

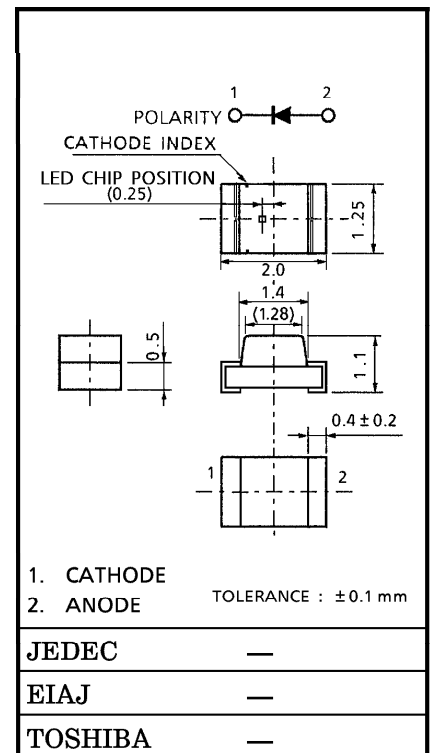
TOSHIBA LED LAMP

**TL SU1002A (T02), TLOU1002A (T02), TLAU1002A (T02),
 TLYU1002A (T02), TLGU1002A (T02), TLP GU1002A (T02)**

PANEL CIRCUIT INDICATOR

Unit in mm

- $2.0 \times 1.25 \times 1.1$ mm (L $\times$ W $\times$ H)
TL□U1002A (T02) Series
- InGaAlP LED
- It can be manufactured high-luminosity of equipment or reduce of electric power consumption by change in the high-luminosity LED from general-luminosity one.
- Colors : Red, Orange, Amber, Yellow, Green, Pure Green
- Can be mounted using surface mounter.
- Reflow soldering is possible.
- Standard embossed taping
4 mm pitch : T02 (3000 pcs / reel)
- Applications : As backlighting source for battery-powered equipment
As pilot light for compact equipment
In low-power electronic equipment, etc.



Weight : 2 mg

LINE-UP

PRODUCT NAME	COLOR	MATERIAL
TL SU1002A	Red	InGaAlP
TLOU1002A	Orange	InGaAlP
TL AU1002A	Amber	InGaAlP
TLYU1002A	Yellow	InGaAlP
TL GU1002A	Green	InGaAlP
TLP GU1002A	Pure-Green	InGaAlP

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MAXIMUM RATINGS (Ta = 25°C)

PRODUCT NAME	FORWARD CURRENT (DC) I _F (mA)	REVERSE VOLTAGE V _R (V)	POWER DISSIPATION P _D (mW)	OPERATION TEMPERATURE T _{opr} (°C)	STORAGE TEMPERATURE T _{stg} (°C)
TLSU1002A	25	4	60	-30~85	-30~85
TLOU1002A			62.5		
TLAU1002A			62.5		
TLYU1002A			62.5		
TLGU1002A			62.5		
TLPGU1002A			62.5		

ELECTRICAL CHARACTERISTICS (Ta = 25°C)

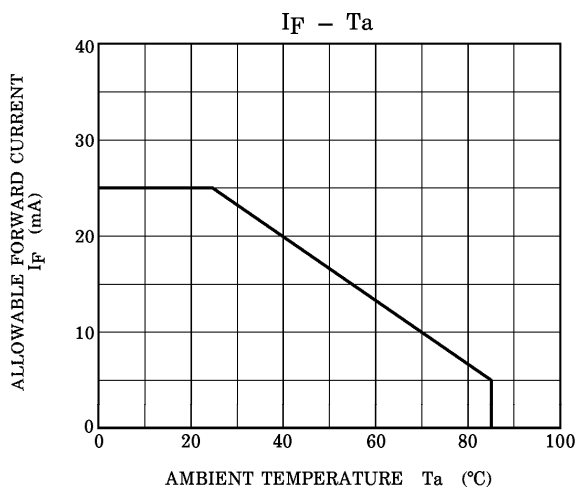
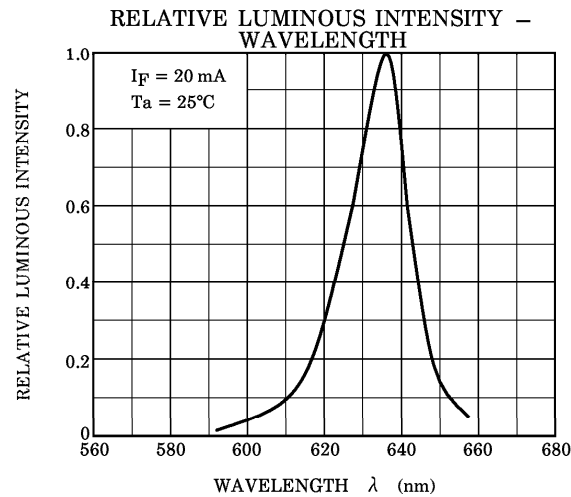
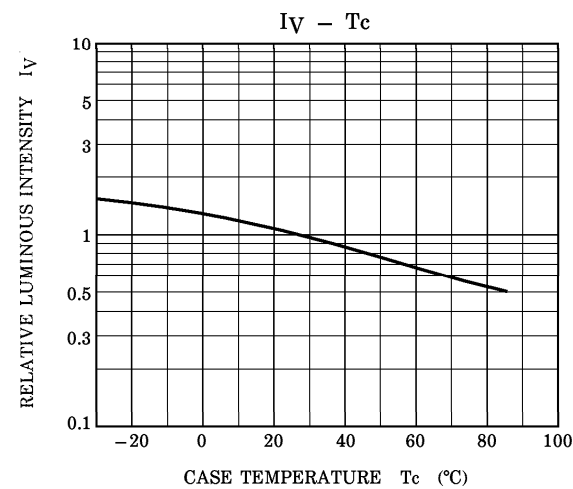
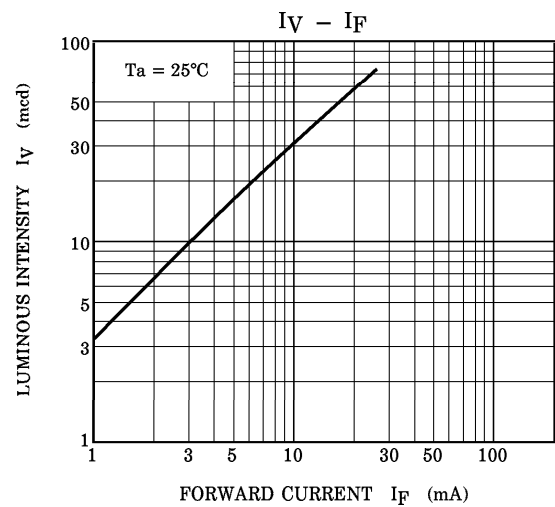
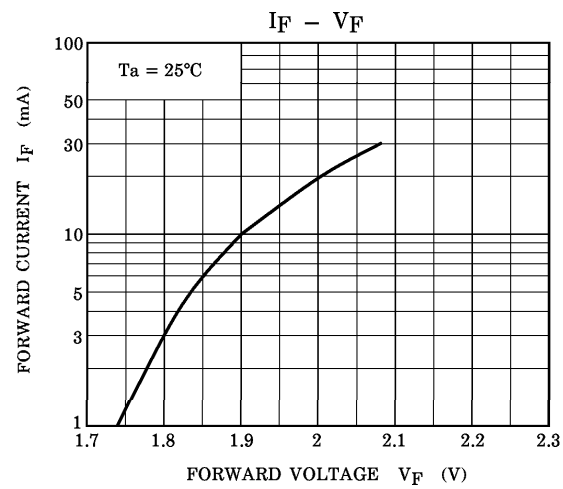
PRODUCT NAME	FORWARD VOLTAGE V _F			I _F	REVERSE CURRENT I _R	
	MIN	TYP.	MAX		MAX	V _R
TLSU1002A	—	2.0	2.4	20	50	4
TLOU1002A	—	2.1	2.5			
TLAU1002A	—	2.1	2.5			
TLYU1002A	—	2.1	2.5			
TLGU1002A	—	2.1	2.5			
TLPGU1002A	—	2.1	2.5			
UNIT	V			mA	μA	V

