EVB71121

## Features

| $\square$ | Dual RF input for antenna space and frequency diversity, LNA cascading or differential feeding |
| :--- | :--- |
| $\square$ | Fully integrated PLL-based synthesizer |
| $\square$ | $2^{\text {nd }}$ mixer with image rejection |
| Reception of ASK or FSK modulated signals |  |
| $\square$ | Wide operating voltage and temperature ranges |
| $\square$ | Very low standby current consumption |
| $\square$ | Low operating current consumption |
| $\square$ | Internal IF filter |
| $\square$ | Internal FSK demodulator |
| $\square$ | Average or peak detection data slicer mode |
| $\square$ | RSSI output with high dynamic range for RF level indication |
| $\square$ | Output noise cancellation filter |
| $\square$ | MCU clock output |
| $\square$ | High over-all frequency accuracy |

## Ordering Information

## Part No. (see paragraph 4)

EVB71121-315-C EVB71121-868-C
EVB71121-433-C
EVB71121-915-C

Note 1: Peak detection mode is default population.

## Application Examples

$\square$ General digital and analog RF receivers at 300 to 930 MHz

- Tire pressure monitoring systems (TPMS)
- Remote keyless entry (RKE)
$\square$ Low power telemetry systems
$\square$ Alarm and security systems
- Active RFID tags
- Remote controls
$\square$ Garage door openers
$\square$ Home and building automation


## General Description

The MLX71121 is a multi-band, single-channel RF receiver based on a double-conversion super-heterodyne architecture. It can receive FSK and ASK modulated signals. The IC is designed for general purpose applications for example in the European bands at 433 MHz and 868 MHz or for similar applications in North America or Asia, e.g. at 315 MHz or 915 MHz .
The receiver's extended temperature and supply voltage ranges make the device a perfect fit for automotive or similar applications where harsh environmental conditions are expected.

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## 1 Theory of Operation

### 1.1 General

The MLX71121 receiver architecture is based on a double-conversion super-heterodyne approach. The two LO signals are derived from an on-chip integer-N PLL frequency synthesizer. The PLL reference frequency is derived from a crystal (XTAL). As the first intermediate frequency (IF1) is very high, a reasonably high degree of image rejection is provided even without using an RF front-end filter. At applications asking for very high image rejections, cost-efficient RF front-end filtering can be realized by using a SAW filter in front of the LNA. The second mixer MIX2 is an image-reject mixer.

The receiver signal chain is setup by one (or two) low noise amplifier(s) (LNA1, LNA2), two down-conversion mixers (MIX1, MIX2), an on-chip IF filter (IFF) as well as an IF amplifier (IFA). By choosing the required modulation via an FSK/ASK switch (at pin MODSEL), either the on-chip FSK demodulator (FSK DEMOD) or the RSSI-based ASK detector is selected. A second order data filter (OA1) and a data slicer (OA2) follow the demodulator. The data slicer threshold can be generated from the mean-value of the data stream or by means of the positive and negative peak detectors (PKDET+/-). A digital post-processing of the sliced data signal can be performed by a noise filter (NF) building block.

The dual LNA configuration can be used for antenna space diversity or antenna frequency diversity or to setup an LNA cascade (to further improve the input sensitivity). The two LNAs can also be setup to feed the RF signal differentially.

A sequencer circuit (SEQ) controls the timing during start-up. This is to reduce start-up time and to minimize power dissipation.

A clock output, which is a divide-by-8 version of the crystal oscillator signal, can be used to drive a microcontroller. The clock output is open collector and gets activated through a load connected to positive supply.

