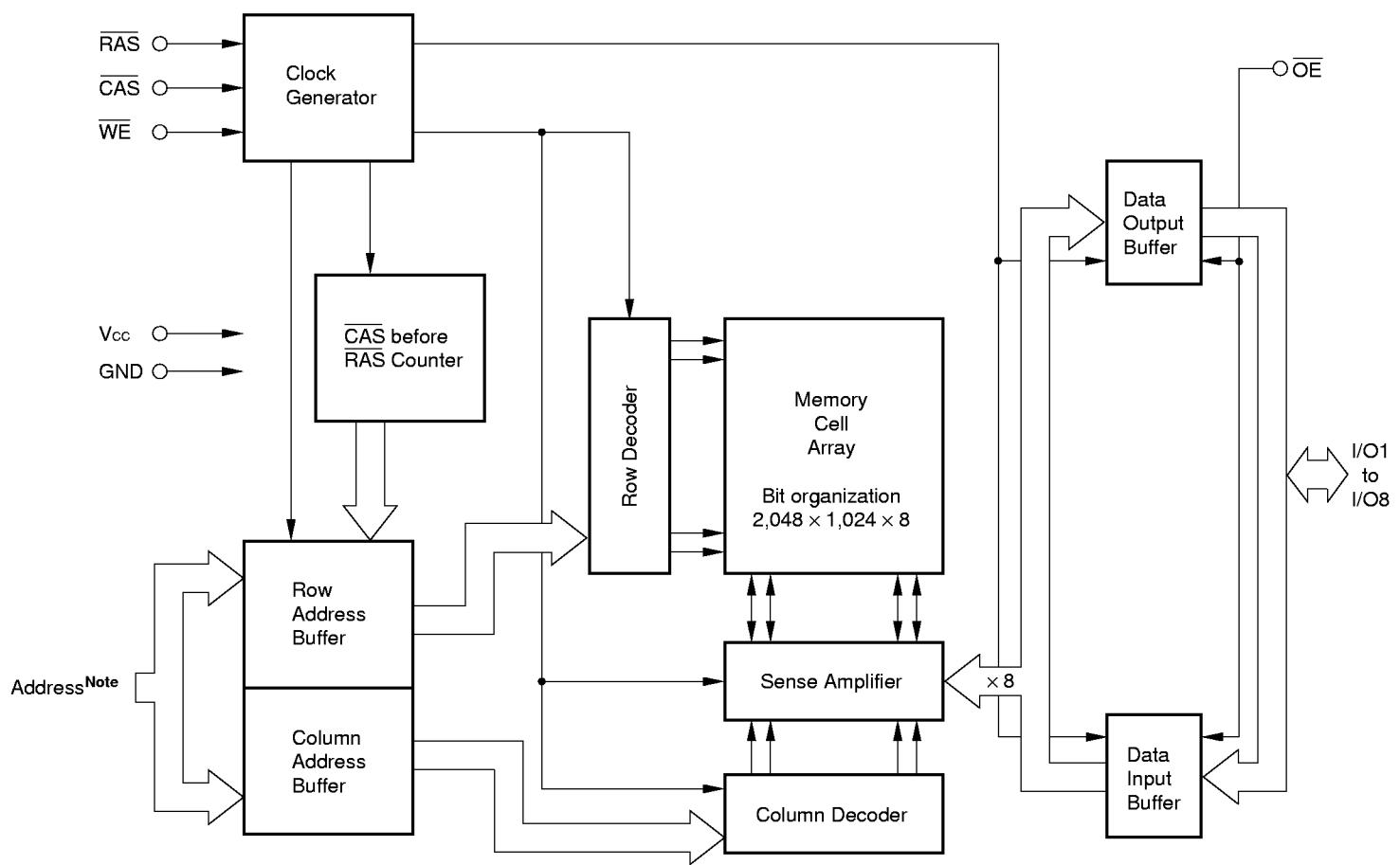
## ★ Ordering Information

Part number	Access time (MAX.)	Package	Refresh
μPD42S17800LG5-A50-7JD	50 ns	28-pin plastic TSOP (II) (400 mil)	CAS before RAS self refresh
μPD42S17800LG5-A60-7JD	60 ns		CAS before RAS refresh
μPD42S17800LG5-A70-7JD	70 ns		RAS only refresh
μPD42S17800LG5-A80-7JD	80 ns		Hidden refresh
μPD42S17800LLE-A50	50 ns	28-pin plastic SOJ (400 mil)	
μPD42S17800LLE-A60	60 ns		
μPD42S17800LLE-A70	70 ns		
μPD42S17800LLE-A80	80 ns		
μPD4217800LG5-A50-7JD	50 ns	28-pin plastic TSOP (II) (400 mil)	CAS before RAS refresh
μPD4217800LG5-A60-7JD	60 ns		RAS only refresh
μPD4217800LG5-A70-7JD	70 ns		Hidden refresh
μPD4217800LG5-A80-7JD	80 ns		
μPD4217800LLE-A50	50 ns	28-pin plastic SOJ (400 mil)	
μPD4217800LLE-A60	60 ns		
μPD4217800LLE-A70	70 ns		
μPD4217800LLE-A80	80 ns		

★ **Pin Configurations (Marking Side)****28-pin Plastic TSOP (II) (400 mil)** $\mu$ PD42S17800LG5-7JD $\mu$ PD4217800LG5-7JD**28-pin Plastic SOJ (400 mil)** $\mu$ PD42S17800LLE $\mu$ PD4217800LLE

- A0 to A10 : Address Inputs  
 I/O1 to I/O8 : Data Inputs/Outputs  
RAS : Row Address Strobe  
CAS : Column Address Strobe  
WE : Write Enable  
OE : Output Enable  
 V<sub>cc</sub> : Power Supply  
 GND : Ground  
 NC : No Connection

## Block Diagram



## Note

	Part number	Row address	Column address
	$\mu$ PD42S17800L, 4217800L	A0 - A10	A0 - A9

### Input/Output Pin Functions

The  $\mu$ PD42S17800L, 4217800L have input pins  $\overline{\text{RAS}}$ ,  $\overline{\text{CAS}}$ ,  $\overline{\text{WE}}$ ,  $\overline{\text{OE}}$ , A0-A10 and input/output pins I/O1 to I/O8.

Pin name	Input/Output	Function
RAS (Row address strobe)	Input	$\overline{\text{RAS}}$ activates the sense amplifier by latching a row address and selecting a corresponding word line. It refreshes memory cell array of one line selected by the row address. It also selects the following function. • $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh
CAS (Column address strobe)	Input	$\overline{\text{CAS}}$ activates data input/output circuit by latching column address and selecting a digit line connected with the sense amplifier.
A0 to A10 (Address inputs)	Input	Address bus. Input total 21-bit of address signal, upper 11-bit and lower 10-bit in sequence (address multiplex method). Therefore, one word is selected from 2,097,152-word by 8-bit memory cell array. In actual operation, latch row address by specifying row address and activating $\overline{\text{RAS}}$ . Then, switch the address bus to column address and activate $\overline{\text{CAS}}$ . Each address is taken into the device when $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ are activated. Therefore, the address input setup time ( $t_{ASR}$ , $t_{ASC}$ ) and hold time ( $t_{RAH}$ , $t_{CAH}$ ) are specified for the activation of $\overline{\text{RAS}}$ and $\overline{\text{CAS}}$ .
WE (Write enable)	Input	Write control signal. Write operation is executed by activating $\overline{\text{RAS}}$ , $\overline{\text{CAS}}$ and $\overline{\text{WE}}$ .
OE (Output enable)	Input	Read control signal. Read operation can be executed by activating $\overline{\text{RAS}}$ , $\overline{\text{CAS}}$ and $\overline{\text{OE}}$ . If $\overline{\text{WE}}$ is activated during read operation, $\overline{\text{OE}}$ is to be ineffective in the device. Therefore, read operation cannot be executed.
I/O1 to I/O8 (Data inputs/outputs)	Input/Output	8-bit data bus. I/O1 to I/O8 are used to input/output data.

## Electrical Specifications

- All voltages are referenced to GND.
- After power up ( $V_{CC} \geq V_{CC(MIN.)}$ ), wait more than  $100 \mu s$  ( $\overline{RAS}$ ,  $\overline{CAS}$  inactive) and then, execute eight  $\overline{CAS}$  before  $\overline{RAS}$  or  $\overline{RAS}$  only refresh cycles as dummy cycles to initialize internal circuit.

## Absolute Maximum Ratings

Parameter	Symbol	Condition	Rating	Unit
Voltage on any pin relative to GND	$V_T$		-0.5 to +4.6	V
Supply voltage	$V_{CC}$		-0.5 to +4.6	V
Output current	$I_O$		20	mA
Power dissipation	$P_D$		1	W
Operating ambient temperature	$T_A$		0 to +70	°C
Storage temperature	$T_{STG}$		-55 to +125	°C

**Caution** Exposing the device to stress above those listed in Absolute Maximum Ratings could cause permanent damage. The device is not meant to be operated under conditions outside the limits described in the operational section of this specification. Exposure to Absolute Maximum Rating conditions for extended periods may affect device reliability.

## Recommended Operating Conditions

Parameter	Symbol	Condition	MIN.	TYP.	MAX.	Unit
Supply voltage	$V_{CC}$		3.0	3.3	3.6	V
High level input voltage	$V_{IH}$		2.0		$V_{CC} + 0.3$	V
Low level input voltage	$V_{IL}$		-0.3		+0.8	V
Operating ambient temperature	$T_A$		0		70	°C

## Capacitance ( $T_A = 25$ °C, $f = 1$ MHz)

Parameter	Symbol	Test condition	MIN.	TYP.	MAX.	Unit
Input capacitance	$C_{I1}$	Address			5	pF
	$C_{I2}$	$\overline{RAS}$ , $\overline{CAS}$ , $\overline{WE}$ , $\overline{OE}$			7	
Data input/output capacitance	$C_{I/O}$	I/O			7	pF

