



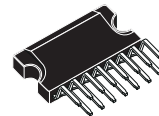
TDA7496SSA

5W+5W AMPLIFIER

PRODUCT PREVIEW

- 5+5W OUTPUT POWER
 $R_L = 8\Omega$ @THD = 10% $V_{CC} = 22V$
- ST-BY AND MUTE FUNCTIONS
- LOW TURN-ON TURN-OFF POP NOISE
- NO BOUCHEROT CELL
- NO ST_BY RC INPUT NETWORK
- SINGLE SUPPLY RANGING UP TO 35V
- SHORT CIRCUIT PROTECTION
- THERMAL OVERLOAD PROTECTION
- INTERNALLY FIXED GAIN
- SOFT CLIPPING
- CLIPWATT 15 PACKAGE

MULTIPOWER BI50II TECHNOLOGY



Clipwatt 15
ORDERING NUMBER: TDA7496SSA

DESCRIPTION

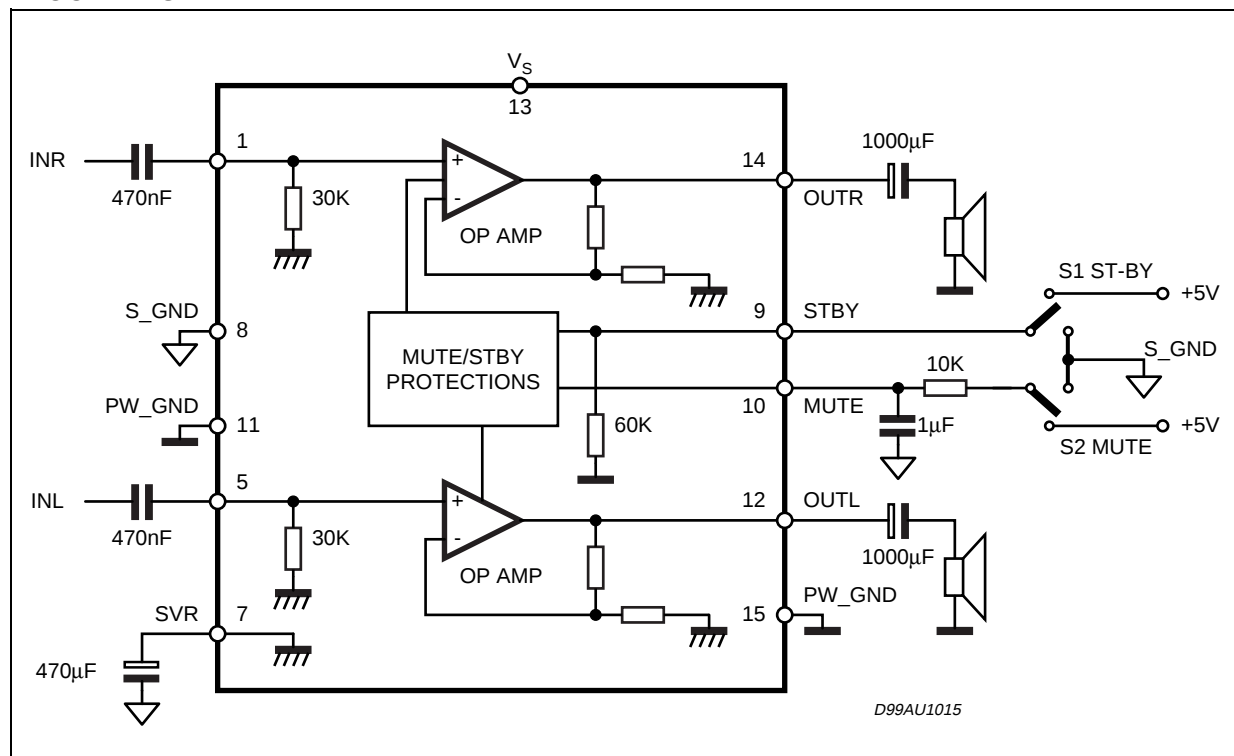
The TDA7496SSA is a stereo 5+5W class AB power amplifier assembled in the @Clipwatt 15 package, specially designed for high quality sound TV applica-

tions.

Features of the TDA7496SSA include, Stand-by and Mute functions.

The TDA7496SSA is pin to pin compatible with TDA7496, TDA7496S, TDA7496SA, TDA7495, TDA7495SA, TDA7494S, TDA7494SA, TDA96SA.

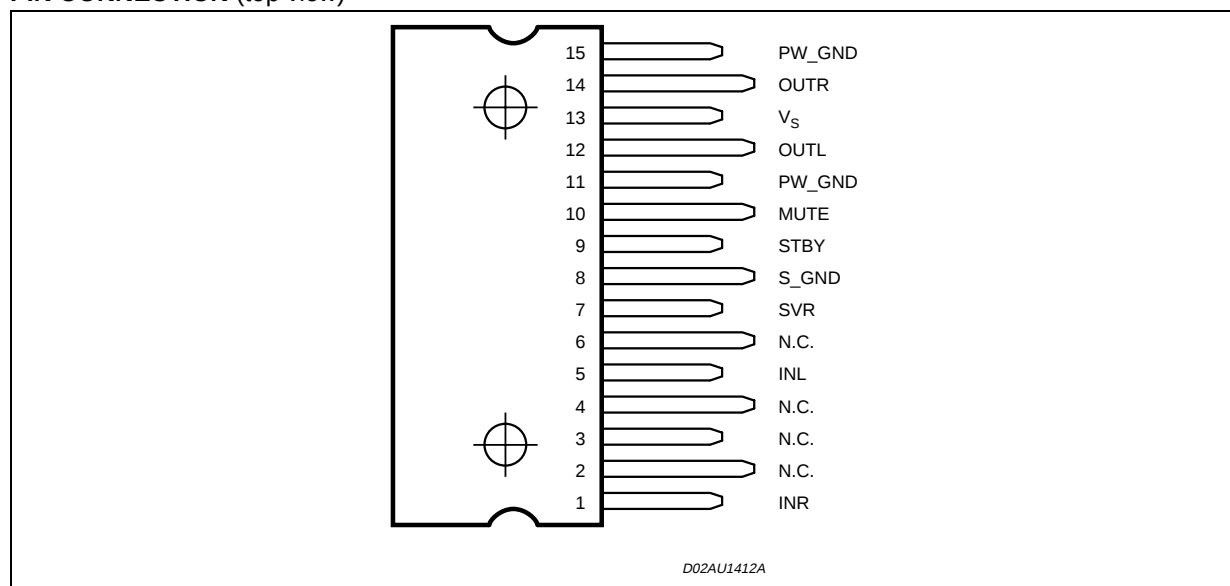
BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATINGS

Symbol	Parameter	Value	Unit
V_S	DC Supply Voltage	35	V
V_{IN}	Maximum Input Voltage	8	V _{pp}
P_{tot}	Total Power Dissipation ($T_{amb} = 70^{\circ}\text{C}$)	15	W
T_{amb}	Ambient Operating Temperature (1)	0 to 70	$^{\circ}\text{C}$
T_{stg}, T_J	Storage and Junction Temperature	-40 to 150	$^{\circ}\text{C}$
V_3	Volume Control DC Voltage	7	V

PIN CONNECTION (top view)



THERMAL DATA

Symbol	Parameter	Value	Unit
$R_{th\ j-case}$	Thermal Resistance junction-case	Typ. = 4.5; Max. = 5	$^{\circ}\text{C/W}$
$R_{th\ j-amb}$	Thermal Resistance junction-ambient Max.	48	$^{\circ}\text{C/W}$

ELECTRICAL CHARACTERISTICS

(Refer to the test circuit $V_S = 22\text{V}$, $R_L = 8\Omega$, $f = 1\text{KHz}$, $R_g = 50\Omega$, $T_{amb} = 25^{\circ}\text{C}$)

Symbol	Parameter	Test Condition	Min.	Typ.	Max.	Unit
V_S	Supply Voltage Range		10		32	V
I_q	Total Quiescent Current			25	50	mA
DCV_{os}	Output DC Offset Referred to SVR Potential	No Input Signal		200		mV
V_O	Quiescent Output Voltage			11		V

ELECTRICAL CHARACTERISTICS (continued)(Refer to the test circuit $V_S = 22V$, $R_L = 8\Omega$, $f = 1KHz$, $R_g = 50\Omega$, $T_{amb} = 25^\circ C$)

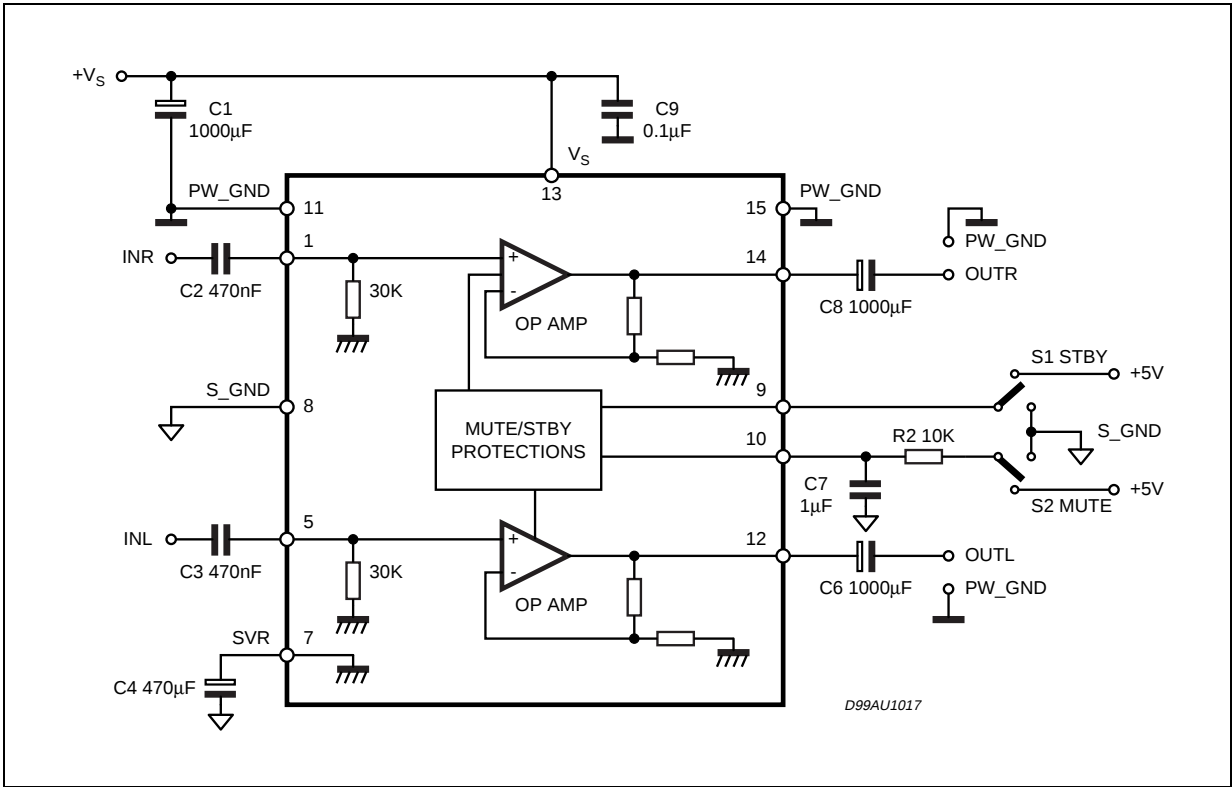
Symbol	Parameter	Test Condition	Min.	Typ.	Max.	Unit
P_O	Output Power	THD = 10%; $R_L = 8\Omega$; THD = 1%; $R_L = 8\Omega$;	5	5.5 4		W
		THD = 10%; $R_L = 4\Omega$; $V_S = 12V$ THD = 1%; $R_L = 4\Omega$; $V_S = 12V$		2.1 1.0		W
THD	Total Harmonic Distortion	$G_V = 30dB$; $P_O = 1W$; $f = 1KHz$			0.4	%
I_{peak}	Output Peak Current	(internally limited)	1.0	1.3		A
V_{IN}	Input Signal				2.8	Vrms
G_V	Closed Loop Gain	$V_{OI\ Ctrl} > 4.5V$	28.5	30	31.5	dB
BW				0.6		MHz
e_N	Total Output Noise	$f = 20Hz$ to 22KHz PLAY		500	800	μV
		$f = 20Hz$ to 22KHz MUTE		60	150	μV
SR	Slew Rate		5	8		V/ μs
R_i	Input Resistance		22.5	30		K Ω
SVR	Supply Voltage Rejection	$f = 1KHz$; max volume $C_{SVR} = 470\mu F$; $V_{RIP} = 1V_{rms}$	35	39		dB
T_M	Thermal Muting			150		$^\circ C$
T_S	Thermal Shut-down			160		$^\circ C$
MUTE & INPUT SELECTION FUNCTIONS						
V_{ST-ON}	Stand-by ON Threshold		3.5			V
V_{ST-OFF}	Stand-by OFF Threshold				1.5	V
V_{MUTEON}	Mute ON threshold		3.5			V
$V_{MUTEOFF}$	Mute OFF threshold				1.5	V
A_{MUTE}	Mute Attenuation		50	65		dB
I_{qST-BY}	Quiescent Current @ Stand-by			0.6	1	mA
$I_{stbyBIAS}$	Stand-by bias current	Stand by ON: $V_{ST-BY} = 5V$; $V_{mute} = 5V$		80		μA
		Play or Mute	-20	-5		μA
$I_{muteBIAS}$	Mute Bias Current	Mute		1	5	μA
		Play		0.2	2	μA

