

Quad 8-Bit Voltage Out CMOS DAC Complete with Internal 10V Reference

DAC-8426

FEATURES

- No Adjustments Required, Total Error ± 1LSB Max Over Temperature
- Four Voltage-Output DACs on a Single Chip
- Internal 10V bandgap Reference
- Operates from Single +15V Supply
- Fast 50ns Data Load Time, All Temperatures
- Pin-for-Pin Replacement for PM-7226 and AD7226, Eliminates External Reference

APPLICATIONS

- Process Controls
- Multi-Channel Microprocessor Controlled:
 - System Calibration
 - Op Amp Offset and Gain Adjust
 - Level and Threshold Setting

GENERAL DESCRIPTION

The DAC-8426 is a complete quad voltage output D/A converter with internal reference. This product fits directly into any existing 7226 socket where the user currently has a 10V external reference. The external reference is no longer necessary. The internal reference of the DAC-8426 is laser-trimmed to ±0.4% offering a 25ppm/°C temperature coefficient and 5mA of external load driving capability.

The DAC-8426 contains four 8-bit voltage-output CMOS D/A converters on a single chip. A 10V output bandgap reference sets the output full-scale voltage. The circuit also includes four input latches and interface control logic.

One of the four latches, selected by the address inputs, is loaded from the 8-bit data bus input when the write strobe is active low. All digital inputs are TTL/CMOS (5V) compatible. The on-board amplifiers can drive up to 10mA from either a single or dual supply. The on-board reference that is always connected to the internal DACs has 5mA available to drive external devices.

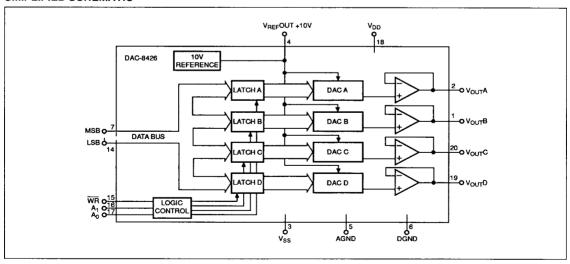
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ORDERING INFORMATION[†]

TOTAL UNADJUSTED ERROR (LSB)	MIL TEMP -55°C to +125°C	XIND TEMP -40°C to +85°C
±1	DAC8426AR	DAC8426ER
±1	_	DAC8426EP
±2	DAC8426BR	DAC8426FR
±2	_	DAC8426FP
±2	_	DAC8426FS ^{††}

- For devices processed in total compliance to MIL-STD-883, add /883 after part number. Consult factory for 883 data sheet.
- † Burn-in is available on commercial and industrial temperature range parts in CerDIP, plastic DIP, and TO-can packages.
- tt For availability and burn-in information on SO and PLCC packages, contact your local sales office.

SIMPLIFIED SCHEMATIC



REV. C

DIGITAL-TO-ANALOG CONVERTERS 2-1095

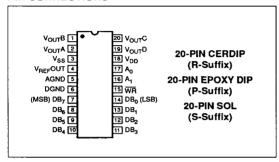
DAC-8426

GENERAL DESCRIPTION Continued

Its compact size, low power, and economical cost-per-channel, make the DAC-8426 attractive for applications requiring multiple D/A converters without sacrificing circuit-board space. System reliability is also increased due to reduced parts count.

PMI's advanced oxide-based, silicon-gate, CMOS process allows the DAC-8426's analog and digital circuitry to be manufactured on the same chip. This, coupled with PMI's highly stable thin-film R-2R resistor ladder, aids in matching and temperature tracking between DACs.

PIN CONNECTIONS



ABSOLUTE MAXIMUM RATINGS

V _{DD} to AGND or DGND	0.3V, +17V
V _{DD} to AGND or DGND	–7V, V _{DD}
V _{DD} to V _{es}	–0.3V, +24̈́V
AĞND to DGND	0.3V, +5V
Digital Input Voltage to DGND	0.3V, V _{DD}
V _{REF} OUT to AGND (Note 1)	0.3V, V
Vout to AGND (Note 1)	Vee, V
Operating Temperature	33 00
Military AR/BR	55°C to +125°C
Extended Industrial ER/EP/FR/FP/FS	40°C to +85°C
Maximum Junction Temperature	+150°C
Storage Temperature	65°C to +150°C
Lead Temperature (Soldering, 60 sec)	
, ,	

