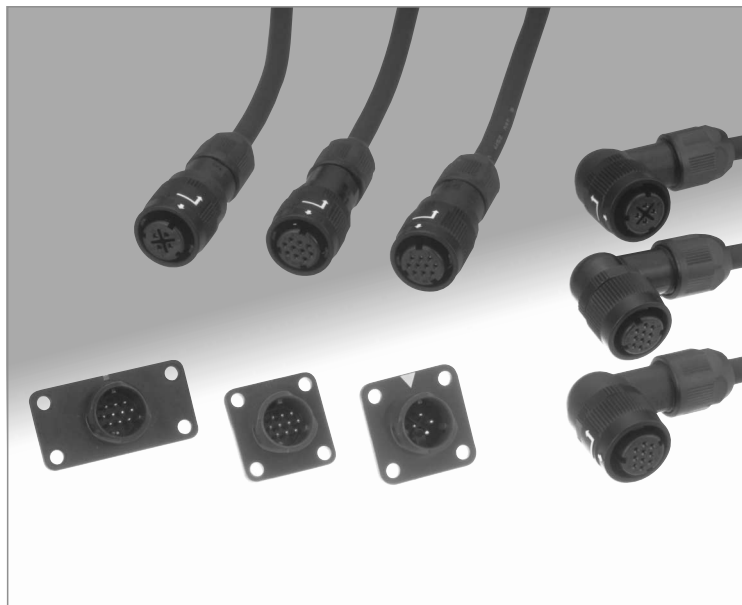


NEW

Push-on Bayonet Lock Miniature Waterproof Connector

HR34B Series



Push-on Bayonet Lock

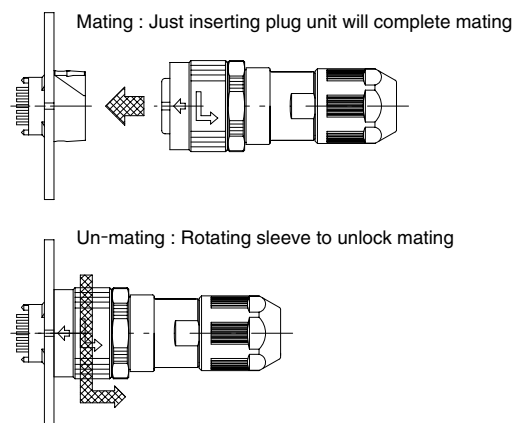


fig.1

■Features

1. Water and dust protection

- IP67 water and dust protection rating when fully mated.
- Resistant to industrial grade oils.
- 4-position receptacles are sealed against water penetration when mounted on the panel - no protective cap is required.

2. Easy and precise mating

- Mating: Just inserting plug unit completes mating
Unmating: Rotating sleeve counterclockwise unlocks connectors (fig.1)
- Marking helps align plug with receptacle when mating.
- 3 guide keys make blind mating possible.
(Receptacle structure prevents plug from damaging receptacle terminals)

3. Multi-directional cable exit

Right angle plugs allow the cable to exit in 8 directions, in 45° increments.(fig.2)

4. Safty standards

The 4-position connectors meet requirements of TÜV standard.

5. Wide variation

Cable exit directions

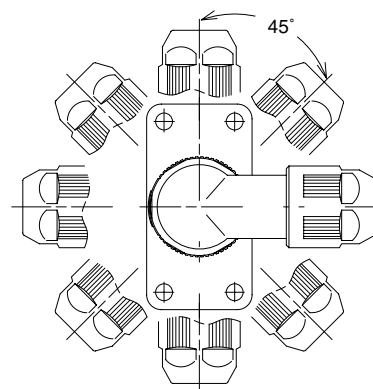


fig.2

Item	
Number of positions	4,10
Connector type	straight plug,right angle plug,receptacle
Terminations(plug)	solder,crimp
Terminations(receptacle)	panel mount through-hole,wire solder
Conduit material	plastic,metal
Applicable cable size	φ5.3~7.3, φ6.5~8.0, φ8.0~9.0(under development)

HR34B Series●Push-on Bayonet Lock Miniature Waterproof Connector

■Specifications

Ratings	Current rating	10 pos.: 3 A 4 pos. : 5 A	Operating temperature range	-25°C to 125°C
	Voltage rating	10 pos.: 200 V AC, 250 V DC 4 pos. : 200 V AC, 200 V DC (contamination level 3) 400 V AC, 400 V DC (contamination level 2)	Storage temperature range	-25°C to 85°C

