

CMOS, 12 BIT MONOLITHIC MULTIPLYING DAC

FEATURES

- Improved Version of the AD7541A
- Low Output Capacitance ($< 75 \text{ pf.}$)
- Maximum Gain Error $< 2 \text{ LSB}$ (all grades)
- 12 Bit Linearity Over Temperature
- Settling Time = 500 nsecs.
- +5V to +15V operation

APPLICATIONS

- Gain Control Circuits
- Programmable Gain Amplifiers
- Programmable Filters
- Function Generators
- Digital/Synchro Converters
- Digitally Controlled Attenuation

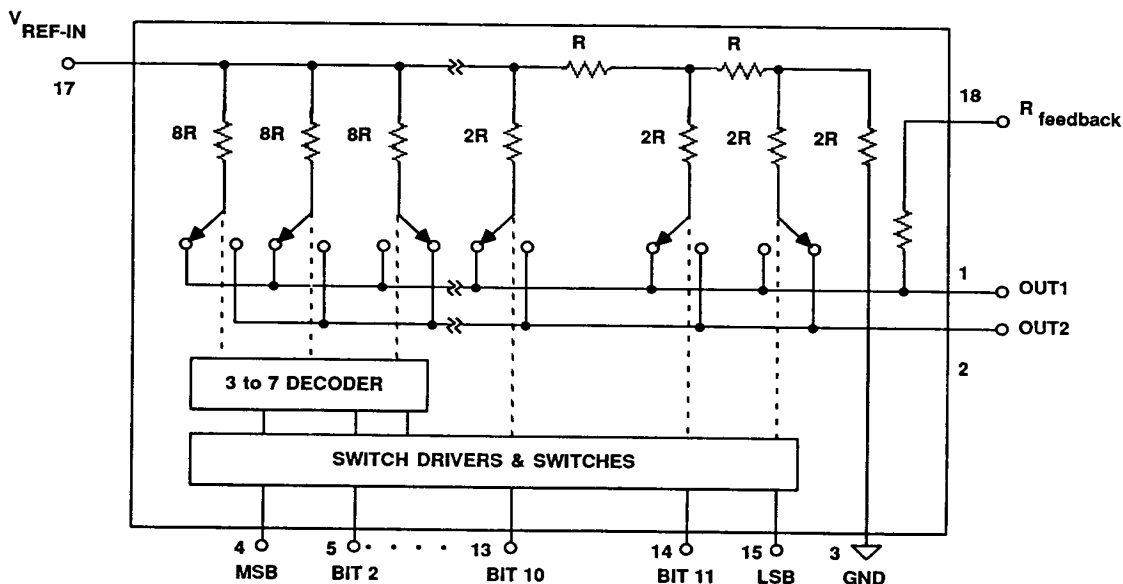
GENERAL DESCRIPTION

The HDAC7541Z is a monolithic, low cost 12 bit digital to analog converter (DAC). It is compatible with the industry standard 7541A but with significant performance improvements in speed and gain accuracy. The HDAC7541Z is fabricated in a 3 micron, polysilicon gate

CMOS process. The excellent linearity and gain accuracy are achieved through the use of laser-trimmed thin film resistors. Latch-up immunity is insured by the use of an epi process base. This eliminates the need for external Schottky clamping diodes.

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BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATINGS (Beyond which damage may occur)¹ 25°C**Supply Voltages**

V_{DD} (pin 16) to GND.....+17V
 V_{REF} (pin 17) to GND.....±25V

Input Voltages

V_{feedback} (pin 18) to GND.....±25V
 Digital Input Voltage to GND (pins 4-15).....-0.3V, V_{DD}

Outputs

V_{pin1}, V_{pin2} to GND.....-0.3V, V_{DD}

Temperature

Operating Temperature, ambient.....-55 to +125°C
 junction.....+150°C
 Lead Temperature, (soldering 10 seconds).....+300°C
 Storage Temperature.....-65 to +150°C
 Power Dissipation (Any Package) to +75°C.....450mW
 Derates above +75°C.....6mW/°C

Notes: Operation at any Absolute Maximum Rating is not implied. See Electrical Specifications for proper nominal applied conditions in typical applications. Excessive exposure to absolute maximum ratings may effect device reliability.

