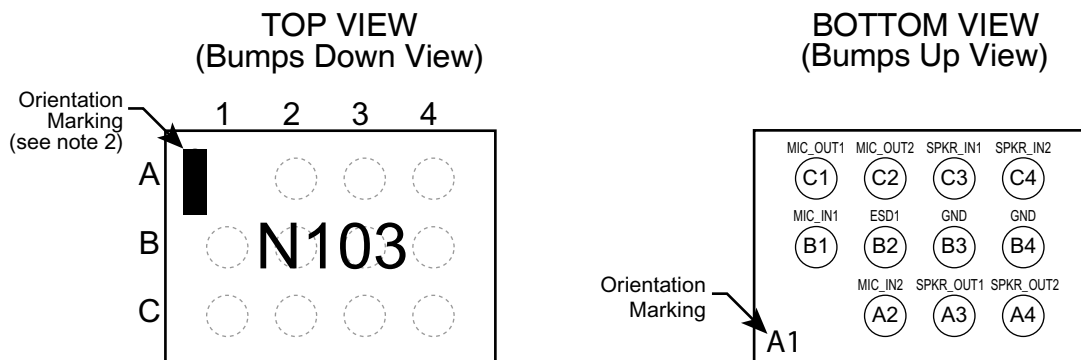


PACKAGE / PINOUT DIAGRAMS


CM1410
CSP Package

Notes:

- 1) These drawings are not to scale.
- 2) Lead-free devices are specified by using a "+" character for the top side orientation mark.

PIN DESCRIPTIONS

PIN	NAME	DESCRIPTION
A1	N.B.	No Bump – used for orientation / alignment
A2	MIC_IN2	Microphone Input 2 (from microphone)
A3	SPKR_OUT1	Speaker Output 1 (to speaker)
A4	SPKR_OUT2	Speaker Output 2 (to speaker)
B1	MIC_IN1	Microphone Input 1 (from microphone)
B2	ESD1	ESD Protection Input. Provides a channel specifically for ESD protection purposes.
B3	GND	Device Ground
B4	GND	Device Ground
C1	MIC_OUT1	Microphone Output 1 (to audio circuitry)
C2	MIC_OUT2	Microphone Output 2 (to audio circuitry)
C3	SPKR_IN1	Speaker Input 1 (from audio circuitry)
C4	SPKR_IN2	Speaker Input 2 (from audio circuitry)

Ordering Information
PART NUMBERING INFORMATION

Bumps	Package	Standard Finish		Lead-free Finish ²	
		Ordering Part Number ¹	Part Marking	Ordering Part Number ¹	Part Marking
11	CSP	CM1410-03CS	N103	CM1410-03CP	N103

Note 1: Parts are shipped in Tape & Reel form unless otherwise specified.

Note 2: Lead-free devices are specified by using a "+" character for the top side orientation mark.

Specifications

ABSOLUTE MAXIMUM RATINGS

PARAMETER	RATING	UNITS
Storage Temperature Range	-65 to +150	°C
DC Power per Resistor	100	mW
DC Package Power Rating	400	mW

STANDARD OPERATING CONDITIONS

PARAMETER	RATING	UNITS
Operating Temperature Range	-40 to +85	°C

ELECTRICAL OPERATING CHARACTERISTICS (NOTE 1)

SYMBOL	PARAMETER	CONDITIONS	MIN	TYP	MAX	UNITS
R ₁	Resistance 1		90	100	110	Ω
R ₂	Resistance 2		61	68	75	Ω
R ₃	Resistance 3		9	10	11	Ω
C ₁	Capacitance 1		38	47	57	pF
C ₂	Capacitance 2		80	100	120	pF
I _{LEAK}	Diode Leakage Current	V _{IN} =5.0V			1.0	μA
V _{SIG}	Signal Voltage Positive Clamp Negative Clamp	I _{LOAD} = 10mA	5 -15	7 -10	15 -5	V V
V _{ESD}	In-system ESD Withstand Voltage a) Human Body Model, MIL-STD-883, Method 3015 b) Contact Discharge per IEC 61000-4-2 Level 4	Notes 2,4 and 5	±15 ±8			kV kV
V _{CL}	Clamping Voltage during ESD Discharge MIL-STD-883 (Method 3015), 8kV Positive Transients Negative Transients	Notes 2,3,4 and 5		+15 -19		V V
f _{C1}	Cut-off frequency 1; Note 6	R = 100Ω, C = 47pF		53		MHz
f _{C2}	Cut-off frequency 2; Note 6	R = 68Ω, C = 47pF		61		MHz
f _{C3}	Cut-off frequency 3; Note 6	R = 10Ω, C = 100pF		33		MHz