APPLICATION SUGGESTIONS

The recommended values of the external components are those shown on the application circuit of figure 1. Different values can be used, the following table can help the designer.

COMPONENT	SUGGESTION VALUE	PURPOSE	LARGER THAN SUGGESTION	SMALLER THAN SUGGESTION
R2	10K	Mute time constant	Larger mute on/off time	Smaller mute on/off time
C1	1000μF	Supply voltage bypass		Danger of oscillation
C2	470nF	Input DC decoupling	Lower low frequency cutoff	Higher low frequency cutoff
C3	470nF	Input DC decoupling	Lower low frequency cutoff	Higher low frequency cutoff
C4	470μF	Ripple rejection	Better SVR	Worse SVR
C6	1000μF	Output DC decoupling	Lower low frequency cutoff	Higher low frequency cutoff
C7	1μF	Mute time constant	Larger mute on/off time	Smaller mute on/off time
C8	1000μF	Output DC decoupling	Lower low frequency cutoff	Higher low frequency cutoff
C9	100nF	Supply voltage bypass		Danger of oscillation

Figure 1. Application Circui

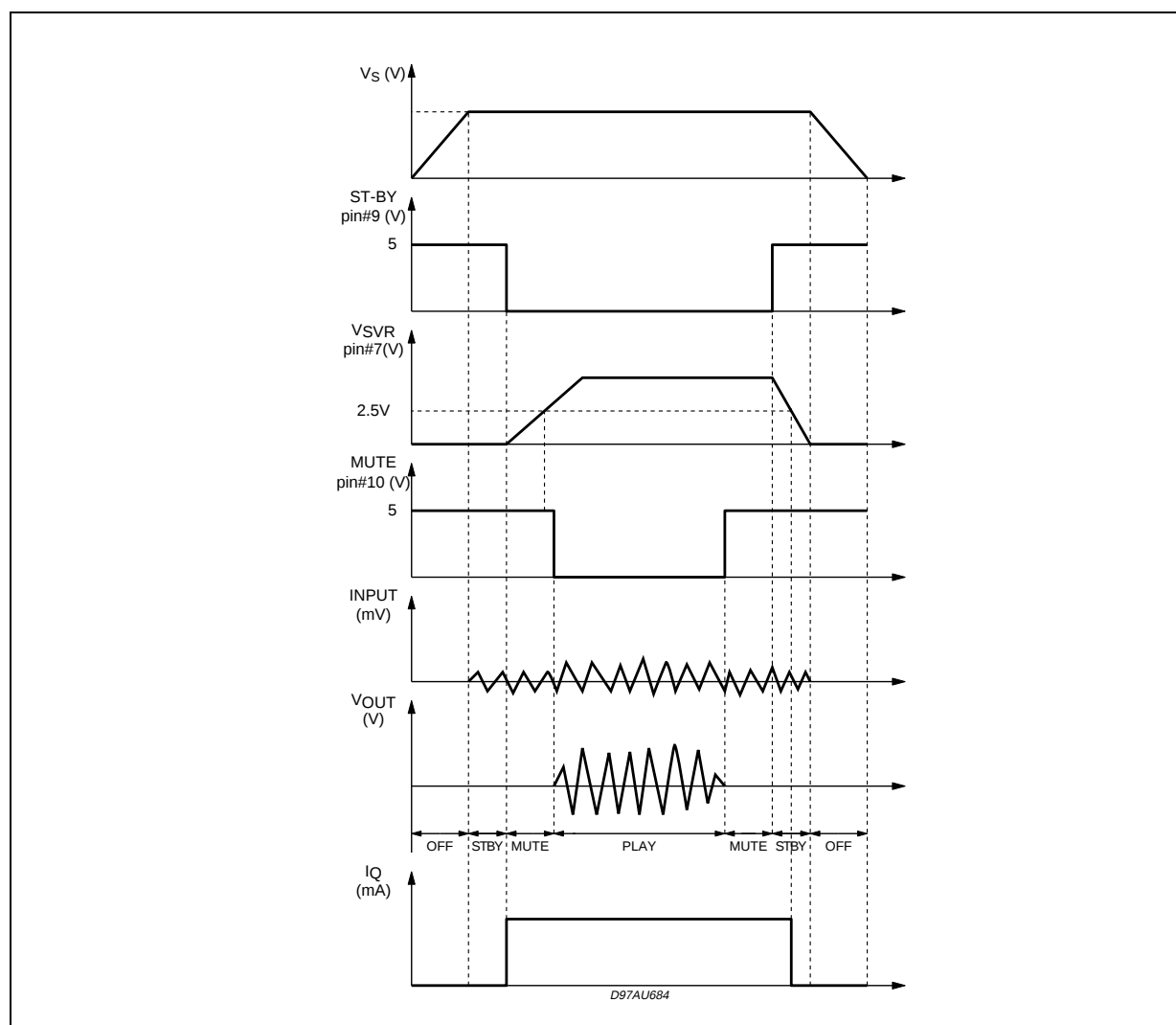


MUTE STAND-BY TRUTH TABLE

MUTE	St-BY	OPERATING CONDITION
H	H	STAND-BY
L	H	STAND-BY
H	L	MUTE
L	L	PLAY

Turn ON/OFF Sequences (for optimizing the POP performances)

Figure 1. USING ONLY THE MUTE FUNCTION

**USING ONLY THE MUTE FUNCTION**

To simplify the application, the stand-by pin can be connected directly to Ground. During the ON/OFF transitions it is recommended to respect the following conditions:

- At the turn-on the transition mute to play must be made when the SVR pin is higher than 2.5V
- At the turn-off the TDA7496SSA must be brought to mute from the play condition when the SVR pin is higher than 2.5V.

Figure 2. P.C.B. and Component layoutPCB and Component Layout

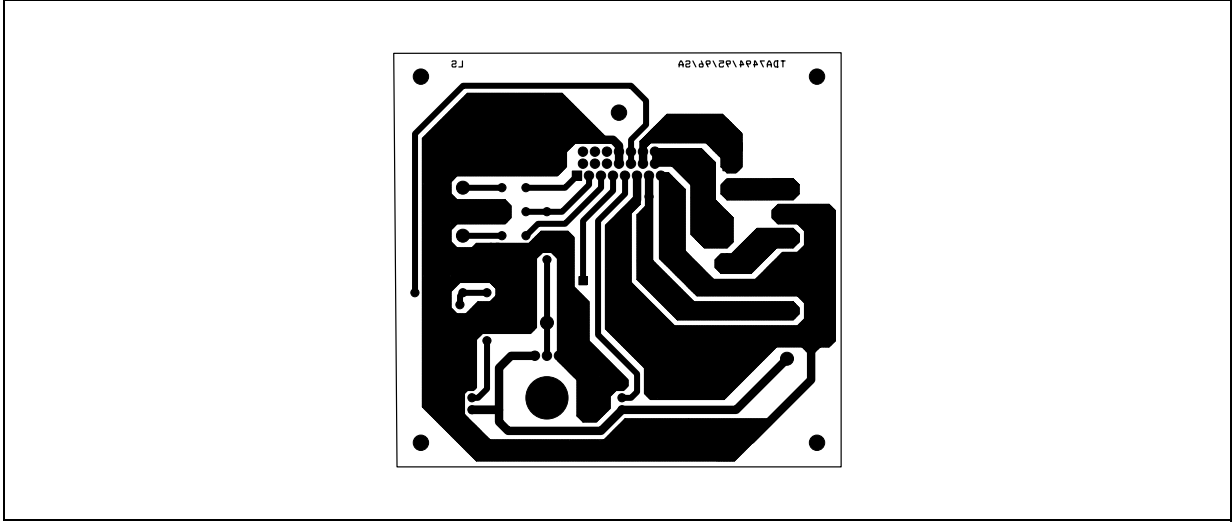


Figure 3.