CAUTION - ESD SENSITIVE DEVICE: The logic and analog ports of this device have special circuits to protect it against ESD damage. Although this protection should prevent permanent damage to the inputs, care should be taken in handling.

ELECTRICAL SPECIFICATIONS

TEST CONDITIONS: Unless Otherwise Noted, V_{DD} = 15V, V_{REF} = +10V, OUT1 = 0V, AGND = DGND,
 T_A = 0 to 70° C for Commercial Grade Units,
 T_A = -25 to 85° C for Industrial Grade Units,
 T_A = -55 to 125° C for Military Grade Units
 (Refer to Ordering Information for Grade Descriptions)

PARAMETER	TEST CONDITIONS	TEST LEVEL	HDAC7541ZA			HDAC7541ZB			UNITS
			MIN	NOM	MAX	MIN	NOM	MAX	
DC ELECTRICAL CHARACTERISTICS									
Accuracy									
Resolution		I	-	12	-	-	12	-	bits
Relative Accuracy	Tmin - Tmax	I	-1/2	±1/4	+1/2	-1		+1	LSB
Differential Nonlinearity	Tmin - Tmax	I	-1/2	±1/4	+1/2	-1		+1	LSB
Gain Error	Using Internal R _{feedback}								
	25°C	I	-	-	.75	-	-	1.75	LSB
	Tmin - Tmax	I	-	-	2.0	-	-	3	LSB
Gain Temperature Coefficient	Tmin - Tmax	II	-	0.3	3	-	0.3	3	ppm/°C
Output Leakage									
Pin 1	25°C	I	- 5		+5	- 5		+5	nA
	0-70°C/-25 to +85°C	I	-10		+10	-10		+10	
	-55 to +125°C	I	-200		+200	-200		+200	
	All digital inputs at 0V								

ELECTRICAL SPECIFICATIONS (CONTINUED)

TEST CONDITIONS: Unless Otherwise Noted, VDD = 15V, VREF = +10V, OUT1 = 0V, AGND = DGND,
T_A = 0 to 70° C for Commercial Grade Units,
T_A = -25 to 85° C for Industrial Grade Units,
T_A = -55 to 125° C for Military Grade Units
(Refer to Ordering Information for Grade Descriptions)

HDAC7541Z

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PARAMETER	TEST CONDITIONS	TEST LEVEL	HDAC7541ZA			HDAC7541ZB			UNITS
			MIN	NOM	MAX	MIN	NOM	MAX	
DC ELECTRICAL CHARACTERISTICS									
Output Leakage									
Pin 2	25°C 0-70°C/-25 to +85°C -55 to +125°C All digital inputs at V _{DD}	I I I	-5 -10 -200		+5 +10 +200	-5 -10 -200		+5 +10 +200	nA
Reference Input Resistance	Pin 17 to GND +25°C Temp. Coefficient	I II	7	12.5 -180	18	7	12.5 -180	18	KΩ ppm/°C
Digital Inputs	Tmin - Tmax								
V _{IH} (High Input Voltage)		I	2.0			2.0			Volts
V _{IL} (Low Input Voltage)		I	0.8			0.8			Volts
I _{IN} (Input Current)		I	1			1			μA
C _{IN} (Input Capacitance)	V _{IN} = 0 Volts	II	8			8			pF
Power Supply									
V _{DD} Range		I	+5	+15	+16	+5	+15	+16	Volts
I _{DD}	25°C Tmin-Tmax / Digital Inputs at V _{IL} or GND	I I	1 1			1 1			mA mA
	25°C Tmin-Tmax / Digital Inputs at V _{DD} or V _{IH}	I I	3 4			3 4			mA mA
PSRR	ΔV _{DD} = ±5%	I	-	±.001	±.005	-	±.001	±.005	(Δgain%)/ (ΔV _{DD} %)

AC ELECTRICAL CHARACTERISTICS

Propagation Delay	From Digital Input to 90% of Output Final Value; Note 3	II	-	50	100	-	50	100	nsecs
Digital to Analog Glitch Impulse	V _{REF} = 0V; Note 2	II	-	200	400	-	200	400	nV-sec

