

FEATURES

- **Eight Low-Side Drivers With Internal Clamp** for Inductive Loads and Current Limiting for Self Protection
 - Seven Outputs are Rated at 150 mA and **Controlled Through Serial Interface**
 - One Output Rated at 150 mA and **Controlled Through Serial Interface and Dedicated Enable Pin**
- 5-V ±5% Regulated Power Supply With . 200-mA Load Capability at V_{IN} Max of 18 V
- Internal Voltage Supervisory for Regulated Output
- Serial Communications for Control of Eight Low-Side Drivers
- **Enable/Disable Input for OUT1**
- 5-V or 3.3-V I/O Tolerant for Interface to Microcontroller
- **Programmable Power On-Reset Delay Before RST** Asserted High, Once 5 V Is Within Specification (6 ms Typ)
- Programmable Deglitch Timer Before RST Is Asserted Low (40 µs Typ)
- **Programmable Brown-Out Feature**
- **Thermal Shutoff for Self Protection**

DESCRIPTION/ORDERING INFORMATION

APPLICATIONS

- **Electrical Applicances**
- Air Conditioning Units
 - Ranges
 - Dishwashers
 - Refrigerators
 - Microwaves
 - Washing Machines
- General-Purpose Interface Circuit Allowing Microcontroller Interface to Relays, Electric Motors, LEDs, and Buzzers

	PWP PACKAGE (TOP VIEW)	Ξ	
BO_OUTZ	10	20	🗔 во
OUT1 🖂	2	19	
OUT2 🗆	3	18	5V₀∪⊤
OUT3 🗆	4	17	
OUT4 🗆	5	16	
OUT5 🗆	6	15	
OUT6 🗆	7	14	
OUT7 🗔	8	13	
OUT8 🗆	9	12	EN1
GND 🗆	10	11	

NC - No internal connection

The power supply provides regulated 5-V output to power the system microcontroller and drive eight low-side switches. The brown-out detection output (BO_OUTZ) warns the system if there is a temporary drop in the supply voltage, so the system can prevent potentially hazardous situations.

A serial communications interface controls the eight low-side outputs; each output has an internal snubber circuit to absorb the inductive load at turn OFF. Alternatively, the system can use a fly-back diode to V_{IN} to help recirculate the energy in an inductive load at turn OFF.

T _A	PACKAGE		ORDERABLE PART NUMBER	TOP-SIDE MARKING	
40°C to 125°C		Reel of 2000	TPIC9202PWPR	IC9202	
–40°C to 125°C	PowerPAD™ – PWP	Tube of 70	TPIC9202PWP	109202	

ORDERING INFORMATION



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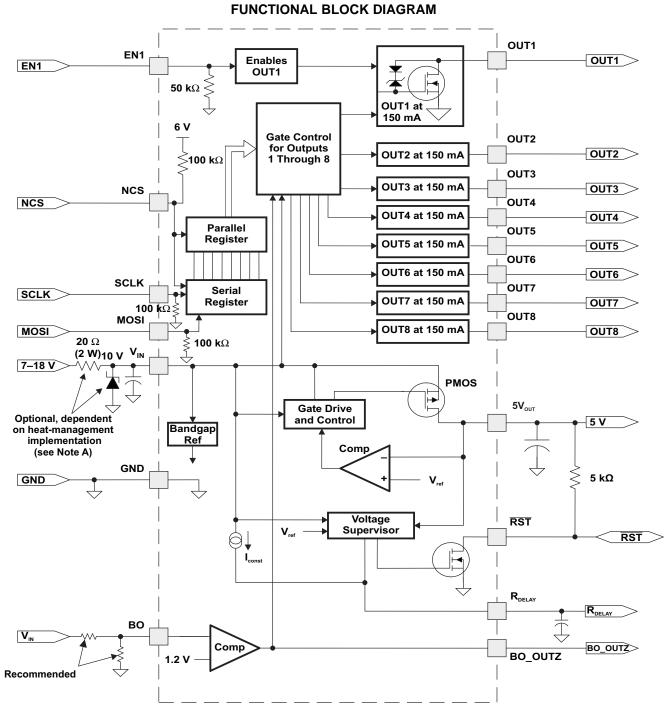
NO.	NAME	I/O	DESCRIPTION
1	BO_OUTZ	0	Brown-out indicator
2	OUT1	0	Low-side output 1
3	OUT2	0	Low-side output 2
4	OUT3	0	Low-side output 3
5	OUT4	0	Low-side output 4
6	OUT5	0	Low-side output 5
7	OUT6	0	Low-side output 6
8	OUT7	0	Low-side output 7
9	OUT8	0	Low-side output 8
10	GND	I	Ground
11	NC		No connection
12	EN1	Ι	Enable/disable for OUT1
13	R _{DELAY}	0	Power-up reset delay
14 ⁽¹⁾	RST	I/O	Power-on reset output (open drain)
15	MOSI	I	Serial data input
16	NCS	Ι	Chip select
17	SCLK	l	Serial clock for data synchronization
18	5V _{OUT}	0	Regulated output
19	V _{IN}	I	Unregulated input voltage source
20	BO	I	Brown-out input threshold setting

