

VI TELEFILTER

Filter specification

TFS 464A

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Measurement condition

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	850 Ω -3,2 pF	
Output:	920 Ω -3,1 pF	

Characteristics

Remark:

Reference level for the relative attenuation a_{rel} of the TFS 464A is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_c is the arithmetic mean value of the upper and lower frequencies at the 1dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed at 464,0 MHz without tolerance. The given values for the relative attenuation a_{rel} and for the group delay ripple have to be reached at the frequencies given below even if the centre frequency f_c is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_c .

D a t a		typ. value		tolerance / limit	
Insertion loss (reference level)		$a_e = a_{min}$	8,8 dB	max.	13,0 dB
Nominal frequency		f_N	-		464,00 MHz
Centre frequency		f_c	464,05 MHz		-
Passband			-		$f_N \pm 1,575$ MHz
Pass band ripple			0,35 dB	max.	1,0 dB
1dB bandwidth			3,40 MHz	min.	3,15 MHz
				max.	3,75 MHz
Relative attenuation		a_{rel}			
f_N - 200 MHz ...	f_N - 96 MHz	70 dB		min.	40 dB
f_N - 96 MHz ...	f_N - 47 MHz	65 dB		min.	50 dB
f_N - 47 MHz ...	f_N - 3,5 MHz	47 dB		min.	40 dB
f_N + 3,5 MHz ...	f_N + 192 MHz	44 dB		min.	40 dB
f_N + 192 MHz ...	f_N + 200 MHz	57 dB		min.	30 dB
VSWR within PB			1,5:1	max.	2:1
Group delay		at f_N	0,640 μ s	max.	0,85 μ s
Group delay ripple			90 ns	max.	200 ns
Operating temperature range		OTR	-	- 40 °C ... + 85°C	
Storage temperature range			-	- 45 °C ... + 85°C	
Frequency inversion temperature			30 °C		
Temperature coefficient of frequency		TC_f **	-0,036 ppm/K ²		

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}^2) \times (T - T_0)^2 \times f_{cat}(\text{MHz})$.

Generated:

Checked / Approved:

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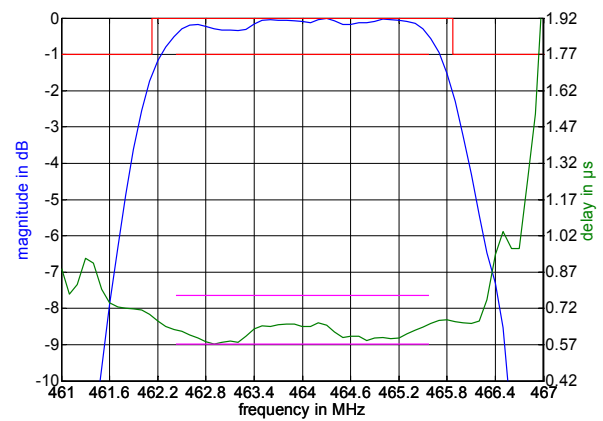
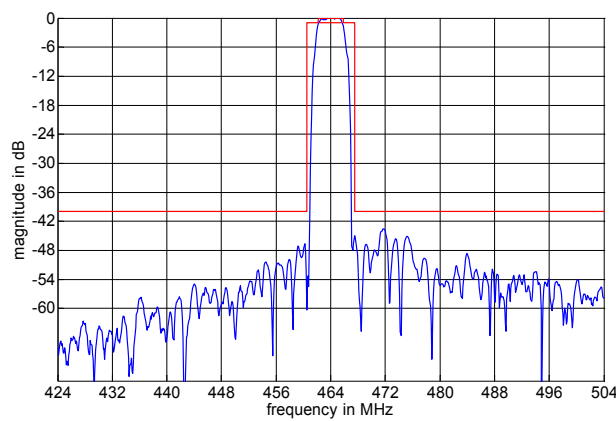
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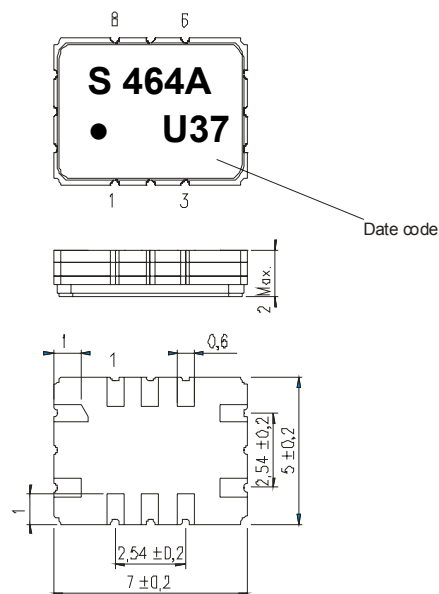
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Filter characteristic



Construction and pin connection

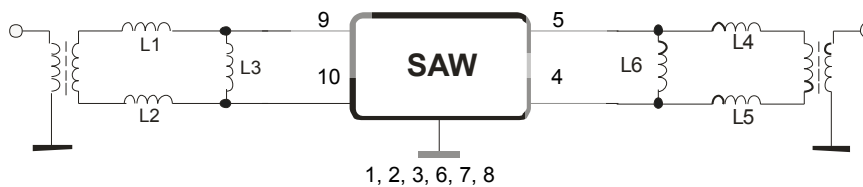
(All dimensions in mm)



1	Ground
2	Ground
3	Ground
4	Output
5	Output
6	Ground
7	Ground
8	Ground
9	Input
10	Input

Date code: Year + week
 U 2006
 V 2007
 W 2008
 ...