## DC Characteristics (Recommended operating conditions unless otherwise noted)

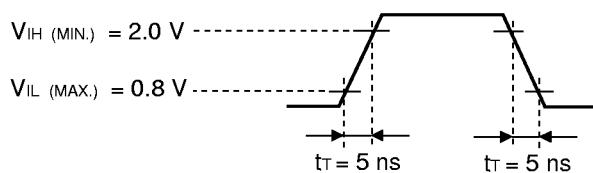
Parameter	Symbol	Test condition			MIN.	MAX.	Unit	Notes
Operating current	I <sub>CC1</sub>	RAS, CAS cycling	t <sub>RC</sub> = 50 ns		120	mA	1, 2, 3	
		t <sub>RC</sub> = t <sub>RC</sub> (MIN.)	t <sub>RC</sub> = 60 ns		100			
		I <sub>O</sub> = 0 mA	t <sub>RC</sub> = 70 ns		90			
			t <sub>RC</sub> = 80 ns		80			
Standby current	$\mu$ PD42S17800L	RAS, CAS $\geq V_{IH}$ (MIN.), I <sub>O</sub> = 0 mA			0.5	mA		
		RAS, CAS $\geq V_{CC} - 0.2$ V, I <sub>O</sub> = 0 mA			0.15			
		RAS, CAS $\geq V_{IH}$ (MIN.), I <sub>O</sub> = 0 mA			2.0			
		RAS, CAS $\geq V_{CC} - 0.2$ V, I <sub>O</sub> = 0 mA			0.5			
RAS only refresh current	I <sub>CC3</sub>	RAS cycling, CAS $\geq V_{IH}$ (MIN.)	t <sub>RC</sub> = 50 ns		120	mA	1, 2, 3, 4	
		t <sub>RC</sub> = t <sub>RC</sub> (MIN.), I <sub>O</sub> = 0 mA	t <sub>RC</sub> = 60 ns		100			
			t <sub>RC</sub> = 70 ns		90			
			t <sub>RC</sub> = 80 ns		80			
Operating current (Fast page mode)	I <sub>CC4</sub>	RAS $\leq V_{IL}$ (MAX.), CAS cycling	t <sub>RC</sub> = 50 ns		80	mA	1, 2, 5	
		t <sub>PC</sub> = t <sub>PC</sub> (MIN.), I <sub>O</sub> = 0 mA	t <sub>RC</sub> = 60 ns		70			
			t <sub>RC</sub> = 70 ns		60			
			t <sub>RC</sub> = 80 ns		50			
CAS before RAS refresh current	I <sub>CC5</sub>	RAS cycling	t <sub>RC</sub> = 50 ns		120	mA	1, 2	
		t <sub>RC</sub> = t <sub>RC</sub> (MIN.)	t <sub>RC</sub> = 60 ns		100			
		I <sub>O</sub> = 0 mA	t <sub>RC</sub> = 70 ns		90			
			t <sub>RC</sub> = 80 ns		80			
CAS before RAS long refresh current (2,048 cycles / 128 ms, only for the $\mu$ PD42S17800L)	I <sub>CC6</sub>	CAS before RAS refresh : t <sub>RC</sub> = 62.5 $\mu$ s RAS, CAS : $V_{CC} - 0.2$ V $\leq V_{IH} \leq V_{IH}$ (MAX.) 0 V $\leq V_{IL} \leq 0.2$ V	t <sub>TRAS</sub> $\leq 300$ ns		400	$\mu$ A	1, 2	
		Standby : RAS, CAS $\geq V_{CC} - 0.2$ V Address : V <sub>IH</sub> or V <sub>IL</sub> WE, OE: V <sub>IH</sub> I <sub>O</sub> = 0 mA	t <sub>TRAS</sub> $\leq 1$ $\mu$ s		450			
CAS before RAS self refresh current (only for the $\mu$ PD42S17800L)	I <sub>CC7</sub>	RAS, CAS : t <sub>TRASS</sub> = 5 ms $V_{CC} - 0.2$ V $\leq V_{IH} \leq V_{IH}$ (MAX.) 0 V $\leq V_{IL} \leq 0.2$ V			200	$\mu$ A	2	
		I <sub>O</sub> = 0 mA						
Input leakage current	I <sub>I(L)</sub>	V <sub>I</sub> = 0 to 3.6 V All other pins not under test = 0 V		-5	+5	$\mu$ A		
Output leakage current	I <sub>O(L)</sub>	V <sub>O</sub> = 0 to 3.6 V Output is disabled (Hi-Z)		-5	+5	$\mu$ A		
High level output voltage	V <sub>OH</sub>	I <sub>O</sub> = -2.0 mA		2.4		V		
Low level output voltage	V <sub>OL</sub>	I <sub>O</sub> = +2.0 mA			0.4	V		

- Notes**
1.  $I_{CC1}$ ,  $I_{CC3}$ ,  $I_{CC4}$ ,  $I_{CC5}$  and  $I_{CC6}$  depend on cycle rates ( $t_{RC}$  and  $t_{PC}$ ).
  2. Specified values are obtained with outputs unloaded.
  3.  $I_{CC1}$  and  $I_{CC3}$  are measured assuming that address can be changed once or less during  $\overline{RAS} \leq V_{IL\text{(MAX.)}}$  and  $\overline{CAS} \geq V_{IH\text{(MIN.)}}$ .
  4.  $I_{CC3}$  is measured assuming that all column address inputs are held at either high or low.
  5.  $I_{CC4}$  is measured assuming that all column address inputs are switched only once during each fast page cycle.

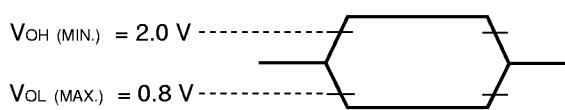
## AC Characteristics (Recommended Operating Conditions unless otherwise noted)

### AC Characteristics Test Conditions

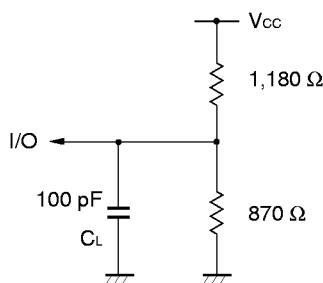
(1) Input timing specification



(2) Output timing specification



(3) Output load condition



## Common to Read, Write, Read Modify Write Cycle

Parameter	Symbol	t <sub>RAC</sub> = 50 ns		t <sub>RAC</sub> = 60 ns		t <sub>RAC</sub> = 70 ns		t <sub>RAC</sub> = 80 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read / Write cycle time	t <sub>RC</sub>	90	—	110	—	130	—	150	—	ns	
$\overline{\text{RAS}}$ precharge time	t <sub>RP</sub>	30	—	40	—	50	—	60	—	ns	
$\overline{\text{CAS}}$ precharge time	t <sub>C<sub>P</sub>N</sub>	8	—	10	—	10	—	10	—	ns	
$\overline{\text{RAS}}$ pulse width	t <sub>RA<sub>S</sub></sub>	50	10,000	60	10,000	70	10,000	80	10,000	ns	1
$\overline{\text{CAS}}$ pulse width	t <sub>CA<sub>S</sub></sub>	13	10,000	15	10,000	18	10,000	20	10,000	ns	
$\overline{\text{RAS}}$ hold time	t <sub>RSH</sub>	13	—	15	—	18	—	20	—	ns	
$\overline{\text{CAS}}$ hold time	t <sub>C<sub>S</sub>H</sub>	50	—	60	—	70	—	80	—	ns	
$\overline{\text{RAS}}$ to $\overline{\text{CAS}}$ delay time	t <sub>RC<sub>D</sub></sub>	18	37	20	45	20	52	25	60	ns	2
$\overline{\text{RAS}}$ to column address delay time	t <sub>RA<sub>D</sub></sub>	13	25	15	30	15	35	17	40	ns	2
CAS to $\overline{\text{RAS}}$ precharge time	t <sub>CR<sub>P</sub></sub>	5	—	5	—	5	—	5	—	ns	3
Row address setup time	t <sub>AS<sub>R</sub></sub>	0	—	0	—	0	—	0	—	ns	
Row address hold time	t <sub>RA<sub>H</sub></sub>	8	—	10	—	10	—	12	—	ns	
Column address setup time	t <sub>AS<sub>C</sub></sub>	0	—	0	—	0	—	0	—	ns	
Column address hold time	t <sub>CA<sub>H</sub></sub>	13	—	15	—	15	—	15	—	ns	
$\overline{\text{OE}}$ lead time referenced to $\overline{\text{RAS}}$	t <sub>O<sub>E</sub>S</sub>	0	—	0	—	0	—	0	—	ns	
CAS to data setup time	t <sub>CL<sub>Z</sub></sub>	0	—	0	—	0	—	0	—	ns	
$\overline{\text{OE}}$ to data setup time	t <sub>O<sub>L</sub>Z</sub>	0	—	0	—	0	—	0	—	ns	
$\overline{\text{OE}}$ to data delay time	t <sub>O<sub>E</sub>D</sub>	10	—	13	—	15	—	15	—	ns	
Transition time (rise and fall)	t <sub>T</sub>	3	50	3	50	3	50	3	50	ns	
Refresh time	t <sub>REF</sub>	—	128	—	128	—	128	—	128	ms	4
$\mu$ PD4217800L		—	32	—	32	—	32	—	32	ms	

**Notes 1.** In  $\overline{\text{CAS}}$  before  $\overline{\text{RAS}}$  refresh cycles, t<sub>RA<sub>S</sub></sub> (MAX.) is 100  $\mu$ s.

If 10  $\mu$ s < t<sub>RA<sub>S</sub></sub> < 100  $\mu$ s,  $\overline{\text{RAS}}$  precharge time for  $\overline{\text{CAS}}$  before  $\overline{\text{RAS}}$  self refresh (t<sub>RP<sub>S</sub></sub>) is applied.

**2.** For read cycles, access time is defined as follows:

Input conditions	Access time	Access time from $\overline{\text{RAS}}$
t <sub>RA<sub>D</sub></sub> ≤ t <sub>RA<sub>D</sub></sub> (MAX.) and t <sub>RC<sub>D</sub></sub> ≤ t <sub>RC<sub>D</sub></sub> (MAX.)	t <sub>RAC</sub> (MAX.)	t <sub>RAC</sub> (MAX.)
t <sub>RA<sub>D</sub></sub> > t <sub>RA<sub>D</sub></sub> (MAX.) and t <sub>RC<sub>D</sub></sub> ≤ t <sub>RC<sub>D</sub></sub> (MAX.)	t <sub>AA</sub> (MAX.)	t <sub>RA<sub>D</sub></sub> + t <sub>AA</sub> (MAX.)
t <sub>RC<sub>D</sub></sub> > t <sub>RC<sub>D</sub></sub> (MAX.)	t <sub>CA<sub>C</sub></sub> (MAX.)	t <sub>RC<sub>D</sub></sub> + t <sub>CA<sub>C</sub></sub> (MAX.)

t<sub>RA<sub>D</sub></sub> (MAX.) and t<sub>RC<sub>D</sub></sub> (MAX.) are specified as reference points only ; they are not restrictive operating parameters.

They are used to determine which access time (t<sub>RAC</sub>, t<sub>AA</sub> or t<sub>CA<sub>C</sub></sub>) is to be used for finding out when output data will be available. Therefore, the input conditions t<sub>RA<sub>D</sub></sub> ≥ t<sub>RA<sub>D</sub></sub> (MAX.) and t<sub>RC<sub>D</sub></sub> ≥ t<sub>RC<sub>D</sub></sub> (MAX.) will not cause any operation problems.

3. t<sub>CR<sub>P</sub></sub> (MIN.) requirement is applied to  $\overline{\text{RAS}}$ ,  $\overline{\text{CAS}}$  cycles.
4. This specification is applied only to the  $\mu$ PD42S17800L.