### 1.2 Technical Data Overview

$\square$ Input frequency ranges: 300 to 470 MHz 610 to 930 MHz
$\square$ Power supply range: 2.1 to 5.5 V

- Temperature range: -40 to $+125^{\circ} \mathrm{C}$

ㅁ Shutdown current: 50 nA

- Operating current: 10.0 to 11.1 mA
- Internal IF: 1.8 MHz with 300 kHz 3 dB bandwidth
( FM/FSK deviation range: $\pm 10 \mathrm{kHz}$ to $\pm 100 \mathrm{kHz}$
$\square$ Image rejection:
$65 \mathrm{~dB} 1^{\text {st }}$ IF (with external RF front-end filter) $25 \mathrm{~dB} 2^{\text {nd }}$ IF (internal image rejection)
$\square$ Maximum data rate: 50kps RZ (bi-phase) code, 100kps NRZ
$\square$ Spurious emission: <-54dBm
( Linear RSSI range: > 60 dB
- Crystal reference frequency: 16 to 27 MHz
$\square \mathrm{MCU}$ clock frequency: 2.0 to 3.4 MHz

| $\square \quad$ Input Sensitivity: at 4kbps NRZ, BER $=3 \cdot 10^{-3}$ |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Frequency |  | 315 MHz | 433 MHz | 868 MHz | 915 MHz |
| FSK | internal IF2 $=1.8 \mathrm{MHz}, 300 \mathrm{kHz} \mathrm{BW}$, <br> $\Delta f= \pm 20 \mathrm{kHz}$ | -107 dBm | -107 dBm | -104 dBm | -102 dBm |
| ASK | internal IF2=1.8MHz, 300kHz BW | -112 dBm | -112 dBm | -108 dBm | -105 dBm |

Note: - Sensitivities given for RF input 1 (without SAW filter)

- Sensitivity for RF input 2 is about 2 to 3dB worse (because of SAW filter loss)

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### 1.3 Block Diagram



Fig. 1: MLX71121 block diagram

The MLX71121 receiver IC consists of the following building blocks:

- PLL synthesizer (PLL SYNTH) to generate the first and second local oscillator signals LO1 and LO2. The PLL SYNTH consists of a fully integrated voltage-controlled oscillator (VCO), a distributed feedback divider chain (N1, N2), a phase-frequency detector (PFD) a charge pump (CP), a loop filter (LF) and a crystal-based reference oscillator (RO).
- Two low-noise amplifiers (LNA) for high-sensitivity RF signal reception
- First mixer (MIX1) for down-conversion of the RF signal to the first IF (intermediate frequency)
- Second mixer (MIX2) with image rejection for down-conversion from the first to the second IF
- IF Filter (IFF) with a 1.8 MHz center frequency and a 300 kHz 3 dB bandwidth
- IF amplifier (IFA) to provide a high voltage gain and an RSSI signal output
- FSK demodulator (FSK DEMOD)
- Operational amplifiers OA1 and OA2 for low-pass filtering and data slicing, respectively
- Positive (PKDET+) and negative (PKDET-) peak detectors
- Switches SW1 to select between FSK and ASK as well as SW2 to chose between averaging or peak detection mode.
- Noise cancellation filter (NCF)
- Sequencer circuit (SEQ) and biasing (BIAS) circuit
- Clock output (DIV8)

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300 to 930 MHz Receiver Evaluation Board Description

### 1.4 Operating Modes

| ENRX | Description |
| :---: | :---: |
| 0 | Shutdown mode |
| 1 | Receive mode |

Note: ENRX is pulled down internally.

### 1.5 Frequency Range

Two different receive frequency ranges can be selected by the control signal RFSEL.

| RFSEL | Description |
| :---: | :---: |
| 0 | Input frequency range 300 to 470 MHz |
| 1 | Input frequency range 610 to 930 MHz |

### 1.6 LNA Selection

| LNASEL | Description |
| :---: | :---: |
| 0 | LNA1 active, LNA2 shutdown |
| Hi-Z | LNA1 and LNA2 active |
| 1 | LNA1 shutdown, LNA2 active |

Note: Hi-Z state means pin LNASEL is left floating (pin is internally pulled to $\mathrm{V}_{\mathrm{cc}} / 2$ in this case).