PINOUT CONFIGURATION

(1) Terminal 14 can be used as an input or an output.

2

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A. The resistor and Zener diode are required if there is insufficient thermal management allocation.

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DETAILED DESCRIPTION

The 5-V regulator is powered from V_{IN} , and the regulated output is within 5 V ±5% over the operating conditions. The open-drain power-on reset (RST) pin remains low until the regulator exceeds the set threshold, and the timer value set by the capacitor on the reset delay (R_{DELAY}) pin expires. If both of these conditions are satisfied, RST is asserted high. This signifies to the microcontroller that serial communications can be initiated to the TPIC9202.

The serial communications is an 8-bit format, with data transfer synchronized using a serial clock from the microcontroller. A single register controls all the outputs (one bit per output). The default value is zero (OFF). If an output requires pulse width modulation (PWM) function, the register must be updated at a rate faster than the desired PWM frequency. OUT1 can be controlled by serial input from the microcontroller or with the dedicated enable (EN1) pin. If EN1 is pulled low or left open, the serial input through the shift register controls OUT1. If EN1 is pulled high, OUT1 always is turned on, and the serial input for OUT1 is ignored.

The brown-out (BO) input is a resistor divided from the input supply and is used to determine if the supply voltage drops to undesired levels. If the input drops below the programmed value, BO_OUTZ is pulled low, and all outputs are disabled. Once the input supply line returns to the minimum desired level, the outputs are enabled to the previous programmed states.

If RST is asserted, all outputs are turned OFF internally, and the input register is reset to all zeroes. The microcontroller must write to the register to turn the outputs ON again.

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Absolute Maximum Ratings⁽¹⁾

			MIN	MAX	UNIT
V	Unregulated input voltage ⁽²⁾⁽³⁾	V _{IN}		24	V
V _{I(unreg)}	Onegulated input voltage	BO		24	v
V	Logic input voltage ⁽²⁾⁽³⁾	EN1, MOSI, SCLK, and NCS		7	V
V _{I(logic)}	Logic input voltage (=) (9)	RST and R _{DELAY}		7	v
Vo	Low-side output voltage	OUT1-OUT8		16.5	V
I _{LIMIT}	Output current limit ⁽⁴⁾	$OUTn = ON$ and shorted to V_{IN} with low impedance		350	mA
θ_{JA}	Thermal impedance, junction to ambient ⁽⁵⁾			33	°C/W
θ_{JC}	Thermal impedance, junction to top of package ⁽⁵⁾			20	°C/W
θ_{JP}	Thermal impedance, junction to thermal pad ^{(5)}			1.4	°C/W
P _D	Continuous power dissipation ⁽⁶⁾			3.7	W
ESD	Electrostatic discharge ⁽⁷⁾			2	kV
T _A	Operating ambient temperature range		-40	125	°C
T _{stg}	Storage temperature range		-65	125	°C
T _{lead}	Lead temperature	Soldering, 10 s		260	°C

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltage values are with respect to GND.

(3) Absolute negative voltage on these pins must not go below -0.5 V.