Note 1: T_A=25°C unless otherwise specified.

Note 2: ESD applied to input pins with respect to GND, one at a time, pins A2, A3, A4, B1 and B2 only.

Note 3: Clamping voltage is measured at the opposite side of the EMI filter to the ESD pin. For example, if ESD is applied to Pin B1, then clamping voltage is measured at Pin C1.

Note 4: Unused pins are left open

Note 5: The parameters are guaranteed by design and characterization.

Note 6: Z_{SOURCE}=50Ω, Z_{LOAD}=50Ω.

Performance Information

Typical Filter Performance (nominal conditions unless specified otherwise)

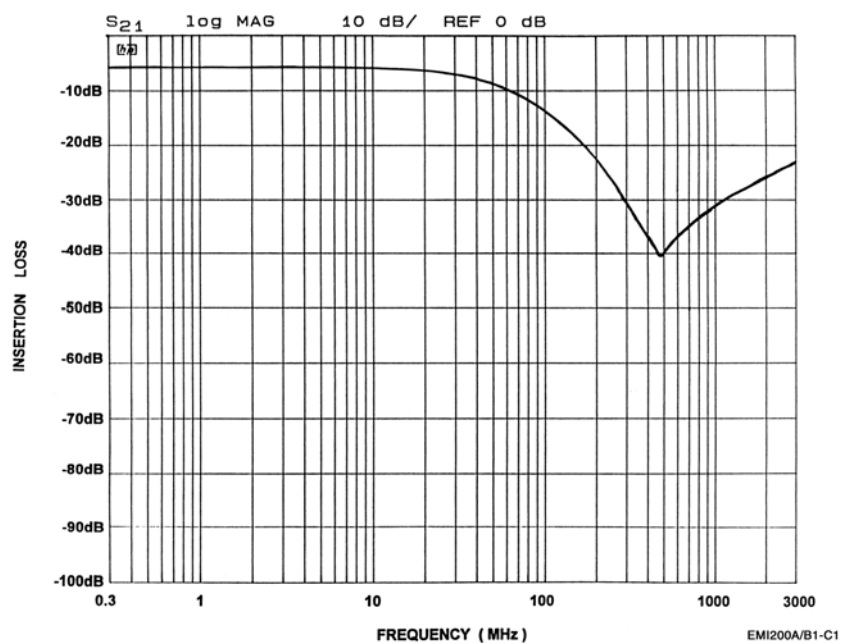


Figure 1. Microphone 1 Circuit (B1-C1) EMI Filter Performance

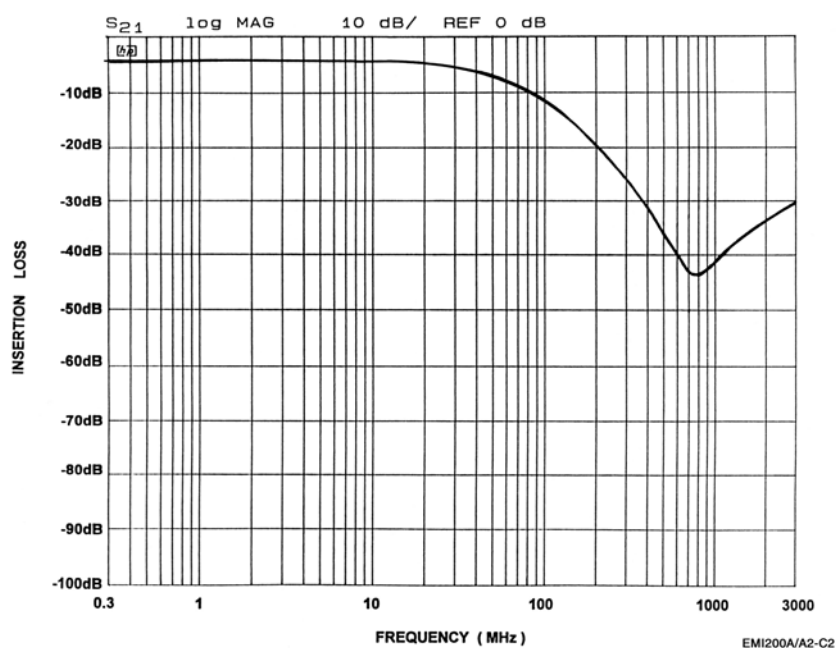


Figure 2. Microphone 2 Circuit (A2-C2) EMI Filter Performance

Performance Information (Cont'd)

Typical Filter Performance (nominal conditions unless specified otherwise)