## Read Cycle

Parameter	Symbol	t <sub>RAC</sub> = 50 ns		t <sub>RAC</sub> = 60 ns		t <sub>RAC</sub> = 70 ns		t <sub>RAC</sub> = 80 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Access time from RAS	t <sub>RAC</sub>	—	50	—	60	—	70	—	80	ns	1
Access time from CAS	t <sub>CAC</sub>	—	13	—	15	—	18	—	20	ns	1
Access time from column address	t <sub>AA</sub>	—	25	—	30	—	35	—	40	ns	1
Access time from OE	t <sub>OE</sub>	—	13	—	15	—	18	—	20	ns	
Column address lead time referenced to RAS	t <sub>RL</sub>	25	—	30	—	35	—	40	—	ns	
Read command setup time	t <sub>RCS</sub>	0	—	0	—	0	—	0	—	ns	
Read command hold time referenced to RAS	t <sub>RRH</sub>	0	—	0	—	0	—	0	—	ns	2
Read command hold time referenced to CAS	t <sub>RCH</sub>	0	—	0	—	0	—	0	—	ns	2
Output buffer turn-off delay time from OE	t <sub>OEZ</sub>	0	10	0	13	0	15	0	15	ns	3
Output buffer turn-off delay time from CAS	t <sub>OFF</sub>	0	10	0	13	0	15	0	15	ns	3

**Notes** 1. For read cycles, access time is defined as follows:

Input conditions	Access time	Access time from RAS
t <sub>RAD</sub> ≤ t <sub>RAD</sub> (MAX.) and t <sub>RCD</sub> ≤ t <sub>RCD</sub> (MAX.)	t <sub>RAC</sub> (MAX.)	t <sub>RAC</sub> (MAX.)
t <sub>RAD</sub> > t <sub>RAD</sub> (MAX.) and t <sub>RCD</sub> ≤ t <sub>RCD</sub> (MAX.)	t <sub>AA</sub> (MAX.)	t <sub>RAD</sub> + t <sub>AA</sub> (MAX.)
t <sub>RCD</sub> > t <sub>RCD</sub> (MAX.)	t <sub>CAC</sub> (MAX.)	t <sub>RCD</sub> + t <sub>CAC</sub> (MAX.)

t<sub>RAD</sub> (MAX.) and t<sub>RCD</sub> (MAX.) are specified as reference points only; they are not restrictive operating parameters. They are used to determine which access time (t<sub>RAC</sub>, t<sub>AA</sub> or t<sub>CAC</sub>) is to be used for finding out when output data will be available. Therefore, the input conditions t<sub>RAD</sub> ≥ t<sub>RAD</sub> (MAX.) and t<sub>RCD</sub> ≥ t<sub>RCD</sub> (MAX.) will not cause any operation problems.

2. Either t<sub>RCH</sub> (MIN.) or t<sub>RRH</sub> (MIN.) should be met in read cycles.
3. t<sub>OFF</sub> (MAX.) and t<sub>OEZ</sub> (MAX.) define the time when the output achieves the condition of Hi-Z and is not referenced to V<sub>OH</sub> or V<sub>OL</sub>.

### Write Cycle

Parameter	Symbol	t <sub>RAC</sub> = 50 ns		t <sub>RAC</sub> = 60 ns		t <sub>RAC</sub> = 70 ns		t <sub>RAC</sub> = 80 ns		Unit	Notes
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
WE hold time referenced to $\overline{\text{CAS}}$	t <sub>WCH</sub>	8	—	10	—	10	—	15	—	ns	1
WE pulse width	t <sub>WP</sub>	8	—	10	—	10	—	15	—	ns	1
WE lead time referenced to $\overline{\text{RAS}}$	t <sub>RWL</sub>	18	—	20	—	20	—	20	—	ns	
WE lead time referenced to $\overline{\text{CAS}}$	t <sub>CWL</sub>	13	—	15	—	15	—	15	—	ns	
WE setup time	t <sub>WCS</sub>	0	—	0	—	0	—	0	—	ns	2
$\overline{\text{OE}}$ hold time	t <sub>OEH</sub>	0	—	0	—	0	—	0	—	ns	
Data-in setup time	t <sub>DS</sub>	0	—	0	—	0	—	0	—	ns	3
Data-in hold time	t <sub>DH</sub>	10	—	10	—	15	—	15	—	ns	3

- Notes**
1. t<sub>WP</sub> (MIN.) is applied to late write cycles or read modify write cycles. In early write cycles, t<sub>WCH</sub> (MIN.) should be met.
  2. If t<sub>WCS</sub>  $\geq$  t<sub>WCS</sub> (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle.
  3. t<sub>DS</sub> (MIN.) and t<sub>DH</sub> (MIN.) are referenced to the  $\overline{\text{CAS}}$  falling edge in early write cycles. In late write cycles and read modify write cycles, they are referenced to the  $\overline{\text{WE}}$  falling edge.

### Read Modify Write Cycle

Parameter	Symbol	t <sub>RAC</sub> = 50 ns		t <sub>RAC</sub> = 60 ns		t <sub>RAC</sub> = 70 ns		t <sub>RAC</sub> = 80 ns		Unit	Note
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Read modify write cycle time	t <sub>RWC</sub>	133	—	158	—	180	—	200	—	ns	
RAS to WE delay time	t <sub>RWD</sub>	70	—	83	—	95	—	105	—	ns	1
CAS to WE delay time	t <sub>CWD</sub>	33	—	38	—	43	—	45	—	ns	1
Column address to WE delay time	t <sub>AWD</sub>	45	—	53	—	60	—	65	—	ns	1

- Note**
1. If t<sub>WCS</sub>  $\geq$  t<sub>WCS</sub> (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle. If t<sub>RWD</sub>  $\geq$  t<sub>RWD</sub> (MIN.), t<sub>CWD</sub>  $\geq$  t<sub>CWD</sub> (MIN.), t<sub>AWD</sub>  $\geq$  t<sub>AWD</sub> (MIN.) and t<sub>CPWD</sub>  $\geq$  t<sub>CPWD</sub> (MIN.), the cycle is a read modify write cycle and the data out will contain data read from the selected cell. If neither of the above conditions is met, the state of the data out is indeterminate.

**Fast Page Mode**

Parameter	Symbol	t <sub>RAC</sub> = 50 ns		t <sub>RAC</sub> = 60 ns		t <sub>RAC</sub> = 70 ns		t <sub>RAC</sub> = 80 ns		Unit	Note
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
Fast page mode cycle time	t <sub>PC</sub>	35	—	40	—	45	—	50	—	ns	
Access time from $\overline{\text{CAS}}$ precharge	t <sub>ACP</sub>	—	30	—	35	—	40	—	45	ns	
$\overline{\text{RAS}}$ pulse width	t <sub>RASP</sub>	50	125,000	60	125,000	70	125,000	80	125,000	ns	
$\overline{\text{CAS}}$ precharge time	t <sub>CP</sub>	8	—	10	—	10	—	10	—	ns	
$\overline{\text{RAS}}$ hold time from $\overline{\text{CAS}}$ precharge	t <sub>RHCP</sub>	30	—	35	—	40	—	45	—	ns	
Read modify write cycle time	t <sub>PRWC</sub>	73	—	83	—	90	—	95	—	ns	
CAS precharge to $\overline{\text{WE}}$ delay time	t <sub>CPWD</sub>	50	—	58	—	65	—	70	—	ns	1

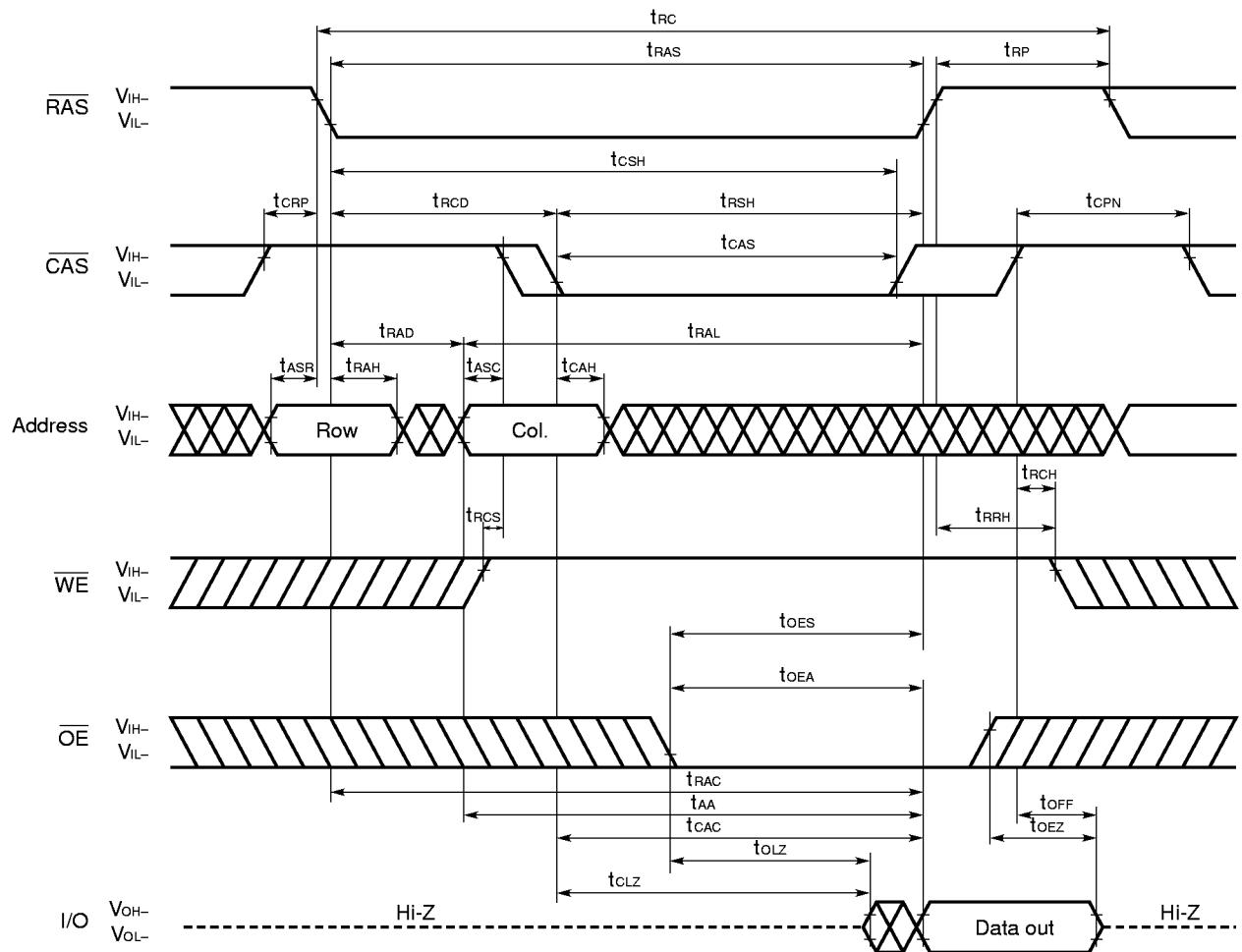
**Note 1.** If t<sub>WCS</sub> ≥ t<sub>WCS</sub> (MIN.), the cycle is an early write cycle and the data out will remain Hi-Z through the entire cycle.  
 If t<sub>RWD</sub> ≥ t<sub>RWD</sub> (MIN.), t<sub>CWD</sub> ≥ t<sub>CWD</sub> (MIN.), t<sub>AWD</sub> ≥ t<sub>AWD</sub> (MIN.) and t<sub>CPWD</sub> ≥ t<sub>CPWD</sub> (MIN.), the cycle is a read modify write cycle and the data out will contain data read from the selected cell. If neither of the above conditions is met, the state of the data out is indeterminate.