Item	Specification	Conditions
1.Contact resistance	30 mΩ max.	1 A DC
2.Insulation resistance	1,000 MΩ min.	500 V DC
3.Withstanding voltage	No flashover or insulation breakdown	10 pos. : 900 V AC / 1 minute 4 pos. : 2,000 V AC / 1 minute
4.Vibration	No electrical discontinuity of 10 μs or longer	Frequency: 10 to 500 Hz/cycle, total amplitude of 0.75 mm, 98m/s ² each, 3 hours in 3 axis.
5.Shock	No electrical discontinuity of 10 μs or longer	Acceleration of 490 m/s ² , 11 ms duration, 3 axis, each for 3 hours
6.Durability (Mating / un-mating)	Contact resistance: 30 mΩ max.	500 cycles
7.Temperature cycle	Insulation resistance: 500 MΩ min.	Temperature : -55°C → +15° to +35°C → +85°C → +15° to +35°C Time : 30 min. → 10 to 15 min. → 30 min. → 10 to 15 min. 5 cycles
8.Humidity	Insulation resistance: 50 MΩ min. (at high humidity) Insulation resistance: 500 MΩ min. (when dry)	336 hours at 71°C, and humidity of 95%
9.Water protection	No water penetration when submerged for 48 hours at the depth of 1.8 meters.	

■Materials

●Plugs

Part	Material	Finish	Remarks
Outer shell	Zinc alloy, aluminum alloy, and polyamide resin (black)	Black chrome plating, black chromate finish (Cr +3)	_____
Insulator	PPS	Color: Black	UL94V-0
Female contacts	10 pos.	Phosphor bronze	Gold plated
	4 pos.	Copper alloy	Silver plated
O-ring Gasket	Fluororubber, Nitrile hydride rubber	_____	_____

●Receptacles

Part	Material	Finish	Remarks
Outer shell	Zinc alloy	Black chromate finish (Cr +3)	_____
Insulator	PPS	Color: Black	UL94V-0
Male contacts	10 pos.	Copper alloy	Gold plated
	4 pos.	Brass	Silver plated
Ground contact	10 pos.	Brass	Gold plated
	4 pos.	Brass	Silver plated
O-ring	Fluororubber	_____	_____

■ Ordering information

● Plugs

HR34B - 12 WP A - 10 S - X ()**

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

① Series name : HR34B Series	⑤ Number of contact : Number of contacts. (Excluding ground contacts)
② Shell size : Diameter(mm) of the mating interface of the plug	⑥ Contact type S : Female wire solder SC : Female crimp
③ Shell style WP : Straight plug WLP : Right-angle plug	⑦ Keying Blank : Standard X : X key position
④ Conduit material and Applicable cable size A: Conduit material metal, Applicable cable ϕ 5.3~7.3 B: Conduit material metal, Applicable cable ϕ 6.5~8.0 D: Conduit material plastic, Applicable cable ϕ 5.7~7.3 E: Conduit material plastic, Applicable cable ϕ 6.5~8.0 K: Conduit material metal, Applicable cable ϕ 8.0~9.0 (under development)	⑧ Other specifications : 2 numerical digits will be added when there is a specifications change other than shown in positions ① to ⑦

● Receptacles

HR34B - 12 WR A - 10 P - X ()**

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

① Series name : HR34B Series	⑤ Number of contact : Number of contacts. (Excluding ground contacts)
② Shell size : Diameter(mm) of the mating interface of the plug	⑥ Contact type P : Male, wire solder PD : Male, through hole contact
③ Shell style WR : Receptacle	⑦ Keying Blank : Standard X : X key position
④ Shell type Blank : Rectangular flange type for 10 positions A : Square flange for 10 positions B : Square flange for 4 positions	⑧ Other specifications : 2 numerical digits will be added when there is a specification change other than shown in positions ① to ⑦