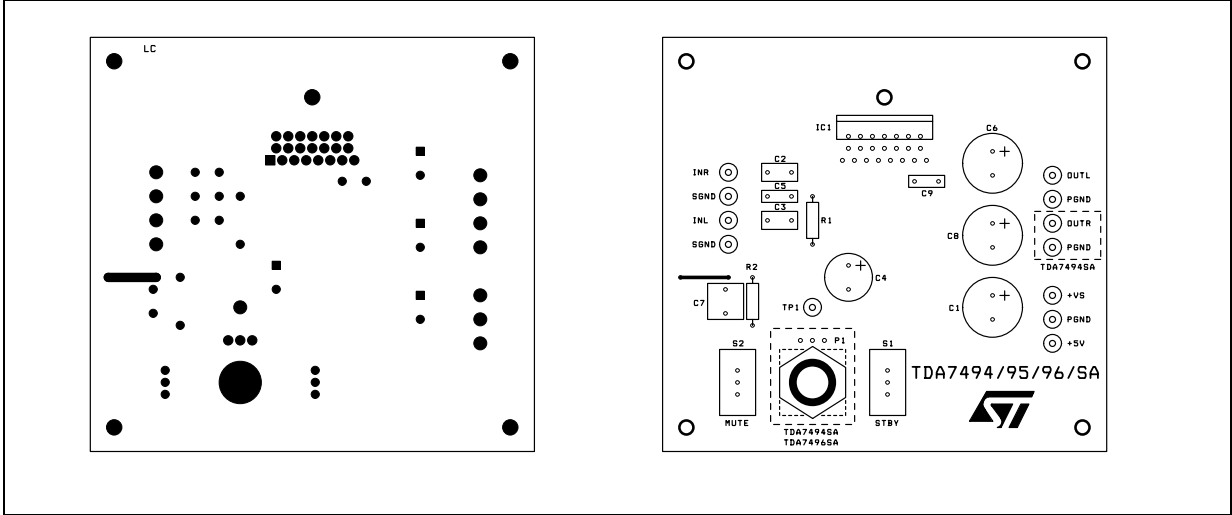


Figure 4. Quiescent Current vs. Supply Voltage

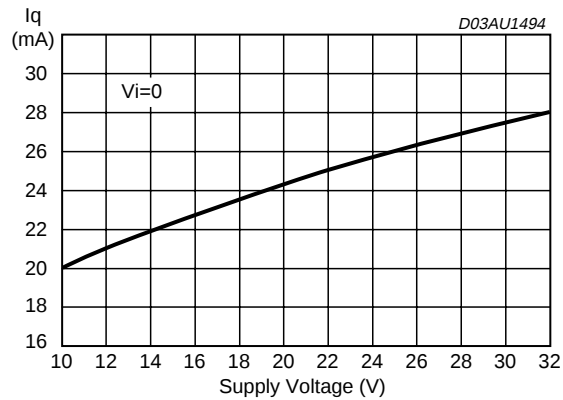


Figure 7. Output DC Offset vs. Supply Voltage

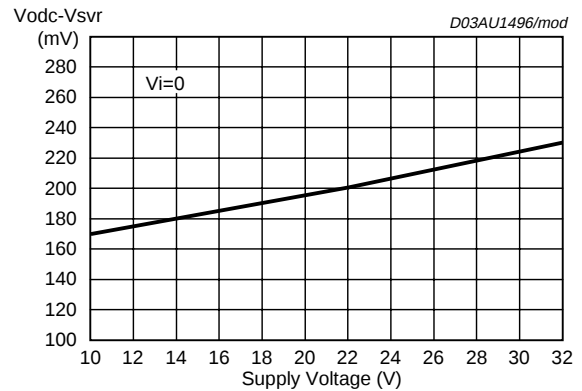


Figure 5. Output DC Voltage vs. Supply Voltage

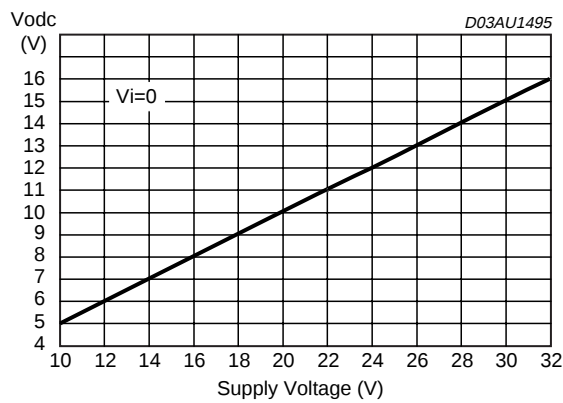


Figure 8. Output Power vs Supply Voltage

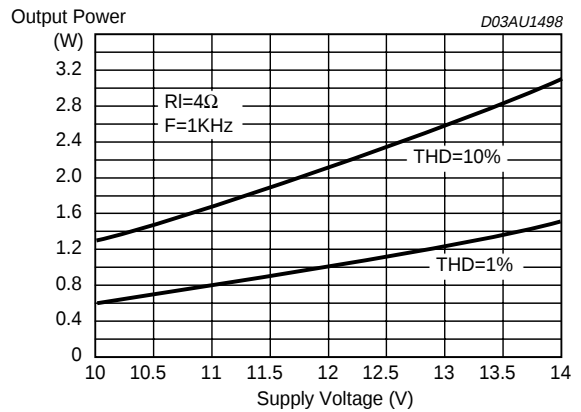


Figure 6. Output Power vs. Supply Voltage

