

Steel and Phosphor Bronze

Bolt size			External Teeth			Internal Teeth			Internal Teeth Heavy Duty			External and Internal Teeth Countersunk			Internal and External Teeth		
			Part No		Thick- ness nom Ins	O/D max Ins	Part No		Thick- ness nom Ins	O/D max Ins	Incl angle	Part No		Thick- ness nom Ins	O/D max Ins	Type 40	Thick- ness nom Ins
			Type 11	Type 18			Type 19	Type 14				Type 15					
BA	UN	Fractional Metric															
10																	
8	2	M2	11M2		0.177	0.012	1201	1201	0.185	0.010							
8	2	M2					1202	1902	0.185	0.010							
7	3	M2.6	1103		0.218	0.012	1202-1		0.205	0.012							
6	4		1104		0.255	0.016	1203		0.225	0.016							
6	4			1804	0.255	0.014	1204		0.255	0.016							
					0.255	0.014		1904	0.255	0.014							
5	5	M3	11M3		0.236	0.016	12M3		0.236	0.016							
5	5		1105		0.280	0.016	1205		0.245	0.016							
4	6			1805	0.280	0.018		1905	0.245	0.014							
4	6		1106	1806	0.317	0.018	1206		0.305	0.018							
4	6							1906	0.305	0.014							
4	6						1206-00		0.285	0.018							
4	6	M3.5	1106-1		0.280	0.018		1906-1	0.255	0.014							
3	8	M4	1108	1808	0.381	0.021	1208	1908	0.346	0.018							
3	8	M4		1808-1	0.346	0.021											
			11M4		0.315	0.020	12M4		0.315	0.020							
2	10		1110	1810	0.406	0.022	1210	1910	0.406	0.021							
2	10						1210-00		0.383	0.021							
2	10		1110-1		0.381	0.022	1210-1		0.478	0.024							
2	10							1910-2	0.346	0.018							
							12M5		0.354	0.020							
		M5	11M5		0.354	0.020											
		M5	1110-3		0.406	0.022											
1	12		1112	1812	0.474	0.024	1212	1912	0.406	0.021							
1	12						1212-1		0.607	0.030							
0	12	M6	1112-1		0.474	0.024	1212A		0.406	0.021							
		M6	11M6		0.433	0.028	12M6		0.433	0.027							
0			1114	1814	0.506	0.028	1214	1914	0.478	0.024							
							1214-5		0.406	0.021							
		M7					1216		0.478	0.024							
		M8	1118	1818	0.601	0.030	1218	1918	0.607	0.030							
		M8	11M8		0.551	0.031	12M8		0.551	0.031							