

*Excellence in Electronics*

The CK5654/6AK5W/6096 is a heater-cathode type, sharp cutoff, RF pentode of miniature construction for use in low power applications at high and ultra-high frequencies. It is designed for dependable operation under conditions of shock vibration usually found in mobile and aircraft applications.

MECHANICAL DATAENVELOPE: T-5½ GlassBASE: Miniature Button 7-PinTERMINAL CONNECTIONS:

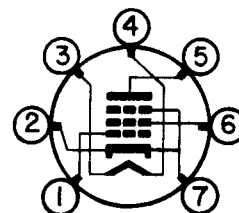
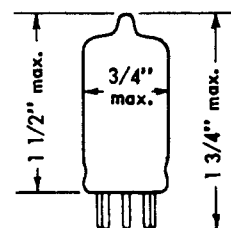
Pin 1 Grid #1	Pin 5 Plate
Pin 2 Cathode, Grid #3	Pin 6 Grid #2
Pin 3 Heater	Pin 7 Cathode, Grid #3
Pin 4 Heater	

MECHANICAL RATINGS:

Maximum Impact Acceleration (Shock Test-Note 3)	450 G
Maximum Vibrational Acceleration (96 Hour Fatigue Test-Note 4)	2.5 G
Maximum Bulb Temperature	165 °C

MOUNTING POSITION: Any**ELECTRICAL DATA**

CAUTION-To Electronic Equipment Design Engineers: Special attention should be given to the temperature at which the tubes are to be operated. Reliability will be seriously impaired if maximum bulb temperature is exceeded. The life expectancy may be reduced if conditions other than those specified for life test are imposed on the tube and will be reduced appreciably if absolute maximum ratings are exceeded. Both reliability and performance will be jeopardized if filament voltage ratings are exceeded. Life and reliability of performance are directly related to the degree that regulation of the heater voltage is maintained at its centered rated value.



BOTTOM VIEW

RATINGS AND NORMAL OPERATION:	MIL-E-1B SYMBOL	ABSOLUTE MINIMUM	NORMAL TEST CONDITIONS (Note 6)	NORMAL OPERATION (Note 5)	ABSOLUTE MAXIMUM	MIL-E-1B UNITS
Heater Voltage (Note 7):	Ef:	5.7	6.3	6.3 6.3	6.9	V
Plate Voltage:	Eb:		120	120 150	200	Vdc
Grid #1 Voltage:	Ec1:		-2.0	0 0		Vdc
Grid #2 Voltage:	Ec2:		120	120 140	155	Vdc
Plate Dissipation:	Pp:			0.9 1.05	1.65	W
Grid #2 Dissipation:	Pg2:			0.3 0.31	0.55	W
Heater-Cathode Voltage:	Ehk:	-130			+130	Vdc
Cathode Current (Note 9)	Ik:			10.0 9.2	20	mAdc
Cathode Resistance:	Rk:			200 330		ohms

CHARACTERISTICS AND QUALITY CONTROL TESTS (Note 1)

TEST	CONDITIONS	AQL %	MIL-E-1B SYMBOL	MIN.	LAL.	BOGIE	UAL.	MAX.	ALD.	MIL-E-1B UNITS
ACCEPTANCE TEST-GROUP C										
Continuity and Short:		0.4								
ACCEPTANCE TESTS-GROUP D										
Heater Current:		0.65	If:	160		175		190		mA
Heater-Cathode Leakage	Ehk= 100 Vdc, Heater Positive	0.65	lhk:					10		μAdc
	Ehk= 100 Vdc, Heater Negative		lhk:					10		μAdc

Tentative Data

RAYTHEON MANUFACTURING COMPANY
RECEIVING AND CATHODE RAY TUBE OPERATIONS



RELIABLE PENTODE

CHARACTERISTICS AND QUALITY CONTROL TESTS (Note 1) (cont'd)