THERMAL RESISTANCE

PACKAGE TYPE	Θ _{jA} (Note 2)	ek	UNITS
20-Pin CerDIP (R)	70	7	°C/W
20-Pin Plastic DIP (P)	61	24	•C/W
20-Pin SOL (S)	80	22	°C/W

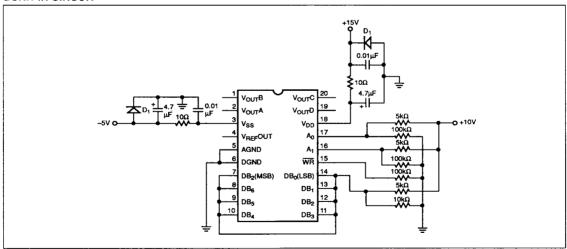
NOTES:

- Outputs may be shorted to any terminal provided the package power dissipation is not exceeded. Typical output short-circuit current to AGND is 50mA.
- Q_{iA} is specified for worst case mounting conditions, i.e., Q_{iA} is specified for device in socket for CerDIP and P-DIP packages; Q_{iA} is specified for device soldered to printed circuit board for SOL package.

CAUTION:

- Do not apply voltages higher than V_{DD} or less than V_{SS} potential on any terminal.
- The digital control inputs are zener-protected; however, permanent damage may occur on unprotected units from high-energy electrostatic fields. Keep units in conductive foam at all times until ready to use.
- Do not insert this device into powered sockets. Remove power before insertion or removal.
- Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to device.

BURN-IN CIRCUIT



ELECTRICAL CHARACTERISTICS: V_{DD} = +15V ±10%, AGND = DGND = 0V, V_{SS} = 0V, T_A = -55°C to +125°C applies for DAC-8426AR/BR, T_A = -40°C to +85°C applies for DAC-8426ER/EP/FR/FP/FS, unless otherwise noted.

	1,415				DAC-8426		
PARAMETER	SYMBOL	CONDITIONS		MIN	TYP ⁶	MAX	UNITS
STATIC PERFORMANCE							
Resolution	N			8			Bits
Total Unadjusted Error	TUE	Includes Reference	A,E	_	-	±1	LSB
(Note 1)			B,F			±2	
Relative Accuracy	INL		A,E B,F	_	_	±1/2 ±1	LSB
Differential Nonlinearity (Note 2)	DNL			_	_	±1	LSB
Full-Scale Temperature Coefficient	TCG _{FS}	Includes Reference			25		ppm/°C
Zero Scale Error	V _{zse}			_	_	20	mV
Zero Scale Error Temperature Coefficient	TCV _{zs}	Dual Supply	V _{SS} = -5V	_	10		μV/°C
REFERENCE OUTPUT							
O	V OUT	No Load	A,E	9.96	_	10.04	v
Output Voltage	V _{REF} OUT	NO LOAG	B,F	9.92		10.08	
Temperature Coefficient	TCV _{REF} OUT			_	20	_	ppm/°C
Load Regulation	LD _{REG}	ΔI _L = 5mA		_	0.02	0.1	%/mA
Line Regulation	LN _{REG}	ΔV _{DD} ±10%		_	0.008	0.04	%/V
Output Noise (Note 3)	e _{NRMS}	f = 0.1 to 10Hz		_	3	10	μV _{p-p}
Output Current	I _{REF} OUT	ΔV _{REF} OUT < 40mV		5	7	_	mA
DIGITAL INPUTS							
Logic Input "0"	V _{INL}			_	_	0.8	V
Logic Input "1"	V _{INH}			2.4		_	V
Input Current	I _{IN}	V _{IN} = 0V or V _{DD}		_	0.1	10	μA
Input Capacitance (Note 3)	C _{IN}				4	8	pf
POWER SUPPLIES					•		
Positive Supply Current (Note 4)	1 _{DD}			_	6	14	mA
Negative Supply Current (Note 4)	Iss	Dual Supply	V _{SS} = -5V	_	4	10	m.A
Power Dissipation (Note 5)	P _{DISS}				90	210	mV
Power Supply Sensitivity	P _{ss}	Δ V _{DD} = ±5%		-	0.0002	0.01	%/%

DAC-8426

ELECTRICAL CHARACTERISTICS: V_{DD} = +15V ±10%, AGND = DGND = 0V, V_{SS} = 0V, T_A = -55°C to +125°C applies for DAC-8426AR/BR, T_A = -40°C to +85°C applies for DAC-8426ER/EP/FR/FP/FS, unless otherwise noted. *Continued*

