

**FAST SCR / DIODE and SCR / SCR****INT-A-PAK™ Power Modules****Features**

- Fast turn-off thyristor
- Fast recovery diode
- High surge capability
- Electrically isolated baseplate
- 3000 V<sub>RMS</sub> isolating voltage
- Industrial standard package

150A

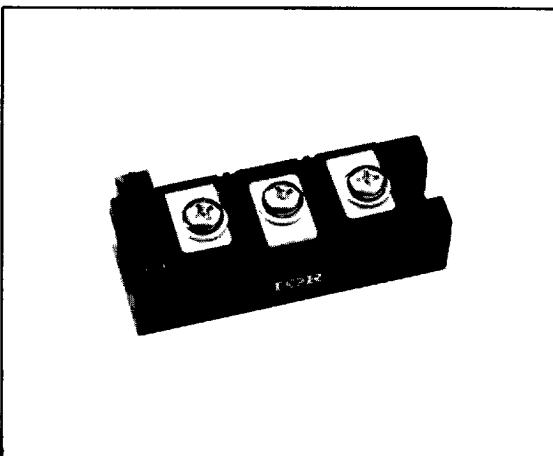
INTERNATIONAL RECTIFIER 65E ▶

**Description**

These series of INT-A-pak modules are intended for applications such as self-commutated inverters, DC choppers, electronic welders, induction heating and others where fast switching characteristics are required.

**Major Ratings and Characteristics**

Parameters	Value	Units
I <sub>T(AV)</sub>	150	A
@ T <sub>C</sub>	90	°C
I <sub>T(RMS)</sub>	333	A
I <sub>TSM</sub> @ 50Hz	4400	A
@ 60Hz	4600	A
I <sup>2</sup> t @ 50Hz	96.8	kA <sup>2</sup> s
@ 60Hz	88.4	kA <sup>2</sup> s
I <sup>2</sup> /t	968	kA <sup>2</sup> /s
V <sub>TM</sub>	1.46	V
V <sub>RRM</sub> /V <sub>DRM</sub>	200 to 800	V
t <sub>q</sub> range	12 to 18	μs
t <sub>rr</sub> (diode)	2 max	μs
T <sub>J</sub>	-40 to 125	°C
V <sub>INS</sub>	3000	V



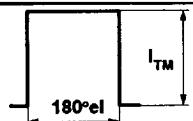
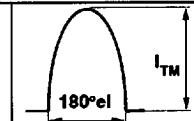
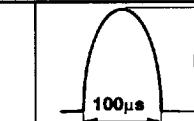
## ELECTRICAL SPECIFICATIONS

## Voltage Ratings

Type number (*)	Voltage code	$V_{RRM}$ , maximum repetitive peak reverse voltage V	$V_{DRM}$ , maximum repetitive peak off-state voltage V	$I_{RRM}$ $I_{DRM}$ max @125°C mA
IRKT/H/L/U/V/K/NF152	02	200	200	30
IRKT/H/L/U/V/K/NF152	04	400	400	30
IRKT/H/L/U/V/K/NF152	06	600	600	30
IRKT/H/L/U/V/K/NF152	08	800	800	30

(\*) Refer to Ordering Information Table to complete Part number

## Current Carrying Capacity

Frequency f				ITM	ITM	ITM	Units
50Hz	290	480	470	720	2600	3640	A
400Hz	365	600	550	900	1580	2270	A
2500Hz	270	440	450	720	600	900	A
5000Hz	220	370	380	580	380	580	A
10000Hz	180	300	310	445	-	-	A
Recovery voltage Vr	50	50	50	50	50	50	V
Voltage before turn-on Vd	80% $V_{DRM}$	80% $V_{DRM}$	80% $V_{DRM}$	80% $V_{DRM}$			V
Rise of on-state current di/dt	50	50	-	-	-	-	A/μs
Case temperature	90	60	90	60	90	60	°C
Equivalent values for RC circuit	47Ω/0.22 μF		47Ω/0.22 μF		47Ω/0.22 μF		

