

Version : 2.0**TECHNICAL SPECIFICATION****MODEL NO : PD050VX6**

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Prepared By _____



Revision History

Rev.	Issued Date	Revised
0.1	Sep.12, 2006	Preliminary
0.2	Nov 24,2006	Modify Page4 4.Mechanical Drawing of TFT-LCD Module Add Page19 13. Optical Characteristics
1.0	May 7, 2007	New
2.0	August.11.2008	Add Page 24 14.Handling Cautions d) items of 14-1

TECHNICAL SPECIFICATION

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1.Application

PD050VX6 module applies to computer peripheral, industrial meter, car TV, image communication and multi-media, which requires high quality flat panel display. If you must use in severe reliability environment, please don't extend over PVI's reliability test conditions. PVI's reliability test conditions.

If you use PD050VX6, Prime View advises your systems use PVI's timing controller IC (PVI-2003A) which will generate proper timing signals to control it.

2.Features

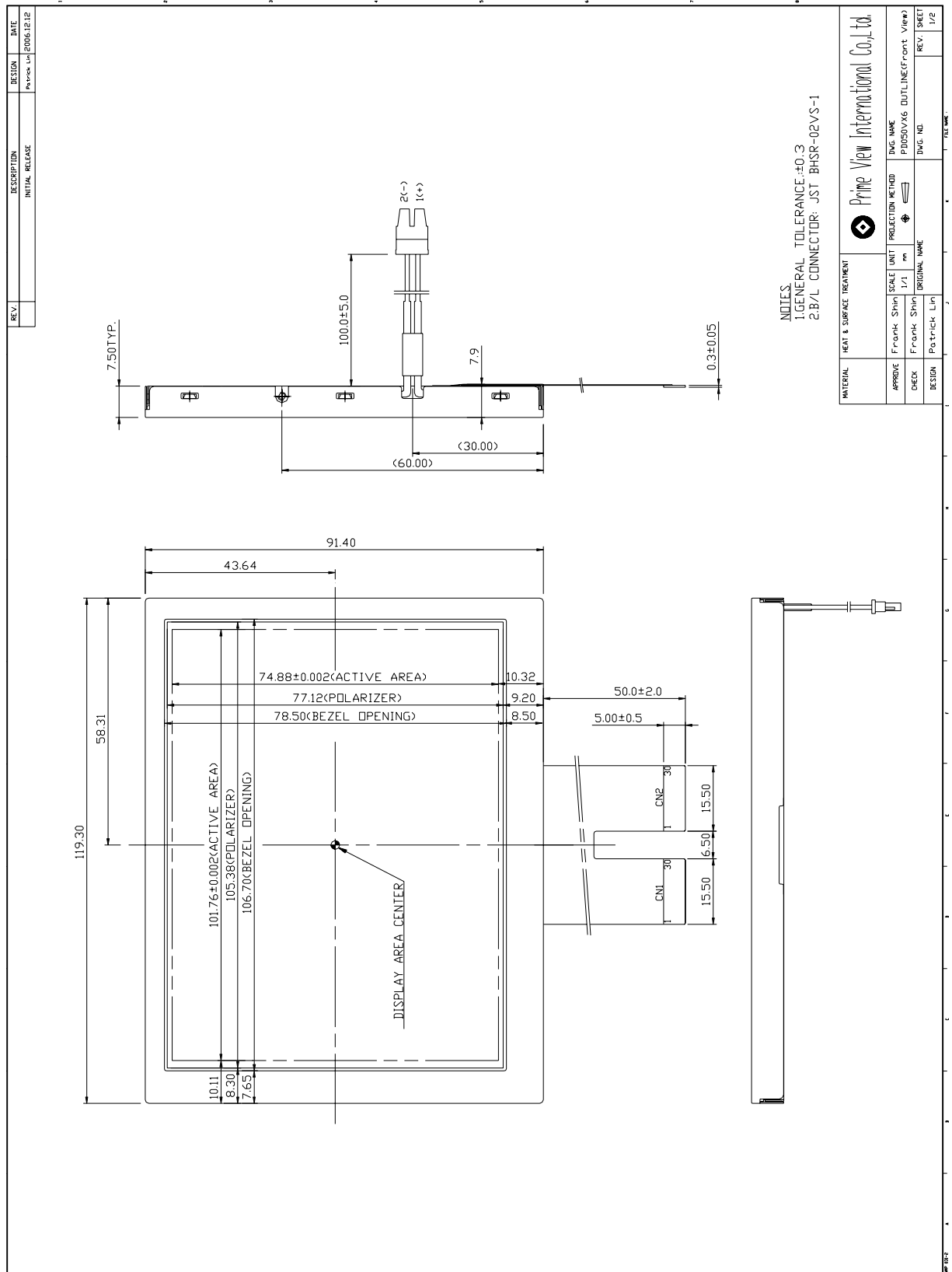
- . VGA (640*480 pixels) resolution
- . Amorphous silicon TFT LCD panel with LED B/L
- . Pixel in stripe configuration

3.Mechanical Specifications

Parameter	Specifications	Unit
Screen Size	5.0(diagonal)	inch
Display Format	640×(R, G, B)×480	dot
Display Colors	262K	
Active Area	101.76(H)×74.88(V)	mm
Pixel Pitch	0.159(H)×0.156(V)	mm
Pixel Configuration	Stripe	
Outline Dimension	119.3(H)×91.4(V)×7.9(D)	mm
Weight	120±10	g
Surface treatment	Anti-glare and SWV film	
Back-light	24-LED	
Display mode	Normally white	
Gray scale inversion direction	6 (ref to Note 13-1)	o'clock