OPTICAL CHARACTERISTICS (Ta = 25°C)

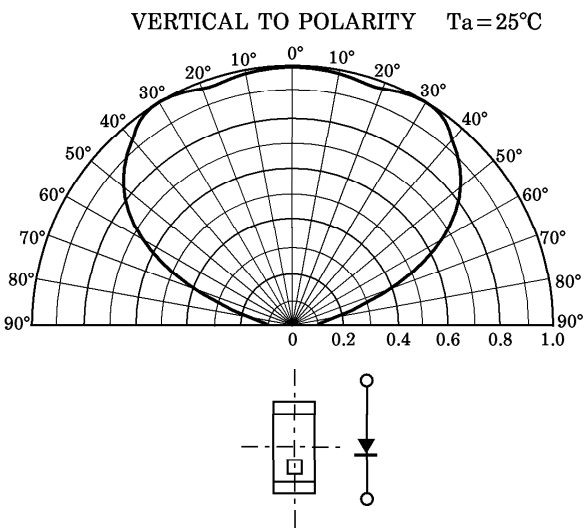
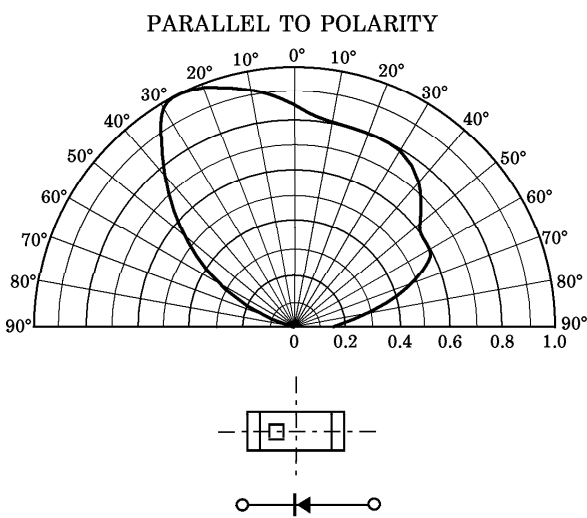
PRODUCT NAME	LUMINOUS INTENSITY I _v				EMISSION SPECTRUM							
	MIN	TYP.	MAX	I _F	Peak Emission Wavelength λ _p			Δλ	Dominant Wavelength λ _d			I _F
					MIN	TYP.	MAX		MIN	TYP.	MAX	
TLSU1002A	27.2	60	—	20	—	(623)	—	(17)	—	613	—	20
TLOU1002A	27.2	78	—	20	—	(612)	—	(15)	—	605	—	20
TLAU1002A	8.5	30	—	20	—	(596)	—	(13)	—	592	—	20
TLYU1002A	8.5	30	—	20	—	(590)	—	(13)	—	587	—	20
TLGU1002A	8.5	30	—	20	—	(574)	—	(11)	—	571	—	20
TLPGU1002A	1.53	6	—	20	—	(562)	—	(11)	—	558	—	20
UNIT	mcd			mA	nm			nm	nm			mA

(Note) : This visible LED lamp also emits some IR light.
 If a photodetector is located near the LED lamp, please ensure that it will not be affected by this IR light.

