

VI TELEFILTER**Filter Specification****TFS 600****1/5****Measurement condition**

Ambient temperature: 23 °C
 Input power level: 0 dBm
 Terminating impedances
 for input: 270 Ω // -0,8pF
 for output: 285 Ω // -0,8pF

Characteristics**Remark:**

Reference level for the relative attenuation a_{rel} of the TFS 600 is the insertion loss. The insertion loss a_e is defined as the insertion loss at the nominal frequency f_N . The centre frequency f_C is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed on 600 MHz without tolerance. The specified values have to be reached in operating temperature range.

D a t a		typ. value	tolerance/limit
Insertion loss (Reference level)	a_e	-	max. 6,5 dB
Nominal frequency	f_N	-	600,000 MHz
Centre frequency	f_C	600,02 MHz	-
1 dB bandwidth	bw	-	min. 32 kHz
Relative attenuation f_N ... $f_N \pm 16$ kHz	a_{rel}	-	max. 1 dB
$f_N \pm 800$ kHz ... $f_N \pm 5$ MHz		-	min. 20 dB
$f_N \pm 5$ MHz ... $f_N \pm 20$ MHz		-	min. 30 dB
VSWR In 1 dB bandwidth		-	min. 2 : 1
Input power		-	max. 3 dBm
Operating temperature range			- 5 °C ... + 70 °C
Storage temperature range			- 30 °C ... + 80 °C
Temperature coefficient of frequency TC		- 0.036 ppm/K ²	
Frequency inversion temperature		40 °C	

Generated:**Checked / approved:**

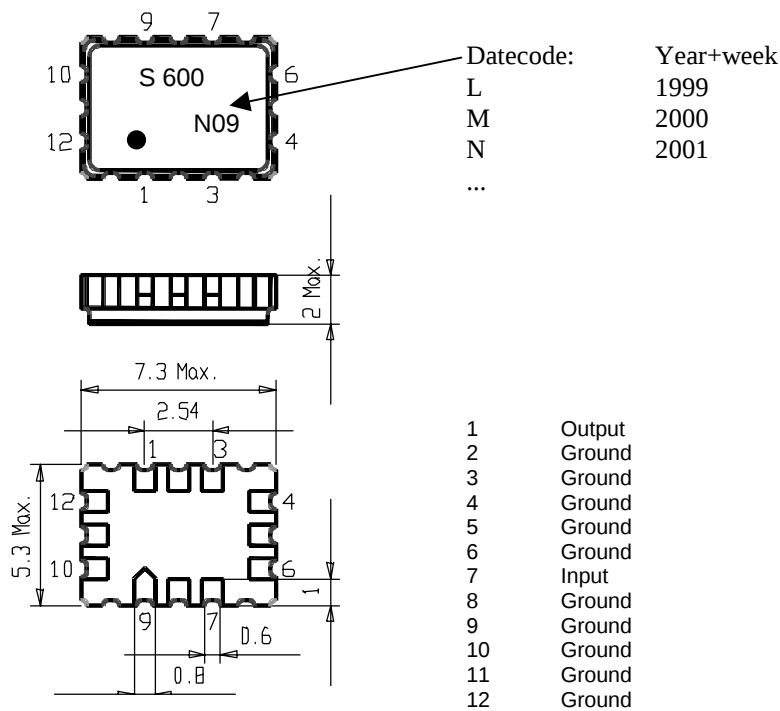
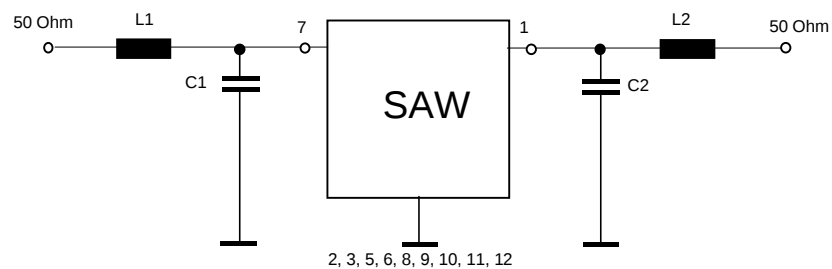
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Construction, pin configuration and 50 Ω - matching network

(All dimensions in mm)

**50 Ohm Test circuit**

Stability Characteristics

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Damp heat:
(cycle) 25 °C to 55°C / 95% r.H. / 10 cycles
DIN IEC 68 - 2 – 30 Db
4. Resistance to
solder heat (reflow): max. 2 times reflow process;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