## On-state Conduction

Parameters	Values	Units	Conditions		
$I_{T(AV)}$ Max. average on-state current	150	A	180° sinusoidal conduction	Max. case temperature $T_c = 90^\circ\text{C}$	
$I_{T(RMS)}$ Maximum RMS current	333	A	$T_c = 90^\circ\text{C}$ , as AC switch		
$I_{TSM}$ Maximum peak one half cycle non repetitive surge current	4400	A	10ms	No voltage reapplied	Sinusoidal half Wave Initial $T_j = 125^\circ\text{C}$
	4600	A	8.3ms		
	3700	A	10ms	100% $V_{RRM}$ reapplied	Sinusoidal half Wave Initial $T_j = 125^\circ\text{C}$
	3870	A	8.3ms		
$I^2t$ Maximum $I^2t$ for fusing	96.8	kA <sup>2</sup> s	10ms	No voltage reapplied	Initial $T_j = 125^\circ\text{C}$
	88.4	kA <sup>2</sup> s	8.3ms		
	68.4	kA <sup>2</sup> s	10ms	100% $V_{RRM}$ reapplied	Initial $T_j = 125^\circ\text{C}$
	62.5	kA <sup>2</sup> s	8.3ms		
$I^2/t$ Maximum $I^2/t$ for fusing	968	kA <sup>2</sup> /s	t=0 to 10ms, no voltage reapplied		Initial $T_j = 125^\circ\text{C}$

## On-state Conduction

## INTERNATIONAL RECTIFIER

## 65E D

Parameters	Values	Units	Conditions
$V_{TM}$ Max. peak on-state voltage	1.46	V	$I_T = 600A$ (peak) half sine wave, $T_J = T_{Jmax}$ , $t_p = 10ms$
$V_{T(TO)1}$ Low level value of threshold voltage	0.95	V	$T_J = 125^\circ C$ ( $16.7\% \times \pi \times I_{(AV)} < I < \pi \times I_{(AV)}$ )
$V_{T(TO)2}$ High level value of threshold voltage	1.05	V	$T_J = 125^\circ C$ ( $\pi \times I_{(AV)} < I < 20 \times \pi \times I_{(AV)}$ )
$r_{t1}$ Low level value of on-state slope resistance	0.85	mΩ	$T_J = 125^\circ C$ ( $16.7\% \times \pi \times I_{(AV)} < I < \pi \times I_{(AV)}$ )
$r_{t2}$ High level value of on-state slope resistance	0.70	mΩ	$T_J = 125^\circ C$ ( $\pi \times I_{(AV)} < I < 20 \times \pi \times I_{(AV)}$ )
$I_H$ Maximum holding current	600	mA	$T_J = 25^\circ C$ , $I_T > 30A$
$I_L$ Latching current	1000	mA	$T_J = 25^\circ C$ , $V_A = 12V$ , $R_a = 6\Omega$ , $I_g = 1A$

## Triggering

Parameters	Values	Units	Conditions
$P_{GM}$ Maximum peak gate power	60	W	$f = 50 Hz$ , $d\% = 50$
$P_{G(AV)}$ Maximum average gate power	10	W	$T_J = 125^\circ C$ , $f = 50 Hz$ , $d\% = 50$
$I_{GM}$ Maximum peak gate current	10	A	$T_J = 125^\circ C$ , $t_p \leq 5ms$
$-V_{GM}$ Maximum peak negative gate voltage	5	V	$T_J = 125^\circ C$ , $t_p \leq 5ms$
$V_{GT}$ Maximum gate voltage required to fire all devices	3	V	$T_J = 25^\circ C$ , $V_A = 12V$ , $R_a = 6\Omega$
$I_{GT}$ Maximum gate current required to fire all devices	200	mA	$T_J = 25^\circ C$ , $V_A = 12V$ , $R_a = 6\Omega$
$V_{GD}$ Maximum gate voltage	0.25	V	$T_J = 125^\circ C$ , rated $V_{DRM}$ applied
$I_{GD}$ Maximum gate current that will not trigger any device	20	mA	$T_J = 125^\circ C$ , rated $V_{DRM}$ applied

## Blocking

$dv/dt$ Maximum critical rate of rise of off-state voltage	400	V/μs	$T_J = 125^\circ C$ linear to 80% $V_{DRM}$ (*)
$I_{RRM}/I_{DRM}$ Max. peak reverse and off-state leakage current	30	mA	$T_J = 125^\circ C$ rated $V_{DRM}$ , $V_{RRM}$ applied
$V_{INS}$ RMS isolation voltage	3000	V	50 Hz, circuit to base, $T_J = 25^\circ C$ , 1s