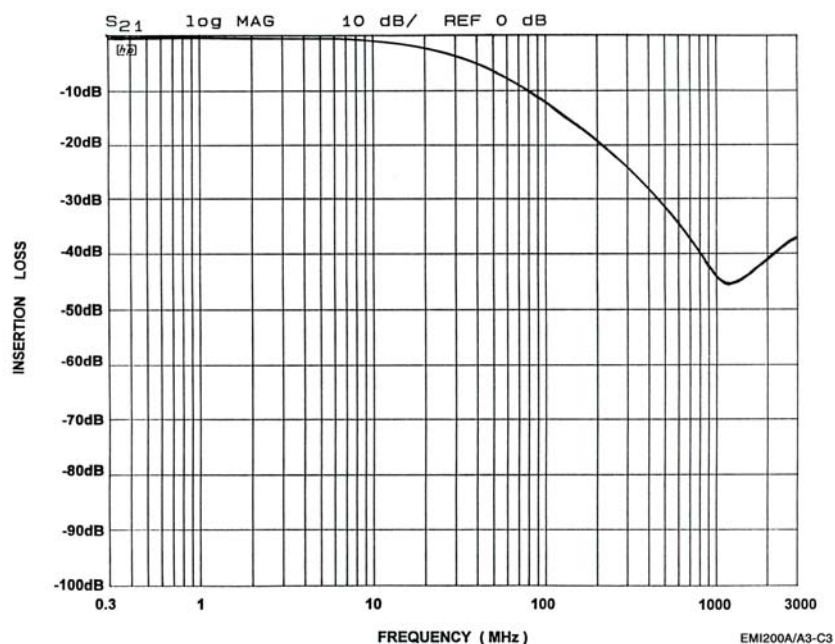


Figure 3. Speaker 1 Circuit (A3-C3) EMI Filter Performance

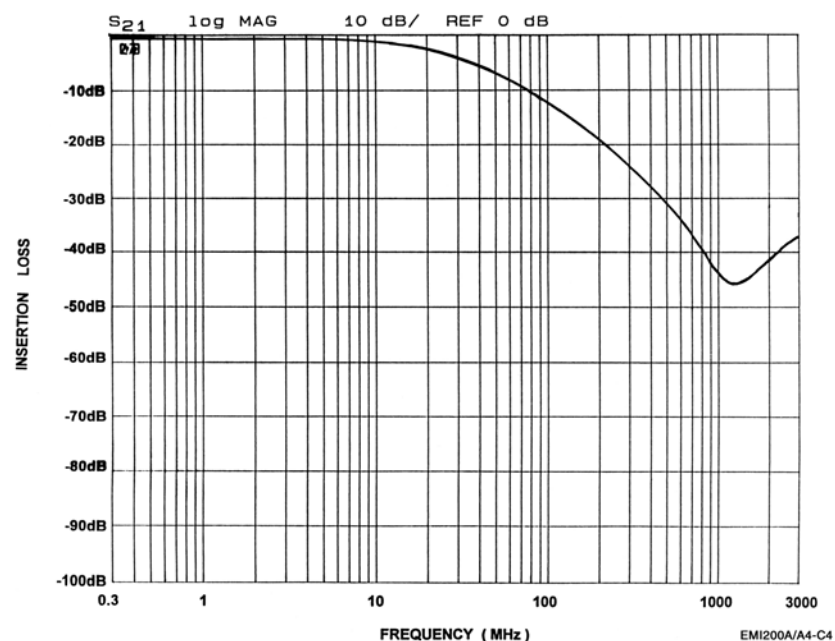


Figure 4. Speaker 2 Circuit (A4-C4) EMI Filter Performance

Application Information

Refer to Application Note AP-217, "The Chip Scale Package", for a detailed description of Chip Scale Packages offered by California Micro Devices.

PRINTED CIRCUIT BOARD RECOMMENDATIONS

PARAMETER	VALUE
Pad Size on PCB	0.275mm
Pad Shape	Round
Pad Definition	Non-Solder Mask defined pads
Solder Mask Opening	0.325mm Round
Solder Stencil Thickness	0.125 - 0.150mm
Solder Stencil Aperture Opening (laser cut, 5% tapered walls)	0.330mm Round
Solder Flux Ratio	50/50 by volume
Solder Paste Type	No Clean
Pad Protective Finish	OSP (Entek Cu Plus 106A)
Tolerance — Edge To Corner Ball	±50µm
Solder Ball Side Coplanarity	±20µm
Maximum Dwell Time Above Liquidous	60 seconds
Maximum Soldering Temperature for Eutectic Devices using a Eutectic Solder Paste	240°C
Maximum Soldering Temperature for Lead-free Devices using a Lead-free Solder Paste	260°C