● Crimp contacts

HR34B - SC1 - 2 1 1

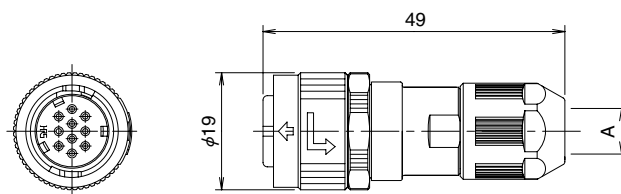
① ② ③ ④ ⑤

① Series name : HR34B Series	④ Conductor size : AWG#20 - 25
② Contact style : SC1: Female contact	⑤ Plating 1: Gold plated
③ Contact type 1 : 100pcs. per bag 2 : 10,000pcs per reel	

HR34B Series●Push-on Bayonet Lock Miniature Waterproof Connector

■Straight plugs

●Standard type (Conduit material :Plastic)



◆Wire solder

All dimensions: mm

Part Number	HRS No.	A	Applicable cable diameter range	Solder cup inner diameter
HR34B-12WPD-10S	134-0026-0-00	φ7.4	φ5.7~7.3	φ1
HR34B-12WPE-10S	134-0027-2-00	φ8.5	φ6.5~8.0	
HR34B-12WPD-4S	134-0020-3-00	φ7.4	φ5.7~7.3	φ1.7
HR34B-12WPD-4S-X	134-0023-1-00			
HR34B-12WPE-4S	134-0025-7-00	φ8.5	φ6.5~8.0	
HR34B-12WPE-4S-X	134-0031-0-00			

◆Crimp (separate contacts required)

Part Number	HRS No.	A	Applicable cable diameter range
HR34B-12WPD-10SC	134-0037-6-00	φ7.4	φ5.7~7.3
HR34B-12WPE-10SC	134-0038-9-00	φ8.5	φ6.5~8.0

●Robust type(Conduit material :Metal)

◆Wire solder

All dimensions: mm

Part Number	HRS No.	A	Applicable cable diameter range	Solder cup inner diameter
HR34B-12WPA-10S(71)	134-0004-7-71	φ7.4	φ5.7~7.3	φ1
HR34B-12WPB-10S(71)	134-0007-5-71	φ8.5	φ6.5~8.0	
HR34B-12WPK-10S	Under development	φ9.5	φ8.0~9.0	

●Crimp (separate contacts required)

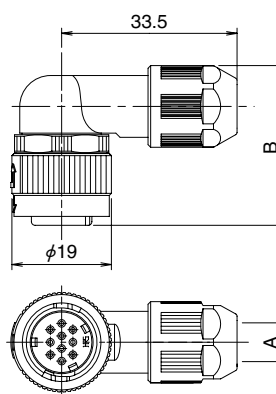
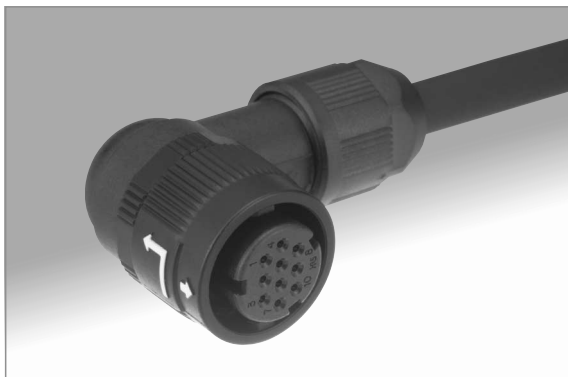
Part Number	HRS No.	A	Applicable cable diameter range
HR34B-12WPA-10SC	134-0017-9-00	φ7.4	φ5.7~7.3
HR34B-12WPB-10SC	134-0028-5-00	φ8.5	φ6.5~8.0
HR34B-12WPK-10SC	Under development	φ9.5	φ8.0~9.0

Not all cables of applicable dia. range can be easily assembled.

Please kindly check with factory before use.