### 1.7 Demodulation Selection

| MODSEL | Description |
| :---: | :---: |
| 0 | ASK demodulation |
| 1 | FSK demodulation |

### 1.8 Data Slicer

| SLCSEL | Description |
| :---: | :---: |
| 0 | Averaging detection mode |
| 1 | Peak detection mode |

## 2 Frequency Planning

Because of the double conversion architecture that employs two mixers and two IF signals, there are four different combinations for injecting the LO1 and LO2 signals:

$$
\begin{array}{ll}
\text { LO1 high side and LO2 high side: } & \text { receiving at } f_{R F} \text { (high-high) } \\
\text { LO1 high side and LO2 low side: } & \text { receiving at } f_{R F} \text { (high-low) } \\
\text { LO1 low side and LO2 high side: } & \text { receiving at } f_{R F} \text { (low-high) } \\
\text { LO1 low side and LO2 low side: } & \text { receiving at } f_{R F} \text { (low-low) }
\end{array}
$$

As a result, four different radio frequencies (RFs) could yield one and the same second IF (IF2). Fig. 2 shows this for the case of receiving at $\mathrm{f}_{\mathrm{RF}}$ (high-high). In the example of Fig. 2, the image signals at $\mathrm{f}_{\mathrm{RF}}($ (lowhigh) and $f_{R F}(l o w-l o w)$ are suppressed by the bandpass characteristic provided by the RF front-end. The bandpass shape can be achieved either with a SAW filter (featuring just a couple of MHz bandwidth), or by the tank circuits at the LNA input and output (this typically yields 30 to 60 MHz bandwidth). In any case, the high value of the first IF (IF1) helps to suppress the image signals at $f_{R F}$ (low-high) and $f_{R F}$ (low-low).

The two remaining signals at IF1 resulting from $f_{R F}$ (high-high) and $f_{R F}$ (high-low) are entering the second mixer MIX2. This mixer features image rejection with so-called single-sideband (SSB) selection. This means either the upper or lower sideband of IF1 can be selected. In the example of Fig. 2, LO2 high-side injection has been chosen to select the IF2 signal resulting from $f_{\text {RF }}$ (high-high).


Fig. 2: The four receiving frequencies in a double conversion superhet receiver

It can be seen from the block diagram of Fig. 1 that there is a fixed relationship between the LO signal frequencies ( $\mathrm{f}_{\text {LO1 }}, \mathrm{f}_{\mathrm{LO} 2}$ ) and the reference oscillator frequency $\mathrm{f}_{\mathrm{RO}}$.

$$
\mathrm{f}_{\mathrm{LO} 1}=\mathrm{N}_{1} \cdot \mathrm{f}_{\mathrm{LO} 2} \quad \mathrm{f}_{\mathrm{LO} 2}=\mathrm{N}_{2} \cdot \mathrm{f}_{\mathrm{RO}}
$$

The operating frequency of the internal IF filter (IFF) and FSK demodulator (FSK DEMOD) is 1.8 MHz . Therefore the second IF (IF2) is set to 1.8 MHz as well.

### 2.1 Calculation of Frequency Settings

The receiver has two predefined receive frequency plans which can be selected by the RFSEL control pin. Depending on the logic level of RFSEL pin the sideband selection of the second mixer and the counter settings for $\mathrm{N}_{1}$ and $\mathrm{N}_{2}$ are changed accordingly. (see in 1.5)

| RFSEL | Injection | $\mathbf{f}_{\text {Rfmin }}[\mathbf{M H z}]$ | $\mathbf{f}_{\mathrm{Rfmax}}[\mathrm{MHz}]$ | $\mathbf{N}_{\mathbf{1}}$ | $\mathbf{N}_{\mathbf{2}}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | high-low | 300 | 470 | 4 | 6 |
| 1 | low-high | 610 | 930 | 2 | 12 |

The following table shows the relationships of several internal receiver frequencies for the two input frequency ranges.