SPT

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ELECTRICAL SPECIFICATIONS (CONTINUED)

TEST CONDITIONS: Unless Otherwise Noted, VDD = 15V, VREF = +10V, OUT1 = 0V, AGND = DGND,
TA = 0 to 70° C for Commercial Grade Units,
TA = -25 to 85° C for Industrial Grade Units,
TA = -55 to 125° C for Military Grade Units
(Refer to Ordering Information for Grade Descriptions)

PARAMETER	TEST CONDITIONS	TEST LEVEL	HDAC7541ZA			HDAC7541ZB			UNITS
			MIN	NOM	MAX	MIN	NOM	MAX	

AC ELECTRICAL CHARACTERISTICS

Multiplying Feedthrough Error	VREF to VOUT VREF = ±10 Volts 10KHz Sinewave	II	-	0.3	0.5	-	0.3	0.5	mV(p-p)
Output Current Settling Time	To 0.01% of full scale; Notes 2 & 3	II	-	0.5	1.0	-	0.5	1.0	μsec
Output Capacitance	Tmin-Tmax								
COUT1	Pin1; Digital Inputs = VIH	II		48	75		48	75	pF
COUT2	Pin2; Digital Inputs = VIH	II		15	25		15	25	pF
COUT1	Pin1; Digital Inputs = VIL	II		19	30		19	30	pF
COUT2	Pin2; Digital Inputs = VIL	II		38	65		38	65	pF

Note 2: Digital inputs change from 0V to VDD or VDD to 0V.
Note 3: OUT1 load: 100Ω + 13pf.
Voltage outputs derived using HOS-50 amplifier.

ELECTRICAL CHARACTERISTICS TESTING

TEST LEVEL

TEST PROCEDURE

All electrical characteristics that follow are subject to the following conditions:

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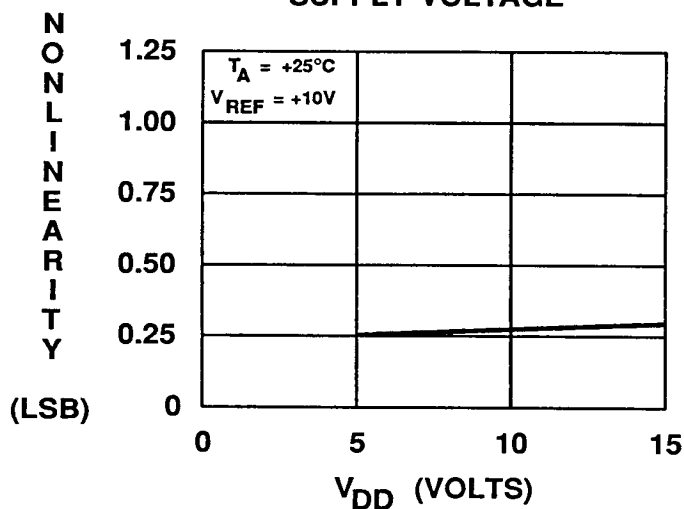
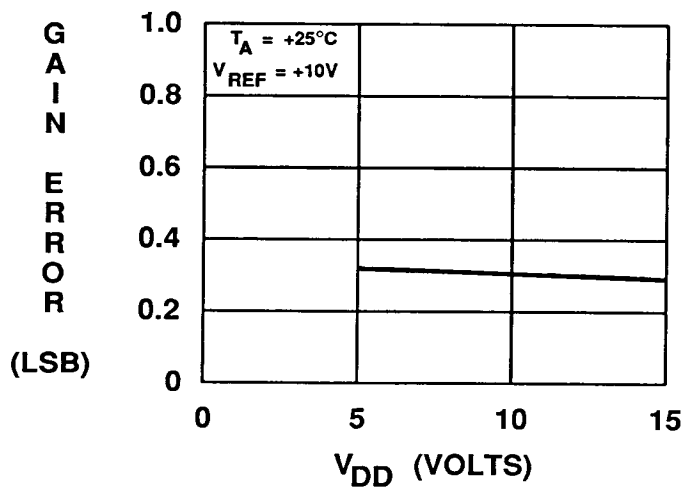
Production tested.