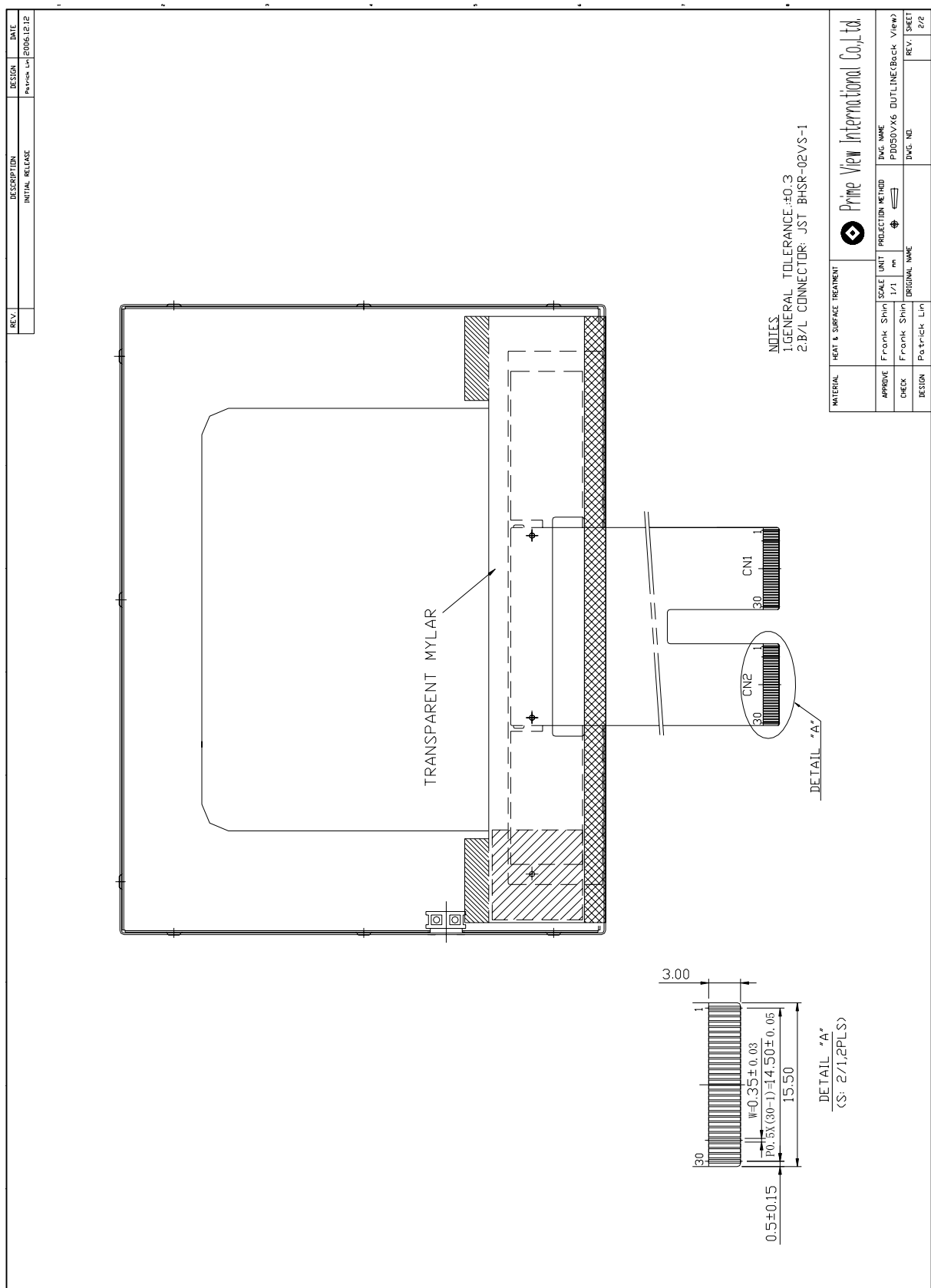
4.Mechanical Drawing of TFT-LCD Module

Outline Drawing : Front View (unit mm)



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Outline Drawing : Rear View (unit mm)



5.Input / Output Terminals

5-1) TFT-LCD Panel Driving

FPC Down Connect, 30 Pins, Pitch: 0.5 mm

CN 1

Pin No.	Symbol	I/O	Function	Remark
1	DIO1	I/O	Horizontal Start Pulse Signal Input or Output	Note 5-6
2	VSS1	I	Ground	
3	VDD1	I	Power Supply for Source	
4	CLK	I	Horizontal Shift Clock	
5	VSS1	I	Ground	
6	R/L	I	Right / Left Selection	Note 5-6
7	R0	I	Red Data (LSB)	
8	R1	I	Red Data	
9	R2	I	Red Data	
10	R3	I	Red Data	
11	R4	I	Red Data	
12	R5	I	Red Data (MSB)	
13	VSS1	I	Ground	
14	G0	I	Green Data (LSB)	
15	G1	I	Green Data	
16	G2	I	Green Data	
17	G3	I	Green Data	
18	G4	I	Green Data	
19	G5	I	Green Data (MSB)	
20	VSS1	I	Ground	
21	B0	I	Blue Data (LSB)	
22	B1	I	Blue Data	
23	B2	I	Blue Data	
24	B3	I	Blue Data	
25	B4	I	Blue Data	
26	B5	I	Blue Data (MSB)	
27	LD	I	Load output signal	Note 5-7
28	REV	I	Data invert control	Note 5-8
29	POL	I	Polarity selection	Note 5-9
30	DIO2	I/O	Horizontal Start Pulse Signal Input or Output	Note 5-6

CN 2

Pin No.	Symbol	I/O	Function	Remark
1	VSS2	I	Ground	
2	V1	I	Gamma Voltage 1	Note 5-10
3	V2	I	Gamma Voltage 2	Note 5-10
4	V3	I	Gamma Voltage 3	Note 5-10
5	V4	I	Gamma Voltage 4	Note 5-10
6	V5	I	Gamma Voltage 5	Note 5-10
7	V6	I	Gamma Voltage 6	Note 5-10
8	V7	I	Gamma Voltage 7	Note 5-10
9	VSS2	I	Ground	
10	V8	I	Gamma Voltage 8	Note 5-10
11	V9	I	Gamma Voltage 9	Note 5-10
12	V10	I	Gamma Voltage 10	Note 5-10
13	V11	I	Gamma Voltage 11	Note 5-10
14	V12	I	Gamma Voltage 12	Note 5-10
15	V13	I	Gamma Voltage 13	Note 5-10
16	V14	I	Gamma Voltage 14	Note 5-10
17	VSS2	I	Ground	
18	VDD2	I	Voltage for analog circuit	Note 5-10
19	VCOM	I	Common Voltage	
20	XON	I	NC	
21	OE	I	Output Enable	Note 5-5
22	U/D	I	Up/Down selection	Note 5-3
23	CKV	I	Vertical Shift Clock	Note 5-4
24	STVU	I/O	Vertical Shift Pulse Signal Input or Output	Note 5-3
25	STVD	I/O	Vertical Shift Pulse Signal Input or Output	Note 5-3
26	VGG	I	Gate On Voltage	Note 5-2
27	GND	I	Ground	
28	VCC	I	Voltage for logic circuit	
29	GND	I	Ground	
30	VEE	I	Gate Off Voltage	Note 5-1

Note 5-1: Gate off voltage, $V_{EE} = -5.5V$

Note 5-2: Gate on voltage, $V_{GG} = 17V$

Note 5-3: Select up or down shift

U/D	STVU	STVD	Shift
1	Hi-Z	Input	Down to Up
0	Input	Hi-Z	Up to Down

Note 5-4: Gate driver shift clock

Note 5-5: When OE is connected to high “1”, the driver outputs are disabled (Gate output = V_{EE}).
Under this condition, the operation of registers will not be affected.