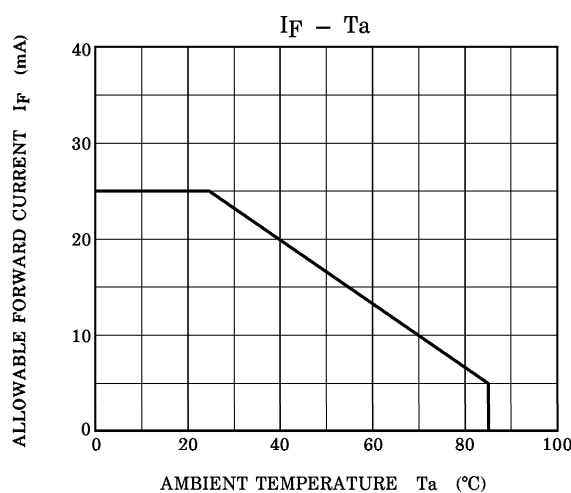
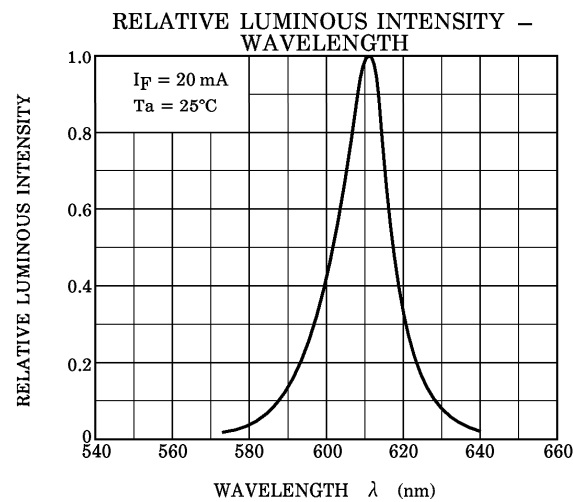
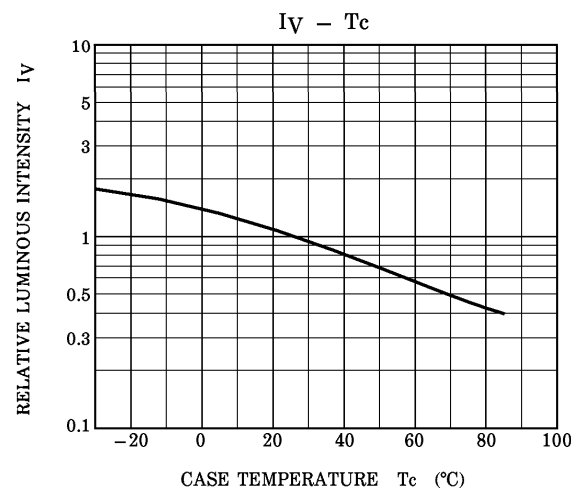
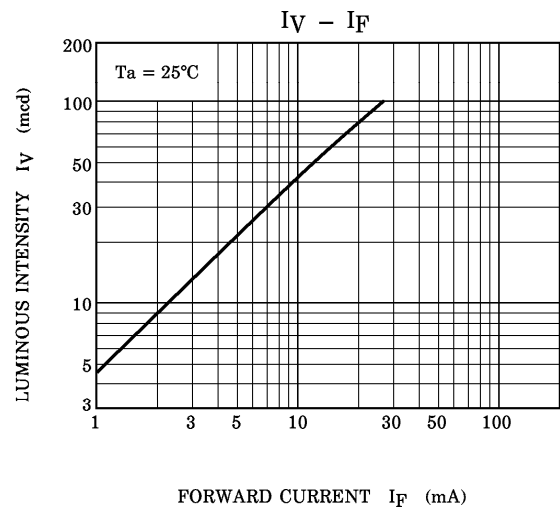
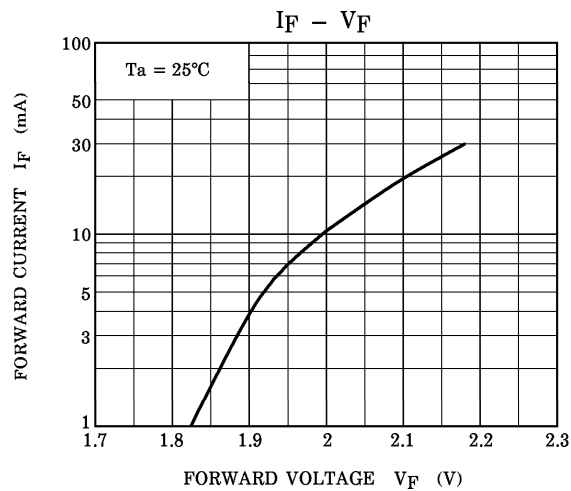
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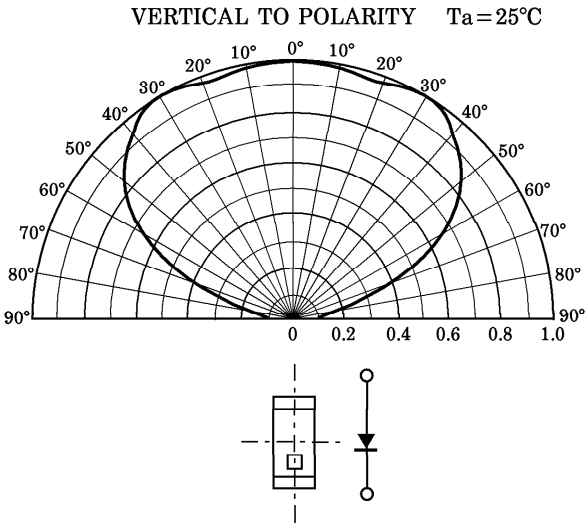
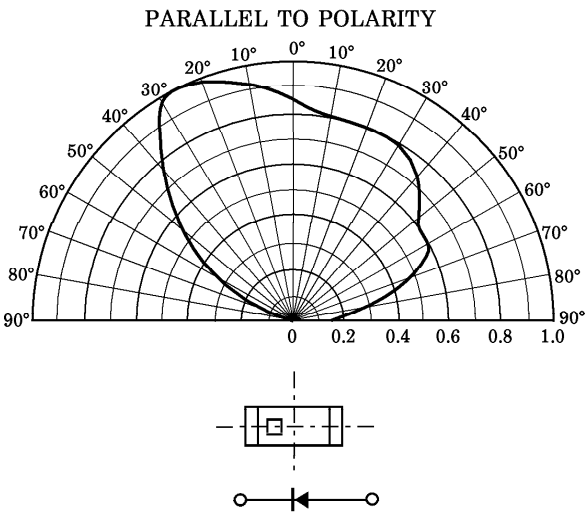
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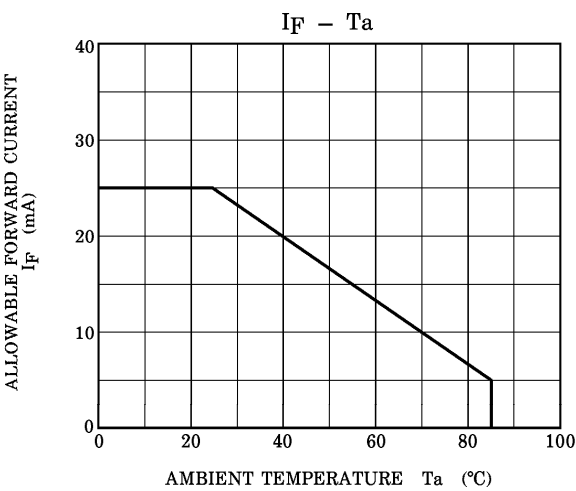
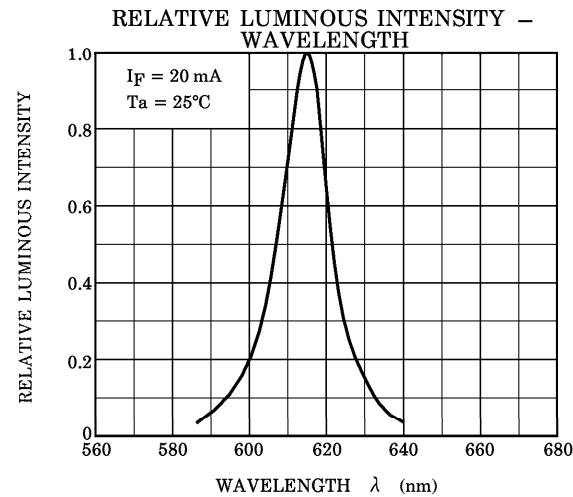
