

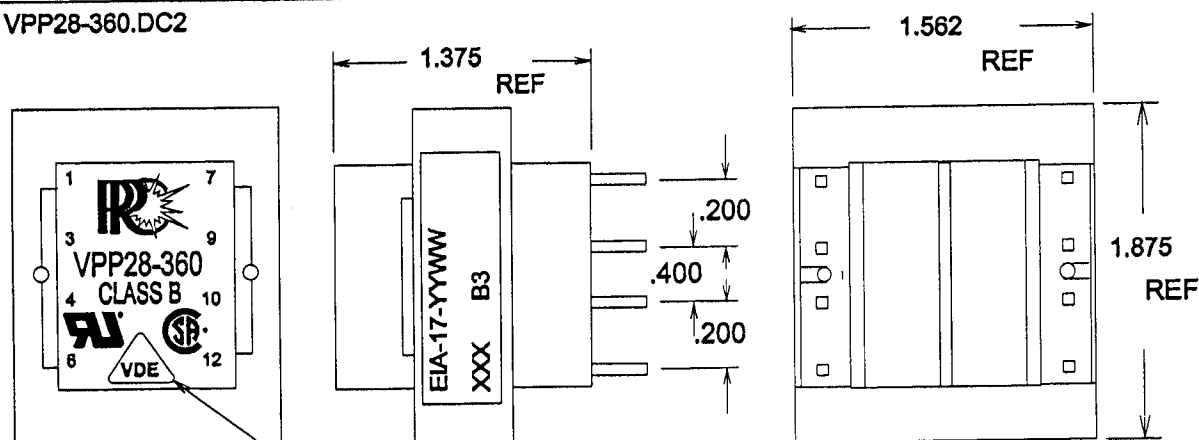
TOLERANCE UNLESS SPECIFIED =

.XXX = +/- .005

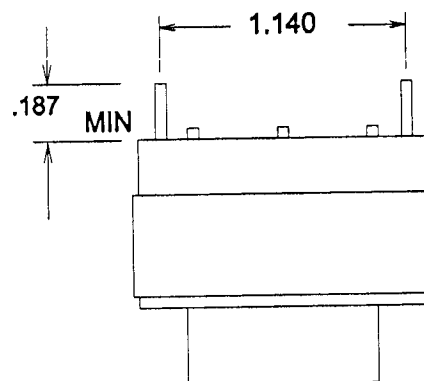
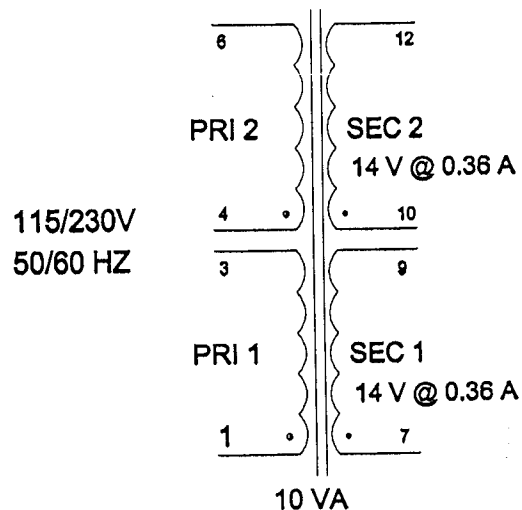
.XX = +/- .015

FRACTIONS = +/- .032

VPP28-360.DC2

MTG
1.250ALL MANUFACTURING
SITES USE THIS MARK

PC PINS .036 SQ



PRODUCTION TESTS

TURNS RATIO = 100%

DC RESISTANCE IN OHMS	1-3 =	182 NOM
	4-6 =	220 NOM
	7-9 =	5.8 NOM
	10-12 =	6.8 NOM

MAX EXCITATION CURRENT = 20 MA

APPLY 230V 60HZ 1-6 (3+4)

PRI WDGS 114.5 TO 115.5 V

SEC WDGS 18.2 TO 19.1 V

HIPOT: 4000V P-S

4000V P,S, TO CORE

600V P-P, S-S

CONTINUITY = PRI'S 100% IN FINAL

IMPREGNATION NOTES: PREHEAT 2 HRS

PINS TO BE FREE OF IMPREGNATION

FINAL ASSEMBLY NOTES

METHOD 1 X 1
LEAVE OFF LAST "I" PCSMARKING SEE LABEL DETAIL ABOVE
APPLY PART NO. LABEL, AFTER IMPREGNATION

PART NO.: VPP28-360