PARAMETER	SYMBOL	CONDITIONS		MIN	DAC-8426 TYP ⁶	MAX	UNITS
DAC OUTPUT							
Output Current (Source) (Note 3)	I _{OUT} SOURCE	Digital In = All Ones		10	_	_	mA
Output Current (Sink) (Note 3)	l _{out} sink	Digital In = All Zeroes	V _{SS} = -5V	350	450	_	μА
Minimum Load Resistance	R _{L(MIN)}	Digital In = All Ones		2	_	_	kΩ
DYNAMIC PERFORMANCE (NOTE 3)						
V _{OUT} Slew Rate	SR			_	4		V/µs
V _{OUT} Settling Time (Positive or Negative)	t _s	To \pm 1/2 LSB, R _L = $2k\Omega$		_	3	_	μs
Digital Crosstalk	Q			-	10	_	nVs
SWITCHING CHARACTERIS	TICS (Note 3)						
Address To Write Setup Time	t _{AS}			0	_	_	ns
Address To Write Hold Time	t _{AH}			0	_	_	ns
Data Valid To Write Setup Time	t _{DS}			70	-	_	ns
Data Valid To Write Hold Time	t _{DH}			10		_	ns
Write Pulse Width	t _{wr}			50			ns

NOTES:

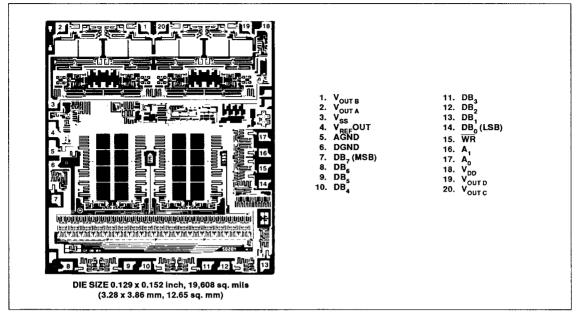
^{1.} Includes Full-Scale Error, Relative Accuracy, and Zero Code Error. Note ± 1 LSB = $\pm 0.39\%$ error.

^{2.} All devices guaranteed monotonic over the full operating temperature range.

^{3.} Guaranteed and not subject to production test.

Digital inputs V_{IN} = V_{INL} or V_{INH}; V_{OUT} and V_{REF}OUT unloaded.
 P_{DISS} calculated by I_{DD} x V_{DD}.
 Typicals represent measured characteristics at T_A = +25°C.

DICE CHARACTERISTICS



WAFER TEST LIMITS at $V_{DD} = +15V \pm 5\%$; $V_{SS} = AGND = DGND = 0V$; unless otherwise specified. $T_A = +25$ °C. All specifications apply for DACs A, B, C, and D.

PARAMETER	SYMBOL	CONDITIONS	DAC-8426GBC LIMITS	UNITS
Total Unadjusted Error	TUE		±2	LSB Max
Relative Accuracy	INL		±1	LSB Max
Differential Nonlinearity	DNL		±1	LSB Max
Full-Scale Error	G _{FSE}		±1	LSB Max
Zero Code Error	V _{zse}		±20	mV Max
DAC Output Current	I _{OUT} SOURCE	Digital In = All Ones	10	mA Min
Reference Output Voltage	V _{REF} OUT	No Load	9.96 10.04	V Min V Max
Load Regulation	LD _{REG}	ΔI _L = 5mA	0.1	%/mA Max
Line Regulation	LN _{REG}	$\Delta V_{DD} = \pm 10V$	0.04	%/V Max
Reference Output Current	I _{REF} OUT	ΔV _{REF} OUT < 40mV	5	mA Min
Logic Inputs High	V _{INH}		2.4	V Min
Logic Inputs Low	V _{INL}		0.8	V Max
Logic Input Current	I _{IN}	V _{IN} = 0V or V _{DD}	±1	μА Мах
Positive Supply Current	I _{DD}	V _{IN} = V _{INL} or V _{INH}	14	mA Max
Negative Supply Current	I _{ss}	$V_{IN} = V_{INL}$ or V_{INH} , $V_{SS} = -5V$	10	mA Max