| $\mathrm{f}_{\mathrm{RF}}[\mathrm{MHz}]$ | $\mathrm{f}_{\mathrm{IF} 1}$ | $\mathrm{f}_{\mathrm{L} 01}$ | $\mathrm{f}_{\mathrm{LO} 2}$ | $\mathrm{f}_{\mathrm{RO}}$ |
| :---: | :---: | :---: | :---: | :---: |
| 300 to 470 | $\frac{\mathrm{f}_{\mathrm{RF}}+\mathrm{N}_{1} \mathrm{f}_{\mathrm{IF} 2}}{\mathrm{~N}_{1}-1}$ | $\frac{\mathrm{~N}_{1}\left(\mathrm{f}_{\mathrm{RF}}+\mathrm{f}_{\mathrm{IF} 2}\right)}{\mathrm{N}_{1}-1}$ | $\frac{\mathrm{f}_{\mathrm{RF}}+\mathrm{f}_{\mathrm{IF} 2}}{\mathrm{~N}_{1}-1}$ | $\frac{\mathrm{f}_{\mathrm{RF}}+\mathrm{f}_{\mathrm{IF} 2}}{\mathrm{~N}_{2}\left(\mathrm{~N}_{1}-1\right)}$ |
| 610 to 930 | $\frac{\mathrm{f}_{\mathrm{RF}}-\mathrm{N}_{1} \mathrm{f}_{\mathrm{IF} 2}}{\mathrm{~N}_{1}+1}$ | $\frac{\mathrm{~N}_{1}\left(\mathrm{f}_{\mathrm{RF}}+\mathrm{f}_{\mathrm{IF} 2}\right)}{\mathrm{N}_{1}+1}$ | $\frac{\mathrm{f}_{\mathrm{RF}}+\mathrm{f}_{\mathrm{IF} 2}}{\mathrm{~N}_{1}+1}$ | $\frac{\mathrm{f}_{\mathrm{RF}}+\mathrm{f}_{\mathrm{IF} 2}}{\mathrm{~N}_{2}\left(\mathrm{~N}_{1}+1\right)}$ |

Given IF2 $=1.8 \mathrm{MHz}$ and the corresponding $\mathrm{N}_{1}, \mathrm{~N}_{2}$ counter settings, above equations can be transferred into the following table.

| $\mathrm{f}_{\mathrm{RF}}$ [MHz] | $\mathrm{f}_{\text {FF1 }}$ | $\mathrm{f}_{\text {LO1 }}$ | $\mathrm{f}_{\text {LO2 }}$ | $\mathrm{f}_{\mathrm{RO}}$ |
| :---: | :---: | :---: | :---: | :---: |
| 300 to 470 | $\frac{\mathrm{f}_{\text {RF }}+7.2 \mathrm{MHz}}{3}$ | $\frac{4\left(\mathrm{f}_{\mathrm{RF}}+1.8 \mathrm{MHz}\right)}{3}$ | $\underline{\mathrm{f}_{\text {RF }}+1.8 \mathrm{MHz}}$ | $\frac{\mathrm{f}_{\mathrm{RF}}+1.8 \mathrm{MHz}}{18}$ |
| 610 to 930 | $\frac{\mathrm{f}_{\mathrm{RF}}-3.6 \mathrm{MHz}}{3}$ | $\frac{2\left(\mathrm{f}_{\mathrm{RF}}+1.8 \mathrm{MHz}\right)}{3}$ | 3 | $\frac{\mathrm{f}_{\mathrm{RF}}+1.8 \mathrm{MHz}}{36}$ |

### 2.2 Standard Frequency Plans

IF2 = 1.8MHz.