Note 5-6: Select left or right shift

R/L	DIO1	DIO2	Shift
1	Input	Hi-Z	Left to right
0	Hi-Z	Input	Right to left

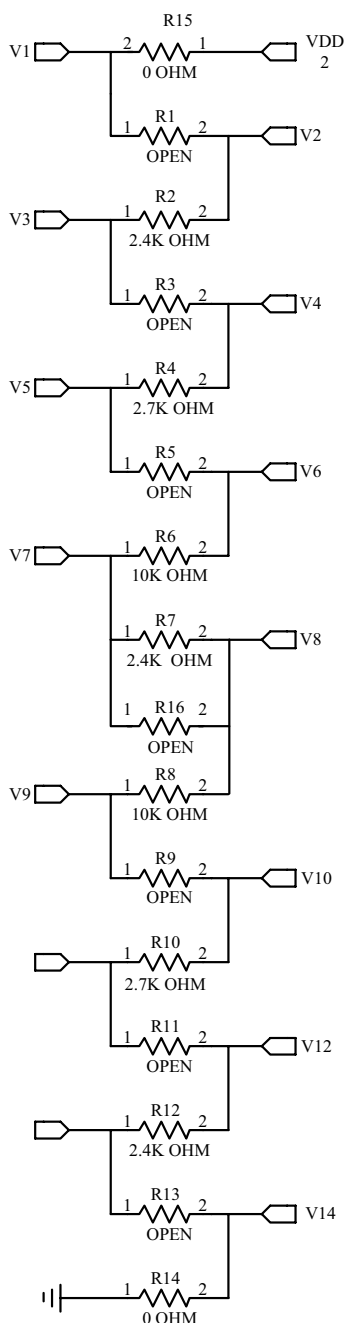
Note 5-7: Latch the polarity of outputs and switch the new data to outputs. At the rising edge (LD), latch the “POL” signal to control the polarity of the outputs.

Note 5-8: Control whether the Data R0~G5 are inverted or not. (PVI suggests connecting to GND)
When “REV=1”, these data will be inverted.
EX: “00”→”3F”, “07”→”38”, “15”→”2A”

Note 5-9: Polarity selector for dot-inversion control. Available at the rising edge of LD.
When POL=1: Even outputs range from V1~V7, and Odd outputs range from V8~V14;
When POL=0: Even outputs range from V8~V14, and Odd outputs range from V1~V7.

Note 5-10: $V_{DD2} = 7.7V$

Typical Application Circuit (When $V_{DD2} = 7.7V$)



5-2) Backlight driving

Connector type: JST BHSR-02VS-1, PIN No 2 pin

Pin No	Symbol	Description	Remark
1	+	Input terminal (Positive electrode side)	Wire color : Red
2	-	Input terminal (Ground side)	Wire Color : Black

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6. Absolute Maximum Ratings:

 $V_{SS1}=V_{SS2}=GND=0V, T_a=25^{\circ}C$

Parameters	Symbol	MIN.	MAX.	Unit	Remark
Supply Voltage	V_{DD1}	-0.5	5.0	V	
	V_{CC}	-0.3	6.0	V	
	V_{DD2}	-0.5	12.0	V	
	V_{GG}	-0.3	40.0	V	
	$V_{GG}-V_{EE}$	-0.3	40.0	V	
	V_{EE}	-20	0.3	V	

7. Electrical Characteristics

7-1) Recommended Operating Conditions :

 $V_{SS1}=V_{SS2}=GND=0V, T_a=25^{\circ}C$

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Supply Voltage for Source Driver	V_{DD1}	2.3	3.3	3.6	V	
	V_{DD2}	-	7.7	-	V	
Supply Voltage for Gate Driver	V_{GG}	16	17	18	V	
	V_{EE}	-6.0	-5.5	-5.0	V	
	V_{CC}	2.3	3.3	5.5	V	
V_{com} Voltage	V_{com}	-	2.7	-	V	
Digital Input Voltage	V_{IH}	$0.7 V_{CC}$	-	V_{CC}	V	
	V_{IL}	0	-	$0.3 V_{CC}$	V	

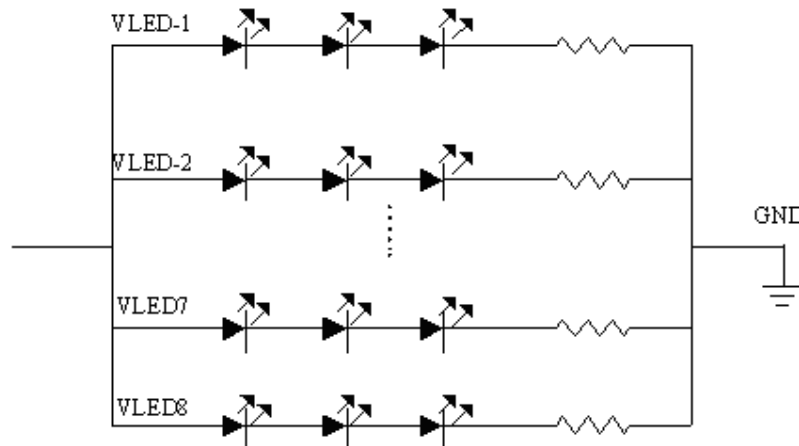
7-2) Recommended driving condition for LED backlight

 $GND = 0V, T_a = 25^{\circ}C$

Parameter	Symbol	Min	TYP	MAX	Unit	Remark
Supply voltage of LED backlight	V_{LED}	-	11.0	11.5	V	$I_L = 20\text{ mA}$
Supply current of LED backlight	I_{LED}	-	20	-	mA	Note 7-1
Backlight Power Consumption	P_{LED}	-	1.76	1.84	W	Note 7-2

Note 7-1: The LED driving condition is defined for each LED module. (3 LED Serial)