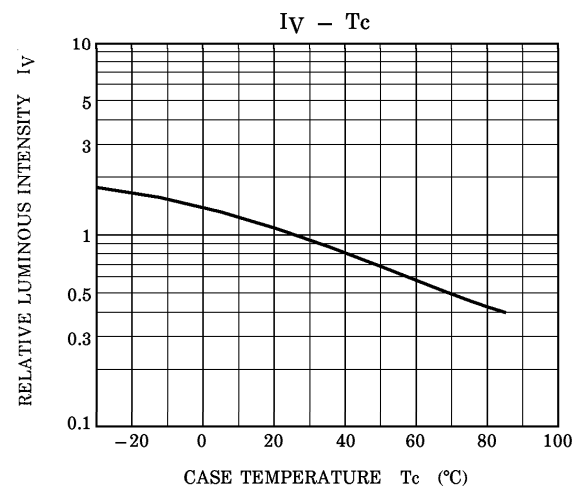
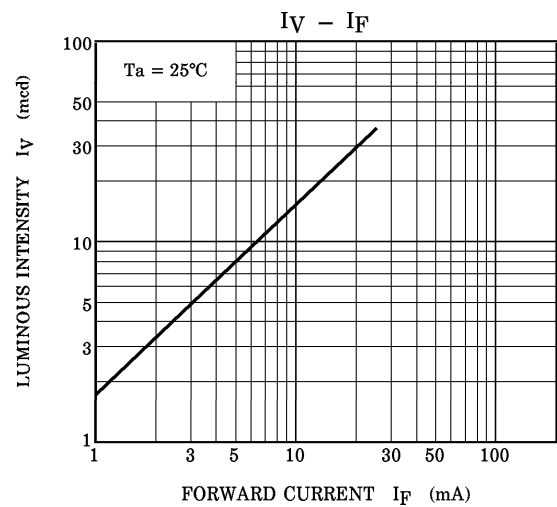
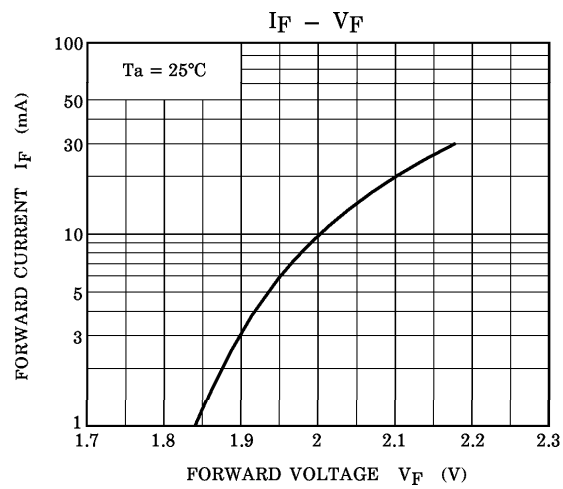
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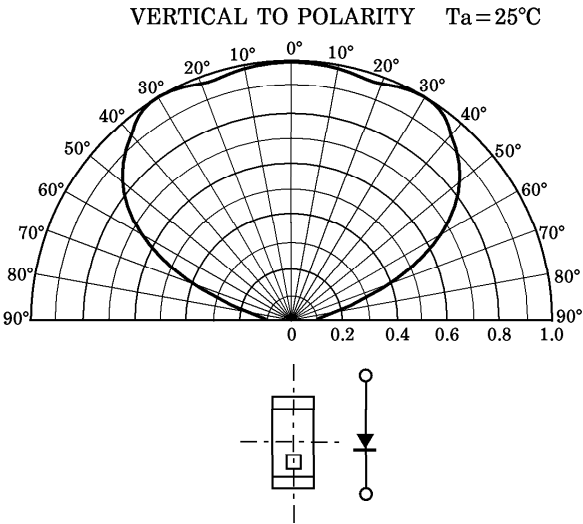
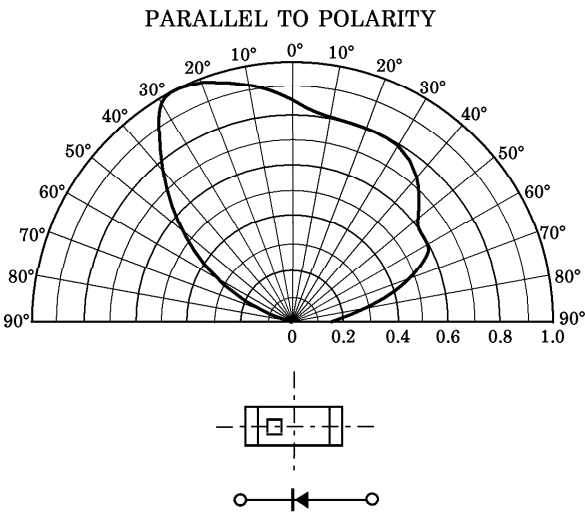
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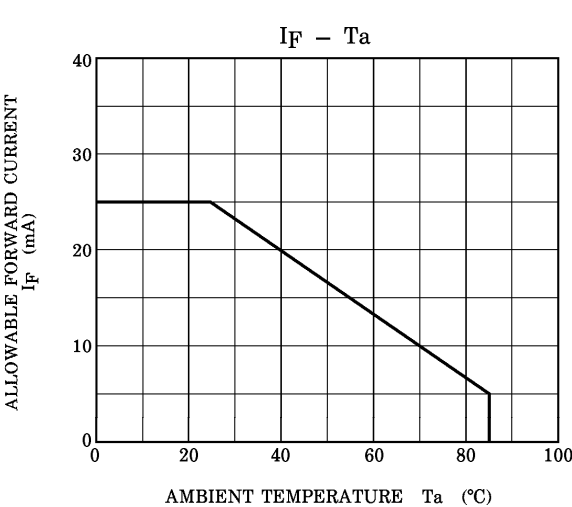
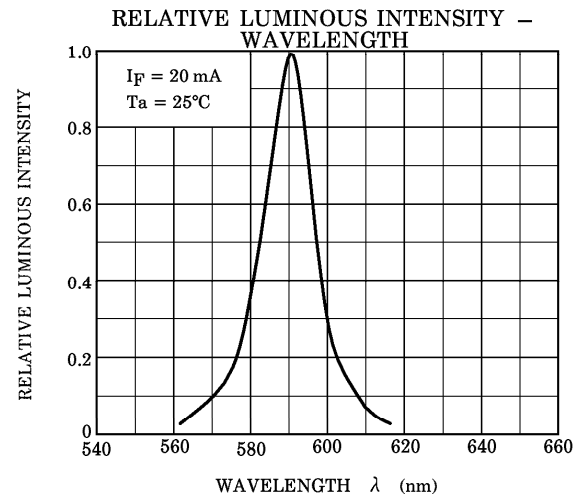
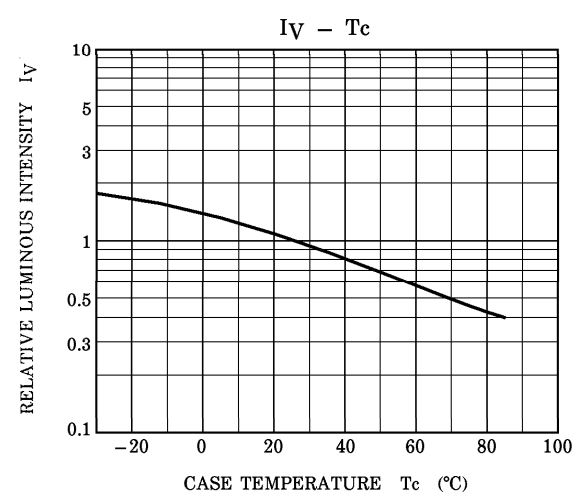
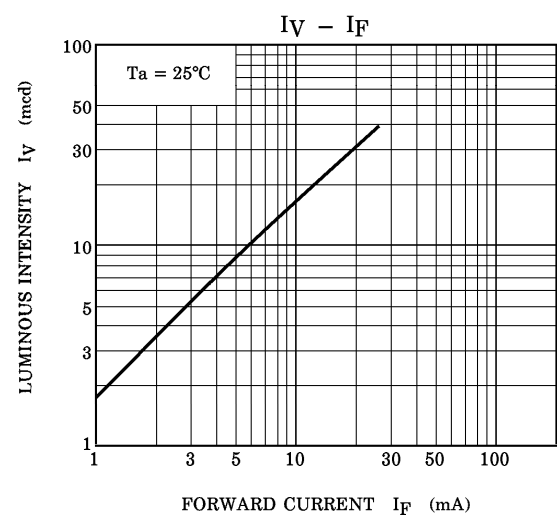
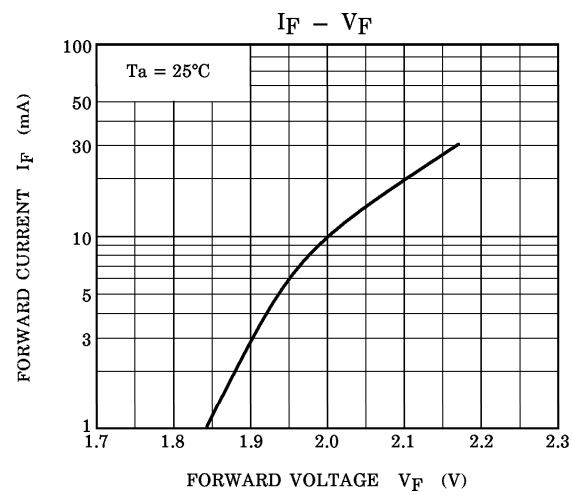