■ Right angle plugs

● Standard type (Conduit material : Plastic)



◆ Wire solder

All dimensions: mm

Part Number	HRS No.	A	B	Applicable cable diameter range	Solder cup inner diameter
HR34B-12WLPD-10S	134-0039-1-00	φ7.4	30.85	φ5.7~7.3	φ1
HR34B-12WLPE-10S	134-0040-0-00	φ8.5		φ6.5~8.0	
HR34B-12WLPD-4S	134-0030-7-00	φ7.4		φ5.7~7.3	φ1.7
HR34B-12WLPD-4S-X	134-0034-8-00				
HR34B-12WLPE-4S	134-0035-0-00	φ8.5		φ6.5~8.0	
HR34B-12WLPE-4S-X	134-0036-3-00				

◆ Crimp (separate contacts required)

Part Number	HRS No.	A	B	Applicable cable diameter range
HR34B-12WLPD-10SC	134-0041-3-00	φ7.4	30.85	φ5.7~7.3
HR34B-12WLPE-10SC	134-0042-6-00	φ8.5		φ6.5~8.0

● Robust type (Conduit material : Metal)

◆ Wire solder

All dimensions: mm

Part Number	HRS No.	A	B	Applicable cable diameter range	Solder cup inner diameter
HR34B-12WLPA-10S(71)	134-0005-0-71	φ7.4	30.5	φ5.7~7.3	φ1
HR34B-12WLPA-10S(71)	134-0008-8-71	φ8.5		φ6.5~8.0	
HR34B-12WLPA-10S	Under development	φ9.5	31.5	φ8.0~9.0	

● Crimp (separate contacts required)

Part Number	HRS No.	A	B	Applicable cable diameter range
HR34B-12WLPA-10SC	134-0018-1-00	φ7.4	30.5	φ5.7~7.3
HR34B-12WLPA-10SC	134-0029-8-00	φ8.5		φ6.5~8.0
HR34B-12WLPA-10SC	Under development	φ9.5	31.5	φ8.0~9.0

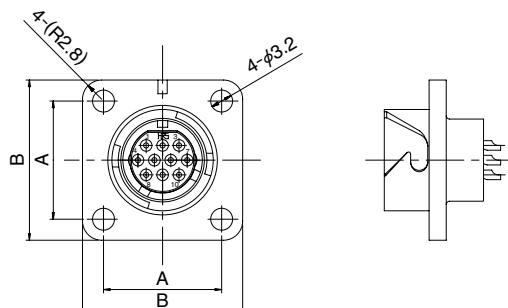
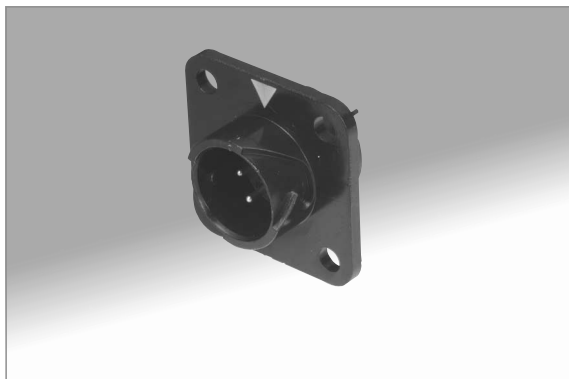
Not all cables of applicable dia. range can be easily assembled.

Please kindly check with factory before use.

HR34B Series●Push-on Bayonet Lock Miniature Waterproof Connector

■Receptacles

◆Wire solder

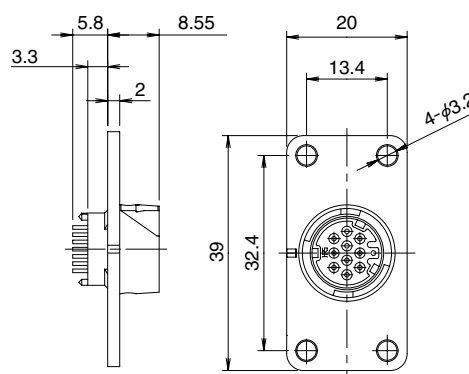
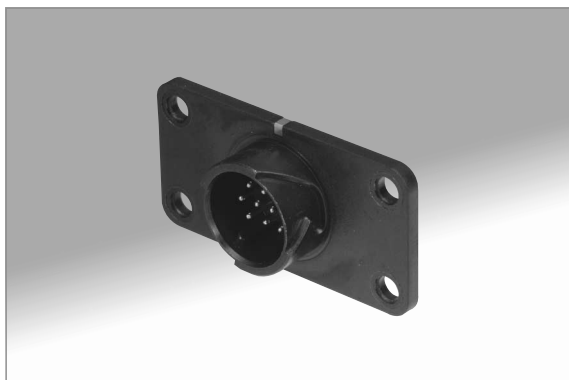


All dimensions: mm

Part Number	HRS No.	A	B	Solder cup inner diameter
HR34B-12WRA-10P	134-0016-6-00	17.26	23.4	φ1
HR34B-12WRB-4P	134-0021-6-00	18.26	25.4	φ1.3
HR34B-12WRB-4P-X	134-0024-4-00			

O ring for water proof is not attached. Please find appropriate one from the market.