| RFSEL | $\mathrm{f}_{\mathrm{RF}}$ [MHz] | $\mathrm{f}_{\mathrm{IF} 1}$ [MHz] | $\mathrm{f}_{\text {LO1 }}$ [MHz] | $\mathrm{f}_{\text {LO2 }}$ [MHz] | $\mathrm{f}_{\mathrm{Ro}}$ [MHz] |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 315 | 107.40 | 422.40 | 105.60 | 17.600000 |
|  | 433.92 | 147.04 | 580.96 | 145.24 | 24.206667 |
| 1 | 868.3 | 288.23 | 580.07 | 290.03 | 24.169444 |
|  | 915 | 303.80 | 611.20 | 305.60 | 25.466667 |

### 2.3 433/868MHz Frequency Diversity

The receiver's multi-band functionality can be used to operate at two different frequency bands just by changing the logic level at pin RFSEL and without changing the crystal. This feature is applicable for common use of the 433 and 868 MHz bands. Below table shows the corresponding frequency plans.

IF2 = 1.8 MHz .

| RFSEL | $\mathbf{f}_{\text {RF }}[\mathbf{M H z}]$ | $\mathbf{f}_{\mathrm{FF1}}[\mathbf{M H z}]$ | $\mathbf{f}_{\text {LO1 }}[\mathbf{M H z}]$ | $\mathbf{f}_{\text {LO2 }}[\mathbf{M H z}]$ | $\mathbf{f}_{\mathrm{RO}}[\mathrm{MHz}]$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 0 | 433.25 | 146.82 | 580.07 | 145.02 | 24.169444 |
| 1 | 868.3 | 288.23 | 580.07 | 290.03 |  |

## 3 Dual-Channel Application Circuits for FSK \& ASK Reception

### 3.1 Peak Detector Data Slicer



Fig. 3: Circuit schematic

### 3.1.1 Component Arrangement Top Side (Peak Detection Data Slicer)



Fig. 4: PCB top-side view

### 3.2 Averaging Data Slicer Configured for Bi-Phase Codes



Fig. 5: Circuit schematic

### 3.2.1 Component Arrangement Top Side (Averaging Data Slicer)



Fig. 6: PCB top-side view

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### 3.3 Component List for Antenna Space Diversity