(\*) Contact factory for other selections

## Switching

$t_q$ Maximum turn-off time	M	L	P	μs	$I_T = 350A$ , $T_J = 125^\circ C$ - $di/dt = 25 A/\mu s$ , $V_R = 50V$ - $dv/dt = 50 V/\mu s$ linear to 80% $V_{DRM}$
	12	15	18		
$t_{rr}$ Maximum recovery time	2			μs	$I_T = 350A$ , $-di/dt = 25 A/\mu s$ , $V_R = 50V$ , $T_J = 25^\circ C$
$di/dt$ Max. non-repetitive rate of rise	800		A/μs		Gate drive 20V, 20Ω, $t_r \leq 1\mu s$ , $V_D = 80\% V_{DRM}$ $T_J = 125^\circ C$

## Thermal and Mechanical Specifications

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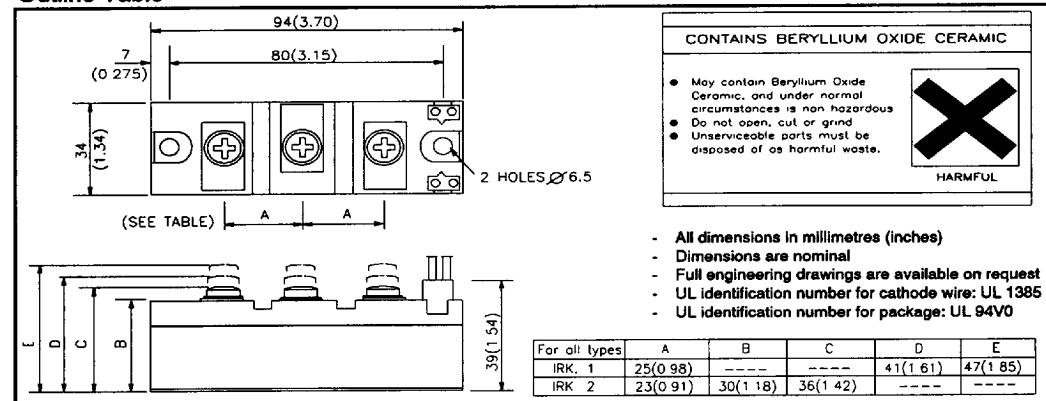
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$T_J$	Junction temperature range	-40 to 125	°C	
$T_{\text{stg}}$	Storage temperature range	-40 to 150	°C	
$R_{\text{thJC}}$	Internal thermal resistance, junction to case	0.170	K/W	DC operation per junction
$R_{\text{thCS}}$	Thermal resistance case to sink	0.035	K/W	Mounting surface flat and greased - Per module
$T$	Mounting torque, $\pm 10\%$	4 to 6	Nm	A mounting compound is recommended. The torque should be rechecked after a period of about 3 hours to allow for the spread of the compound. Use of cable lugs is not recommended, busbars should be used and restrained during tightening. Threads must be lubricated with a compound.
	INT-A-pak to heatsink	35 to 53	lb * in	
	Busbar to INT-A-pak	4 to 6	Nm	
		35 to 53	lb * in	
wt	Approximate weight	500/17.8	g/oz	
	Case style	INT-A-pak		

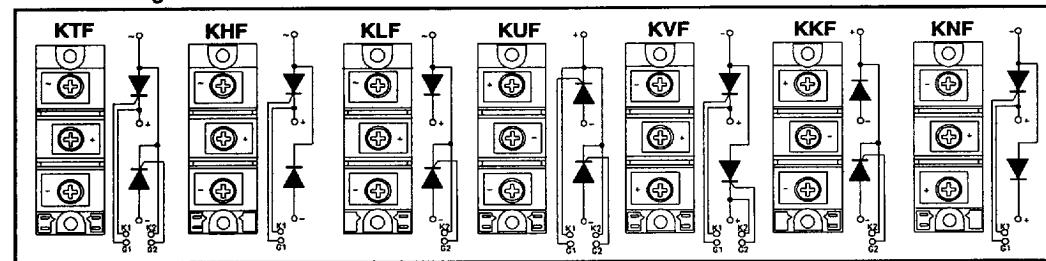
 $\Delta R$  Conduction (per Junction)(The following table shows the increment of thermal resistance  $R_{\text{thJC}}$  when devices operate at different conduction angles than DC)