**Refresh Cycle**

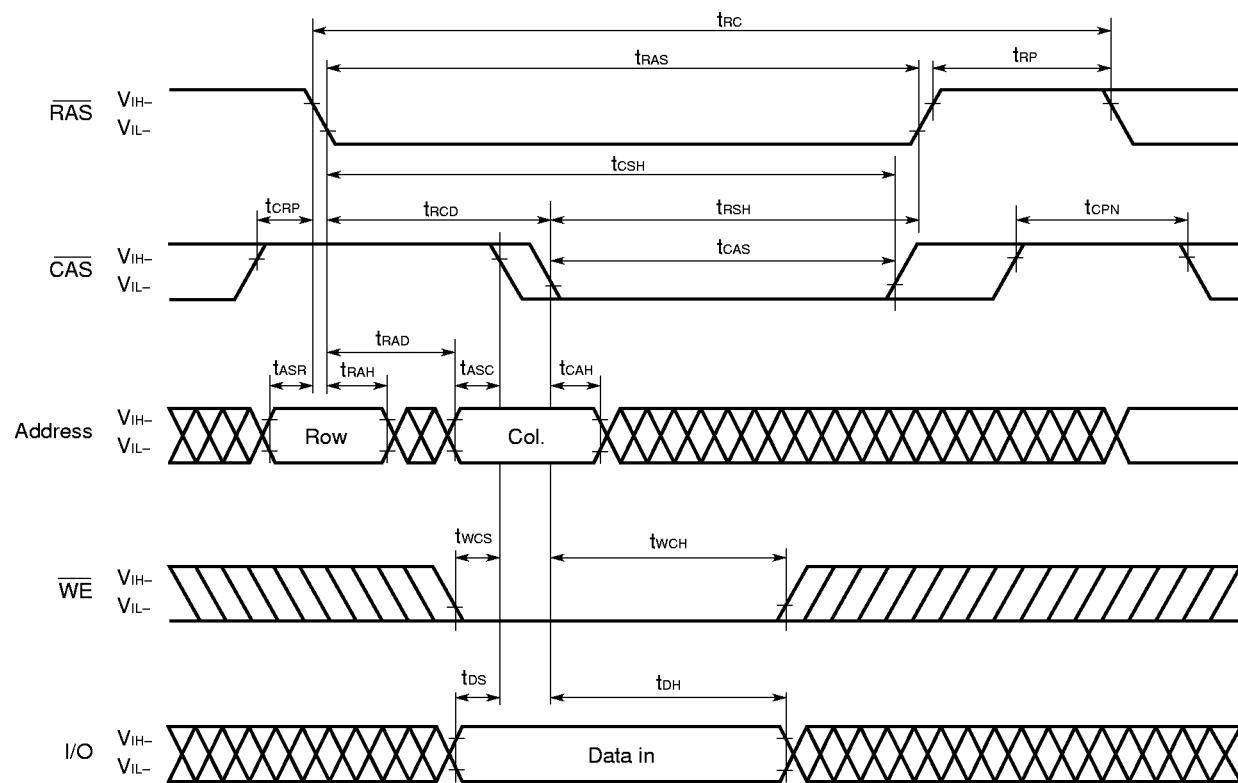
Parameter	Symbol	t <sub>RAC</sub> = 50 ns		t <sub>RAC</sub> = 60 ns		t <sub>RAC</sub> = 70 ns		t <sub>RAC</sub> = 80 ns		Unit	Note
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.		
$\overline{\text{CAS}}$ setup time	t <sub>CSR</sub>	5	—	5	—	5	—	5	—	ns	
$\overline{\text{CAS}}$ hold time ( $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ refresh)	t <sub>CHR</sub>	10	—	10	—	10	—	10	—	ns	
$\overline{\text{RAS}}$ precharge $\overline{\text{CAS}}$ hold time	t <sub>RPC</sub>	5	—	5	—	5	—	5	—	ns	
$\overline{\text{RAS}}$ pulse width ( $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh)	t <sub>RASS</sub>	100	—	100	—	100	—	100	—	$\mu$ s	1
$\overline{\text{RAS}}$ precharge time ( $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh)	t <sub>RPS</sub>	90	—	110	—	130	—	150	—	ns	1
$\overline{\text{CAS}}$ hold time ( $\overline{\text{CAS}}$ before $\overline{\text{RAS}}$ self refresh)	t <sub>CHS</sub>	-50	—	-50	—	-50	—	-50	—	ns	1
$\overline{\text{WE}}$ setup time	t <sub>WSR</sub>	10	—	10	—	10	—	10	—	ns	
$\overline{\text{WE}}$ hold time	t <sub>WHR</sub>	15	—	15	—	15	—	15	—	ns	