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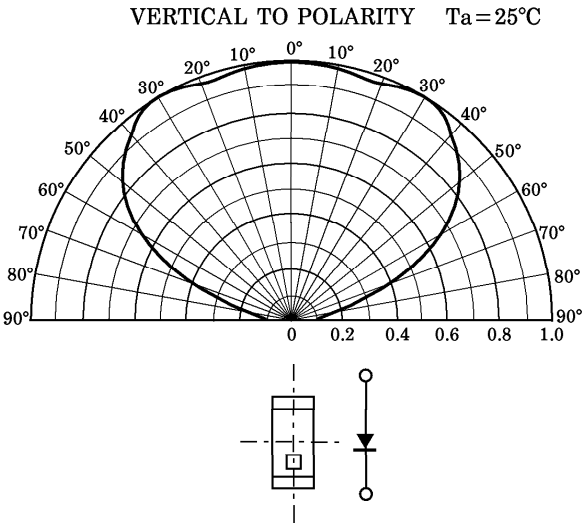
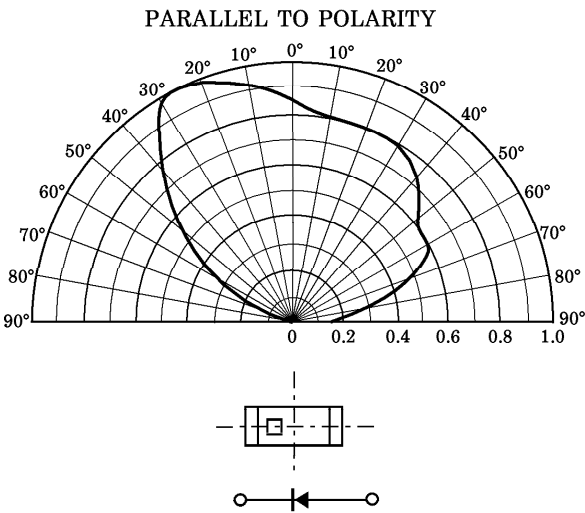
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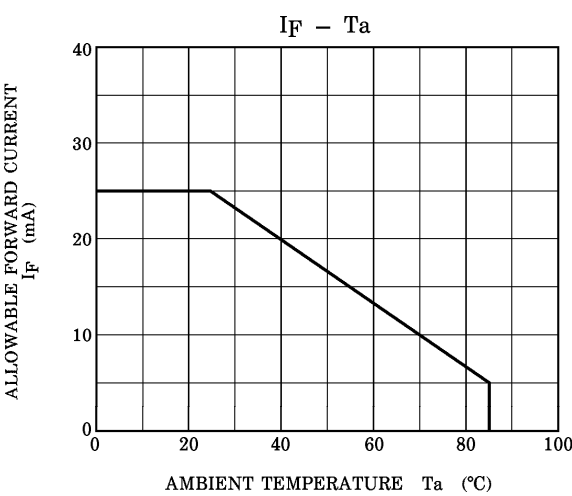
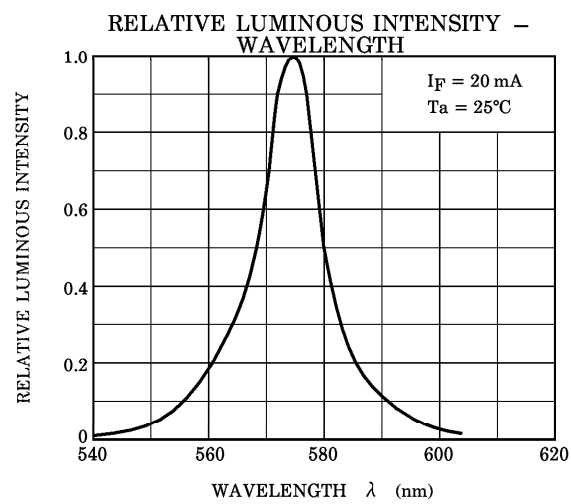
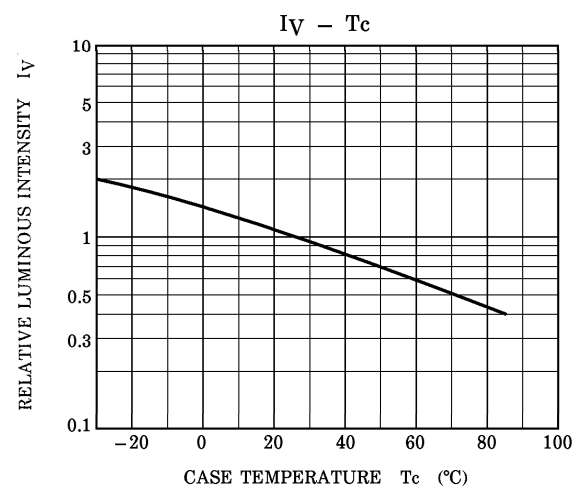
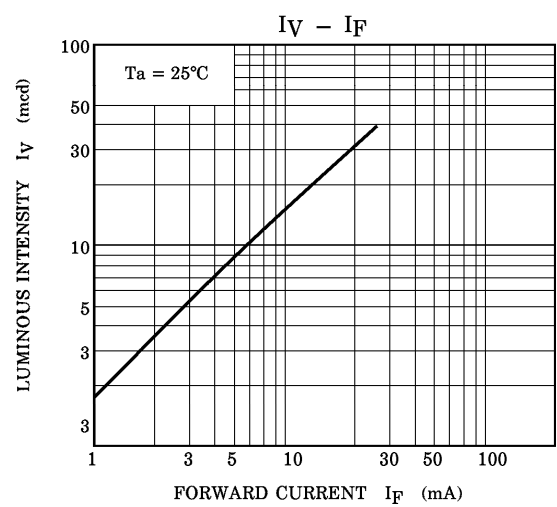
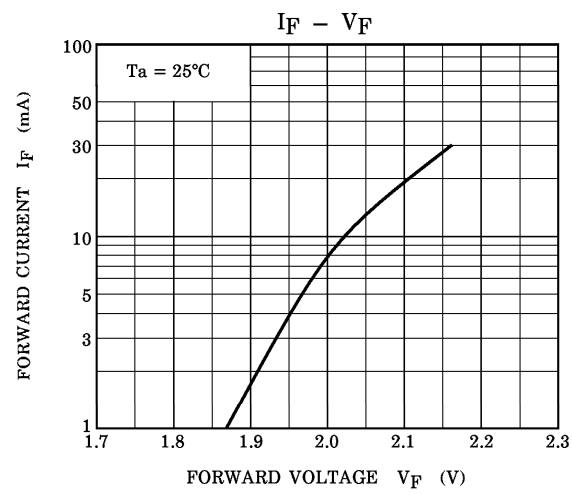
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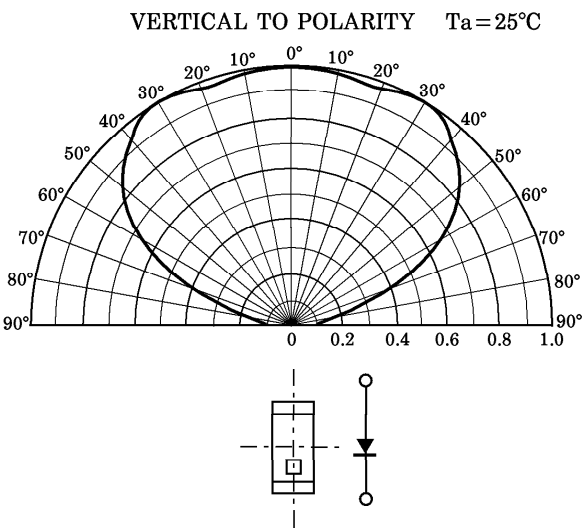