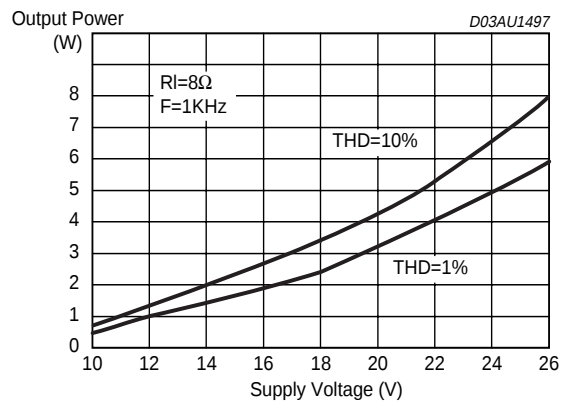


Figure 9. Distortion vs Output Power

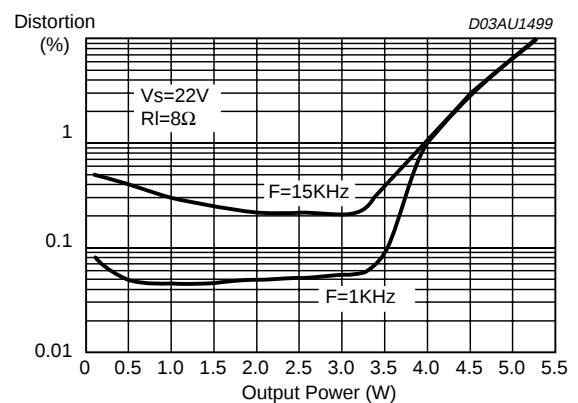


Figure 10. Distortion vs Output Power

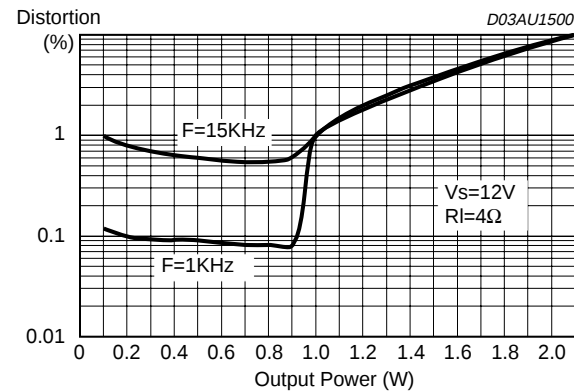


Figure 13. Mute Attenuation vs Vpin 10

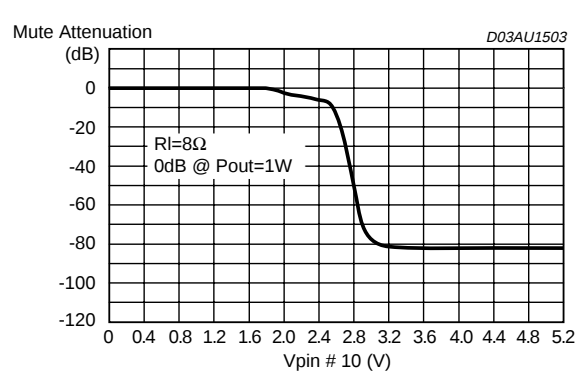
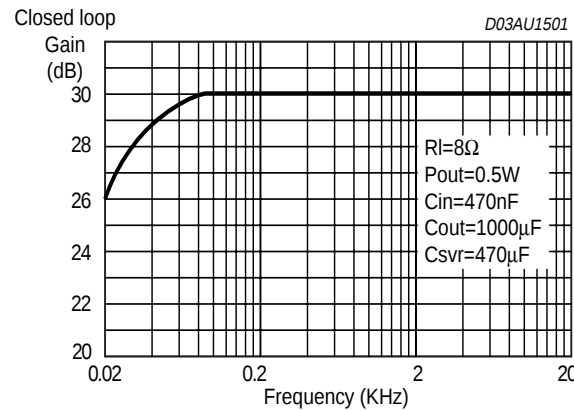


Figure 11. Closed Loop Gain vs. Frequency



PINS DESCRIPTION

Figure 14. PIN SVR