◆Through hole

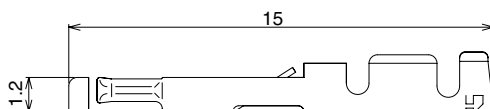


Part Number	HRS No.
HR34B-12WR-10PD(71)	134-0003-4-71

O ring for water proof is not attached. Please find appropriate one from the market.

■Crimp contacts

◆Female



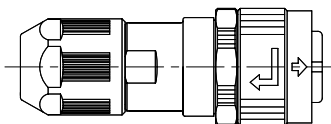
Part Number	CL No.	Packaging	Applicable conductor
HR34B-SC1-111	134-0051-7-00	100 pcs. per bag	AWG #20 - 25 (Stranded wire)
HR34B-SC1-211	134-0050-1-00	10,000 pcs. per reel	

Note: Use wire with a jacket diameter of 1.7mm max.

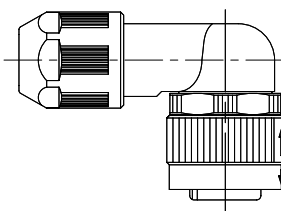
Connector Mating Combinations

10 pos. Plugs

Straight, Wire Solder or Crimp (Standard key position)
 HR34B-12WPA-10S,10SC HR34B-12WPB-10S,10SC
 HR34B-12WPD-10S,10SC HR34B-12WPE-10S,10SC
 HR34B-12WPK-10S,10SC

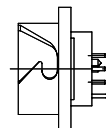


Right angle, Wire Solder or Crimp (Standard key position)
 HR34B-12WLP-10S,10SC HR34B-12WLPB-10S,10SC
 HR34B-12WLPD-10S,10SC HR34B-12WLPE-10S,10SC
 HR34B-12WLPK-10S,10SC

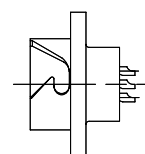


10 pos. Receptacles

Through hole
 HR34B-12WR-10PD

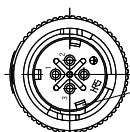
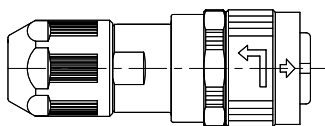


Wire Solder
 HR34B-12WRA-10P



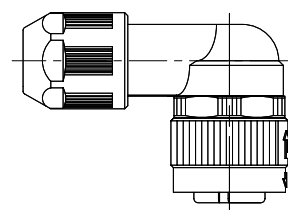
4 pos. Plugs

Straight, Wire Solder (Standard key position)
 HR34B-12WPD-4S
 HR34B-12WPE-4S



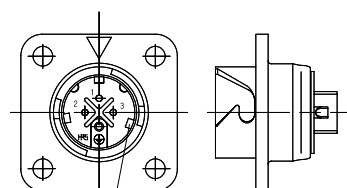
Standard
 polarizing key

Right angle, Wire Solder (Standard key position)
 HR34B-12WLPD-4S
 HR34B-12WLPE-4S



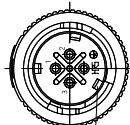
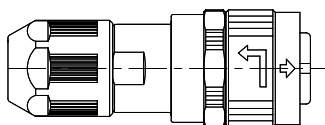
4 pos. Receptacles