(4) Not more than one output should be shorted at a time, and duration of the short circuit should not exceed 1 ms.

(5) The thermal data is based on using 1-oz copper trace with JEDEC 51-5 test board for PWP.

(6) The data is based on ambient temperature of 25°C max.

(7) The Human Body Model is a 100-pF capacitor discharged through a 1.5-k Ω resistor into each pin.

Dissipation Ratings

PACKAGE	T _A ≤ 25°C	DERATING FACTOR	T _A = 125°C
	POWER RATING	ABOVE T _A = 25°C	POWER RATING
PWP	3787 mW	30.3 mW/°C	757 mW

Recommended Operating Conditions

			MIN	MAX	UNIT	
V	Uprogulated input valtage	V _{IN}	7	18	V	
V _{I(unreg)}	Unregulated input voltage	BO (as seen by external resistor network)	0	18	V	
V _{I(logic)}	Logic input voltage	EN1, $\overline{\text{RST}},$ and R_{DELAY} , MOSI, SCLK, and NCS	0	5.25	V	
T _A	Operating ambient temperature		-40	125	°C	

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Electrical Characteristics

 $T_{\rm A}$ = –40°C to 125°C, $V_{\rm IN}$ = 7 V to 18 V (unless otherwise stated)

PARAMETER	TEST CONDITIONS	MIN	TYP ⁽¹⁾	MAX	UNIT
tage and Current					
Input voltage		7		18	V
lanut combo coment	Enable = low, OUT1-OUT8 = OFF			3	
input supply current	Enable = high, OUT1-OUT8 = ON			5	mA
ts (MOSI, NCS, SCLK, and EN	1)				
Logic input low level	I _{IL} = 100 μA			0.8	V
Logic input high level	I _{IL} = 100 μA	2.4			V
)				I	
Logic level output	I _{OL} = 1.6 mA			0.4	V
Logic level output	5-kΩ pullup to V_{CC}	V _{CC} – 0.8			V
Disabling reset threshold	5-V regulator ramps up		4.25	4.5	V
Enabling reset threshold	5-V regulator ramps down	3.3	3.75		V
Threshold hysteresis		0.12	0.5		V
y (R _{DELAY})				I	
Output current		18	28	48	μA
Reset delay timer	C = 47 nF	3	6		ms
Reset capacitor to low level	C = 47 nF		45		μs
T1–OUT8)				I	
Output ON	I _{OUTn} = 150 mA		0.4	0.7	V
Output leakage	V _{OH} = Max of 16.5 V			2	μA
Output (5V _{OUT})				I	
Output supply	I_{5VOUT} = 5 mA to 200 mA, V_{IN} = 7 V to 18 V, C_{5V} = 1 μF	4.75	5	5.25	V
Limit output short circuit current	5 V = 0 V	200			mA
(BO) Input		H.		I	
Threshold for brown-out detection	V _{IN} reduced until BO_OUTZ goes low		1.3		V
Detection Output (BO_OUTZ)		H.		I	
Logic level output	I _{OL} = 100 μA			0.4	V
Logic level output	Pullup to V _{CC}	V _{CC} – 0.8			V
utdown		1			
Thermal shutdown			150		°C
			20		°C
	tage and Current Input voltage Input supply current ts (MOSI, NCS, SCLK, and EN Logic input low level Logic input high level) Logic level output Logic level output Disabling reset threshold Enabling reset threshold Threshold hysteresis y (R _{DELAY}) Output current Reset delay timer Reset capacitor to low level JT1-OUT8) Output ON Output leakage Dutput (5V _{OUT}) Output supply Limit output short circuit current (BO) Input Threshold for brown-out detection Detection Output (BO_OUTZ Logic level output Logic level output	tage and CurrentInput voltageEnable = low, OUT1-OUT8 = OFFInput supply currentEnable = high, OUT1-OUT8 = ONts (MOSI, NCS, SCLK, and EN1)Logic input low level $I_{IL} = 100 \ \mu A$ Logic input high level $I_{IL} = 100 \ \mu A$ Logic level output $I_{OL} = 1.6 \ m A$ Logic level output5-K Ω pullup to V _{CC} Disabling reset threshold5-V regulator ramps upEnabling reset threshold5-V regulator ramps downThreshold hysteresis9 y (R _{DELAY})Output currentOutput CurrentC = 47 nFReset delay timerC = 47 nFReset