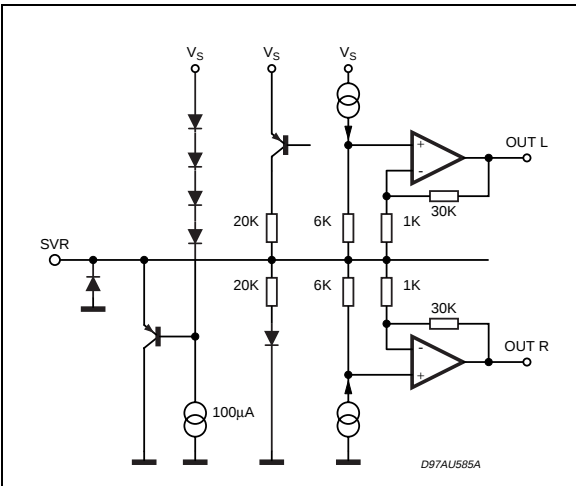


Figure 12. St-By Attenuation vs Vpin 9

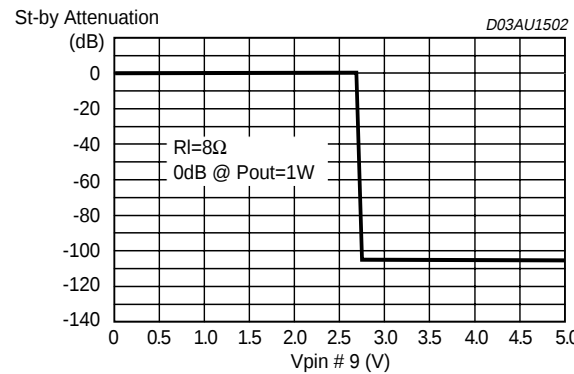


Figure 15. PINS: INL,INR

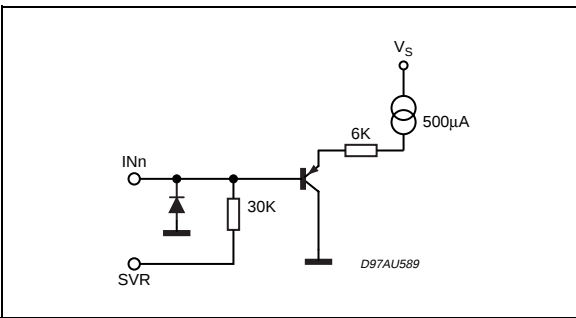


Figure 17. PIN ST-BY

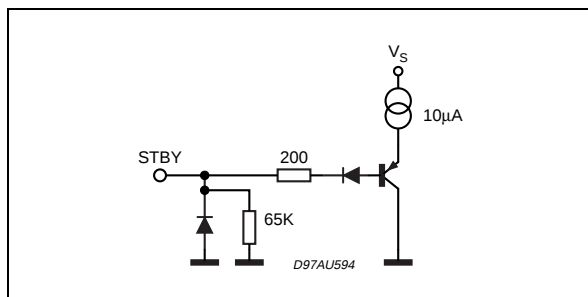


Figure 18. PIN: MUTE

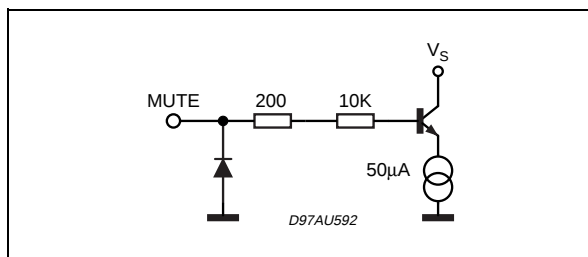


Figure 19. PINS: OUT R, OUT L

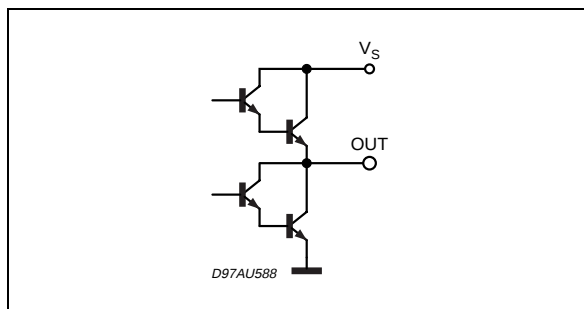
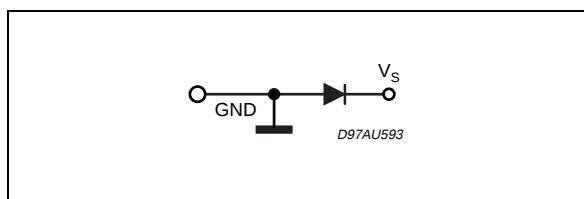