TEST	CONDITIONS	AQL %	MIL - E - 1B SYMBOL	MIN.	LAL.	BOGIE	UAL.	MAX.	ALD.	MIL - E - 1B UNITS
Grid Current (1):	Rg1= 0.1 Meg.	0.65	Ic1 (1):					- 0.1		μ Adc
Plate Current (1):		0.65	Ib (1):	5.0	6.5	7.5	8.5	11.0	2.5	mAdc
Screen Current:		0.65	Ic2:	0.8	1.8	2.5	3.2	4.0	1.5	mAdc
Transconductance (1):		0.65	Sm (1):	4000	4525	5000	5475	6250	1025	μ mhos
ACCEPTANCE TESTS - GROUP E										
Insulation of Electrodes:	EF= 6.3 V E (g1 - all) = 100 Vdc; g1 Negative E (g2 - all) = 300 Vdc; g2 Negative E (p - all) = 300 Vdc P Negative	2.5	R (g1 - all): R (g2 - all): R (p - all):	100 100 100						meg. meg. meg.
Plate Current (2):	Ec1 = - 10 Vdc	2.5	Ib (2):					200		μ Adc
Plate Current (3):	Ec1 = - 5.5 Vdc	2.5	Ib (3):	5.0						μ Adc
Transconductance (2):	Ef = 5.7 V; (Note 8)	2.5	Δ Sm:					15		%
Grid Current (2):	Eb = 150 Vdc; Ec2 = 125 Vdc; Ec1 = 0; Ef = 7.0 Vac; RK = 130 ohms; Rg1 = 0.1 Meg; after 5 min. at Ef = 7.0 Vac; measure grid current at Ef = 7.0 Vac; 3 min. test not permitted.	2.5	Ic1 (2):	0				- 0.5		μ Adc
RF Noise:	Ec1 = 0; E cal = 15.0 m- Vac; RK = 200 ohms; CK = 0.2 μ f	2.5						3.0		mW
Noise and Microphonics:	Ef = 6.3 Vac; Ebb = Ecc2 = 200 Vdc; Ec1 = 0; Rk = 1000 ohms; Rp = 0.1 meg.; Rg2 = 0.5 Meg.; Cg2 = 2 μ f. Ehk = 0; CK = 1000 μ f.	2.5	Ep:					100		mVac
ACCEPTANCE TESTS - GROUP A										
Shock:	Hammer Angle = 30° (Note 3)									
Fatigue:	96 Hours: (Note 4)	6.5								
Post shock and Fatigue Test end Points:										
Vibration (2):	F = 25 cps; G = 2.5; Rp = 10,000 ohms		Ep (2):					450		mVac
Heater - Cathode Leakage (1):	Ehk = + 100 Vdc:		Ihk (1):					30		μ Adc
Heater - Cathode Leakage (2):	Ehk = - 100 Vdc		Ihk (2):					30		μ Adc
Transconductance (1):			Sm (1):	3500						μ mhos
Grid Current (1):			Ic1 (1):	0				- 0.2		μ Adc
ACCEPTANCE TEST - GROUP F										
Vibration (2):	F = 25 cps; G = 2.5; Rp = 10,000 ohms	6.5	Ep:					150		mVac
Capacitance:	(Note 2)		Cg1P:					0.020		μ f
Capacitance:	(Note 2)	6.5	Cin:	3.40				4.6		μ f
Capacitance:	(Note 2)		Cout:	2.45				3.25		μ f
Low Pressure Voltage Breakdown:		6.5		500						Vac

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RECEIVING AND CATHODE RAY TUBE OPERATIONS



TYPE CK5654 /
6AK5W/6096

RELIABLE PENTODE

CHARACTERISTICS AND QUALITY CONTROL TESTS (Note 1) (cont'd)

TEST	CONDITIONS	AQL %	MIL - E - 1B SYMBOL	MIN.	LAL.	BOGIE	UAL.	MAX.	ALD	MIL - E - 1B UNITS
ACCEPTANCE TEST - GROUP B										
Glass Strain:		2.5								
ACCEPTANCE LIFE TEST										
Heater Cycling:	Ef= 7.5 V; Ehk=+ 135 Vdc; Ec1= Eb= Ec2= 0			2000						cycles
Heater Cycling Life Test End Points:										
Heater - Cathode Leakage (1):	Ehk=+ 100 Vdc		lhk (1):					20		μ Adc
Heater Cathode Leakage (2):	Ehk= - 100 Vdc		lhk (2):					20		μ Adc
1 Hour Stability Life Test:	TA= Room; Ehk=+ 135 Vdc; Eb= 150 Vdc; Ec1= 0; Ec2= 125 Vdc; Rg1= 0.1 Meg.; Rk= 130 ohms									
1 Hour Stability Life Test End Points:										
Transconductance (1): Change of in- dividual tube from initial:	(typical sample size= 50 tubes)	1.0	Δ Sm (1):					10		%
100 Hour Survival Rate Life Test:	TA= Room; Ehk=+ 135 Vdc; Eb= 150 Vdc; Ec1= 0; Ec2= 125 Vdc; Rg1= 0.1 Meg.; Rk= 130 ohms									
100 Hour Survival Rate Life Test End Points:										
Inoperatives:	(Typical sample size= 200 tubes)	0.65								
500 and 1000 Hour Intermittent High Temperature Life Test:	T - Bulb= 165 ° C; Ehk= + 135 Vdc Eb= 150 Vdc; Ec1= 0; Ec2= 125 Vdc Rg1= 0.1 Meg; Rk= 130 ohms									