Packing

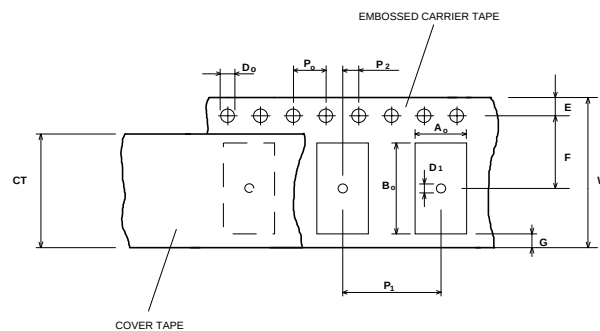
Tape & Reel:

IEC 286 - 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

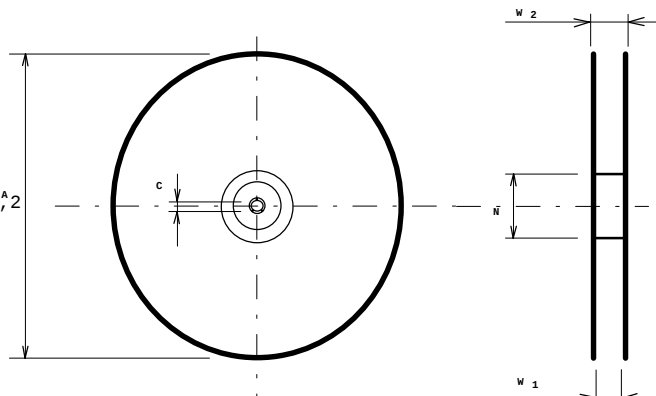
max. pieces of filters per reel: 3000
 Real of empty components at start: min 300 mm
 Real of empty components at start including leader: min 500 mm
 Trailer min 300 mm

Tape (all dimensions in mm)

W : 16 ± 0,3
 Po : 4 ± 0,1
 Do : 1,5 ± 0,1
 E : 1,75 ± 0,1
 F : 7,5 ± 0,1
 G (min) : 0,6
 P2 : 2 ± 0,1
 P1 : 8 ± 0,1
 D1(min) : 1,5
 Ao : 5,5 ± 0,1
 Bo : 7,5 ± 0,1
 CT : 13,5 ± 0,1

**Reel (all dimensions in mm):**

A : 330
 W1 : 16,4 +2
 W2 (max) : 22,4
 N (min) : 50
 C : 13 +0,5 / -0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. The marking of the filters is able to read if the view is directed on the upper side of the carrier tape with the sprocket holes on the right side of the tape.

Air reflow temperature conditions

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

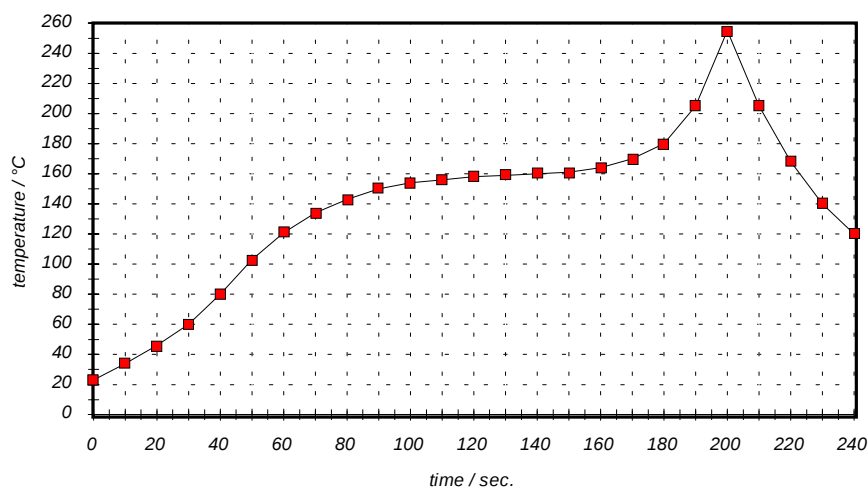
Chip-mount air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

time / sec.	temperature / °C	time / sec.	temperature / °C
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

VI TELEFILTER**Filter Specification****TFS 600****5/5****History**

Version	Reason of Changes	Name	Date
1.0	Generated according to customer requirement	Dr. Wall	20.12.00
1.1	Add off terminating impedances	Pfeiffer	01.03.01

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