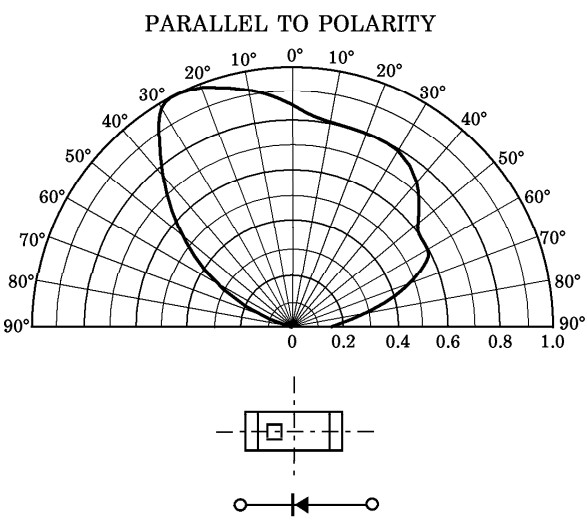
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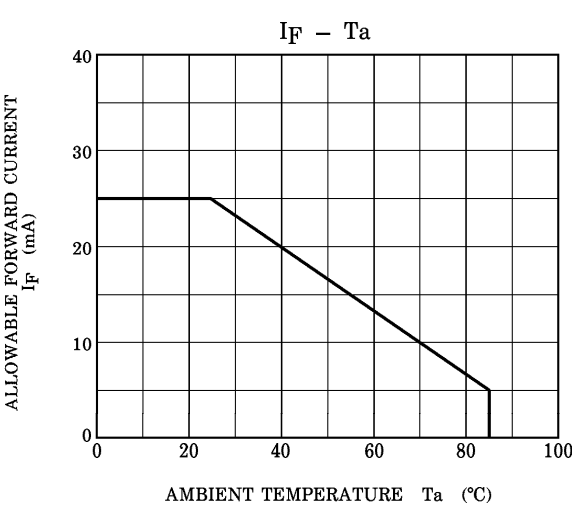
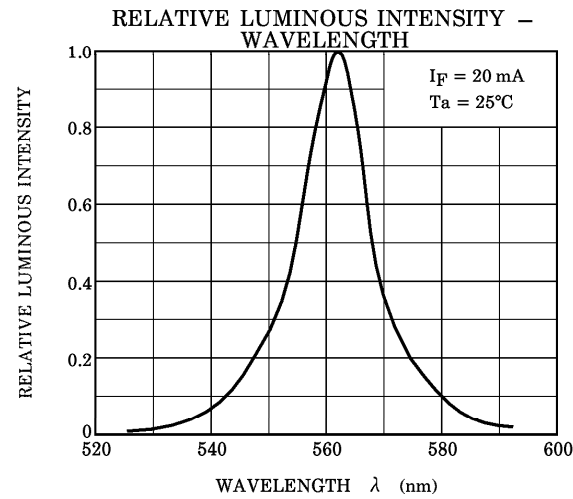
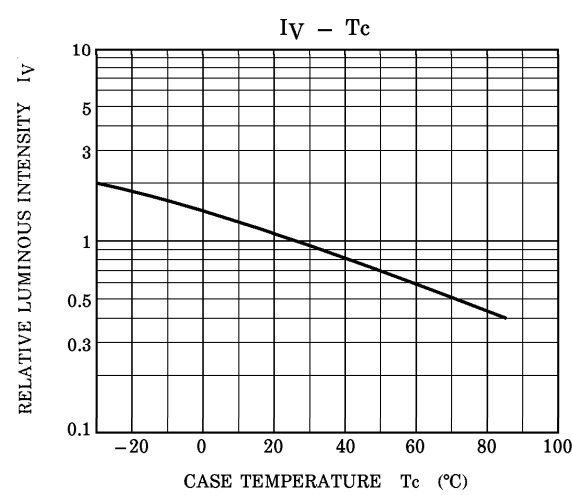
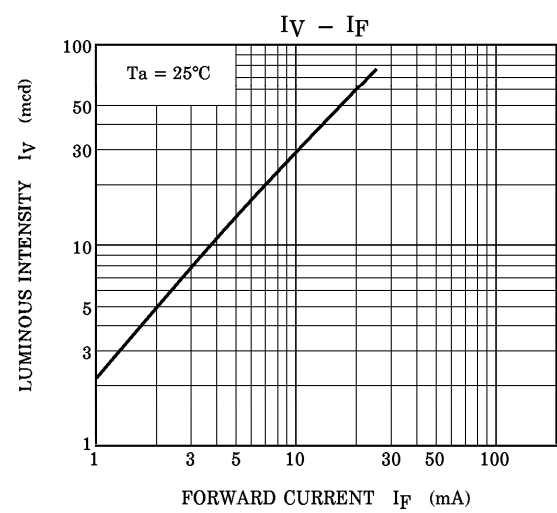
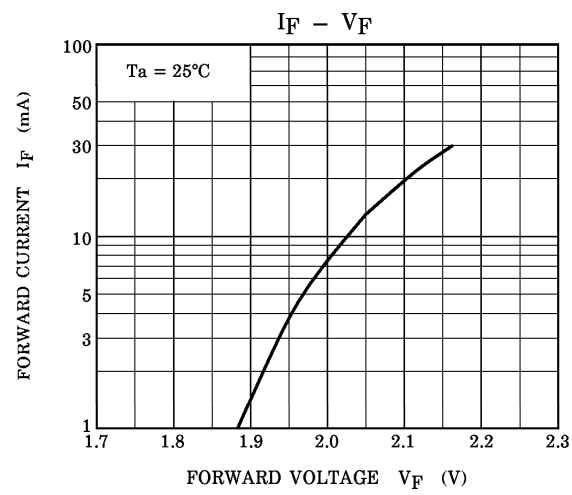
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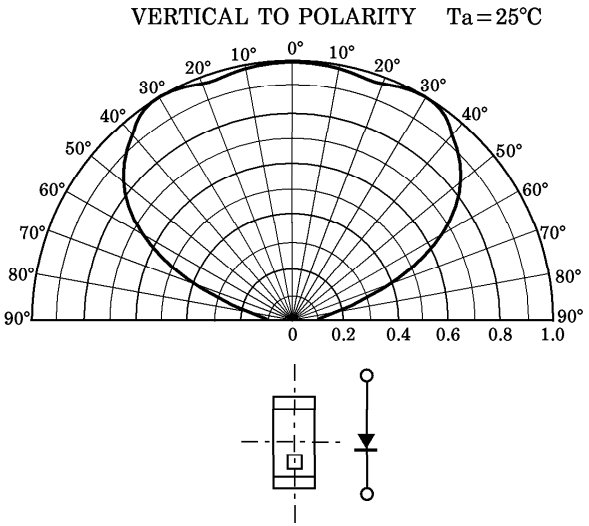
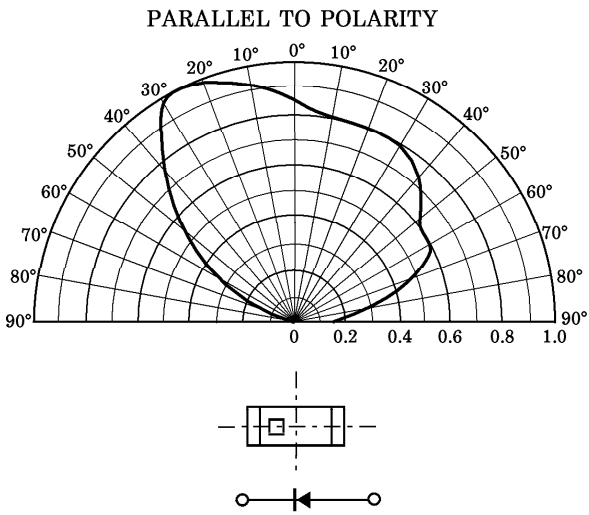
TLGU1002A-2
[RADIATION PATTERN]