Figure 20. PINS: PW-GND, S-GND

**HEAT SINK DIMENSIONING:**

In order to avoid the thermal protection intervention, that is placed approximatively at $T_j = 150^\circ\text{C}$, it is important the dimensioning of the Heat Sink R_{Th} ($^\circ\text{C}/\text{W}$).

The parameters that influence the dimensioning are:

- Maximum dissipated power for the device (P_{dmax})
- Max thermal resistance Junction to case ($R_{Th\ j-c}$)
- Max. ambient temperature $T_{amb\ max}$
- Quiescent current I_q (mA)

Example:

$V_{CC} = 22\text{V}$, $R_{load} = 80\text{ohm}$, $R_{Th\ j-c} = 5\ ^\circ\text{C}/\text{W}$, $T_{amb\ max} = 50^\circ\text{C}$

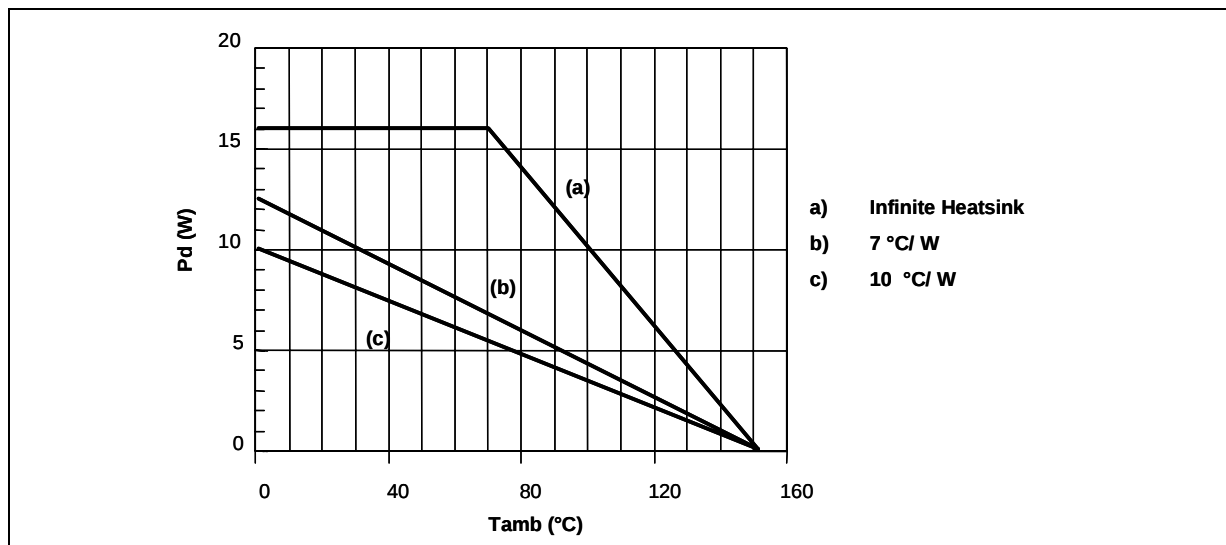
$$P_{dmax} = (N^\circ \text{ channels}) \cdot \frac{V_{cc}^2}{2\pi^2 \cdot R_{load}} + I_q \cdot V_{cc}$$

$$P_{dmax} = 2 \cdot (3.0) + 0.5 = 6.5\text{ W}$$

$$(\text{Heat Sink}) R_{Th\ c-a} = \frac{150 - T_{amb\ max}}{P_{d\ max}} - R_{Th\ j-c} = \frac{150 - 50}{6.5} - 5.0 = 10^\circ\text{C}/\text{W}$$

In figure 21 is shown the Power derating curve for the device.

Figure 21. Power derating curve



Clipwatt Assembling Suggestions

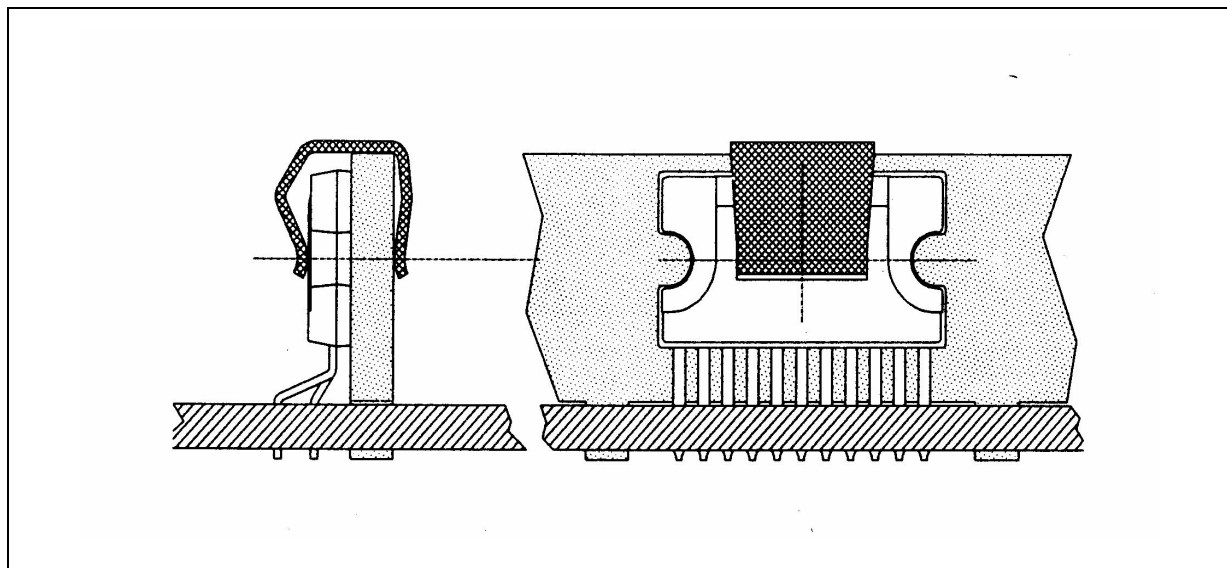
The suggested mounting method of Clipwatt on external heat sink, requires the use of a clip placed as much as possible in the plastic body center, as indicated in the example of figure 22.