TEST	CONDITIONS	MIL - E - 1B SYMBOL	MIN.	MAX.	MIL - E - 1B UNITS	MAX. DEFECTS PER CHARACTERISTIC	
						1st Sample	Combined Sample
500 Hour Intermittent High Temperature Life Test End Points:	(Typical sample size = 20 tubes 1st sample, 40 tubes 2nd sample (Total allowable combined defects= 4 tubes 1st sample, 8 tubes 1st and 2nd samples)						
Inoperatives:						1	3
Heater Current:		If;	160	190	mA	1	3
Heater - Cathode Leakage		lhk:		10	μ Adc	1	3
Grid Current (1):		lc1 (1):		- 0.1	μ Adc	1	3
Transconductance (1):		Sm (1):	3750	6250	μ mhos	1	3
Transconductance (1)		ave. Δ		15	%		
Average Change (Note 10):		Sm (1):					



RELIABLE PENTODE

CHARACTERISTICS AND QUALITY CONTROL TESTS (Note 1) (cont'd)

TEST	CONDITIONS	MIL - E - 1B SYMBOL	MIN.	MAX.	MIL - E - 1B UNITS	MAX. DEFECTS PER CHARACTERISTIC	
						1st Sample	Combined Sample
Plate Current (1):		Ib (1):	4.5	11.0	mAdc	2	5
Electrode Insulation:							
(g1 - all)		Rg1 - all:	50		meg.		
(g2 - all)		Rg2 - all:	50		meg.	2	5
(P - all)		Rp - all:	50		meg.		
Transconductance (2) (Note 8)		ΔSm (2):		15	%	2	5
1000 Hour Inter- mittent High Temperature Life Test End Points:	(Typical sample size= 20 tubes 1st sample, 40 tubes 2nd sample)						
Inoperatives						2	5
Heater Current:		If:	160	190	mA	2	5
Heater - Cathode Leakage:		Ihk:		10	μAdc	2	5
Grid Current (1):		Ic1 (1):		- 0.1	μAdc	2	5
Transconductance (1):		Sm (1):	3500	6250	μmhos	2	5
Plate Current (1):		Ib (1):	4.0	11.0	mAdc	4	8

NOTES:

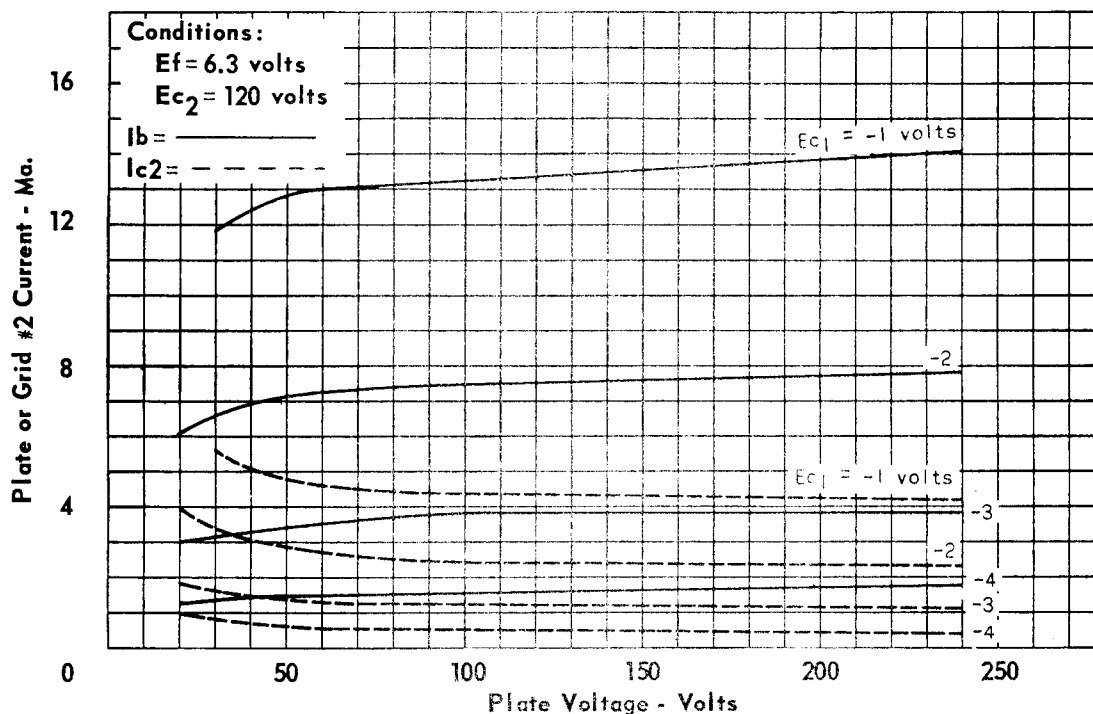
- Note 1 Characteristics, Quality Control Test Procedures, and Inspection Levels are made according to the appropriate paragraphs of MIL - E - 1B "Inspection Instructions for Electron Tubes" and MIL - STD - 105A.
- Note 2 With Shield #316 connected to cathode.
- Note 3 Test Conditions and Acceptance criteria per Shock Test procedures of MIL - E - 1B basic specification.
- Note 4 Test Conditions and Acceptance criteria per Fatigue Test procedures of MIL - E - 1B basic specification.
- Note 5 These normal values represent conditions at which control reliability may be expected.
- Note 6 These normal test conditions are used for all characteristics unless otherwise stated under the individual test item.
- Note 7 For most applications the performance will not be adversely affected by $\pm 10\%$ heater voltage variation, but when the application can provide a closer control of heater voltage, an improvement in reliability will be realized.
- Note 8 Change of transconductance for individual tubes from that value measured at $E_f = 6.3V$ to that value measured at $E_f = 5.7V$.
- Note 9 Difficulty may be encountered if this tube is operated for long periods of time with very small values of cathode current.
- Note 10 The average percentage change shall be ascertained from the determination of the individual changes for each tube (inoperatives excluded) from the zero hour value for the referenced characteristic.