Note 7-2: $P_{LED} = V_{LED1} * I_{LED1} + V_{LED2} * I_{LED2} + \dots + V_{LED7} * I_{LED7} + V_{LED8} * I_{LED8}$



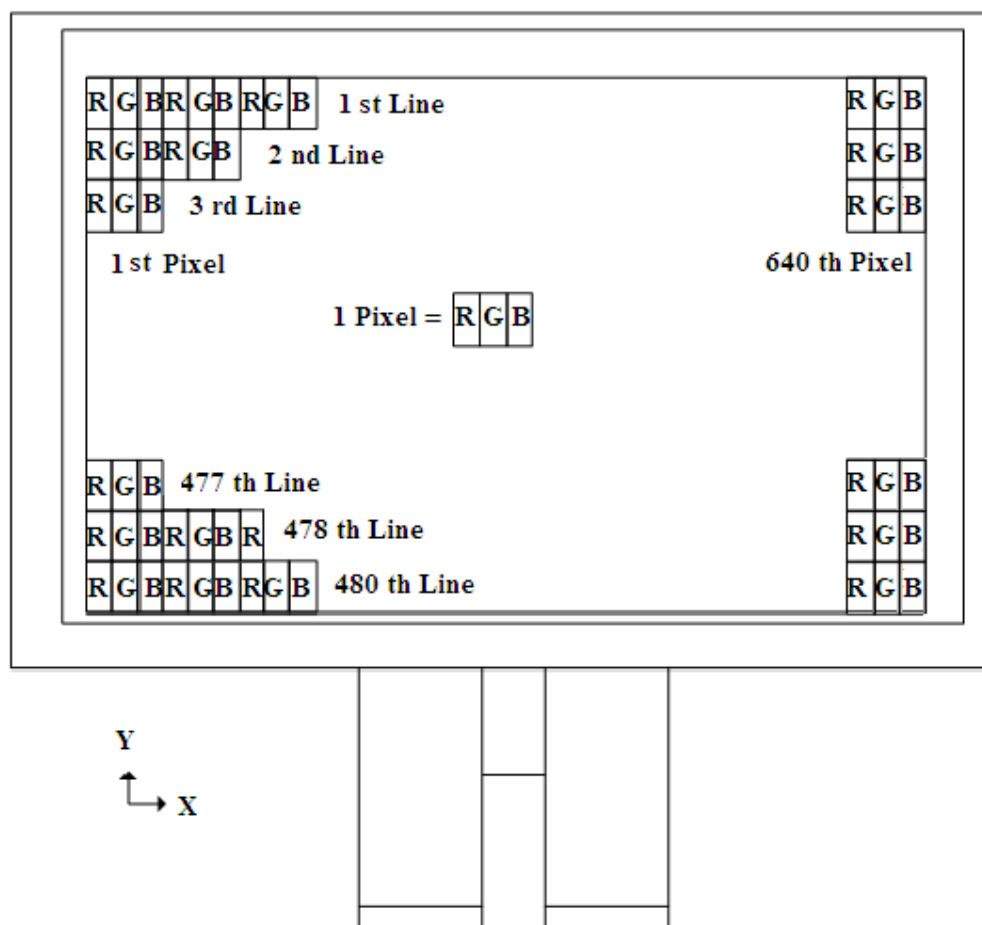
7-3) Power Consumption

Parameter	Symbol	Condition	Typ.	Max.	Unit	Remark
Supply Current for Gate Driver (Hi level)	I_{GG}	$V_{GG}=17V$	0.09	0.27	mA	
Supply Current for Gate Driver (Low level)	I_{EE}	$V_{EE}= -5.5V$	0.095	0.285	mA	
Supply Current for Source Driver (Digital)	I_{DD1}	$V_{DD1}= 3.3V$	5	10	mA	
Supply Current for Source Driver (Analog)	I_{DD2}	$V_{DD2}=7.7V$	16.5	33	mA	
Supply Current for Gate Driver (Digital)	I_{CC}	$V_{CC}= 3.3V$	0.01	0.03	mA	
LCD Panel Power Consumption	-	-	145.64	293.36	mW	Note 7-3
Backlight Power Consumption	P_{LED}	-	1.76	1.84	W	
Total Power Consumption	-	-	1.91	2.13	W	

Note 7-3: The power consumption for backlight is not included.

8. Pixel Arrangement

The LCD module pixel arrangement is the stripe.

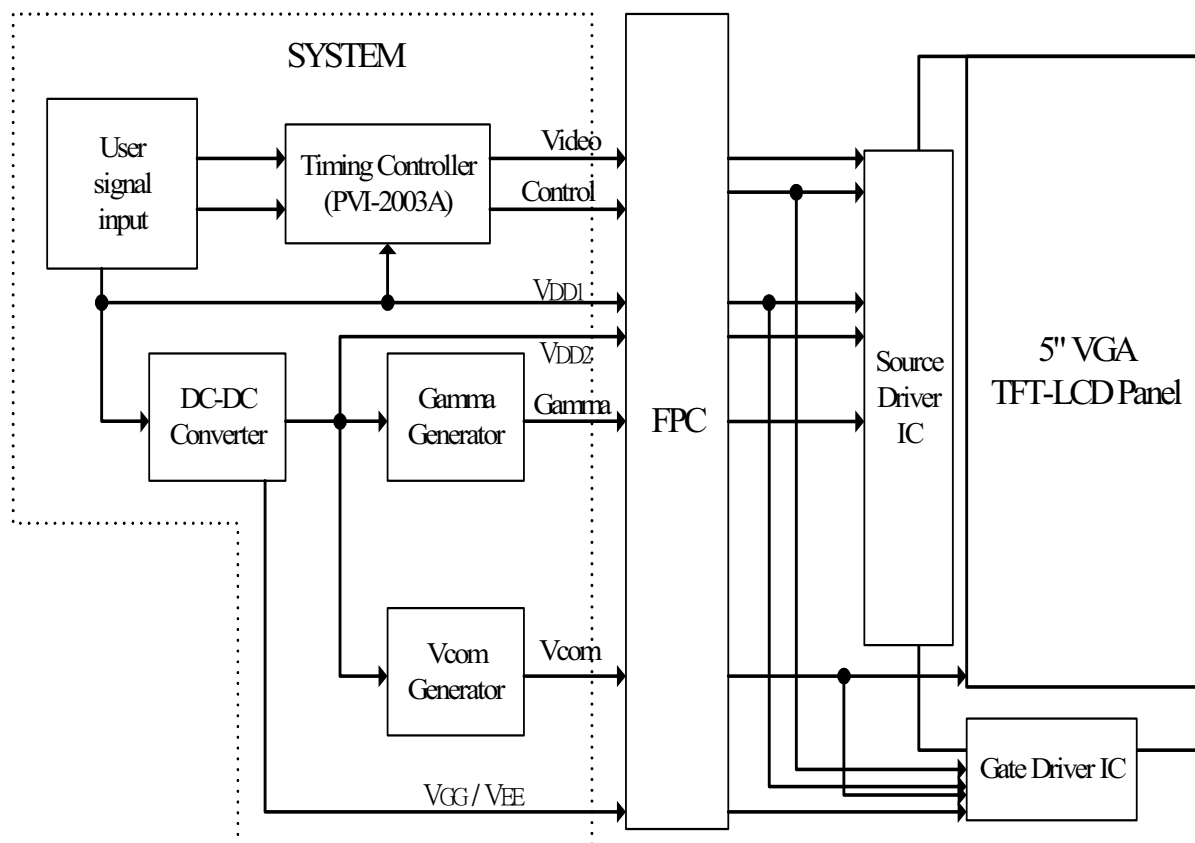


9.Display Color and Gray Scale Reference

Color		Input Color Data																		
		Red						Green						Blue						
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0	
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1	
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
Red	Red (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	
	Red (02)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Darker																			
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
	Brighter																			
	Red (61)	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	
	Red (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Red (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	
Green	Green (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Green (01)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	
	Green (02)	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	
	Darker																			
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
	Brighter																			
	Green (61)	0	0	0	0	0	0	1	1	1	1	0	1	0	0	0	0	0	0	
	Green (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0	
	Green (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0	
Blue	Blue (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Blue (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	
	Blue (02)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	
	Darker																			
	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	
	Brighter																			
	Blue (61)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	0	1	
	Blue (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0	
	Blue (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	

10. Block Diagram

10-1) TFT-module Block Diagram



If you use PD050VX6, you can apply PVI-2003A(Timing controller) which will generate timing signals to support PD050VX6.