50 Ω Test circuit



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VI TELEFILTER**Filter specification****TFS 464A****3/5****Stability characteristics, reliability**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

This filter is RoHS compliant (2002/95/EG, 2005/618/EG)

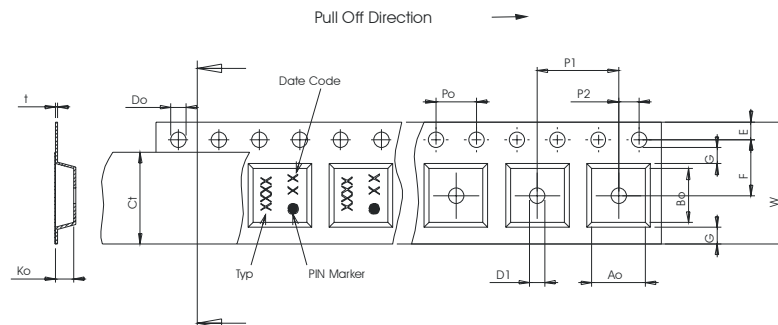
Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

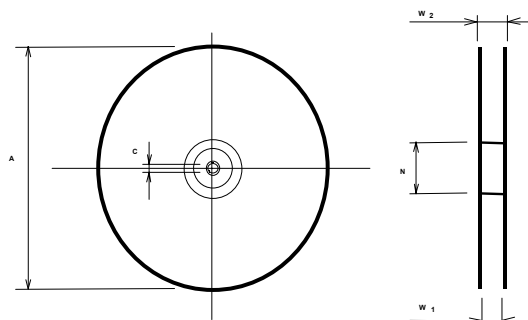
max. pieces of filters per reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W	: 16,00 ± 0,3
Po	: 4,00 ± 0,1
Do	: 1,50 +0,1/-0
E	: 1,75 ± 0,1
F	: 7,50 ± 0,1
G(min)	: 0,60
P2	: 2,00 ± 0,1
P1	: 8,00 ± 0,1
D1(min)	: 1,50
Ao	: 5,50 ± 0,1
Bo	: 7,50 ± 0,1
Ct	: 13,5 ± 0,1

**Reel (all dimensions in mm)**

A	: 330
W1	: 16,4 +2/-0
W2(max)	: 22,4
N(min)	: 50
C	: 13,0 +0,5/-0,2



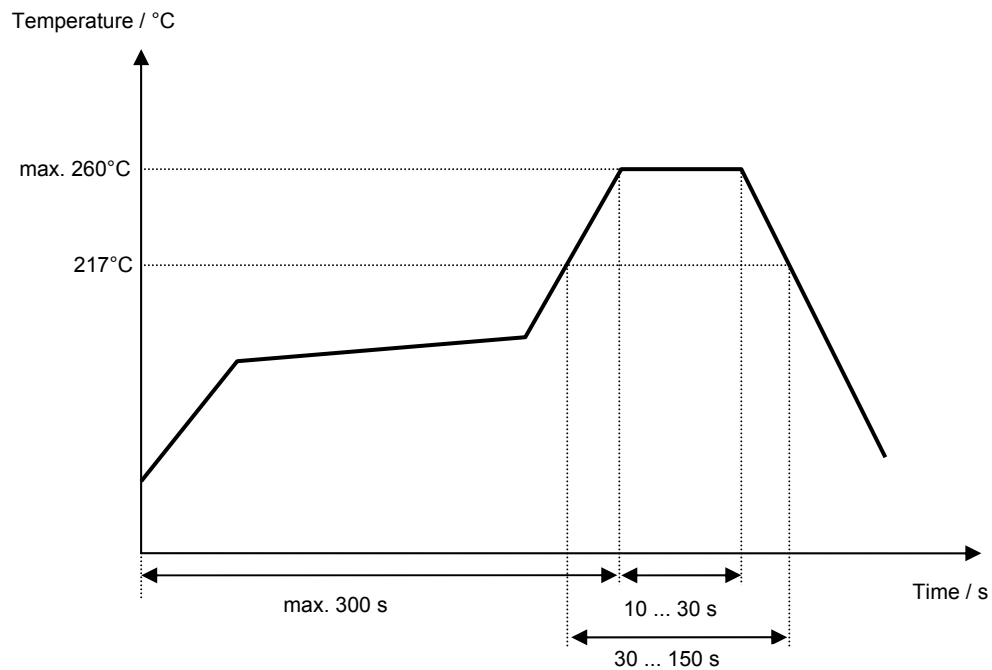
The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30°C to 217°C)	less than 3°C/second
> 100°C	between 300 and 600 seconds
> 150°C	between 240 and 500 seconds
> 217°C	between 30 and 150 seconds
Peak temperature	max. 260°C
Time within 5°C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50°C)	less than 6°C/second
Time from 30°C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

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Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Steiner	18.02.2005
1.1	- terminating impedance, typical values and filter characteristic added - matching configuration changed	Pfeiffer	04.04.2005
1.2	- terminating impedance corrected	Pfeiffer	09.09.2005
1.3	- VSWR limit introduced	Steiner	30.09.2005
1.4	- add group delay - change stability characteristics	Alawneh	13.09.2006

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