**Note 1.** This specification is applied only to the  $\mu$ PD42S17800L.

## Read Cycle

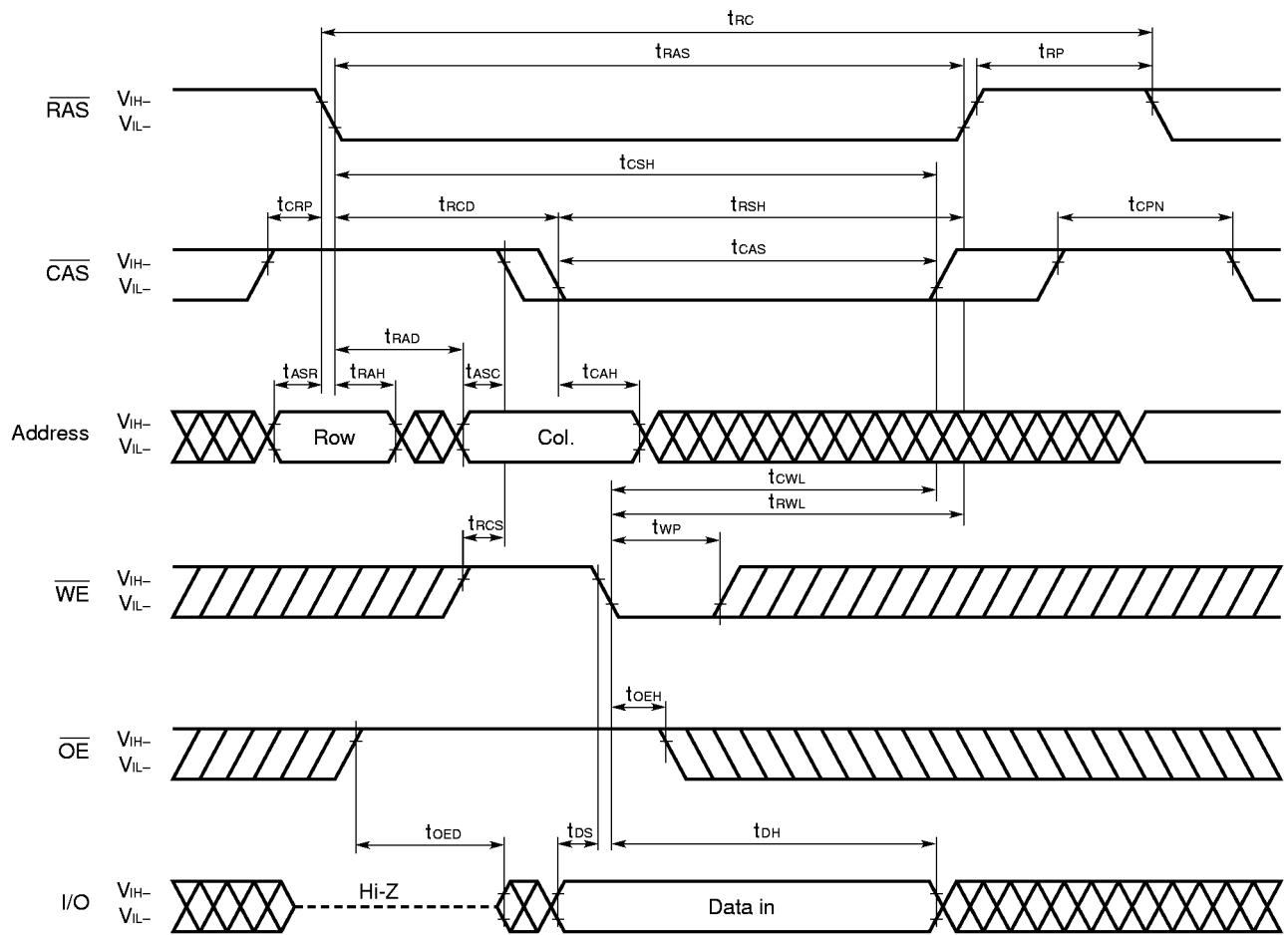


## Early Write Cycle

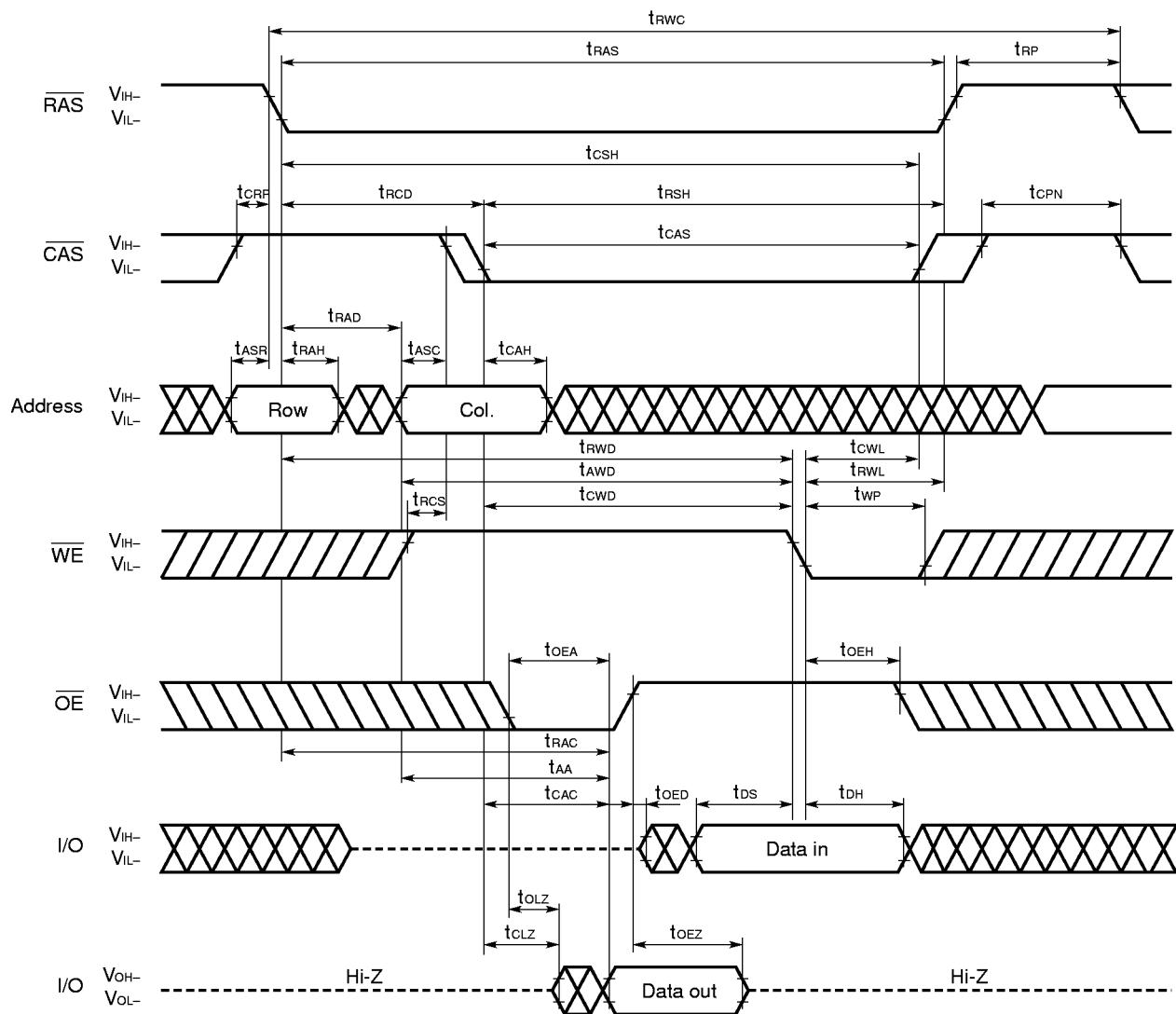


**Remark**  $\overline{OE}$  : Don't care

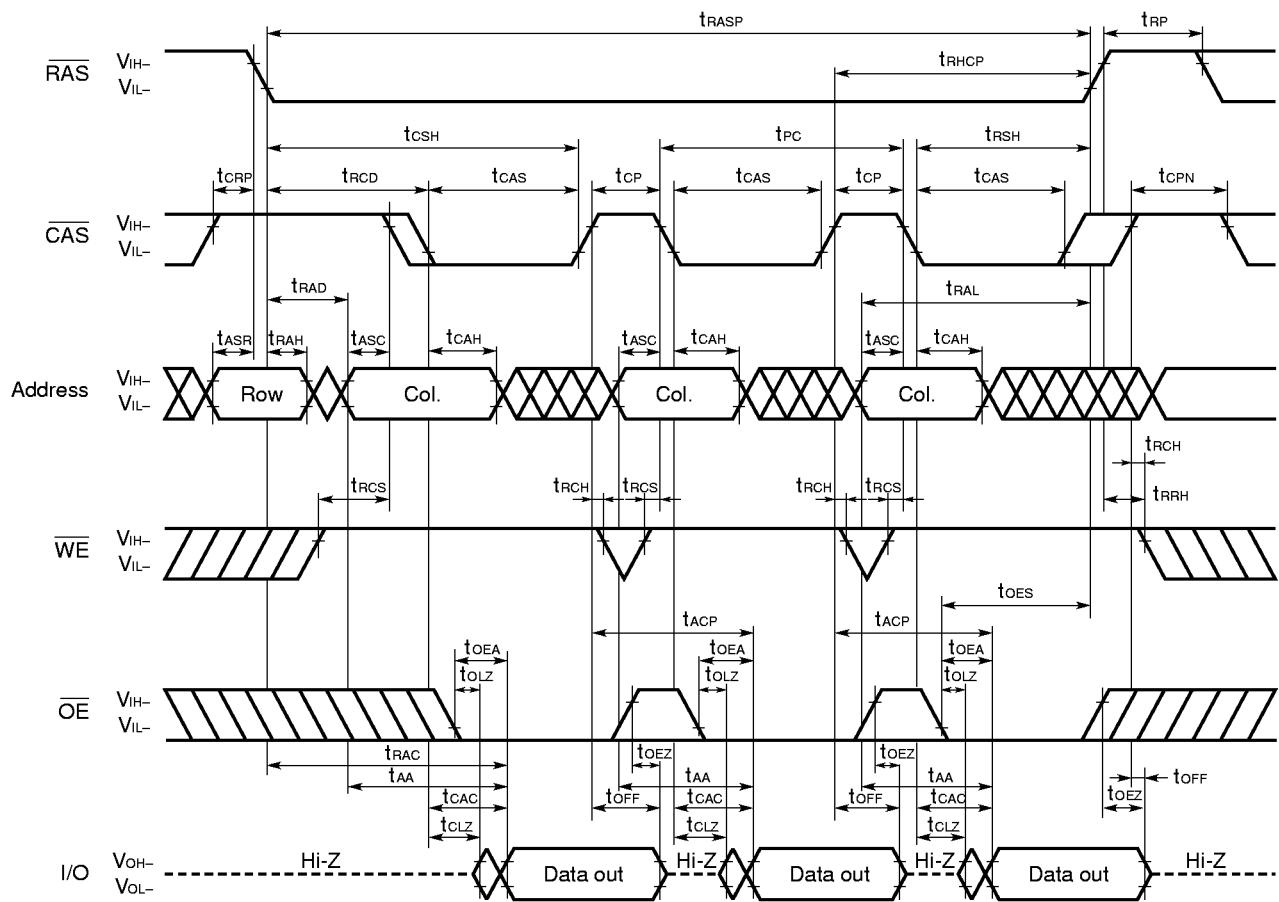
## Late Write Cycle



## Read Modify Write Cycle

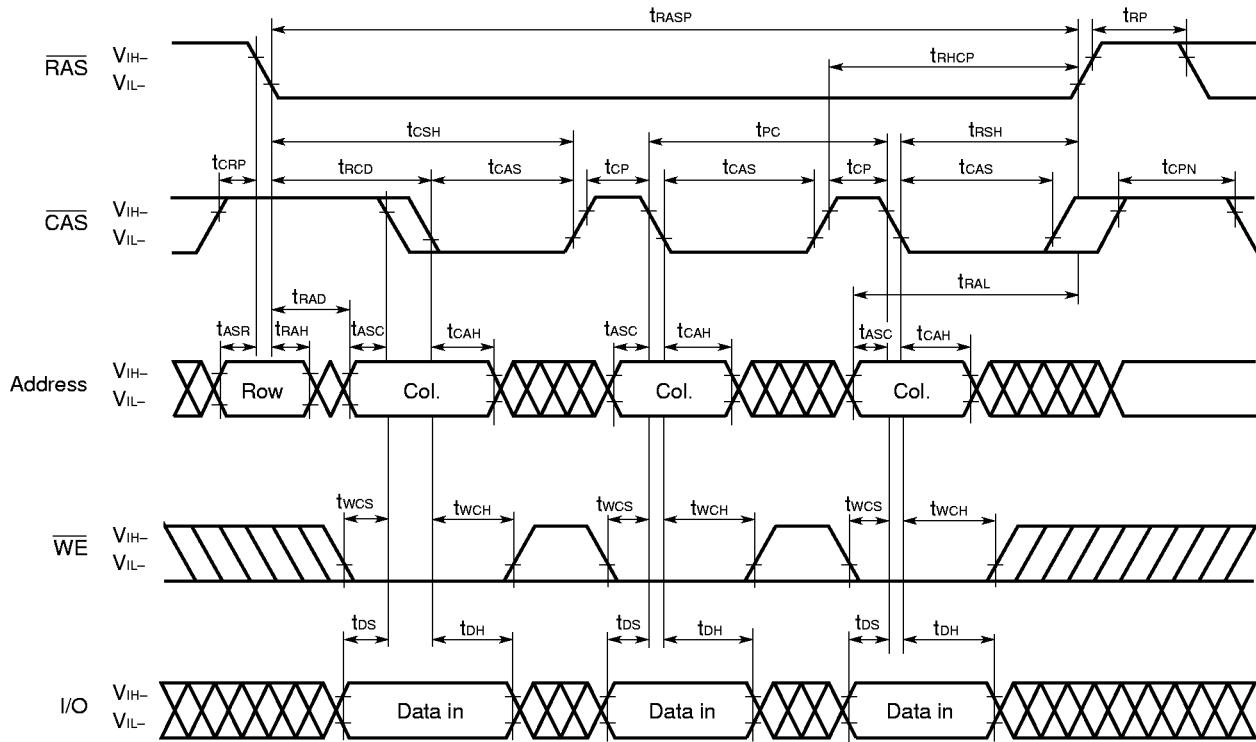


## Fast Page Mode Read Cycle



**Remark** In the fast page mode, read, write and read modify write cycles are available for each of the consecutive **CAS** cycles within the same **RAS** cycle.