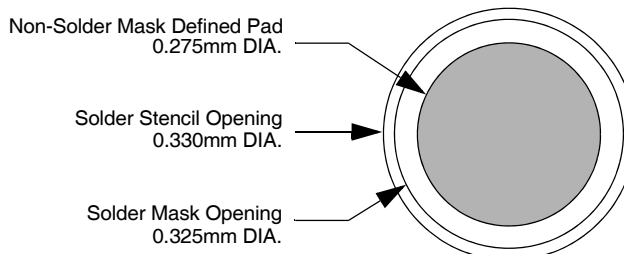


Figure 5. Recommended Non-Solder Mask Defined Pad Illustration

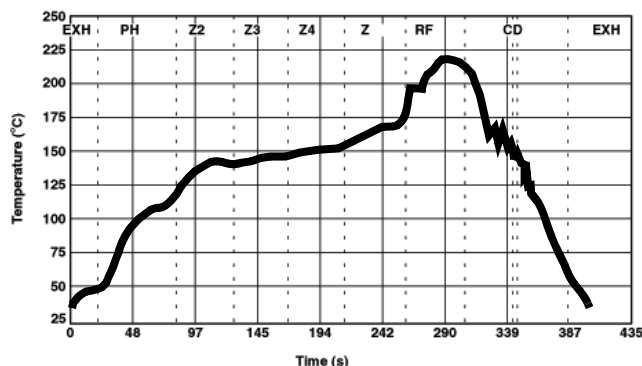


Figure 6. Eutectic (SnPb) Solder Ball Reflow Profile

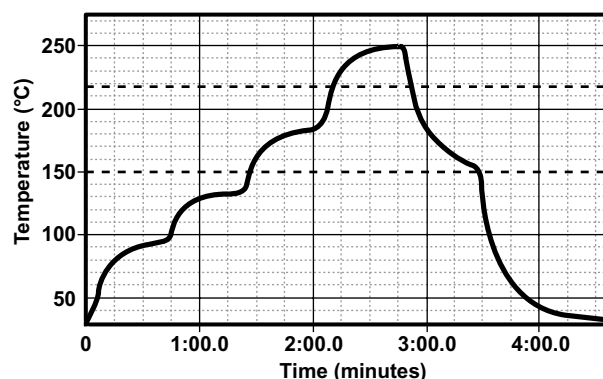


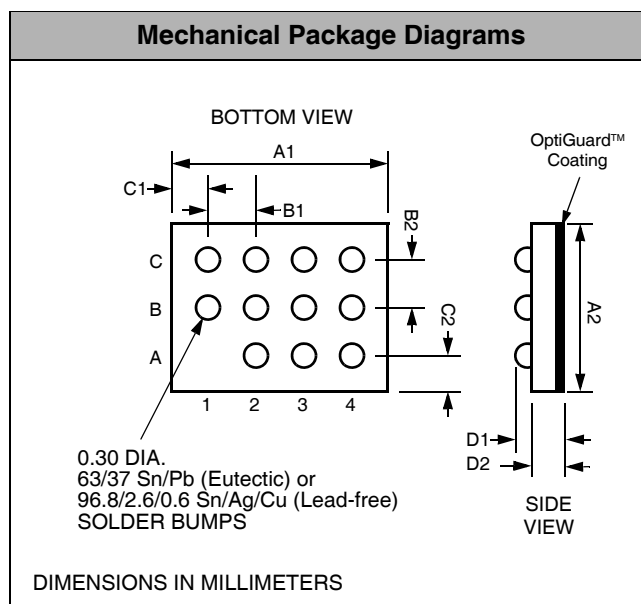
Figure 7. Lead-free (SnAgCu) Solder Ball Reflow Profile

Mechanical Details

CSP Mechanical Specifications

The CM1410 is supplied in a custom Chip Scale Package (CSP). Dimensions are presented below. For complete information on the CSP, see the California Micro Devices CSP Package Information document.

PACKAGE DIMENSIONS						
Package		Custom CSP				
Bumps		11				
Dim	Millimeters			Inches		
	Min	Nom	Max	Min	Nom	Max
A1	2.001	2.046	2.091	0.0788	0.0806	0.0823