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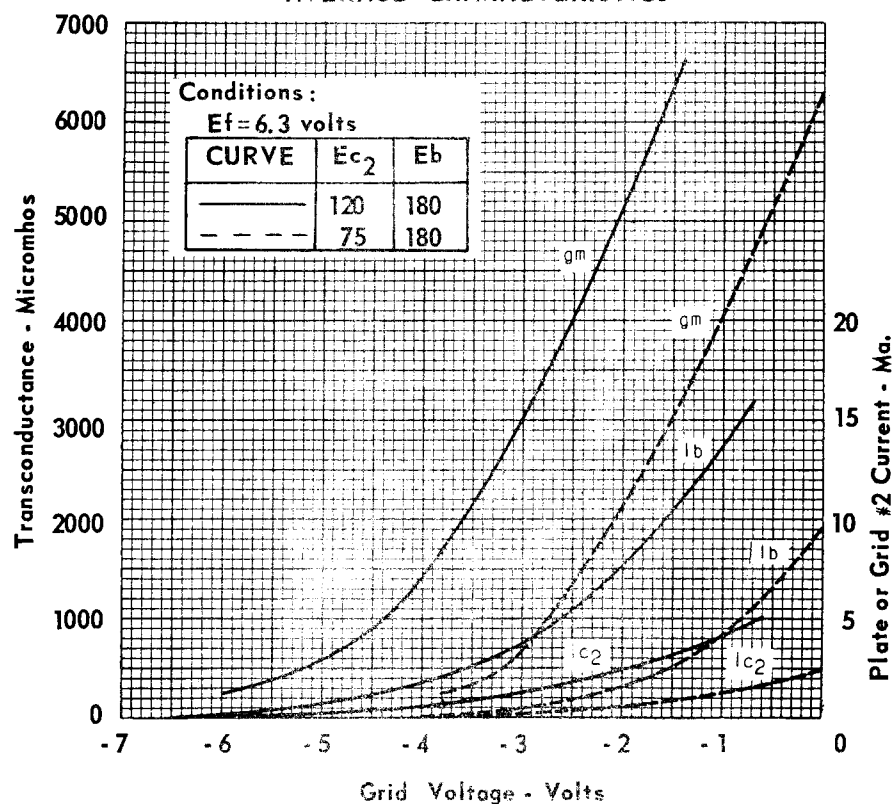
RECEIVING AND CATHODE RAY TUBE OPERATIONS

RELIABLE PENTODE

AVERAGE PLATE CHARACTERISTICS



AVERAGE CHARACTERISTICS





AVERAGE PLATE CHARACTERISTICS
(Triode Connected)