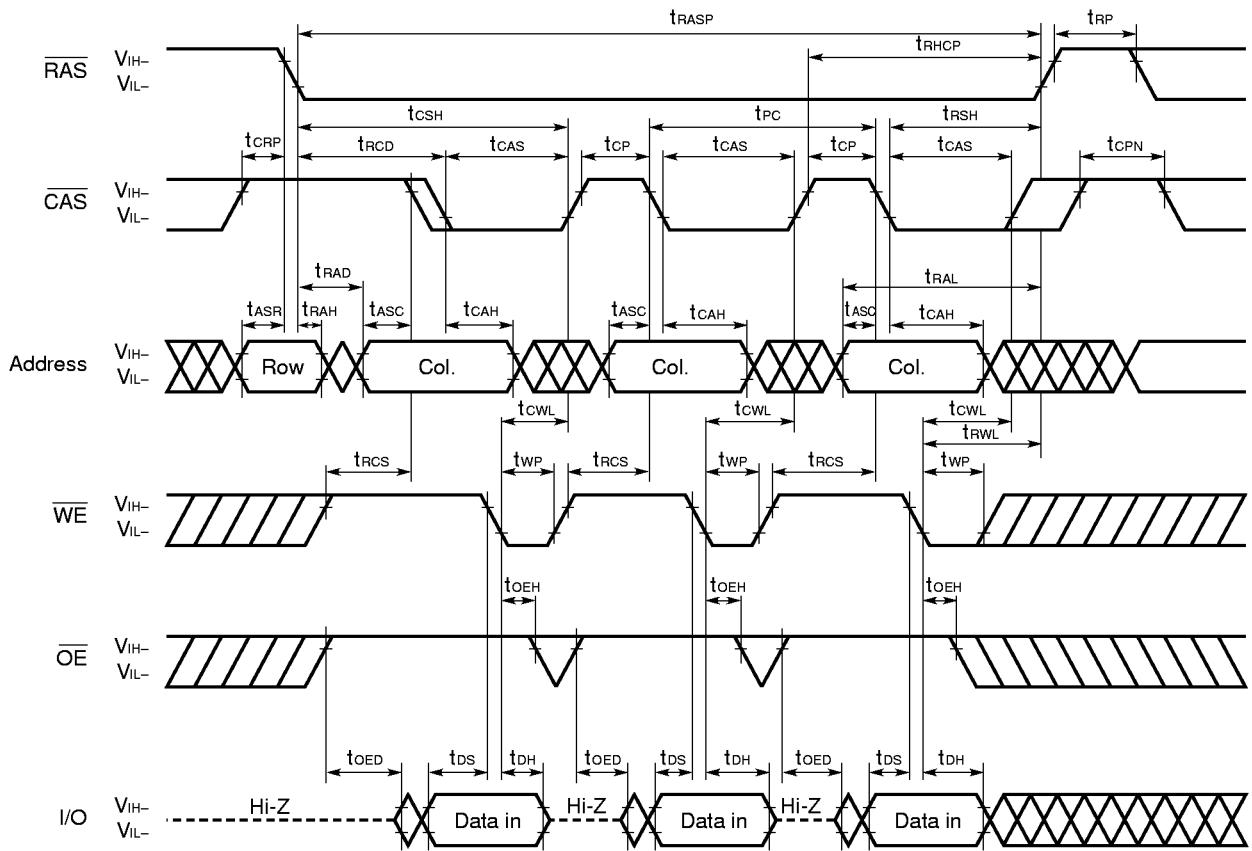
## **Fast Page Mode Early Write Cycle**



**Remarks** 1.  $\overline{OE}$  : Don't care

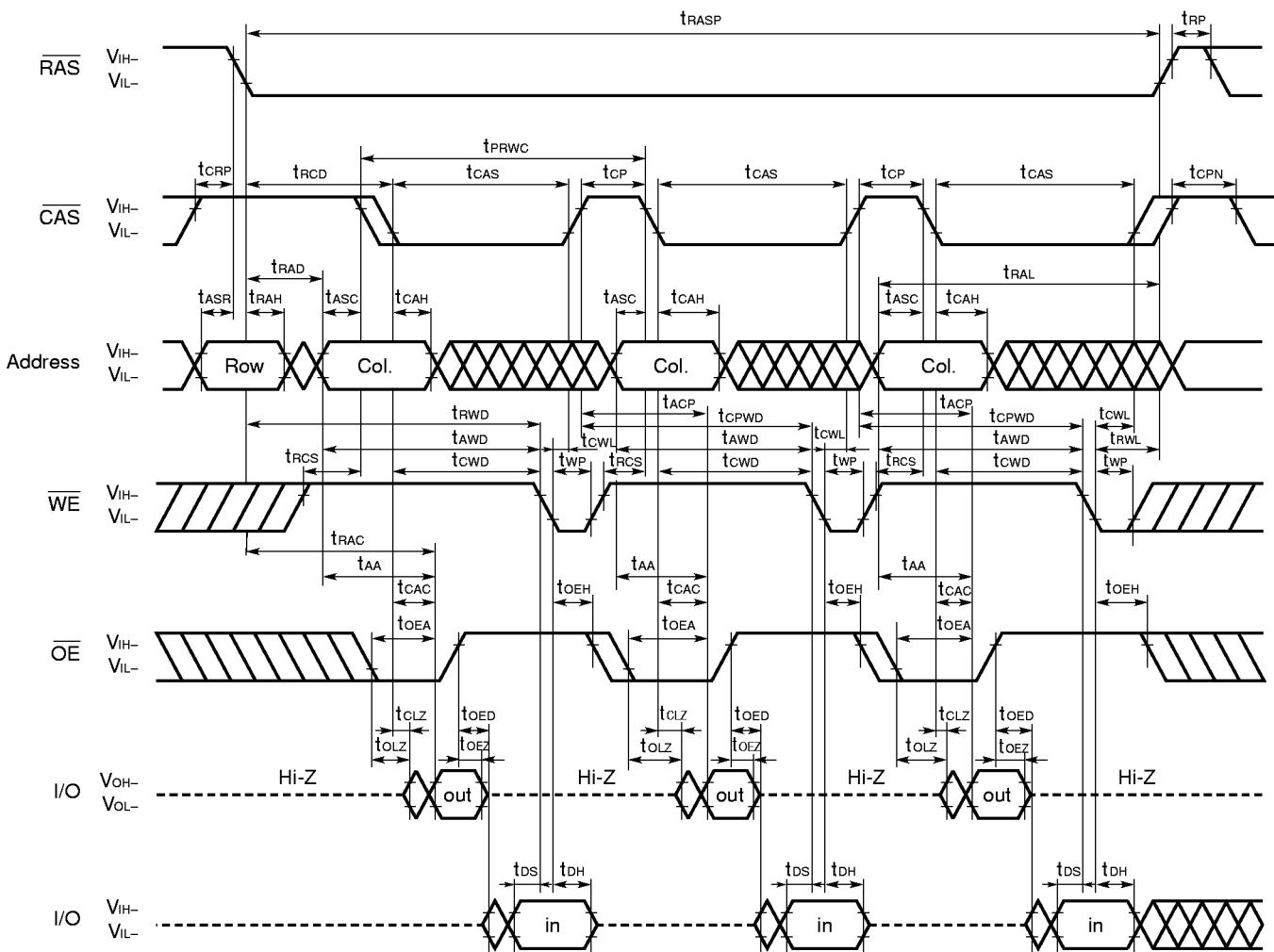
2. In the fast page mode, read, write and read modify write cycles are available for each of the consecutive  $\overline{\text{CAS}}$  cycles within the same  $\overline{\text{RAS}}$  cycle.

## Fast Page Mode Late Write Cycle



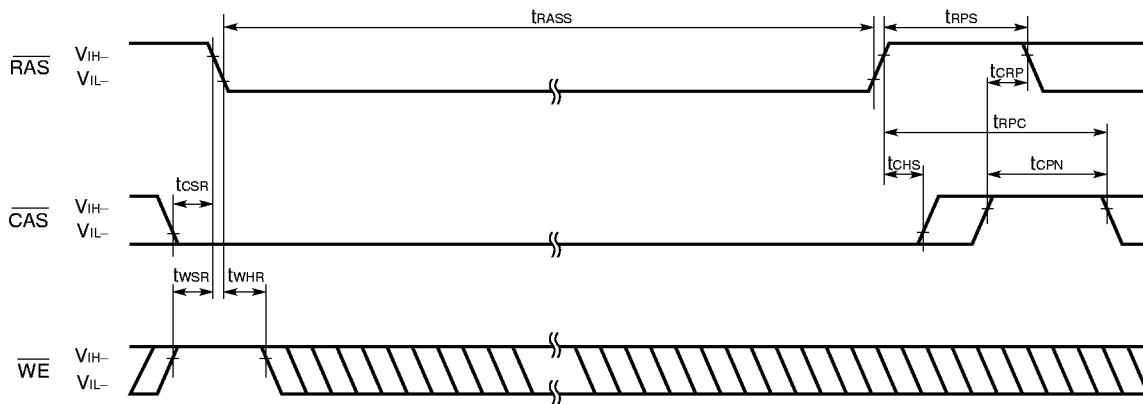
**Remark** In the fast page mode, read, write and read modify write cycles are available for each of the consecutive  $\overline{\text{CAS}}$  cycles within the same  $\overline{\text{RAS}}$  cycle.

## **Fast Page Mode Read Modify Write Cycle**



**Remark** In the fast page mode, read, write and read modify write cycles are available for each of the consecutive CAS cycles within the same RAS cycle.

### CAS Before RAS Self Refresh Cycle (Only for the $\mu$ PD42S17800L)



**Remark** Address,  $\overline{OE}$  : Don't care    I/O : Hi-Z

### **Cautions on Use of CAS Before RAS Self Refresh**

CAS before RAS self refresh can be used independently when used in combination with distributed CAS before RAS long refresh; However, when used in combination with burst CAS before RAS long refresh or with long RAS only refresh (both distributed and burst), the following cautions must be observed.

#### (1) Normal Combined Use of CAS Before RAS Self Refresh and Burst CAS Before RAS Long Refresh

When CAS before RAS self refresh and burst CAS before RAS long refresh are used in combination, please perform CAS before RAS refresh 2,048 times within a 32 ms interval just before and after setting CAS before RAS self refresh.

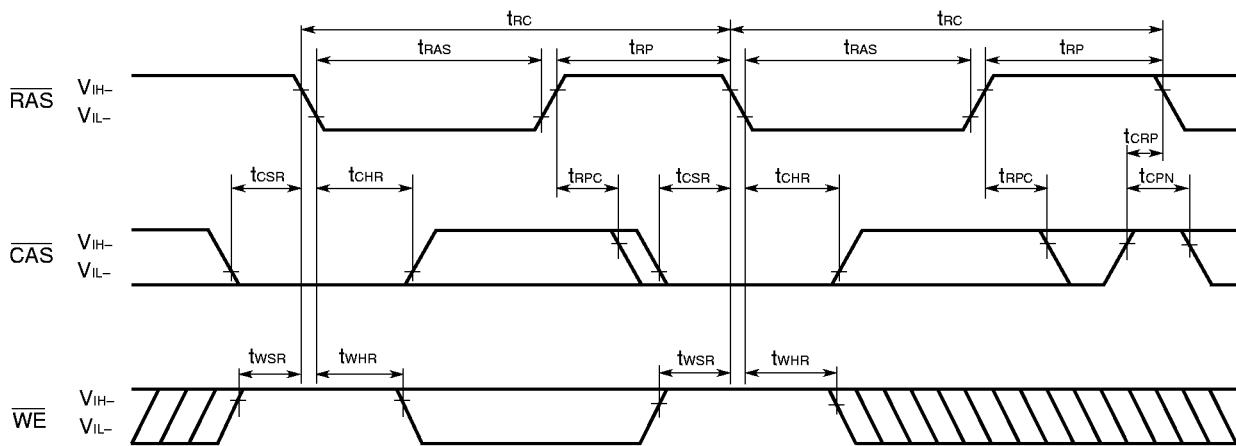
#### (2) Normal Combined Use of CAS Before RAS Self Refresh and Long RAS Only Refresh

When CAS before RAS self refresh and RAS only refresh are used in combination, please perform RAS only refresh 2,048 times within a 32 ms interval just before and after setting CAS before RAS self refresh.

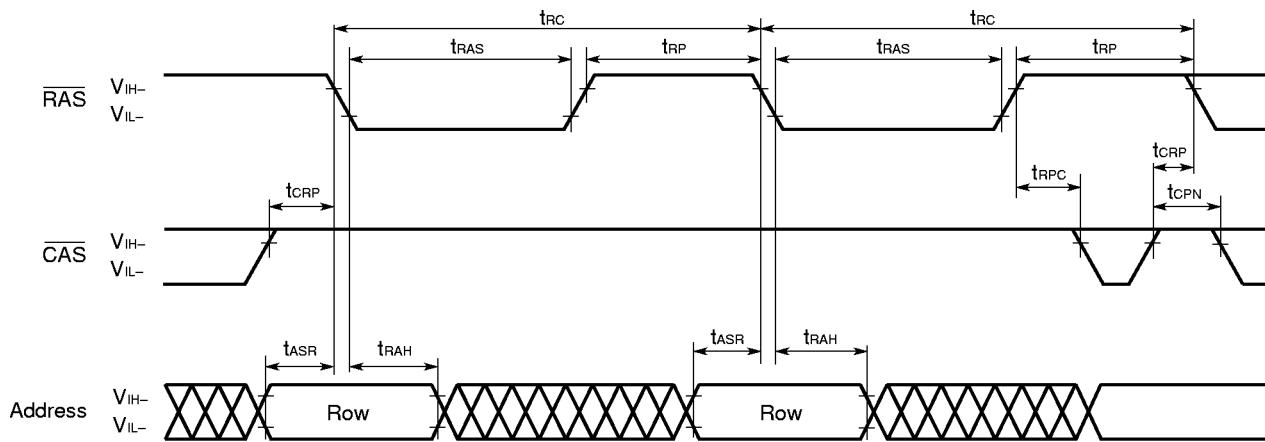
#### (3) If $t_{RASS(MIN.)}$ is not satisfied at the beginning of CAS before RAS self refresh cycles ( $t_{RAS} < 100 \mu s$ ), CAS before RAS refresh cycles will be executed one time.