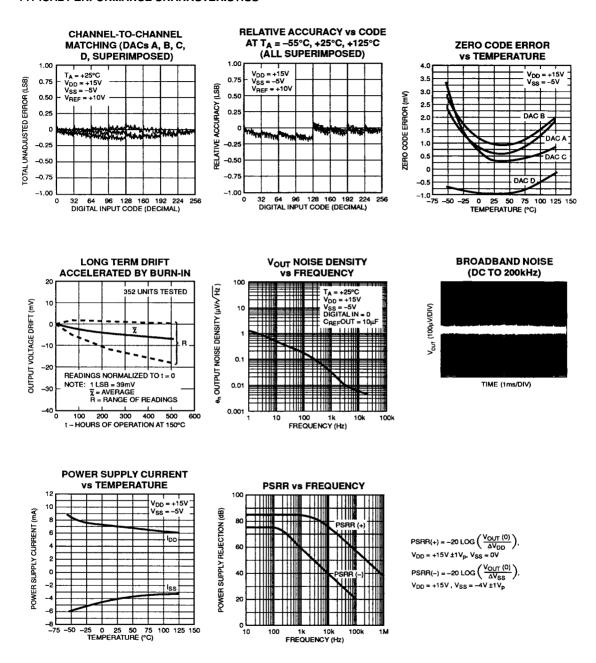
NOTE:

Electrical tests are performed at wafer probe to the limits shown. Due to variations in assembly methods and normal yield loss, yield after packaging is not guaranteed for standard product dice. Consult factory to negotiate specifications based on dice lot qualifications through sample lot assembly and testing.

REV. C

DIGITAL-TO-ANALOG CONVERTERS 2-1099

TYPICAL PERFORMANCE CHARACTERISTICS

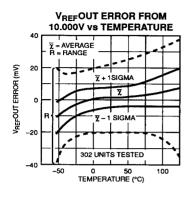


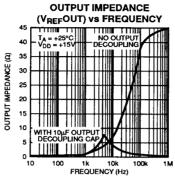
2-1100 DIGITAL-TO-ANALOG CONVERTERS

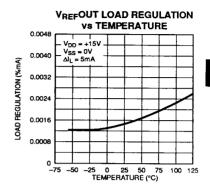
REV. C

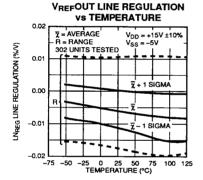
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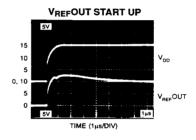
TYPICAL PERFORMANCE CHARACTERISTICS Continued











PARAMETER DEFINITIONS

TOTAL UNADJUSTED ERROR (TUE)

This specification includes the Full-Scale-Error, Relative Accuracy Zero-Code-Error and the internal reference voltage. The ideal Full-Scale output voltage is 10V minus 1 LSB which equals 9.961 volts. Each LSB equals $10V \times (1/256) = 0.039 \text{ volts}$.

DIGITAL CROSSTALK

Digital crosstalk is the signal coupled to the output of a DAC due to a changing digital input from adjacent DACs being updated. It is specified in nano-Volt-seconds(nVs).

Refer to the beginning of the Digital-to-Analog Converter section in the PMI databook for additional parameter definitions.

CIRCUIT DESCRIPTION

The DAC–8426 is a complete quad 8-bit D/A converter. It contains an internal bandgap reference, four voltage switched R-2R ladder DACs, four DAC latches, four output buffer amplifiers, and an address decoder. All four DACs share the internal ten volt reference and analog ground(AGND). Figure 1 provides an equivalent DAC plus buffer schematic.

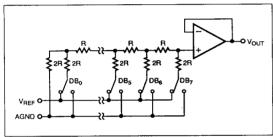


FIGURE 1: Simplified circuit configuration for one DAC. (Switches are shown for all "1s" on the digital inputs.)

The eleven digital inputs are compatible with both TTL and 5V(or higher) CMOS logic. Table 1 shows the DAC control logic truth table for \overline{WR} , A_1 , and A_0 operation. When \overline{WR} is active low the input latch of the selected DAC is transparent, and the DAC's output responds to the data present on the eight digital data inputs(DBx). The data (DBx) is latched into the addressed DAC's latch on the positive edge of the \overline{WR} control signal. The important timing requirements are shown in the Write Cycle Timing Diagram, Figure 2.