Conduction angle	Sinusoidal conduction	Rectangular conduction	Units	Conditions
180°	0.015	0.012	K/W	$T_J = 125^\circ\text{C}$
120°	0.019	0.020	K/W	
90°	0.025	0.025	K/W	
60°	0.036	0.037	K/W	
30°	0.059	0.060	K/W	

## Outline Table



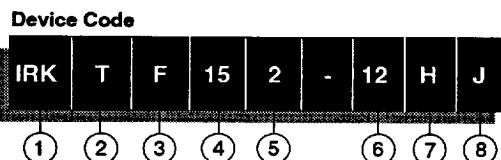
## Circuit Configuration Table



## Ordering Information Table

## INTERNATIONAL RECTIFIER

65E D



- 1** - Module type
- 2** - Circuit configuration (See Circuit Configuration Table)
- 3** - Fast SCR
- 4** - Current rating: Code x 10 =  $I_{T(AV)}$
- 5** - 1 = option with spacers and longer terminal screws  
2 = option with standard terminal screws
- 6** - Voltage code: Code x 100 =  $V_{RRM}$
- 7** - dv/dt code (See table)
- 8** - tq code (See table)

tq
M $\leq$ 12 $\mu$ s
L $\leq$ 15 $\mu$ s
P $\leq$ 18 $\mu$ s

dv/dt
C = 20V/ $\mu$ s
D = 50V/ $\mu$ s
E = 100V/ $\mu$ s
F = 200V/ $\mu$ s
G = 300V/ $\mu$ s
H = 400V/ $\mu$ s