PD050VX6

11. Interface Timing

11-1) Timing Parameters

AC Electrical Characteristics ($V_{CC}=V_{DD1}=3.3V$, $V_{DD2}=7.7V$, $GND=V_{SS1}=V_{SS2}=0V$, $T_a=25^{\circ}C$)

Parameter	Symbol	Min.	Typ.	Max.	Unit
CLK Frequency	F _{clk}	-	25	40	MHz
CLK Pulse Width	T _{cw}	25	40	-	ns
Data Set-up Time	T _{su}	4	-	-	ns
Data Hold Time	T _{hd}	2	-	-	ns
Propagation Delay of DIO2/1	T _{phl}	6	10	15	ns
Time That The Last Data to LD	T _{ld}	1	-	-	T _{cw}
Pulse width of LD	T _{wld}	2	-	-	T _{cw}
Time That LD to DIO1/2	T _{lds}	5	-	-	T _{cw}
POL Set-up Time	T _{psu}	6	-	-	ns
POL Hold Time	T _{phd}	6	-	-	ns
OE Pulse Width	T _{OE_V}	1	-	-	μs
CKV Pulse Width	T _{CKV}	500	-	-	ns
STV Set-up Time	T _{SUV}	400	-	-	ns
STV Hold Time	T _{HDV}	400	-	-	ns
Horizontal Display Period	T _{HDP}	-	640	-	T _{cw}
Horizontal Period Timing Range	T _{HP}	-	800	-	T _{cw}
Horizontal Lines Per Field	T _V	520	525	640	T _{HP}
Vertical Display Timing Range	T _{DV}	-	480	-	T _{HP}

11-2) Timing Diagram

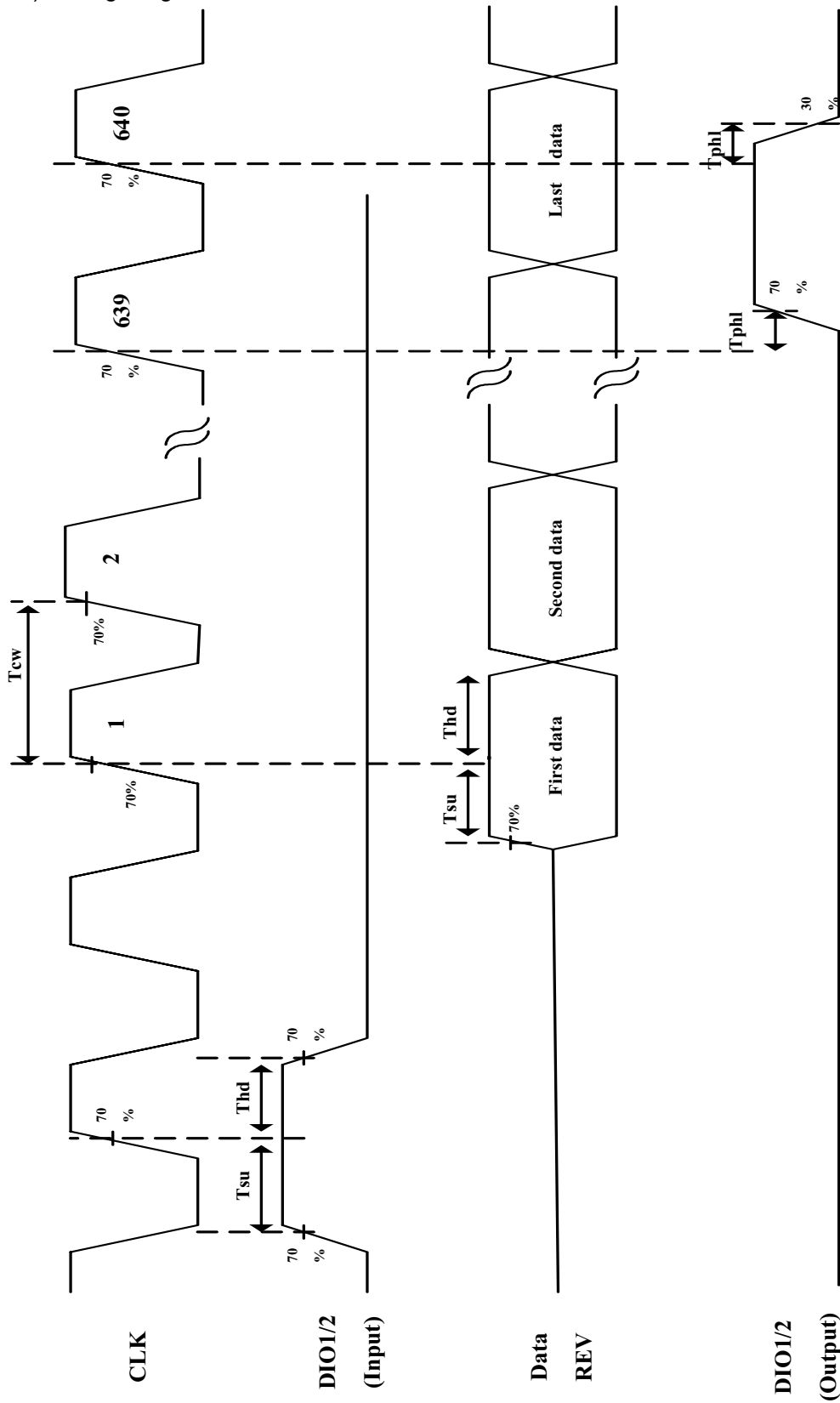


Fig. 11-1 Horizontal timing (1)