capacitor to low levelC = 47 nFOutput SVOUTOutput supplyOutput (SVOUT)IOUTn = 150 mAOutput (SVOUT)Output supplyOutput supplyIsvouT = 5 mA to 200 mA, V _{IN} = 7 V to 18 V, C _{SV} = 1 μ FLimit output short circuit current5 V = 0 V(BO) InputThreshold for brown-out detectionVIN reduced until BO_OUTZLogic level outputLogic level outputIoL = 100 μ ALogic level outputPullup to V _{CC} DutdownPullup to V _{CC}	tage and CurrentFinal Product StressTenableInput voltageInput supply currentEnable = low, OUT1-OUT8 = OFFEnable = high, OUT1-OUT8 = ONItsts (MOSI, NCS, SCLK, and EN1)Int = 100 μ ALogic input low levelInt = 100 μ ALogic input high levelInt = 100 μ ALogic level outputIot = 1.6 mALogic level output5-KQ pullup to V _{CC} V _{CC} - 0.8Disabling reset threshold5-V regulator ramps upEnabling reset threshold5-V regulator ramps down3.3Threshold hysteresis0.12 y (ReELAY)Vort = 150 mAOutput current18Reset capacitor to low levelC = 47 nFOutput ONIouTn = 150 mAOutput (SVOUT)Output leakageVort = 5 mA to 200 mA, V _{IN} = 7 V to 18 V, C _{SV} = 1 μ FLimit output short circuit current5 V = 0 V2000(BO) InputThreshold for brown-out detectionV _{IN} reduced until BO_OUTZ goes lowDetection Output (BO_OUTZ)Vort = 100 μ ALogic level outputIout = 100 μ ALogic level outputVort = 00 μ ALogic level outputPullup to V _{CC} V _{CC} = 0.8Nutdown	tage and CurrentInput voltage7Input supply currentEnable = low, OUT1-OUT8 = OFFEnable = high, OUT1-OUT8 = ON7Logic input low levelI _{IL} = 100 μ ALogic input high levelI _{IL} = 100 μ ALogic level outputIoL = 1.6 mALogic level output5-K2 pullup to V _{CC} Vcc - 0.8Disabiling reset threshold5-V regulator ramps up4.25Enabling reset threshold5-V regulator ramps down3.33.75Threshold hysteresis0.120.50.12V(RoELAY)0Output currentC = 47 nF0utput OurnentC = 47 nF0utput leakageV _{OH} = 150 mA0utput leakageV _{OH} = 5 mA to 200 mA, V _{IN} = 7 V to 18 V, C _{SV} = 1 μ F1S V = 0 V200200(BO) InputIsvout = 5 mA to 200 mA, V _{IN} = 7 V to 18 V, C _{SV} = 1 μ F1S V = 0 V200200(BO) InputV _{IN} reduced until BO_OUTZ goes low1.3Detection Output (BO_OUTZ)Logic level outputIoL = 100 μ ALogic level outputIoL = 100 μ ALogic level outputIoL = 100 μ A	tage and CurrentInput voltage718Input supply currentEnable = low, OUT1-OUT8 = OFF3Enable = high, OUT1-OUT8 = ON5ts (MOSI, NCS, SCLK, and EN1)0.8Logic input low level $I_L = 100 \ \mu A$ 0.8Logic level output $I_L = 100 \ \mu A$ 0.4Logic level output $I_L = 100 \ \mu A$ 0.4Logic level output $S - K\Omega \ Pullup to \ V_{CC}$ $V_{CC} - 0.8$ Disabling reset threshold5-V regulator ramps down3.33.75Threshold hysteresis0.120.5Y (RpELAY)182848Reset delay timerC = 47 nF45Mest delay timerC = 47 nF45Through U $I_{0LTn} = 150 \ mA$ 0.4Output GN $I_{0UTn} = 150 \ mA$ 0.4Output (SVour) $I_{SVOUT} = 5 \ mA \ to 200 \ mA, \ V_{IN} = 7 \ V \ to 18 \ V, \ C_{SV} = 1 \ \mu F$ 2.0Output supply $I_{SVOUT} = 5 \ mA \ to 200 \ mA, \ V_{IN} = 7 \ V \ to 18 \ V, \ C_{SV} = 1 \ \mu F$ 3Output supply $I_{SVOUT} = 5 \ mA \ to 200 \ mA, \ V_{IN} = 7 \ V \ to 18 \ V, \ C_{SV} = 1 \ \mu F$ 5.25Limit output short circuit current5 V = 0 V200(BO) InputI_{OL} = 100 \ \mu A0.40.4Threshold for brown-out detection V_{IN} reduced until BO_OUTZ goes low1.3Logic level output $I_{OL} = 100 \ \mu A$ 0.40.4Logic level output $I_{OL} = 100 \ \mu A$ 0.40.4Logic level output $I_{OL} = 100 \ \mu A$ 0.