If  $10 \mu s < t_{RAS} < 100 \mu s$ , RAS precharge time for CAS before RAS self refresh ( $t_{RPS}$ ) is applied. And refresh cycles (2,048/128 ms) should be met.

For details, please refer to **How to use DRAM User's Manual**.

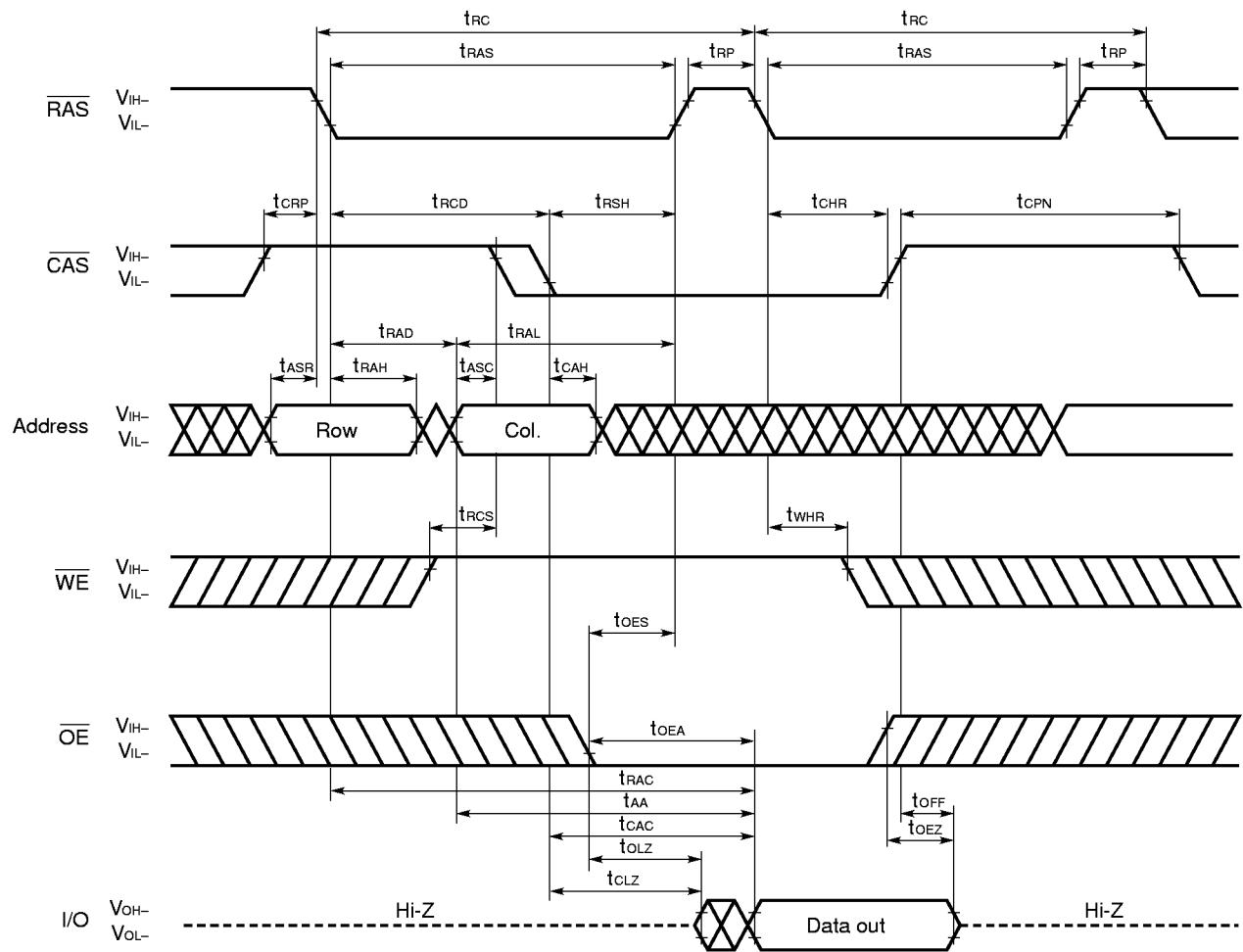
**CAS Before RAS Refresh Cycle**

**Remark** Address,  $\overline{OE}$ : Don't care I/O: Hi-Z

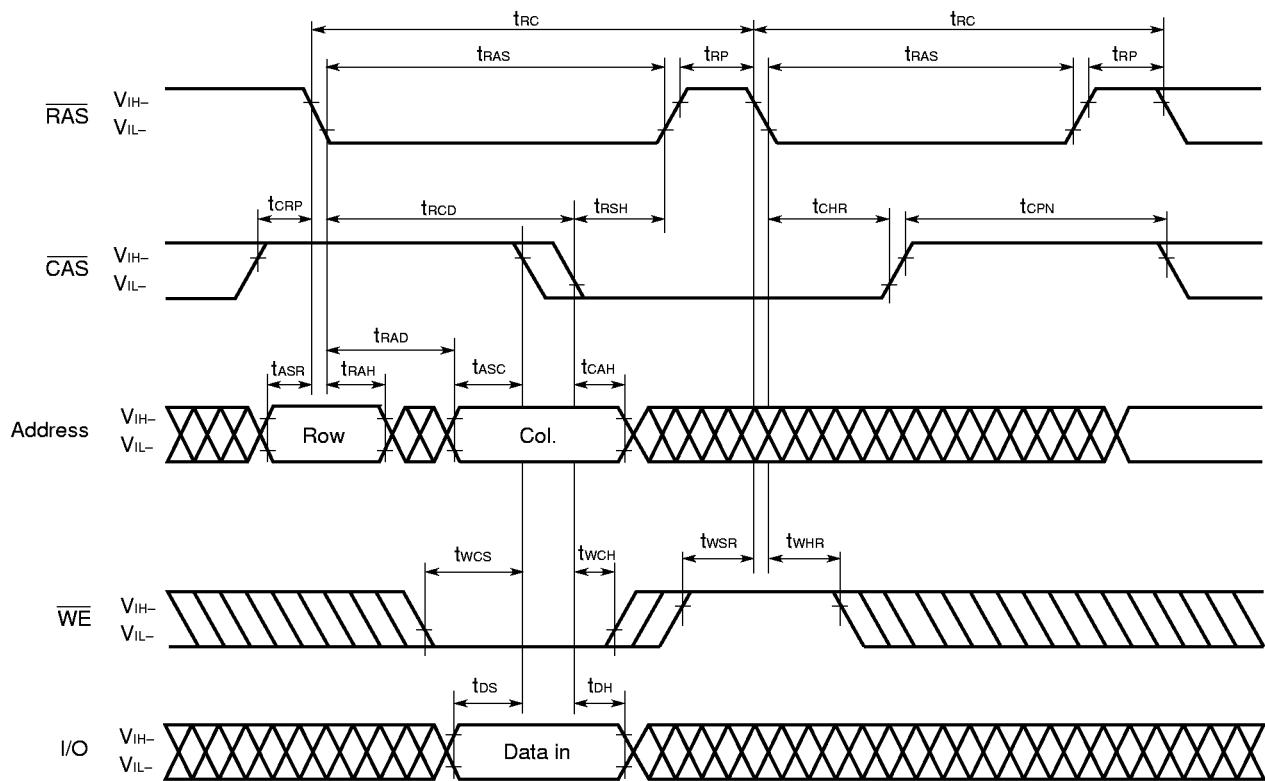
**RAS Only Refresh Cycle**

**Remark**  $\overline{WE}$ ,  $\overline{OE}$ : Don't care I/O: Hi-Z

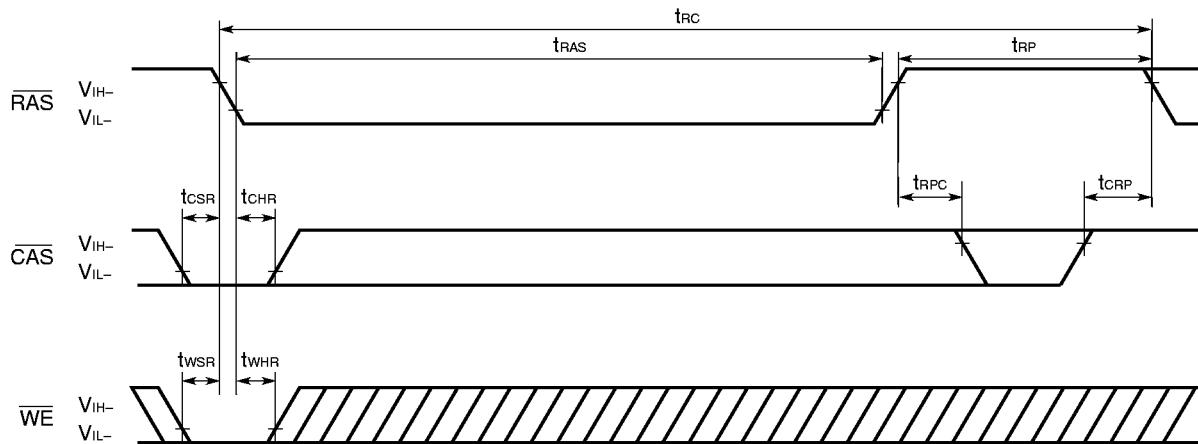
## Hidden Refresh Cycle (Read)



## Hidden Refresh Cycle (Write)



**Remark**  $\overline{OE}$  : Don't care

**Test Mode Set Cycle ( $\overline{WE}$ ,  $\overline{CAS}$  Before  $\overline{RAS}$  Refresh Cycle)**


**Remark** Address,  $\overline{OE}$ : Don't care I/O: Hi-Z

**Test Mode**

By using the test mode, the test time can be reduced. The reason for this is that, the memory emulates the  $\times 16$ -bit organization during test mode. Don't care about the input level of the  $\overline{CAS}$  input A0.

**(1) Setting the mode**

Executing the test mode cycle ( $\overline{WE}$ ,  $\overline{CAS}$  before  $\overline{RAS}$  refresh cycle) sets the test mode.

**(2) Write/read operation**

When either a "0" or a "1" is written to the input pin in test mode, this data is written to 16 bits of memory cell.

Next, when the data is read from the output pin at the same address, the cell can be checked.