Wire solder (Standard key position)
 HR34B-12WRB-4P



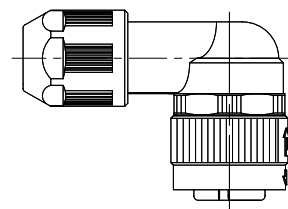
Standard key position

Straight, Wire Solder (X key position)
 HR34B-12WPD-4S-X
 HR34B-12WPE-4S-X

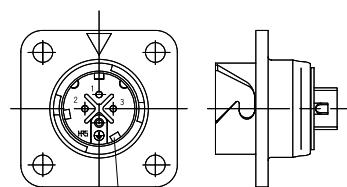


X key position

Right angle, Wire Solder (X key position)
 HR34B-12WLPD-4S-X
 HR34B-12WLPE-4S-X



Wire solder (X key position)
 HR34B-12WRB-4P-X



X key position

HR34B Series●Push-on Bayonet Lock Miniature Waterproof Connector

■Applicable tools

Description	Part Number	CL No.	Applicable contact	Applicable cable
Manual contact crimping tool	HT304/HR34B-1	150-0107-9	HR34B-SC1-111	AWG20,AWG23,AWG25
Press	CM-105	901-0005-4	HR34B-SC1-211	AWG20 to AWG25
Applicator	AP105-HR34B-1	901-2051-2		
Contact extraction tool	RP6-SC-TP	150-0039-0	HR34B-SC1-111	—
			HR34B-SC1-211	

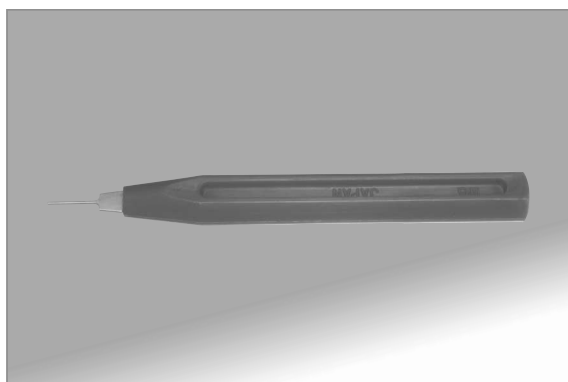
●Manual contact crimping tool



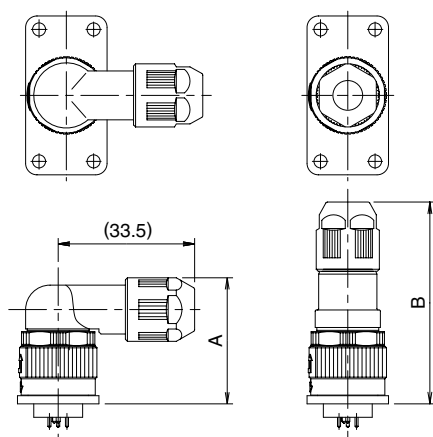
●Press CM-105 (Applicator ordered separate)



●Contact extraction tool



■Illustrations of mated connectors.

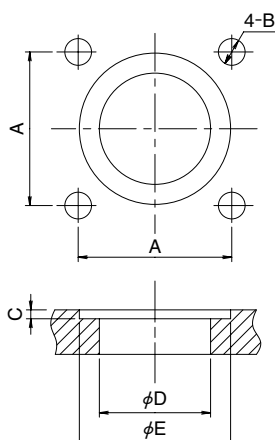


Right-angle plug Mating Combinations		A
10 pos. plug shell A,B type.	Plug + receptacle through-hole	31.0
	Plug + receptacle wire solder	31.5
10 pos. plug shell D,E type.	Plug + receptacle through-hole	31.3
	Plug + receptacle wire solder	31.8
10 pos. plug shell K type.	Plug + receptacle through-hole	32.0
	Plug + receptacle wire solder	32.5
4 pos. plug + receptacle wire solder		31.3

Straight plug Mating combinations		B
10 pos. plug + receptacle through-hole		49.6
10 pos. plug + receptacle wire solder		50.1
4 pos. plug + receptacle wire solder		49.6