All parameters having Min./Max. specifications are guaranteed. The Test Level column indicates the specific device testing actually performed during production and Quality Assurance inspection. Any blank sections in the data columns indicates that the specification is not tested at the specified condition.

II

Parameter is guaranteed by design and characterization data.

Unless otherwise noted, all tests are pulsed tests, therefore
Tj = Tc = Ta.

NONLINEARITY vs.
SUPPLY VOLTAGEGAIN ERROR vs.
SUPPLY VOLTAGE

TERMINOLOGY

RELATIVE ACCURACY

Relative accuracy or endpoint nonlinearity is a measure of the maximum deviation from a straight line passing through the endpoints of the DAC transfer function. It is measured after adjusting for zero and full scale and is expressed in % of full scale range or (sub)multiples of 1LSB.

DIFFERENTIAL NONLINEARITY

Differential nonlinearity is the difference between the measured change and the ideal 1 LSB change between any two adjacent codes. A specified differential nonlinearity of 1LSB (max) over the operating temperature range ensures monotonicity.

GAIN ERROR

Gain error or full-scale error is a measure of the output error between an ideal DAC and the actual device output. For the HDAC7541Z ideal full-scale output is $-(4095)/(4096) \cdot (V_{REF})$. Gain error is adjustable to zero using external trims as shown in Figures 4 and 5.

OUTPUT LEAKAGE CURRENT

Current which appears at OUT1 with the DAC loaded to all 0's or at OUT2 with the DAC loaded to all 1's.

MULTIPLYING FEEDTHROUGH ERROR

AC error due to capacitive feedthrough from the V_{REF} terminal to OUT1 with the DAC loaded to all 0's.

OUTPUT CURRENT SETTLING TIME

Time required for the output of the DAC to settle to within 1/2LSB for a given digital input stimulus, i.e., 0 to Full Scale.

PROPAGATION DELAY

This is a measure of the internal delay of the circuit and is

measured from the time a digital input changes to the point at which the analog output at OUT1 reaches 90% of its final value.

DIGITAL TO ANALOG GLITCH IMPULSE

This is a measure of the amount of charge injected from the digital inputs to the analog outputs when the inputs change state. It is usually specified as the area of the glitch in nV-secs and is measured with $V_{REF} = GND$.

CIRCUIT DESCRIPTION

The HDAC7541Z operation is best understood from the simplified circuit description in Figure 1. The input V_{REF} is applied to an R-2R ladder network. The R-2R network divides the V_{REF} input by 2 at each stage to produce currents in the 2R legs which decrease by a factor of 2 moving toward the LSB end of the ladder.

The switches on each 2R leg allow this current to be routed to analog ground or through the feedback resistor of the external op-amp on OUT1. This op-amp resistor converts the current to a voltage again. The sum of the selected leg currents forced through $R_{feedback}$ determines the output voltage by the equation in Figure 1.

The op-amp on OUT1 creates a virtual ground point on OUT1 such that the voltage on the 2R legs is ground no matter which positions the current steering switches are in. This makes the input resistance seen by V_{REF} a constant R Ohms.

The HDAC7541Z uses a modification of this R-2R ladder which has the largest 3 bits' current provided by equally weighted resistors rather than binary scaled resistors. This "segmentation" technique improves the linearity and gain accuracy of the HDAC7541Z and lowers the glitch energy during code transitions. This internal structure, however, does not change the way the output code is selected by the user. Therefore, the simplified schematic in Figure 1 is suitable for understanding the operation of the HDAC7541Z.

EQUIVALENT CIRCUIT ANALYSIS

The equivalent output circuit of the HDAC7541Z is the key to understanding offset, linearity and settling time. Figures 2 and 3 illustrate these effects.

In Figure 2, the equivalent unipolar operation is illustrated with an external op-amp and all switches LOW to route all current to OUT2. The current from OUT2 is composed of (4095/4096)-th's of the input current at pin 17 plus parasitic leakage currents of the switches. These leakage currents are due to both junction and surface leakage on the MOS switches. 1/4096-th of the input current passes to the ground through the ladder terminal 2R resistor. OUT1 DC current is due only to switch leakage.