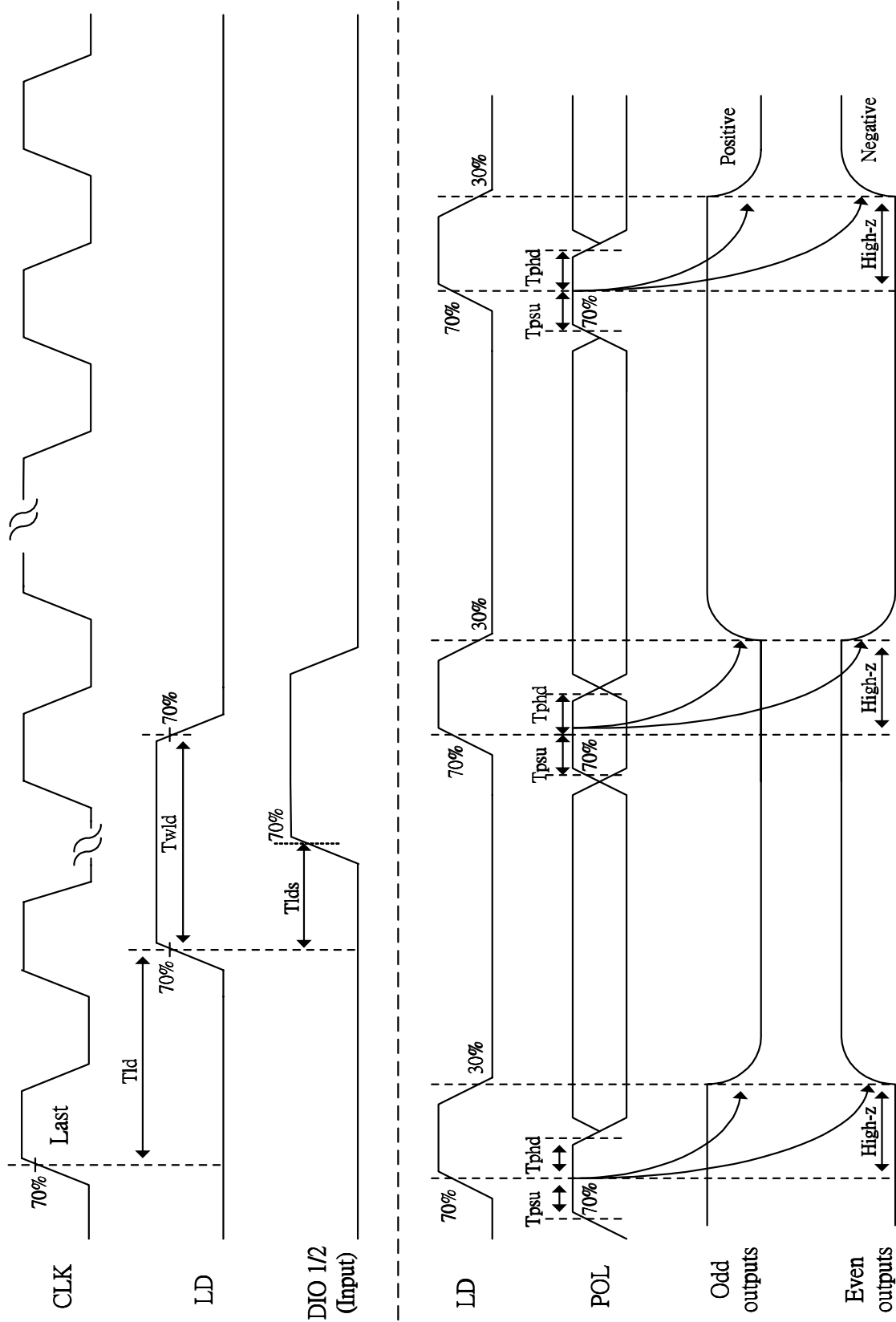


Fig. 11-2 Horizontal timing(2)