TLPGU1002A-1



TLPGU1002A-2
[RADIATION PATTERN]



PACKAGING

The LED devices is packed in an aluminum envelope with silica gel to avoid moisture absorption. The optical characteristics may be affected by exposure to moisture in the air before soldering and it should be stored under the following conditions.

Temperature : 5~30°C
 Relative Humidity : 60% or lower
 Time : 168 h max

Baking is required if the device have been stored with unopened for more than 6 months or if the aluminum envelope has been opened for more than 168 h.

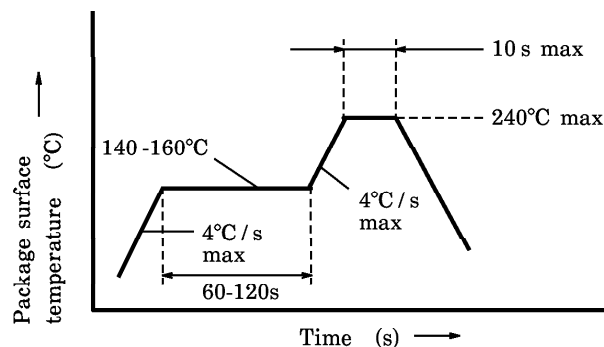
Recommended baking condition is 60°C for 12 h minimum in the dry atmosphere.

MOUNTING METHOD

SOLDERING

- Reflow soldering

Temperature profile



- Please perform the first reflow soldering within 168 h after opening the package with reference to the above temperature profile.

- Second time reflow soldering

In case of second reflow soldering, it should be performed within 168 h after first reflow under the above conditions.

Storage conditions before second reflow soldering : 30°C, 60% RH or lower

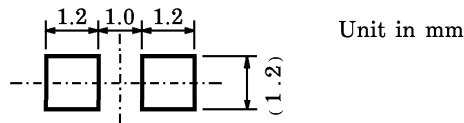
- Do not perform flow soldering.
- Make any necessary soldering corrections manually.
 (Do not do this more than once for any given pin.)

Soldering iron : 25 W

Temperature : no more than 300°C

Time : within 3 s

- Recommended soldering pattern



POST SOLDER CLEANING

When cleaning after soldering is needed, the following condition must be adhered to.

Cleaning solvents : AK225 or Alcohol

Temperature : 50°C (max) for 30 s (max) or 30°C (max) for 3 minutes (max)

Ultrasonic : 300 W max.

PRECAUTION FOR MOUNTING

Do not apply force to the plastic part of the LED in high temperature conditions.

Do not apply friction using a hard materials for avoid injuring the plastic part of the LED.

Keep the LED away from any other parts when assembling boards into the set.

TAPING SPECIFICATIONS

This specification lays out the 4 mm pitch embossed-tape packing requirements for 2.0 mm (L) × 1.25 mm (W) × 1.1 mm (H) size surface-mount LED lamp.

1. Product Naming System

The type of package used for shipment is denoted by a symbol suffix after the product number. The method of classification is as below. (this method, however does not apply to products whose electrical characteristics differ from standard Toshiba specifications)

(1) Tape Type : T02 (4 mm pitch)

(2) Example

<u>TL</u>	<u>SU</u>	<u>1002A</u>	<u>(T02)</u>	
				Tape Type
				Toshiba Product No.

2. Related Matter

(1) Electro-optical Characteristics

Please refer to the each technical datasheet for electro-optical characteristics of tape packed products

(2) Handling Precautions

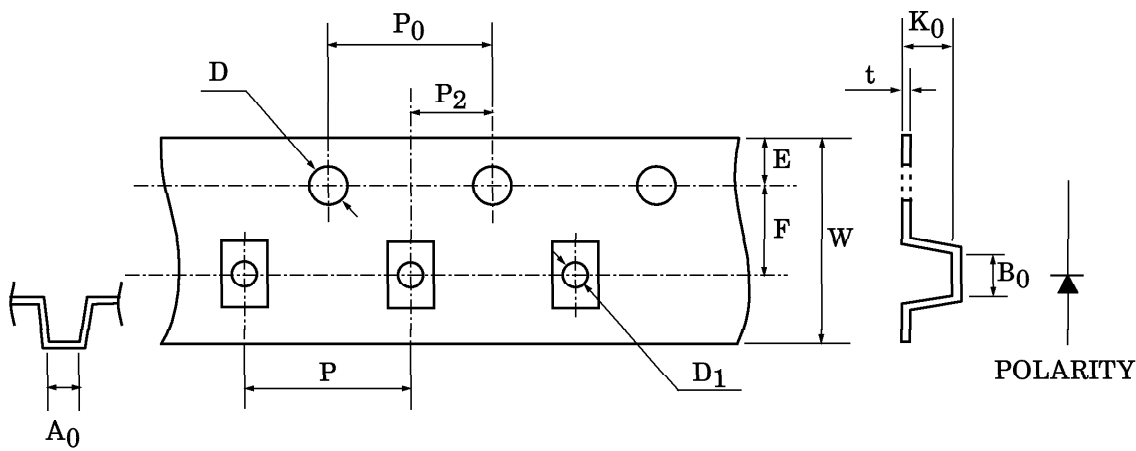
Tape material protected against static electricity. However, static electricity may occur depending on quantity of charged static electricity and a device may attach to a tape, or a device may be unstable when peeling a tape cover.