Figure 3 shows the same equivalent circuit when all switches are HIGH thereby routing all current to OUT1. The conditions are symmetrical in this case to Figure 2.

The main effect of switch leakages in either case is an offset voltage from the DAC when used in voltage output mode as shown in Figures 2 and 3.

The output resistance seen at the input terminals of the op-amp varies with the code chosen. Between Figures 2 and 3, resistance at each op-amp input can change from 10K Ohms to an open for extremes in code. This causes the gain of the offsets (due to either leakage currents of the DAC or op-amp offset) to be code dependent. For example, the gain of offsets of the op-amp under these extreme cases is given below:

$$\text{Offset gain} = 1 + R_{\text{feedback}}/RDAC$$

With all code bits LOW:
RDAC >> R_{feedback} ; offset gain = 1

With all code bits HIGH:
RDAC = 10K Ohms; offset gain = 2

Thus, the offset is not amplified by a constant gain over the range of code input. This variation in offset gain is seen as a non-linearity in the voltage output over the full scale output. The magnitude of non-linearity is the difference in the gains at code extremes times the offset

voltage. In this DAC, this non-linearity is equal to the offset itself. Thus, the total offset voltage of the op-amp plus leakage induced offset of the DAC and op-amp must be kept to less than 1 LSB to prevent degradation to the DAC linearity performance.

The dynamic output impedance of OUT1 and OUT2 is composed of the DAC switch capacitances to ground. OUT2 has the capacitance of the OFF switches while OUT1 has switch capacitance for ON switches.

The capacitance on OUT1 creates a feedback pole in the voltage output operation mode (Figures 2 and 3). Instability of the output amplifier can occur due to the presence of this pole. This pole's instability effect is typically compensated by the use of a feedback capacitor - C1 (Figures 4 and 5). Although all R-2R DAC's have the need for this type of compensation, the HDAC7541Z maintains faster settling times when used in the voltage output mode. This is due to the lower output capacitance of the HDAC7541Z.

The choice of compensation capacitor is bounded by three limits:

- C1 along with R_{feedback} determines the settling time of the output voltage from the op-amp; therefore C1 should be as small as possible for minimum settling time.
- The pole defined by C1 and R_{feedback} should be smaller than secondary poles in the op-amp - as a rule of thumb, about one half of the op-amp's gain-bandwidth.
- Settling time is proportional to $\sqrt{C_{\text{OUT1}} + C1}$.

For an OP-27 used as an output op-amp with 8 MHz gain-bandwidth, the choice of C1 would be:

$$(2 \cdot \pi \cdot C1 \cdot R_{\text{feedback}})^{-1} = 4 \text{ MHz or } C1 = 4 \text{ pf.}$$

Fast settling time with small amounts of ringing are obtained when the small values of C1 (given by the criteria above) are as close as possible to the DAC output capacitance. The HDAC7541Z's low output capacitance comes much closer to fulfilling this goal than most other 7541 compatible DAC's. Thus, faster, more well controlled settling is seen with the HDAC7541Z.

ANALOG/DIGITAL DIVISION

The transfer function for the HDAC7541Z connected in the multiplying mode as shown in Figure 1 is:

$$V_O = -V_{IN} \cdot \left(\frac{A_1}{2^1} + \frac{A_2}{2^2} + \frac{A_3}{2^3} + \dots + \frac{A_{12}}{2^{12}} \right)$$

where A_X assume a value of 1 for a "HIGH" bit and 0 for a "LOW" bit.