(1) All typical values are at T_A = 25°C. (2) There are external high-frequency noise-suppression capacitors and filter capacitors on V_{IN}. (3) V_{CC} is the pullup resistor voltage.



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Output Control Register

MSB							LSB	
IN8	IN7	IN6	IN5	IN4	IN3	IN2	IN1	
0	0	0	0	0	0	0	0	

INn = 0 = Output OFF

INn = 1 = Output ON

To operate the output in PWM mode, the output control register must be updated at a rate twice the desired PWM frequency of the output. Maximum PWM frequency is 5 kHz. The register is updated every 100 µs.

EN1	SERIAL INPUT FOR OUT1	OUT1					
Open	Н	On					
Open	L	Off					
L	Н	On					
L	L	Off					
Н	Н	On					
Н	L	On					

ENABLE TRUTH TABLE

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Serial Communications Interface

The serial communications are an 8-bit format, with data transfer synchronized using a serial clock from the microcontroller (see Figure 1). A single register controls all the outputs. The signal gives the instruction to control the output of TPIC9202.

The NCS signal enables the SCLK and MOSI data when it is low. After NCS is set to low for T1, synchronization clock and data begin to transmit and, after the 8-bit data has been transmitted, NCS is set high again to disable SCLK and MOSI and to transfer the serial data to the control register. SCLK must be held low when NCS is high.

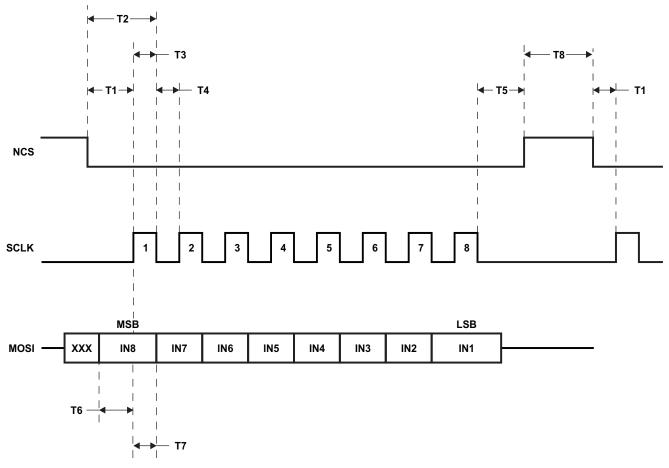


Figure 1. Serial Communications

Timing Requirements

 $T_A = -40^{\circ}C$ to 125°C, $V_{IN} = 7$ V to 18 V (unless otherwise stated)

	PARAMETER	MIN	TYP	MAX	UNIT
f _{SPI}	SPI frequency		4		kHz
T1	Delay time, NCS falling edge to SCLK rising edge	10			ns
T2	Delay time, NCS falling edge to SCLK falling edge	80			ns
Т3	Pulse duration, SCLK high	60			ns
T4	Pulse duration, SCLK low	60			ns
T5	Delay time, last SCLK falling edge to NCS rising edge	80			ns
T6	Setup time, MOSI valid before SCLK edge	10			ns
T7	Hold time, MOSI valid after SCLK edge	10			ns
Т8	Time between two words for transmitting	170			ns

Reset Delay (R_{DELAY})

The R_{DELAY} output provides a constant current source to charge an external capacitor to approximately 6.5 V. The external capacitor is selected to provide a delay time, based on the current equation for a capacitor, $I = C(\Delta v/\Delta t)$ and a 28-µA typical output current.