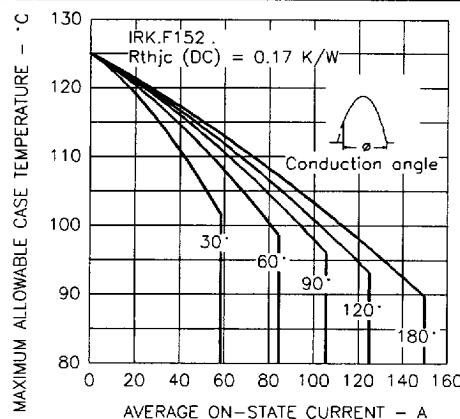


Fig. 1 - Current Ratings Characteristics

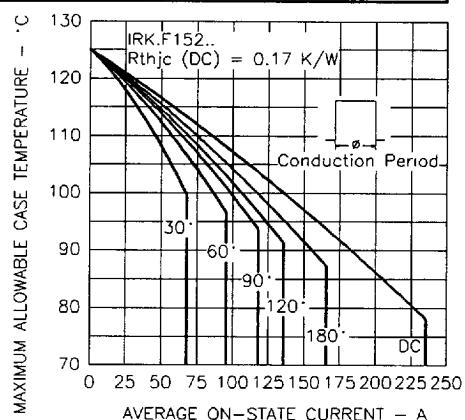


Fig. 2 - Current Ratings Characteristics

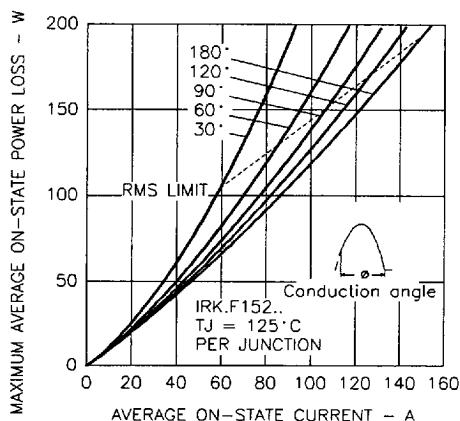


Fig. 3 - On-state Power Loss Characteristics

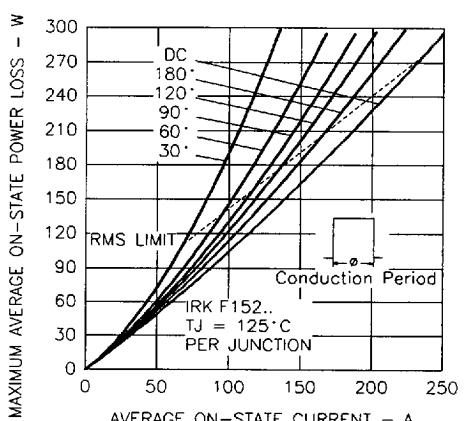


Fig. 4 - On-state Power Loss Characteristics

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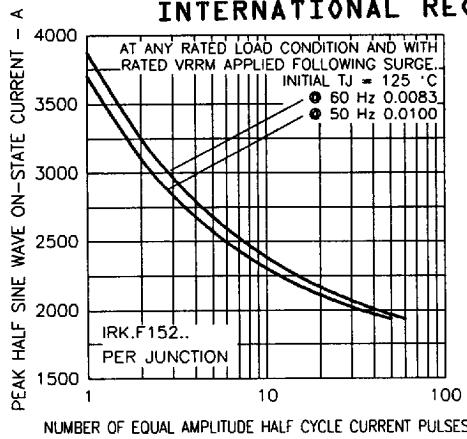