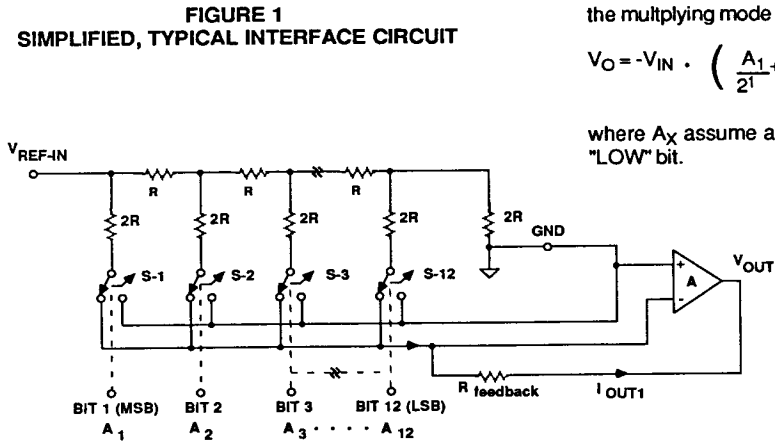


FIGURE 2
HDAC7541Z DAC EQUIVALENT CIRCUIT
ALL DIGITAL INPUTS LOW

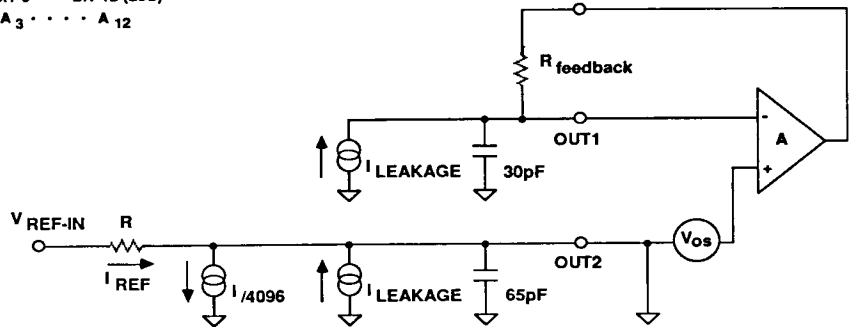
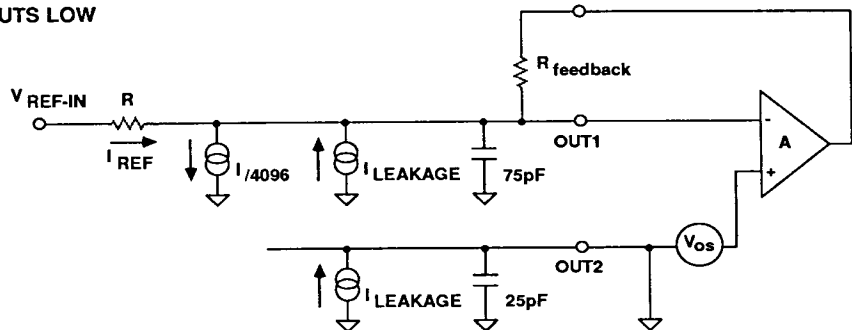


FIGURE 3
HDAC7541Z DAC EQUIVALENT CIRCUIT
ALL DIGITAL INPUTS HIGH



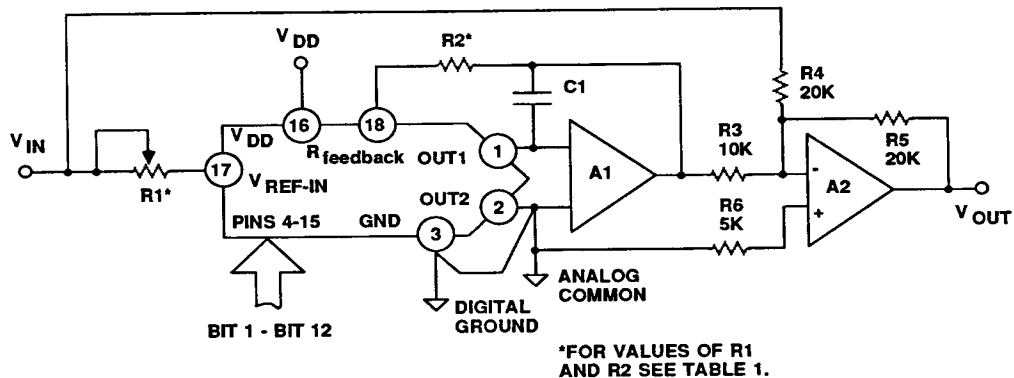


FIGURE 5: BIPOLAR OPERATION (4-QUADRANT MULTIPLICATION)