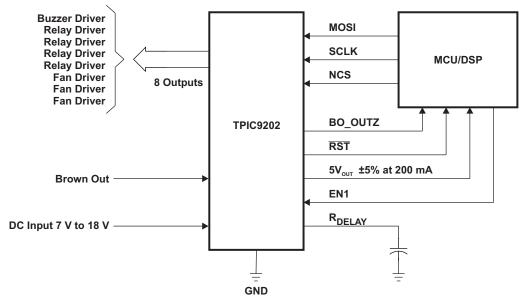
Therefore, the user should select a 47-nF capacitor to provide a 6-ms delay at 3.55 V.

 $I = C(\Delta v / \Delta t)$ 28 μ A = C × (3.55 V/6 ms) C = 47 nF

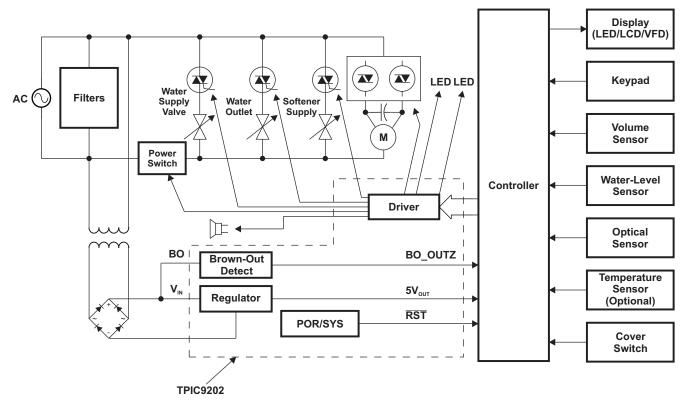


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APPLICATION INFORMATION











APPLICATION INFORMATION (continued)

PCB Layout

To maximize the efficiency of this package for application on a single layer or multi-layer PCB, certain guidelines must be followed when laying out this part on the PCB.

The following information is to be used as a guideline only.

For further information, see the PowerPAD concept implementation document.

Application Using a Multilayer PCB

In a multilayer board application, the thermal vias are the primary method of heat transfer from the package thermal pad to the internal ground plane (see Figure 4 and Figure 5).

The efficiency of this method depends on several factors: die area, number of thermal vias, thickness of copper, etc. (see the *PowerPAD™ Thermally Enhanced Package Technical Brief*, literature number SLMA002).

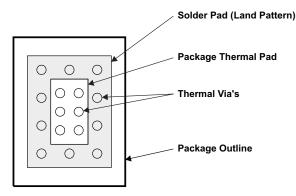


Figure 4. Package and PCB Land Configuration for a Multilayer PCB

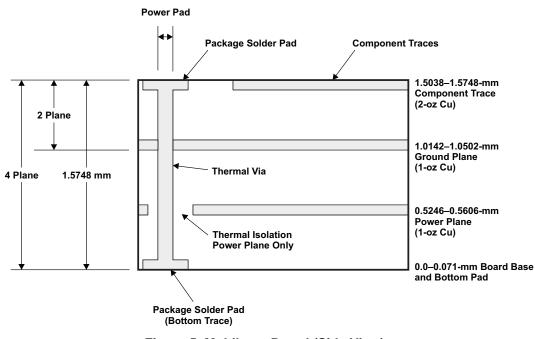


Figure 5. Multilayer Board (Side View)



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APPLICATION INFORMATION (continued)

Application Using a Single-Layer PCB

In a single-layer board application, the thermal pad is attached to a heat spreader (copper areas) by a low thermal-impedance attachment method (solder paste or thermal conductive epoxy). With either method, it is advisable to use as many copper traces as possible to dissipate the heat.