Below table is for all application circuits shown in Figures 3.1 and 3.2

| Part | Size | Value @ 315 MHz | Value @ 433.92 MHz | $\begin{aligned} & \text { Value @ } \\ & \text { 868.3 MHz } \end{aligned}$ | Value @ 915 MHz | Tol. | Description |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| C3 | 0603 | 100 pF | 100 pF | 100 pF | 100 pF | $\pm 5 \%$ | LNA input filtering capacitor |
| C4 | 0603 | 4.7 pF | 3.9 pF | 2.2 pF | 1.5 pF | $\pm 5 \%$ | LNA output tank capacitor |
| C5 | 0603 | 100 pF | 100 pF | 100 pF | 100 pF | $\pm 5 \%$ | MIX1 positive input matching capacitor |
| C6 | 0603 | 100 pF | 100 pF | 100 pF | 100 pF | $\pm 5 \%$ | MIX1 negative input matching capacitor |
| C7 | 0603 | NIP | NIP | 3.9 pF | NIP | $\pm 5 \%$ | matching capacitor |
| C8 | 0603 | NIP | NIP | 1.0 pF | NIP | $\pm 5 \%$ | matching capacitor |
| CB0 | 0805 | 33 nF | 33 nF | 33 nF | 33 nF | $\pm 10 \%$ | decoupling capacitor, |
| CB1 | 0603 | 330 pF | 330 pF | 330 pF | 330 pF | $\pm 10 \%$ | decoupling capacitor, |
| CB2 | 0603 | 330 pF | 330 pF | 330 pF | 330 pF | $\pm 10 \%$ | decoupling capacitor, |
| CB3 | 0603 | 330 pF | 330 pF | 330 pF | 330 pF | $\pm 10 \%$ | decoupling capacitor, |
| CF1 | 0603 | 680 pF | 680 pF | 680 pF | 680 pF | $\pm 10 \%$ | data low-pass filter capacitor, for data rate of 4 kbps NRZ |
| CF2 | 0603 | 330 pF | 330 pF | 330 pF | 330 pF | $\pm 10 \%$ | data low-pass filter capacitor, for data rate of 4 kbps NRZ |
| CF3 | 0603 | value according to the date rate |  |  |  |  |  |
|  |  | connected to ground if noise filter not used |  |  |  |  |  |
| CP1 | 0603 | 33 nF | 33 nF | 33 nF | 33 nF | $\pm 10 \%$ | PKDET positive filtering capacitor, for data rate of 4 kbps NRZ |
| CP2 | 0603 | 33 nF | 33 nF F | 33 nF | 33 nF | $\pm 10 \%$ | PKDET negative filtering capacitor, for data rate of 4 kbps NRZ |
| CRS | 0603 | 1 nF | 1 nF | 1 nF | 1 nF | $\pm 10 \%$ | RSSI output low pass capacitor, for data rate of 4 kbps NRZ |
| CRO | 0603 | 1 nF | 1 nF | 1 nF | 1 nF | $\pm 5 \%$ | optional capacitor, to couple external RO signal |
| CSL | 0603 | 100 nF | 100 nF | 100 nF | 100 nF | $\pm 10 \%$ | data slicer capacitor, |
|  |  | for averaging detection mode only |  |  |  |  | for data rate of 4 kbps NRZ |
| CX | 0603 | 27 pF | 27 pF | 27 pF | 27 pF | $\pm 5 \%$ | crystal series capacitor |
| L1 | 0603 | 56 nH | 27 nH | $0 \Omega$ | $0 \Omega$ | $\pm 5 \%$ | matching inductor |
| L2 | 0603 | 27 nH | 15 nH | 3.9 nH | 3.9 nH | $\pm 5 \%$ | LNA output tank inductor |
| L3 | 0603 | $0 \Omega$ | 68 nH | 22 nH | $0 \Omega$ | $\pm 5 \%$ | matching inductor |
| L4 | 0603 | 56 nH | 82 nH | 22 nH | $0 \Omega$ | $\pm 5 \%$ | matching inductor |
| RCL | 0603 | $3.3 \mathrm{k} \Omega$ | $3.3 \mathrm{k} \Omega$ | $3.3 \mathrm{k} \Omega$ | $3.3 \mathrm{k} \Omega$ | $\pm 5 \%$ | optional CLK output resistor, to clock output signal generated |
| $\begin{gathered} \text { SAW } \\ \text { FIL } \end{gathered}$ | $\begin{gathered} \text { SMD } \\ 3 \times 3 \end{gathered}$ | SAFDC315M <br> SMOT00 <br> $(315 \mathrm{MHz})$ | $\begin{gathered} \text { SAFCC433M } \\ \text { BL0X00 } \\ (433.92 \mathrm{MHz}) \\ \hline \end{gathered}$ | $\begin{aligned} & \hline \text { SAFCC868M } \\ & \text { SLOX00 } \\ & (868.3 \mathrm{MHz}) \\ & \hline \end{aligned}$ | SAFCC915M <br> ALON00 <br> $(915 \mathrm{MHz})$ |  | low-loss SAW filter from Murata or equivalent part |
| XTAL | $\begin{aligned} & \text { SMD } \\ & 5 \times 3.2 \end{aligned}$ | $\begin{gathered} 17.60000 \\ \mathrm{MHz} \end{gathered}$ | $\begin{gathered} 24.206667 \\ \mathrm{MHz} \\ \hline \end{gathered}$ | $\begin{gathered} 24.169444 \\ \mathrm{MHz} \\ \hline \end{gathered}$ | $\begin{gathered} 25.46667 \\ \mathrm{MHz} \end{gathered}$ |  | fundamental-mode crystal |
|  |  | $\pm 20 \mathrm{ppm}$ cal., $\pm 30 \mathrm{ppm}$ temp. |  |  |  |  |  |

Note: NIP - not in place, may be used optionally

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### 3.4 PCB Layouts for Antenna Space Diversity

- Board layout data in Gerber format is available, board size is $32.4 \mathrm{~mm} \times 44.5 \mathrm{~mm}$.