INTERNAL TEN VOLT REFERENCE

The internal 10V bandgap reference of the DAC-8426 is trimmed to the output voltage and temperature drift specifications. This internal reference is connected to the reference inputs of the four internal 8-bit D/A converters. The output terminal of the internal 10V reference is available on pin 4. The 10V output of the reference is produced with respect to the AGND pin. This reference output can be used to supply as much as 5mA of additional current to external devices. Care has been

TABLE 1: DAC Control Logic Truth Table

WR	GIC CONTR	ROL A ₀	DAC-8426 OPERATION
Н	×	Х	No Operation Device Not Selected
L	L	L	DAC A Transparent
<u> </u>	L	L	DAC A Latched
L	L	Н	DAC B Transparent
<u> </u>	L	Н	DAC B Latched
	Н	L	DAC C Transparent
<u></u>	Н	Ĺ	DAC C Latched
L	Н	Н	DAC D Transparent
<u>_</u>	Н	Н	DAC D Latched

L = Low State, H = High State, X = Don't Care

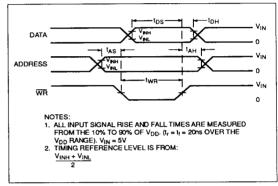


FIGURE 2: Write Cycle Timing Diagram

taken in the design of the internal DAC switching to minimize transients on the reference voltage terminal($V_{REF}OUT$). Other devices connected to this reference terminal should have well behaved input loading characteristics. D/A converters such as the PMI PM-7226A have been designed to minimize reference input transient currents and can be directly connected to the DAC-8426 10V reference. Devices exhibiting large current transients due to internal switching should be buffered with an opamp to maintain good overall system noise performance. A $10\mu F$ reference output bypass capacitor is required.

BUFFER AMPLIFIER SECTION

The four internal unity-gain voltage buffers provide low output impedance capable of sourcing 5mA or sinking 350 μ A. Typical output slew rates of $\pm 4V/\mu$ s are achieved with 10V full-scale output changes and $R_L=2k\Omega$. Figure 3 photographs show large-signal and settling time response. Capacitive loads to 3300pF maximum, and resistive loads to $2k\Omega$ minimum can be applied.

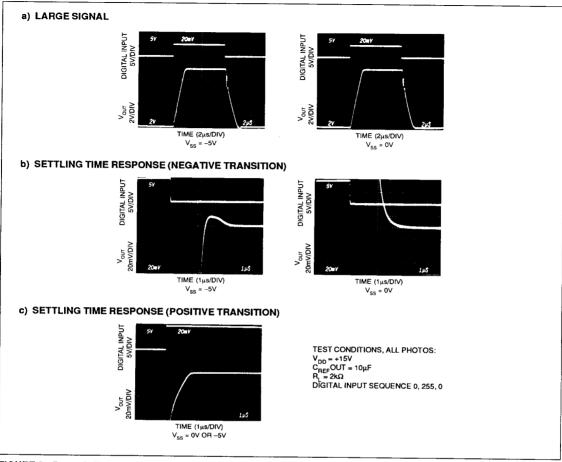


FIGURE 3: Dynamic Response

The outputs can withstand an indefinite short-circuit to AGND to typically 50mA. The output may also be shorted to any voltage between $\rm V_{DD}$ and $\rm V_{SS}$; however, care must be taken to not exceed the device maximum power dissipation.

The amplifier's emitter follower output stage consists of an intrinsic NPN bipolar transistor with a 400 μ A NMOS pull-down current-source load connected to V $_{SS}$. This circuit configuration shown in Figure 4 enables the output amplifier to develop output voltages very close to AGND. Only the negative supply of the

four output buffer amplifiers are connected to V_{SS} . Operating the DAC-8426 from dual supplies (V_{DD} = +15V and V_{SS} = -5V) improves negative going output settling time near zero volts.

When operating single supply (V_{DD} = +15V and V_{SS} = 0V) the output sink current decreases as the output approaches zero voltage. Within 200mV of AGND (single-supply operation) the internal sinking capability appears resistive at a value of approximately 1200 Ω . The buffer amplifier output current and voltage characteristics are plotted in Figure 5.