CAUTION:

If the attachment method is not implemented correctly, the functionality of the product can not be assured. Power-dissipation capability is adversely affected if the device is incorrectly mounted on the circuit board.

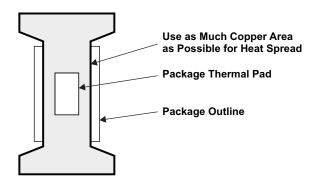


Figure 6. Layout Recommendations for a Single-Layer PCB



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APPLICATION INFORMATION (continued)

Recommended Board Layout

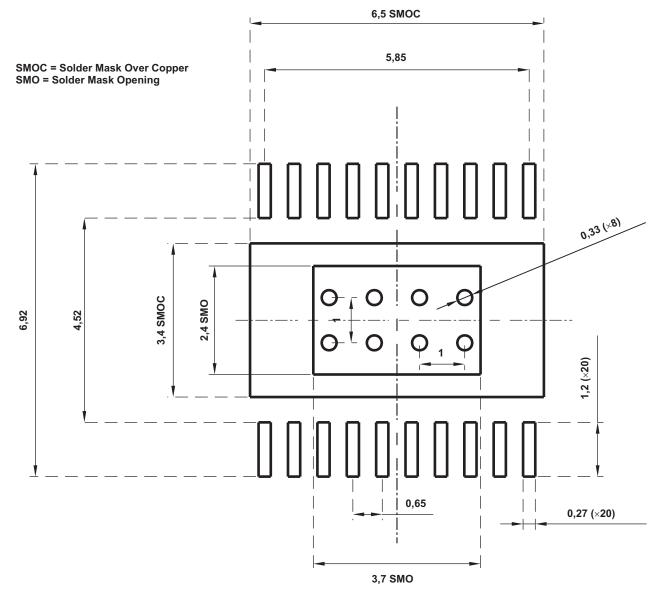


Figure 7. Recommended Board Layout for PWP

PACKAGING INFORMATION

Orderable Device	Status ⁽¹⁾	Package Type	Package Drawing	Pins	Package Qty	e Eco Plan ⁽²⁾	Lead/Ball Finish	MSL Peak Temp ⁽³⁾
TPIC9202PWP	ACTIVE	HTSSOP	PWP	20	70	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1YEAR
TPIC9202PWPG4	ACTIVE	HTSSOP	PWP	20	70	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1YEAR
TPIC9202PWPR	ACTIVE	HTSSOP	PWP	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1YEAR
TPIC9202PWPRG4	ACTIVE	HTSSOP	PWP	20	2000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-2-260C-1YEAR

⁽¹⁾ The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

⁽²⁾ Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check http://www.ti.com/productcontent for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

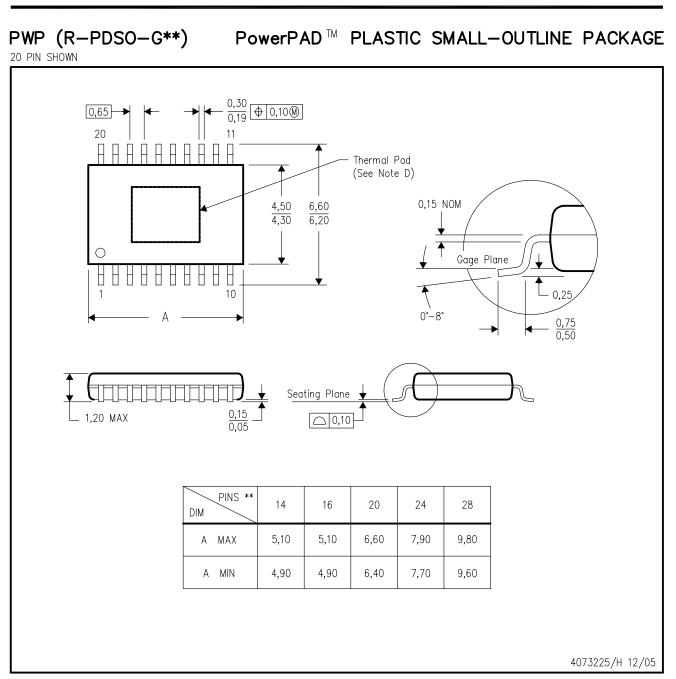
Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

⁽³⁾ MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.