A2	1.391	1.436	1.481	0.0548	0.0565	0.0583
B1	0.495	0.500	0.505	0.0195	0.0197	0.0199
B2	0.495	0.500	0.505	0.0195	0.0197	0.0199
C1	0.223	0.273	0.323	0.0088	0.0107	0.0127
C2	0.168	0.218	0.268	0.0066	0.0086	0.0106
D1	0.575	0.644	0.714	0.0226	0.0254	0.0281
D2	0.368	0.419	0.470	0.0145	0.0165	0.0185
# per tape and reel		3500 pieces				
Controlling dimension: millimeters						



**Package Dimensions for CM1410
Chip Scale Package**

CSP Tape and Reel Specifications

PART NUMBER	CHIP SIZE (mm)	POCKET SIZE (mm) $B_0 \times A_0 \times K_0$	TAPE WIDTH W	REEL DIAMETER	QTY PER REEL	P_0	P_1
CM1410	2.05 X 1.44 X 0.644	2.29 X 1.60 X 0.81	8mm	178mm (7")	3500	4mm	4mm

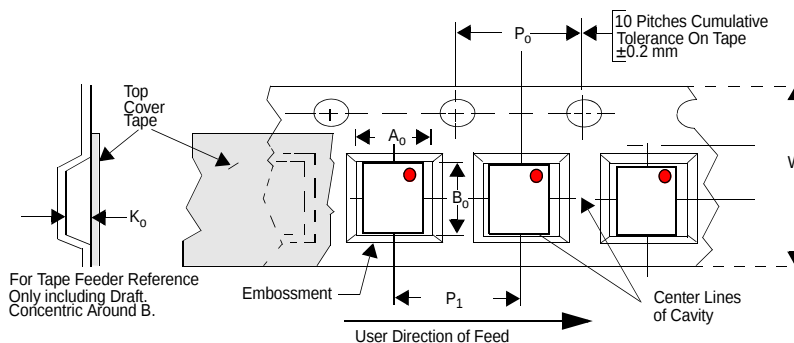


Figure 8. Tape and Reel Mechanical Data