Output = "1": Normal write (all memory cells)

Output = "0": Abnormal write

**(3) Refresh**

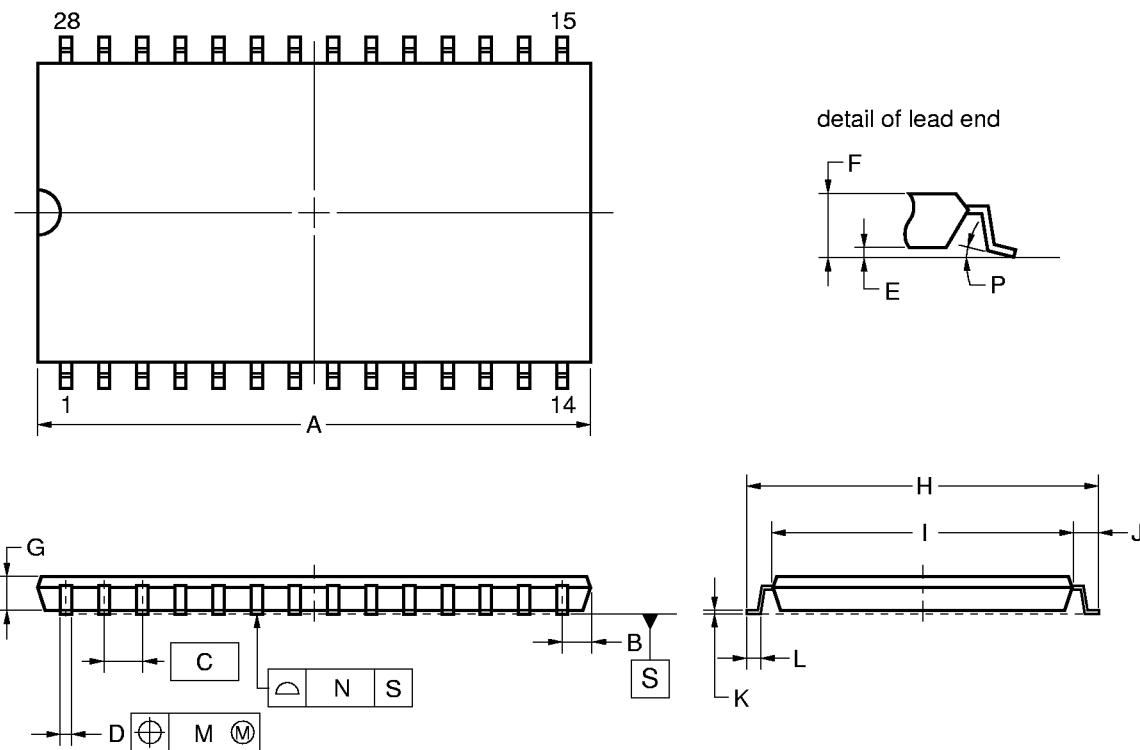
Refresh in the test mode must be performed with the  $\overline{RAS}$  /  $\overline{CAS}$  cycle or with the  $\overline{WE}$ ,  $\overline{CAS}$  before  $\overline{RAS}$  refresh cycle. The  $\overline{WE}$ ,  $\overline{CAS}$  before  $\overline{RAS}$  refresh cycle use the same counter as the  $\overline{CAS}$  before  $\overline{RAS}$  refresh's internal counter.

**(4) Mode Cancellation**

The test mode is cancelled by executing one cycle of  $\overline{RAS}$  only refresh cycle or  $\overline{CAS}$  before  $\overline{RAS}$  refresh cycle.

## Package Drawings

## 28PIN PLASTIC TSOP(II) (400 mil)



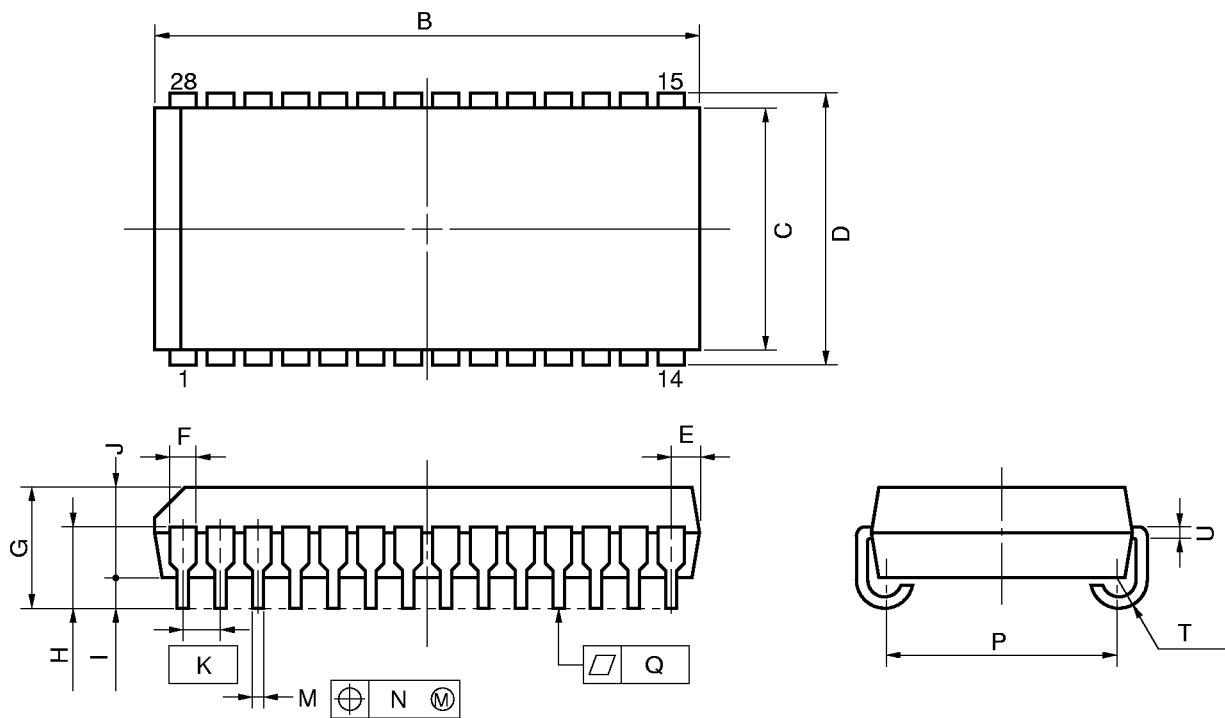
## NOTE

1. Controlling dimension — millimeter.
2. Each lead centerline is located within 0.21 mm (0.009 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
A	$18.37^{+0.26}_{-0.05}$	$0.723^{+0.011}_{-0.002}$
B	1.075 MAX.	0.043 MAX.
C	1.27 (T.P.)	0.050 (T.P.)
D	$0.42^{+0.08}_{-0.07}$	$0.017 \pm 0.003$
E	$0.1 \pm 0.05$	$0.004 \pm 0.002$
F	1.2 MAX.	0.048 MAX.
G	$0.97 \pm 0.08$	$0.038^{+0.004}_{-0.003}$
H	$11.76 \pm 0.2$	$0.463 \pm 0.008$
I	$10.16 \pm 0.1$	$0.400 \pm 0.004$
J	$0.8 \pm 0.2$	$0.031^{+0.009}_{-0.008}$
K	$0.145^{+0.025}_{-0.015}$	$0.006 \pm 0.001$
L	$0.5 \pm 0.1$	$0.020^{+0.004}_{-0.005}$
M	0.21	0.009
N	0.10	0.004
P	$3^{\circ}^{+7^{\circ}}_{-3^{\circ}}$	$3^{\circ}^{+7^{\circ}}_{-3^{\circ}}$

S28G5-50-7JD3-1

## 28 PIN PLASTIC SOJ (400 mil)

**NOTE**

Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

P28LE-400A1

ITEM	MILLIMETERS	INCHES
B	$18.67^{+0.2}_{-0.35}$	$0.735^{+0.008}_{-0.013}$
C	10.16	0.400
D	$11.18 \pm 0.2$	$0.440^{+0.008}_{-0.007}$
E	$1.08 \pm 0.15$	$0.043^{+0.006}_{-0.007}$
F	0.74	0.029
G	$3.5 \pm 0.2$	$0.138^{+0.008}_{-0.007}$
H	$2.545 \pm 0.2$	$0.100 \pm 0.008$
I	0.8 MIN.	0.031 MIN.
J	2.6	0.102
K	1.27 (T.P.)	0.050 (T.P.)
M	$0.40 \pm 0.10$	$0.016^{+0.004}_{-0.005}$
N	0.12	0.005
P	$9.40 \pm 0.20$	$0.370^{+0.008}_{-0.007}$
Q	0.10	0.004
T	R 0.85	R 0.033
U	$0.20^{+0.10}_{-0.05}$	$0.008^{+0.004}_{-0.002}$

## Recommended Soldering Conditions

The following conditions (see tables below and next page) must be met for soldering conditions of the  $\mu$ PD42S17800L, 4217800L.

For more details, refer to our document "SEMICONDUCTOR DEVICE MOUNTING TECHNOLOGY MANUAL" (C10535E).

Please consult with our sales offices in case other soldering process is used, or in case the soldering is done under different conditions.

## Types of Surface Mount Device

$\mu$ PD42S17800LG5-7JD, 4217800LG5-7JD: 28-pin plastic TSOP (II) (400 mil)

Soldering process	Soldering conditions	Symbol
Infrared ray reflow	Peak temperature of package surface: 235 °C or lower, Reflow time: 30 seconds or less (210 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days <small>Note</small> (10 hours pre-baking is required at 125 °C afterwards)	IR35-107-3
VPS	Peak temperature of package: 215 °C or lower, Reflow time: 40 seconds or less (200 °C or higher), Number of reflow processes: MAX. 3 Exposure limit :7 days <small>Note</small> (10 hours pre-baking is required at 125 °C afterwards)	VP15-107-3
Partial heating method	Terminal temperature: 300 °C or lower, Time: 3 seconds or lower (Per side of the package).	—

**Note** Exposure limit before soldering after dry-pack package is opened.

Storage conditions: 25 °C and relative humidity at 65 % or less.

**Caution** Do not apply more than one soldering method at any one time, except for "Partial heating method".

$\mu$ PD42S17800LLE, 4217800LLE: 28-pin plastic SOJ (400 mil)

Soldering process	Soldering conditions	Symbol
Infrared ray reflow	Peak temperature of package surface: 235 °C or lower, Reflow time: 30 seconds or less (210 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days <small>Note</small> (20 hours pre-baking is required at 125 °C afterwards)	IR35-207-3
VPS	Peak temperature of package: 215 °C or lower, Reflow time: 40 seconds or less (200 °C or higher), Number of reflow processes: MAX. 3 Exposure limit: 7 days <small>Note</small> (20 hours pre-baking is required at 125 °C afterwards)	VP15-207-3
Partial heating method	Terminal temperature: 300 °C or lower, Time: 3 seconds or less (Per side of the package).	—

**Note** Exposure limit before soldering after dry-pack package is opened.

Storage conditions: 25 °C and relative humidity at 65 % or less.

**Caution** Do not apply more than one soldering method at any one time, except for "Partial heating method".