NOTES: A. All linear dimensions are in millimeters.

- B. This drawing is subject to change without notice.
- C. Body dimensions do not include mold flash or protrusions. Mold flash and protrusion shall not exceed 0.15 per side.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 for information regarding recommended board layout. This document is available at www.ti.com http://www.ti.com.
- E. Falls within JEDEC MO-153

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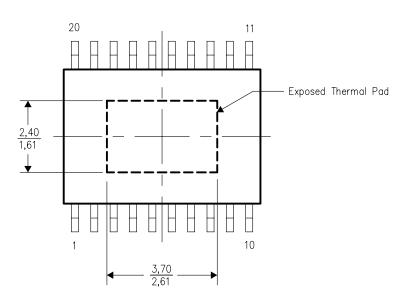


THERMAL INFORMATION

This PowerPAD[™] package incorporates an exposed thermal pad that is designed to be attached directly to an external heatsink. When the thermal pad is soldered directly to the printed circuit board (PCB), the PCB can be used as a heatsink. In addition, through the use of thermal vias, the thermal pad can be attached directly to a ground plane or special heatsink structure designed into the PCB. This design optimizes the heat transfer from the integrated circuit (IC).

For additional information on the PowerPAD package and how to take advantage of its heat dissipating abilities, refer to Technical Brief, PowerPAD Thermally Enhanced Package, Texas Instruments Literature No. SLMA002 and Application Brief, PowerPAD Made Easy, Texas Instruments Literature No. SLMA004. Both documents are available at www.ti.com.

The exposed thermal pad dimensions for this package are shown in the following illustration.

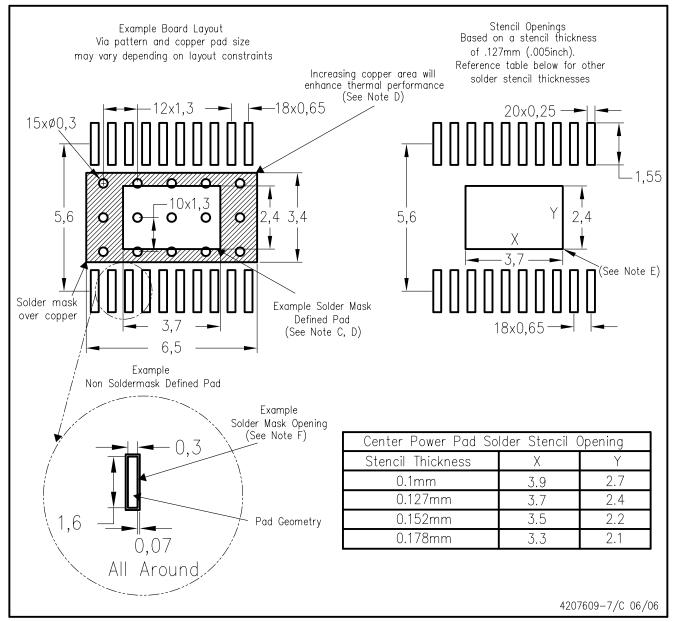


Top View

NOTE: All linear dimensions are in millimeters

Exposed Thermal Pad Dimensions

PWP (R-PDSO-G20) PowerPAD™



NOTES:

- A. All linear dimensions are in millimeters.
- B. This drawing is subject to change without notice.
- C. Customers should place a note on the circuit board fabrication drawing not to alter the center solder mask defined pad.
- D. This package is designed to be soldered to a thermal pad on the board. Refer to Technical Brief, PowerPad Thermally Enhanced Package, Texas Instruments Literature No. SLMA002, SLMA004, and also the Product Data Sheets for specific thermal information, via requirements, and recommended board layout. These documents are available at www.ti.com <http://www.ti.com>. Publication IPC-7351 is recommended for alternate designs.
- E. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Example stencil design based on a 50% volumetric metal load solder paste. Refer to IPC-7525 for other stencil recommendations.
- F. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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