Fig. 5 - Maximum Non-Repetitive Surge Current

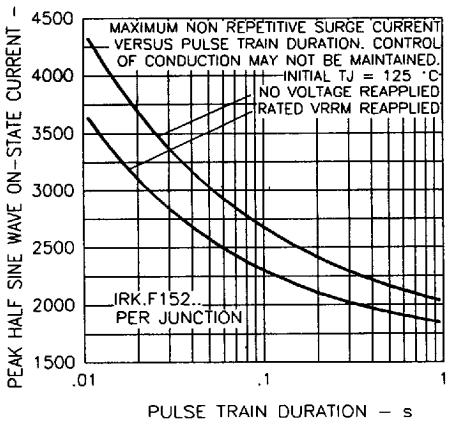


Fig. 6 - Maximum Non-Repetitive Surge Current

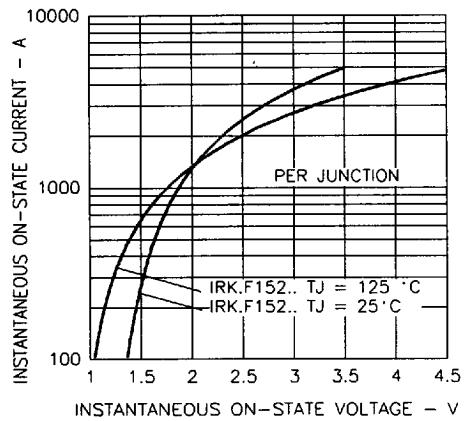


Fig. 7 - On-state Voltage Drop Characteristics

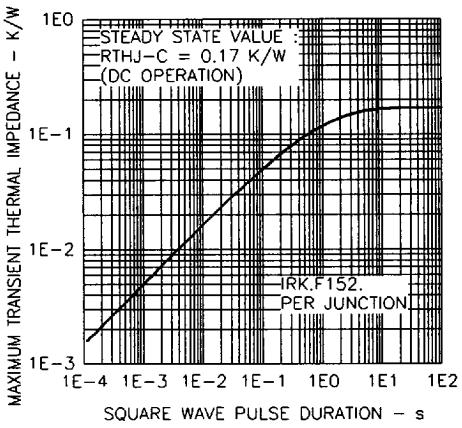
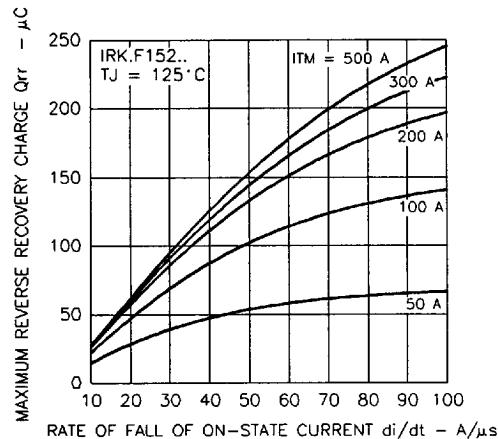
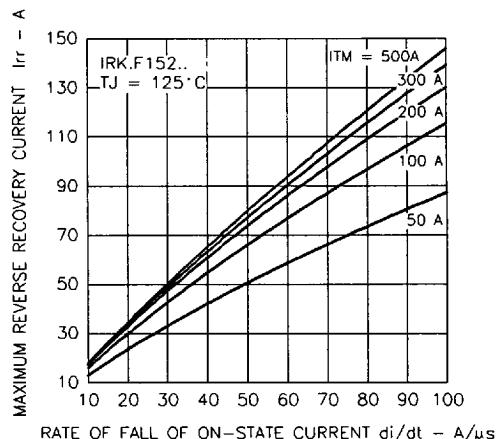
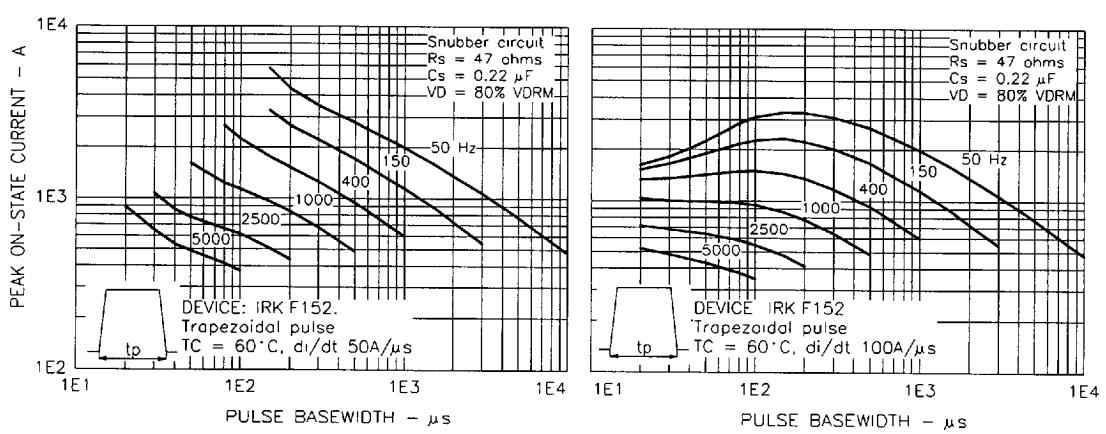
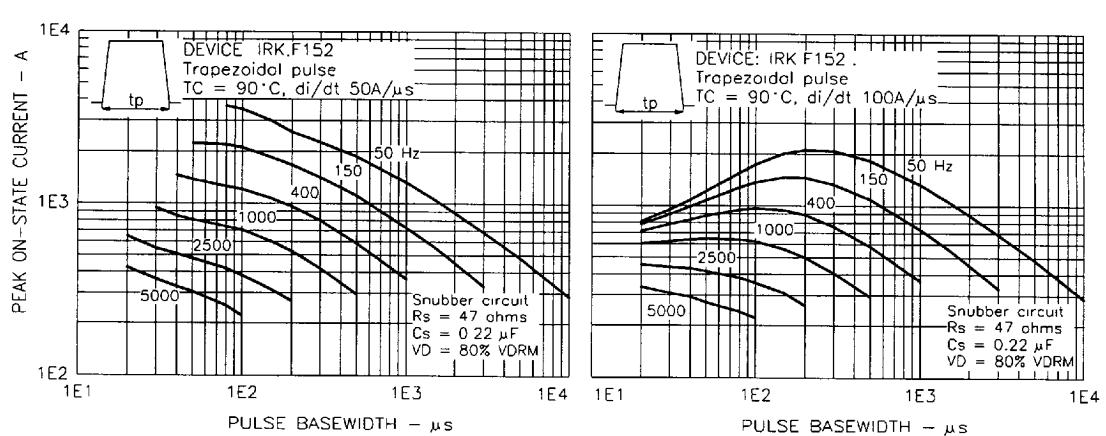
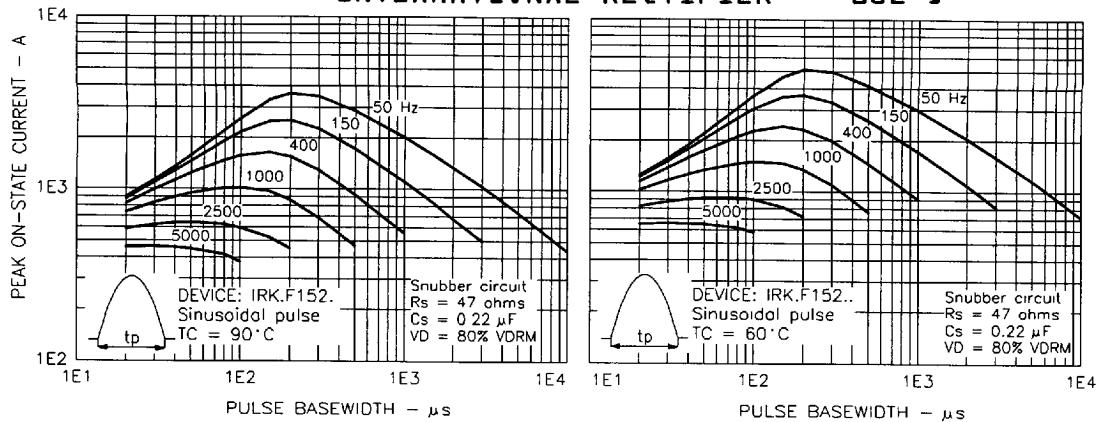