APPLICATIONS SETUP

UNIPOLAR OUTPUT OPERATION

The output voltage appearing at any output $V_{\rm OUT}$ is equal to the internal 10V reference multiplied by the decimal value of the latched digital input divided by 2^8 (=256). In equation form:

 $V_{OUT}(D) = D / 256 \times 10V$ where D = 0_{10} to 255_{10}

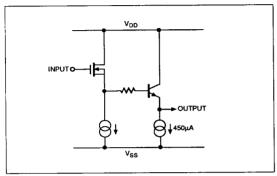


FIGURE 4: Amplifier Output Stage

Note that the maximum possible output is 1 LSB less than the internal 10V reference, that is, 255/256 x 10V = 9.961V. Table 2 lists output voltages for a given digital input. The total unadjusted error (TUE) specification of the product grade used determines the output tolerances of the values listed in Table 2. For example, a ± 2 LSB grade DAC-8426FP loaded with decimal 128 $_{10}$ (half-scale) would have a guaranteed output voltage occurring in the range of 5V ± 2 LSB, which is 5V $\pm (2$ x 10V/256)

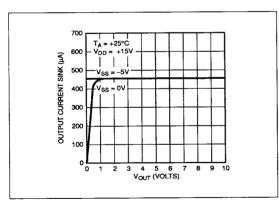


FIGURE 5: DAC Output Current Sink

= 5V ± 0.078 V. Therefore V_{OUT} is guaranteed to occur in the following range:

$$4.922V \le V_{OUT}(128_{10}) \le 5.078V$$

For the top grade DAC-8426EP ± 1 LSB total unadjusted error (TUE), the guaranteed range is $4.961V \le V_{OUT}(128_{10}) \le 5.039V$. These tolerances provide the worst case analysis including temperature changes.

One additional characteristic guaranteed is a DNL of ±1LSB on all grades. The DAC-8426 is therefore guaranteed to be monotonic. In the situation where a continuously positive 1 LSB digital increment is applied, the output voltage will always increase in value, never decrease. This is very important is servo applications and other closed-loop feedback systems. Finally, in the typical characteristic curves, long term output voltage drift (stability) is provided.

BIPOLAR OUTPUT OPERATION

An external op amp plus two resistors can easily convert any DAC output to bipolar output voltage swings. Figure 6 shows all four DACs output operating in bipolar mode. This is the general expression describing the bipolar output transfer equation:

$$V_{OUT}(D) = [(1+R_2/R_1) \times D/256 \times 10V] - R_2/R_1 \times 10V,$$

where $D = 0_{10}$ to 255_{10}

If $R_1 = R_2$, then V_{OUT} becomes:

$$V_{OUT}(D) = (D/128 - 1) \times 10V$$

Table 3 lists various output voltages with $R_1=R_2$ versus digital input code. This coding is considered offset binary. Note that the LSB step size is now 20V/256 = 0.078V, twice as large as the unipolar output case previously discussed. In order to minimize gain and offset errors, choose R_1 and R_2 to match and track within 0.1% over the selected operating temperature range of interest

TABLE 2: Unipolar Output Voltage as a Function of Digital Input Code.

DIGITAL INPUT CODE	ANALOG OUTPU VOLTAGE (=	
255	9.961V	Full-Scale (FS)
254	9.922V	FS-1 LSB
129	5.039V	
128	5.000V	Half-Scale
127	4.961V	
1	0.039V	1 LSB
0	0.000V	Zero-Scale

OFFSETTING AGND

Since the DAC ladder and bandgap reference are terminated at AGND, it is possible to offset AGND positive with respect to DGND. The 10V output span remains if a positive offset is applied to AGND. The offset voltage source connected to AGND must be capable of sinking 14mA. AGND cannot be taken

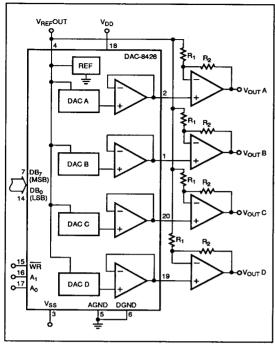


FIGURE 6: Bipolar Operation

negative with respect to DGND; this would forward bias an internal diode. Allowance must be made at $V_{\rm DD}$ to maintain 3.5V of headroom above $V_{\rm REF}$ OUT. This connection setup is useful in single supply applications where virtual ground needs to be slightly positive with respect to ground. In this application connect $V_{\rm SS}$ to DGND to take advantage of the extra buffer output current sinking capability when the DAC output is programmed to all zeros code, see Figure 7.

CONNECTION AND LAYOUT GUIDELINES

Layout and design techniques used in the interface between digital and analog circuitry require special attention to detail. The following considerations should be evaluated prior to PCB layout.