A thermal grease can be used in order to reduce the additional thermal resistance of the contact between package and heatsink.

A pressing force of 7 - 10 Kg gives a good contact and the clip must be designed in order to avoid a maximum contact pressure of 15 Kg/mm² between it and the plastic body case.

As example, if a 15Kg force is applied by the clip on the package, the clip must have a contact area of 1mm² at least.

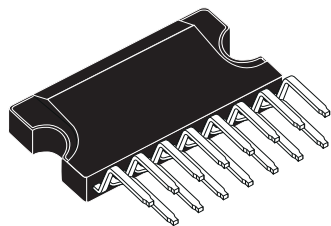
Figure 22. Example of right placement of the clip



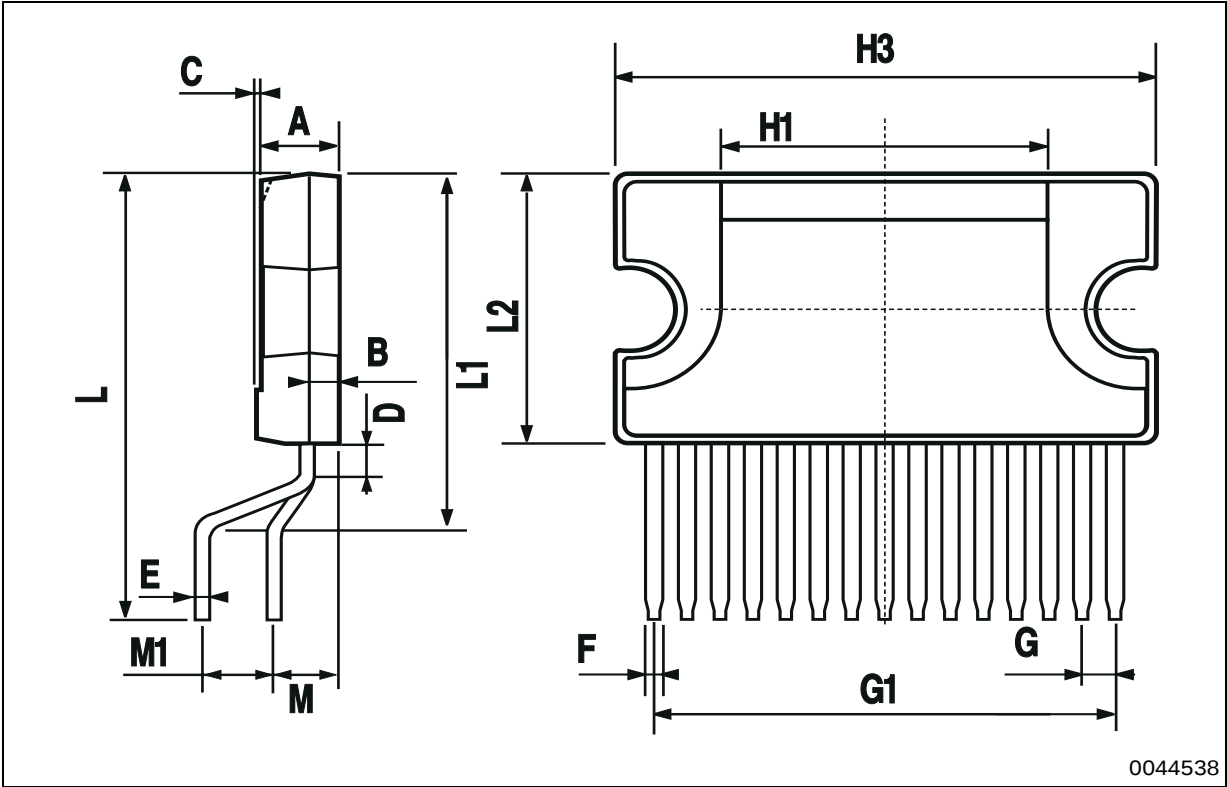
DIM.	mm			inch		
	MIN.	TYP.	MAX.	MIN.	TYP.	MAX.
A			3.2			0.126
B			1.05			0.041
C		0.15			0.006	
D		1.55			0.061	
E	0.49		0.55	0.019		0.022
F	0.67		0.73	0.026		0.029
G	1.14	1.27	1.4	0.045	0.050	0.055
G1	17.57	17.78	17.91	0.692	0.700	0.705
H1		12			0.480	
H2		18.6			0.732	
H3	19.85			0.781		
L		17.95			0.707	
L1		14.45			0.569	
L2	10.7	11	11.2	0.421	0.433	0.441
L3		5.5			0.217	
M		2.54			0.100	
M1		2.54			0.100	

OUTLINE AND
MECHANICAL DATA

Weight: 1.92gr



Clipwatt15



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