Fig. 8 - Thermal Impedance ZthJC Characteristics

Fig. 9 - Reverse Recovery Charge Characteristics  
(Thyristor)Fig. 10 - Reverse Recovery Current Characteristics  
(Thyristor)

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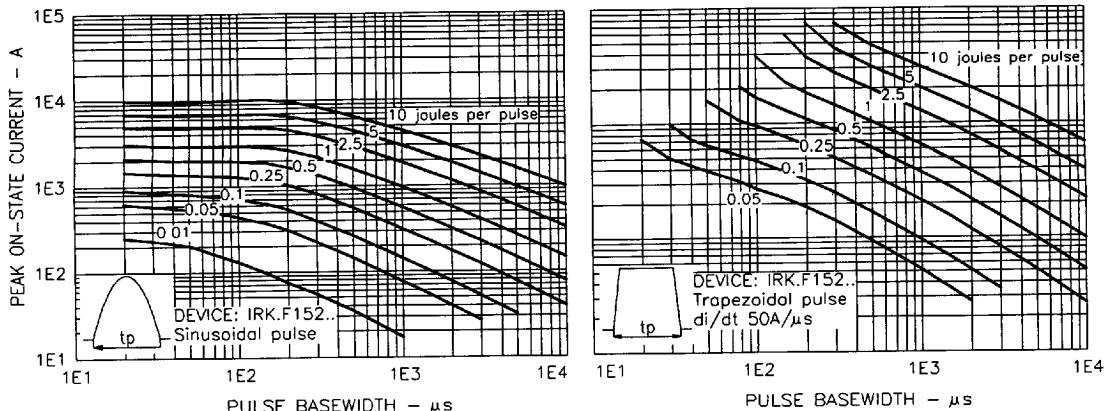


Fig. 14 - Maximum On-state Energy Power Loss Characteristics

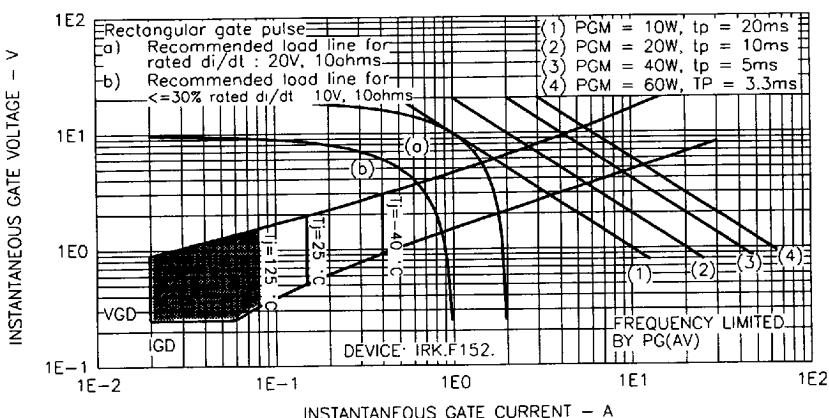


Fig. 15 - Gate Characteristics