- In process, taping materials may sustain an electrostatic charge, use an ionizer to neutralize the ions.
- For transport and temporary storage of devices, use containers (boxes, jigs, bags) that are made of anti-static materials or of materials that dissipate electrostatic electricity.

3. Tape Dimensions

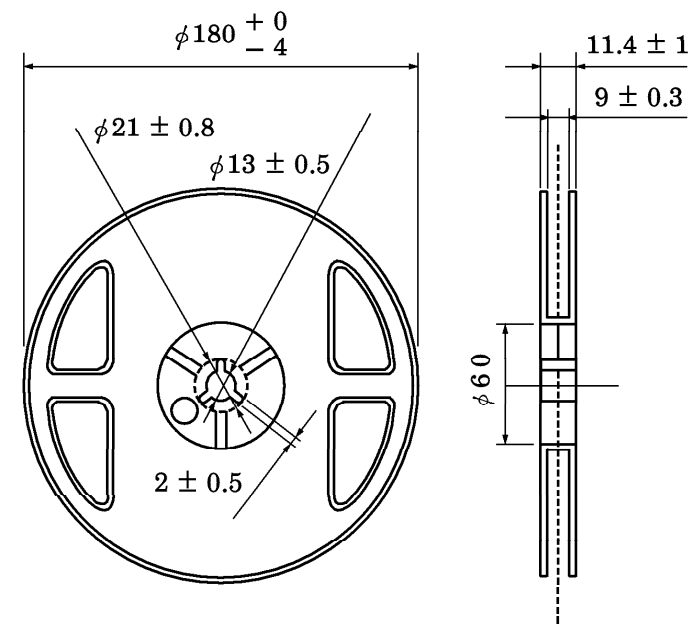
(Unit in mm)

SYMBOL	DIMENSION	TOLERANCE	SYMBOL	DIMENSION	TOLERANCE
D	1.50	+0.1 / -0	P ₂	2.00	±0.05
E	1.75	±0.1	W	8.00	±0.3
P ₀	4.00	±0.1	P	4.00	±0.1
t	0.25	±0.05	A ₀	1.45	±0.1
F	3.50	±0.05	B ₀	2.25	±0.1
D ₁	1.10	±0.1	K ₀	1.30	±0.05

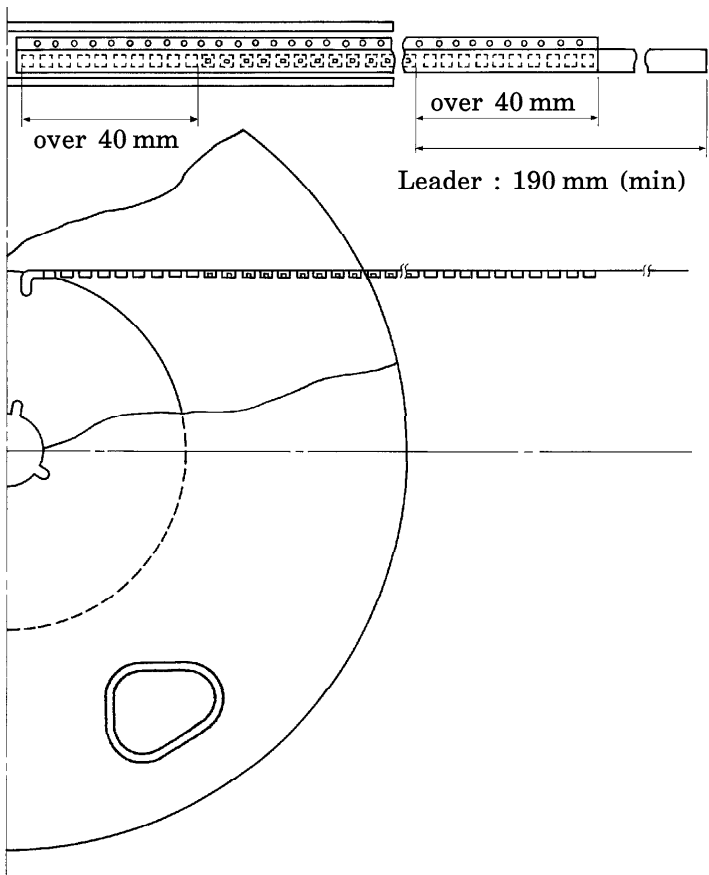


4. Reel Dimensions

Unit in mm



5. Leader and Trailer



6. Packing Form

(1) Number of Devices per Reel and Carton

Reel	3000 devices
Carton	15000 devices

(2) Packing : Silica gel and reel are packed into sealed aluminum pack.

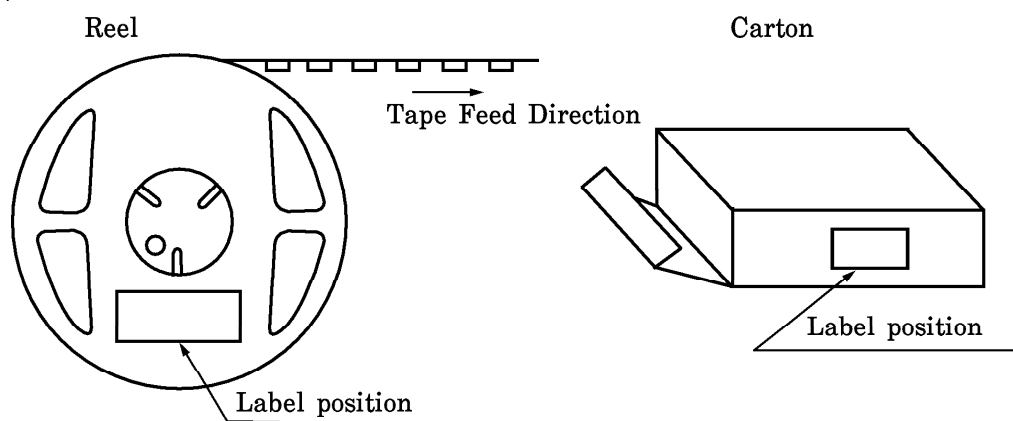
7. Notation Method

(1) Example : TLSU1002A (T02)

P/N :

TYPE	TLSU1002A		
ADD. C	(T02)	Q'TY	3000 pcs
NOTE	(rank symbol) Lot Number		

(2) Label location :



Aluminum pack : Attached to center of one side