1. Return signal paths through the ground system should be carefully considered. High-speed digital logic current pulses traveling on return ground traces generate glitches that can be radiated to the analog circuits if the ground path layout produces loop antennas. Ground planes can minimize this situation. Separate digital and analog grounding areas to minimize crosstalk. Ideally a single common-point ground should be on the same PCB board as the DAC-8426. The analog ground returns should take advantage of the appropriate placement of power supply bypass capacitors.

TABLE 3: Bipolar Output Voltage as a Function of Digital Input Code

DIGITAL INPUT CODE	T ANALOG OUTPUT VOLTAGE (= D/256 x 10V)		
255	9.922V	Full-Scale (FS)	
254	9.844V	FS-1 LSB `	
129	0.078V		
128	0.000V	Zero-Scale	
127	-0.078V		
1	-9.922V		
0	-10.000V	Neg Full-Scale	

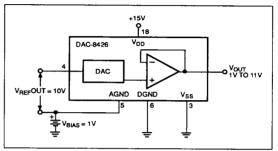


FIGURE 7: AGND Biasing Scheme Providing Offset Output Range

- 2. For optimum performance, bypass V_{DD} and V_{SS} (if using negative supply voltage) with 0.1μF ceramic disk capacitors to shunt high-frequency spikes. Also use in parallel 6.8μ to 10μF capacitors to provide a charge reservoir for lower frequency load change requirements. The reference output (V_{REF}OUT) should be bypassed with a 10μF tantulum capacitor to optimize reference output stability during data input changes. This helps to minimize digital crosstalk.
- 3. Power Supply Sequencing No special requirements exist with the DAC-8426. However, users should be aware that often the 5V logic supply may be powered up momentarily prior to the +15V analog supply. In this situation, the DAC-8426 ESD input protection diodes will forward bias if the applied input logic is at logic "1". No damage will result to the input since the DAC-8426 is designed to withstand momentary currents of up to 130mA. This situation will likely exist for any DAC or ADC operating from a separate analog supply.
- 4. ESD input protection Attention has been given in the design of the DAC-8426 to ESD sensitivity. Using the human body model test technique (MIL-STD 3015.4) the DAC-8426 generally will withstand 1500V ESD transients on all pins. Handling and testing prior to PCB insertion generally exposes ICs to the toughest environment they will experience. Once the IC is soldered in the PCB, it is still important to consider any traces that connect to PCB edge connectors. These traces should be protected with appropriate devices

especially if the boards will experience field replacement or adjustment. Handling the exposed edge connectors by field maintaince people in a low humidity environment can produce 20kV ESD transients which will be detrimental to almost any integrated IC connected to the edge connector.

MICROPROCESSOR INTERFACING

The DAC-8426 easily interfaces to most 8- and 16-bit wide databus systems. Serial and 4-bit busses can also be accommodated with additional latches and control circuitry. Interfacing can be accomplished with data bus transfers running with 50ns write pulse widths.

Examples of various microprocessor interface circuits are provided in Figures 8 through 12. These figures have omitted circuitry not essential to the bus interface. The design process should include review of the DAC-8426 timing diagram with the μP system timing diagram.

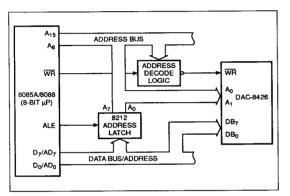


FIGURE 8: DAC-8426 to 8085A Interface (Simplified circuit, only lines of interest are shown.)

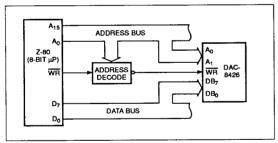


FIGURE 9: DAC-8426 to Z-80 Interface (Simplified circuit, only lines of interest are shown.)

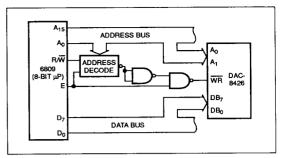


FIGURE 10: DAC-8426 to 6809 Interface (Simplified circuit, only lines of interest are shown.)

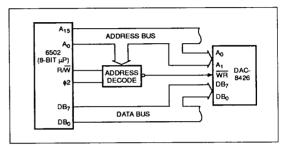


FIGURE 11: DAC-8426 to 6502 Interface (Simplified circuit, only lines of interest are shown.)

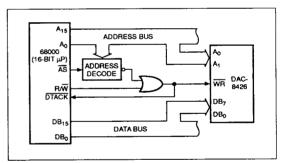


FIGURE 12: DAC-8426 to 68000 Interface (Simplified circuit, only lines of interest are shown.)