	TRIM RESISTOR	
	"A" grades	"B" grades
R1	20Ω	100Ω
R2	6.8Ω	33Ω

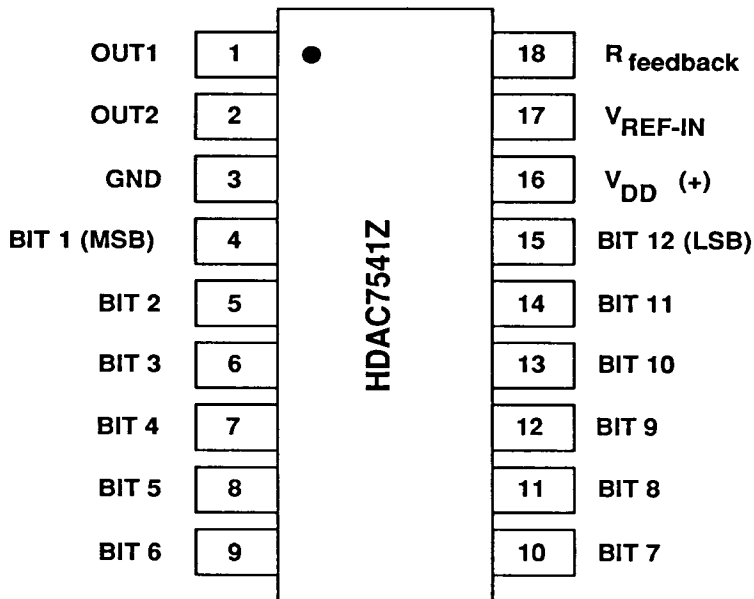
TABLE I: RECOMMENDED TRIM RESISTOR VALUES VS. GRADES

BINARY NUMBER IN DAC			ANALOG OUTPUT, V_{OUT}
MSB		LSB	
1111	1111	1111	$-V_{IN} \left(\frac{4095}{4096} \right)$
1000	0000	0000	$-V_{IN} \left(\frac{2048}{4096} \right) = -1/2 V_{IN}$
0000	0000	0001	$-V_{IN} \left(\frac{1}{4096} \right)$
0000	0000	0000	0 Volts

TABLE II: UNIPOLAR BINARY CODE TABLE FOR CIRCUIT OF FIGURE 4

BINARY NUMBER IN DAC			ANALOG OUTPUT, V_{OUT}
MSB		LSB	
1111	1111	1111	$+V_{IN} \left(\frac{2047}{2048} \right)$
1000	0000	0001	$+V_{IN} \left(\frac{1}{2048} \right)$
1000	0000	0000	0V
0111	1111	1111	$-V_{IN} \left(\frac{1}{2048} \right)$
0000	0000	0000	$-V_{IN} \left(\frac{2048}{2048} \right)$

TABLE III: BIPOLAR CODE TABLE FOR CIRCUIT OF FIGURE 5



PIN ASSIGNMENT HDAC7541Z

PIN	NAME	FUNCTION
1	OUT1	CURRENT OUTPUT 1
2	OUT2	CURRENT OUTPUT 2
3	GND	GROUND
4	BIT 1	DIGITAL INPUT (BIT 1) (MOST SIGNIFICANT BIT)
5	BIT 2	DIGITAL INPUT (BIT 2)
6	BIT 3	DIGITAL INPUT (BIT 3)
7	BIT 4	DIGITAL INPUT (BIT 4)
8	BIT 5	DIGITAL INPUT (BIT 5)
9	BIT 6	DIGITAL INPUT (BIT 6)
10	BIT 7	DIGITAL INPUT (BIT 7)
11	BIT 8	DIGITAL INPUT (BIT 8)
12	BIT 9	DIGITAL INPUT (BIT 9)
13	BIT 10	DIGITAL INPUT (BIT 10)
14	BIT 11	DIGITAL INPUT (BIT 11)
15	BIT 12	DIGITAL INPUT (BIT 12) (LEAST SIGNIFICANT BIT)
16	V _{DD}	POSITIVE POWER SUPPLY
17	V _{REF-IN}	REFERENCE INPUT VOLTAGE
18	R _{feedback}	INTERNAL FEEDBACK RESISTOR

PIN FUNCTIONS HDAC7541Z

****For Ordering Information See Section 1.**