◆ Recommended panel cutouts

● Receptacle - wire solder



All dimensions: mm

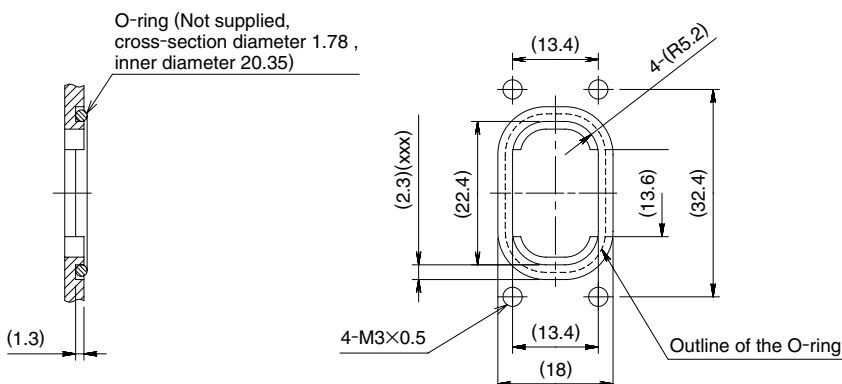
	HR34B-12WRA-10P	HR34B-12WRB-4P HR34B-12WRB-4P-X
A	17.26±0.05	18.26±0.05
B	M3×0.5	
C	1 0/-0.1	1.1 0/-0.1
D	12.5 +0.1/0	16.3 +0.1/0
E	17 +0.1/0	20.8 +0.1/0

Recommended O ring dia.

Part Number	Cross-section	diameter
HR34B-12WRA-10P	1.5	11.5
HR34B-12WRB-4P	1.5	15.5
HR34B-12WRB-4P-X		

● Receptacle - through hole

All dimensions: mm

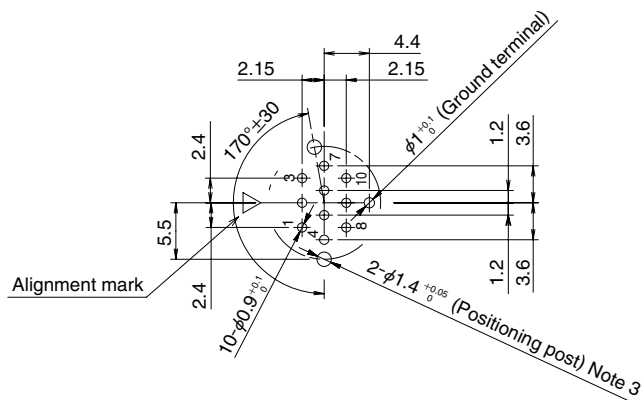


Notes 1: The receptacle panel cutout shows the view from the mating side of the connector.

◆ PCB mounting pattern

● Receptacle - Through hole

All dimensions: mm



Note 1: The contact configuration shows the view from the mating side.

Note 2: Tolerance of ±0.05 mm is recommended for the plated through hole location and diameter.

Note 3: Not a plated-through holes.

HR34B Series Push-on Bayonet Lock Miniature Waterproof Connector

◆ Receptacle Contact Arrangement

4 pos.wire solder	10 pos.wire solder	10 pos.through hole

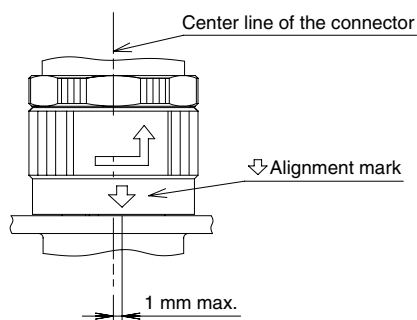
note.1 View direction: Mating surface of pin insert.

note.2 ⊕ mark is ground terminal.

◆ Handling

1. Mating	2. Un-mating
<p>Receptacle</p> <p>Plug</p> <p>Mating position alignment marks</p> <p>A</p> <p>B</p>	<p>Locking collar</p> <p>Rotate counter-clockwise</p>
<p>Holding the plug by the outer shell (A) align the arrow on the plug with the alignment mark on the receptacle and push straight in.</p>	<p>Rotate the locking collar counter-clockwise to a full stop and un-mate the plug from the receptacle.</p>

◆ Precautions



When completely mated and locked the alignment arrow on the plug must line-up with the center line of the connector (alignment mark on the receptacle).

If the alignment arrow and the center line of the connectors are not aligned (1 mm max.) re-insert the plug until they are aligned.

1. When disconnecting or inserting the connector, be sure to do so after turning off the power.
2. To insert the connector, push it in until the arrow tip of the plug mating mark indicates the specified position of the diagram below (i.e., the mating mark of the receptacle).
3. Note that the display method of the mating mark will differ depending on the receptacle.
4. To maintain the waterproof quality and cable clamp force, use a cable that is within the range of the applicable cable diameter.
5. Please consult Hirose Electric Sales for harness assembly procedure.