PCB top view


PCB bottom view

## 4 Board Variants

| Type | Frequency/MHz | Modulation |  | Board Execution |
| :---: | :--- | :--- | :--- | :--- |
| EVB71121 | -315 | -FSK | according to section 3.1/3.2 | -A |
|  | -433 | -ASK | according to section 3.1/3.2 | -C |
|  | -868 | -FM |  |  |
|  | -915 |  |  |  |

Note:
available EVB setups

## 5 Package Description

The device MLX71121 is RoHS compliant.


Fig 5: $\quad 32 \mathrm{~L}$ QFN 5x5 Quad

| all Dimension in mm |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | D | E | D2 | E2 | A | A1 | A3 | L | e | b |
| min | 4.75 | 4.75 | 3.00 | 3.00 | 0.80 | 0 | 0.20 | 0.3 | 0.50 | 0.18 |
| max | 5.25 | 5.25 | 3.25 | 3.25 | 1.00 | 0.05 | 0.20 | 0.5 | 0.50 | 0.30 |
| all Dimension in inch |  |  |  |  |  |  |  |  |  |  |
| min | 0.187 | 0.187 | 0.118 | 0.118 | 0.0315 | 0 | 0.0079 | 0.0118 | 0.0197 | 0.0071 |
| max | 0.207 | 0.207 | 0.128 | 0.128 | 0.0393 | 0.002 | 0.0079 | 0.0197 | 0.0197 | 0.0118 |

### 5.1 Soldering Information

- The device MLX71121 is qualified for MSL3 with soldering peak temperature 260 deg C according to JEDEC J-STD-20


## 6 Reliability Information

This Melexis device is classified and qualified regarding soldering technology, solderability and moisture sensitivity level, as defined in this specification, according to following test methods:

## Reflow Soldering SMD's (SUurface Mount Devices)

- IPC/JEDEC J-STD-020
"Moisture/Reflow Sensitivity Classification for Nonhermetic Solid State Surface Mount Devices (classification reflow profiles according to table 5-2)"
- EIA/JEDEC JESD22-A113
"Preconditioning of Nonhermetic Surface Mount Devices Prior to Reliability Testing (reflow profiles according to table 2)"


## Wave Soldering SMD's (Surface Mount Devices) and THD's (Through Hole Devices)

- EN60749-20
"Resistance of plastic- encapsulated SMD's to combined effect of moisture and soldering heat"
- EIA/JEDEC JESD22-B106 and EN60749-15
"Resistance to soldering temperature for through-hole mounted devices"


## Iron Soldering THD's (Through Hole Devices)

- EN60749-15
"Resistance to soldering temperature for through-hole mounted devices"


## Solderability SMD's (SUrface Mount Devices) and THD's (Through Hole Devices)

- EIA/JEDEC JESD22-B102 and EN60749-21
"Solderability"
For all soldering technologies deviating from above mentioned standard conditions (regarding peak temperature, temperature gradient, temperature profile etc) additional classification and qualification tests have to be agreed upon with Melexis.

The application of Wave Soldering for SMD's is allowed only after consulting Melexis regarding assurance of adhesive strength between device and board.

Melexis is contributing to global environmental conservation by promoting lead free solutions. For more information on qualification of RoHS compliant products (RoHS = European directive on the Restriction Of the Use of Certain Hazardous Substances) please visit the quality page on our website:
http://www.melexis.com/quality leadfree.aspx

## 7 ESD Precautions

Electronic semiconductor products are sensitive to Electro Static Discharge (ESD).
Always observe Electro Static Discharge control procedures whenever handling semiconductor products.

## Your Notes

## 8 Disclaimer

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