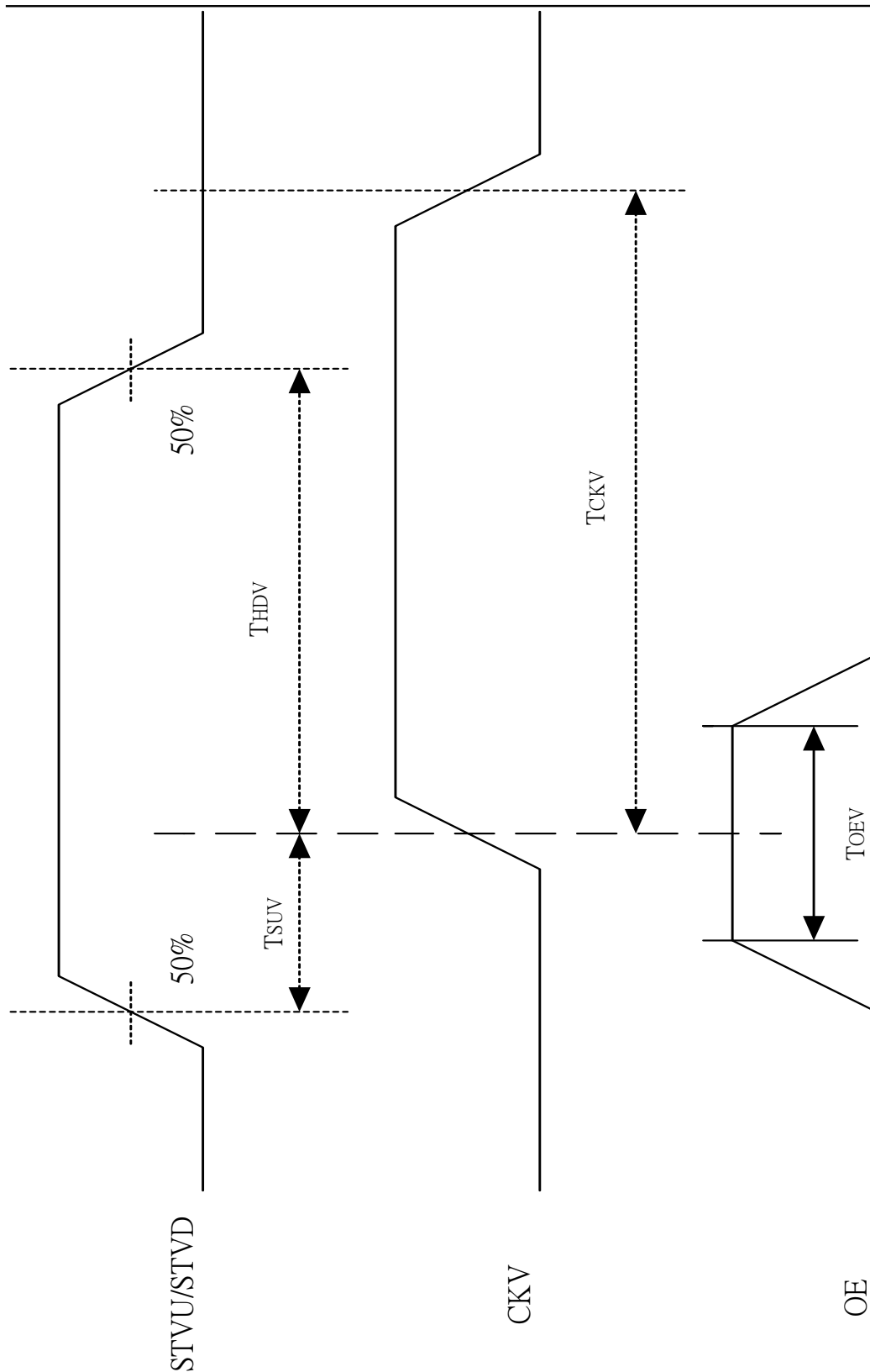


Fig. 11-3 Vertical shift clock timing

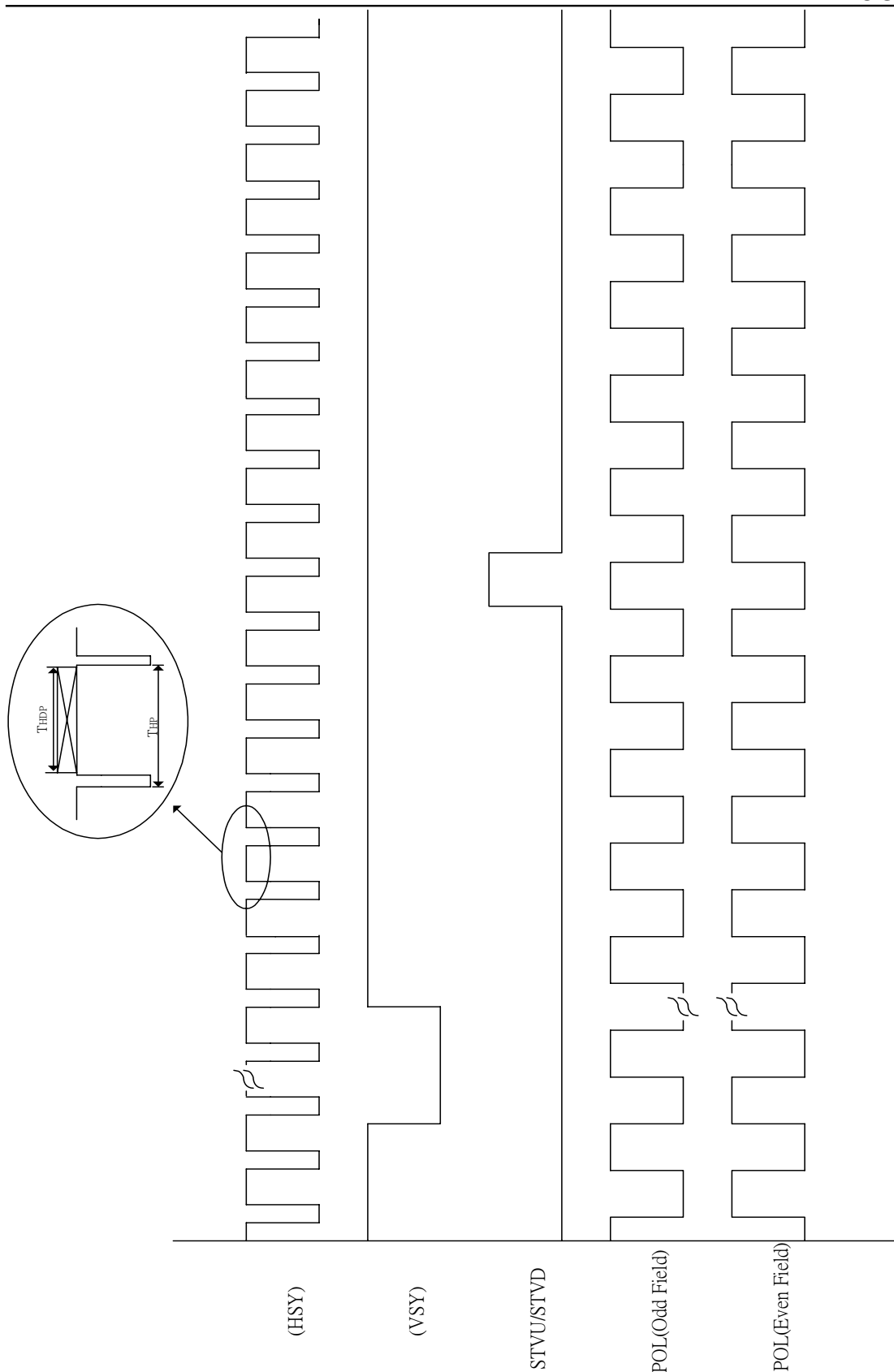
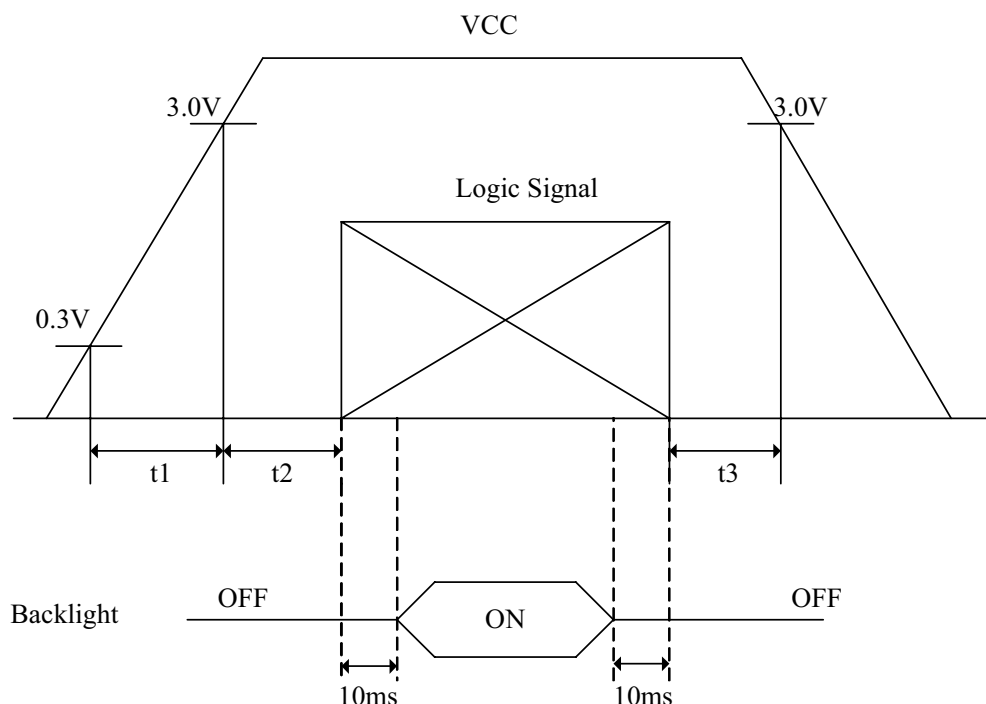


Fig. 11-4 Vertical timing

12. Power On Sequence



- $0 < t_1 \leq 20\text{ms}$
- $0 < t_2 \leq 50\text{ms}$
- $0 < t_3 \leq 1\text{s}$

13. Optical Characteristics

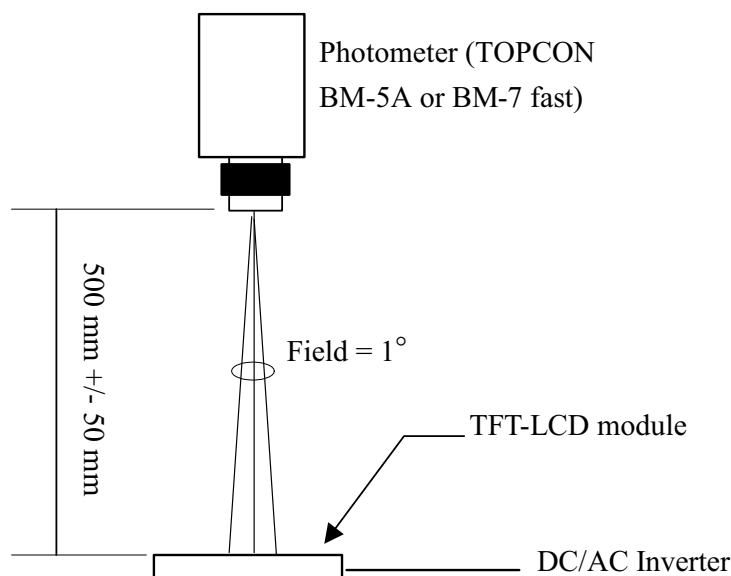
13-1) Specification:

 $T_a = 25^\circ\text{C}$

Parameter	Symbol	Condition	MIN.	TYP.	MAX.	Unit	Remarks
Viewing Angle	Horizontal	θ_{21}, θ_{22}	55	60	-	deg	Note 13-1
	Vertical	θ_{12}	35	40	-	deg	
		θ_{11}	50	55	-	deg	
Brightness	L	$\theta = 0^\circ / \varphi = 0$	400	450	-	cd/m^2	Note 13-2
Contrast Ratio	CR	At optimized Viewing angle	200	400	-	-	Note 13-3
Response time	Rise	T_r	-	15	30	ms	Note 13-4
	Fall	T_f	-	25	50	ms	
Luminance Uniformity	U		70	80	-	%	Note 13-6
White Chromaticity	x	$\theta = 0^\circ / \varphi = 0$	0.28	0.31	0.34	-	Note 13-2
	y		0.31	0.34	0.37	-	
Cross Talk		$\theta = 0^\circ$	-	-	3.5	%	Note 13-7
LED Life Time		25°C	20,000	30,000	-	hrs	Note 13-5

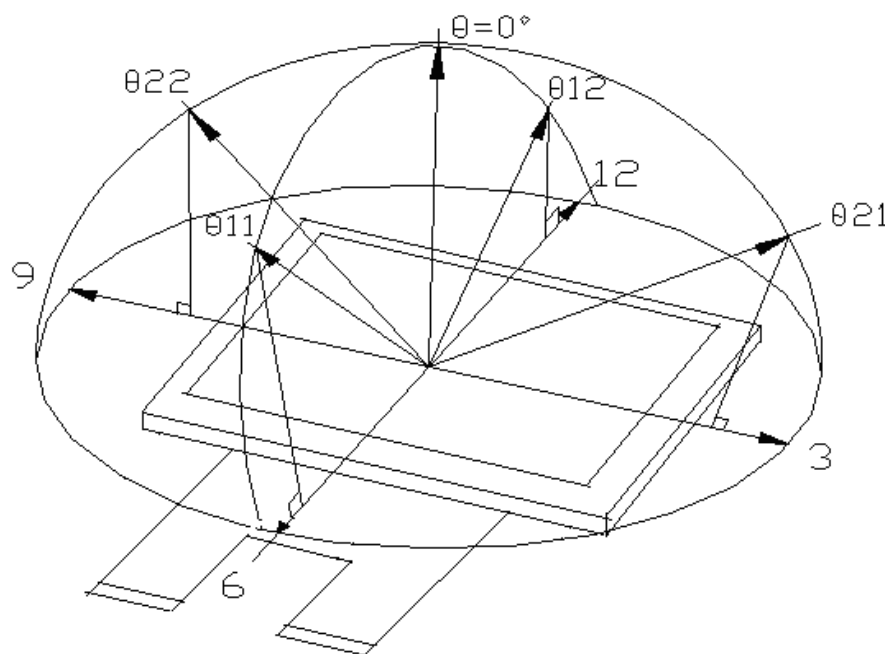
PD050VX6

All the optical measurement shall be executed 30 minutes after backlight being turn-on.
The optical characteristics shall be measured in dark room (ambient illumination on panel surface less than 1 Lux). The measuring configuration shows as following figure.



Optical characteristics measuring configuration

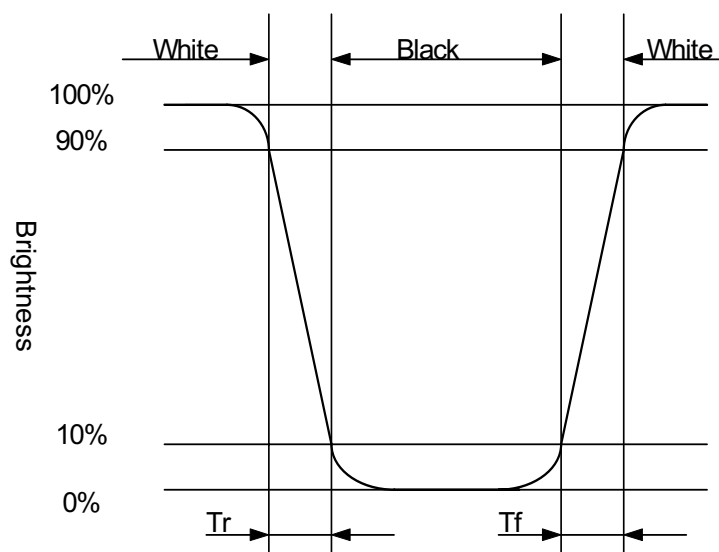
Note 13-1: The definitions of viewing angles are as follow



Note 13-2: Topcon BM-5A or BM-7 fast luminance meter 1° field of view is used in the testing
(after 1 minute operation).

Note 13-3: The definition of contrast ratio $CR = \frac{\text{Luminance at gray level 63}}{\text{Luminance at gray level 0}}$

Note 13-4: Definition of Response Time T_r and T_f :



Note 13-5: The “LED Life time “ is defined as the module brightness decrease to 50% original Brightness that the ambient temperature is 25°C and $I_{LED} = 20mA$.

Note 13-6: The uniformity of LCD is defined as

$$U = \frac{\text{The Minimum Brightness of the 9 testing Points}}{\text{The Maximum Brightness of the 9 testing Points}}$$

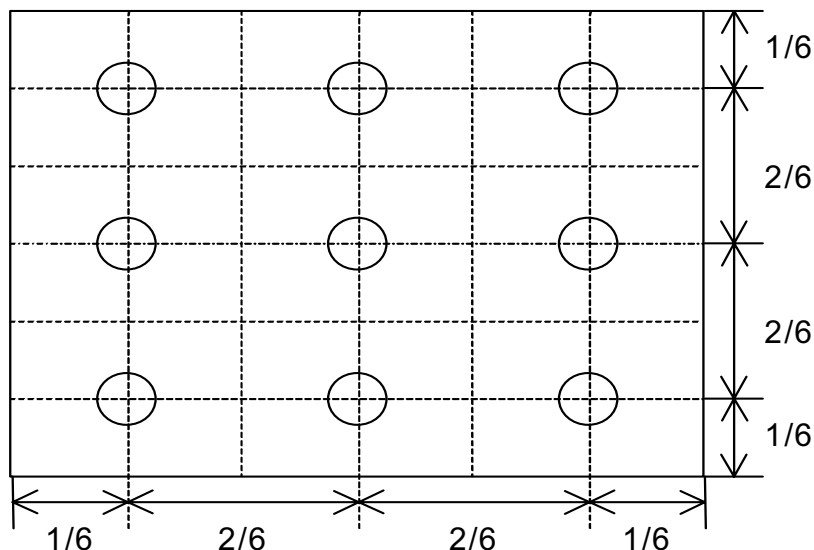
Luminance meter : BM-5A or BM-7 fast(TOPCON)

Measurement distance : 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module

The test pattern is white (Gray Level 63).



Note 13-7: Cross Talk (CTK) = $\frac{|YA-YB|}{YA} \times 100\%$

YA: Brightness of Pattern A

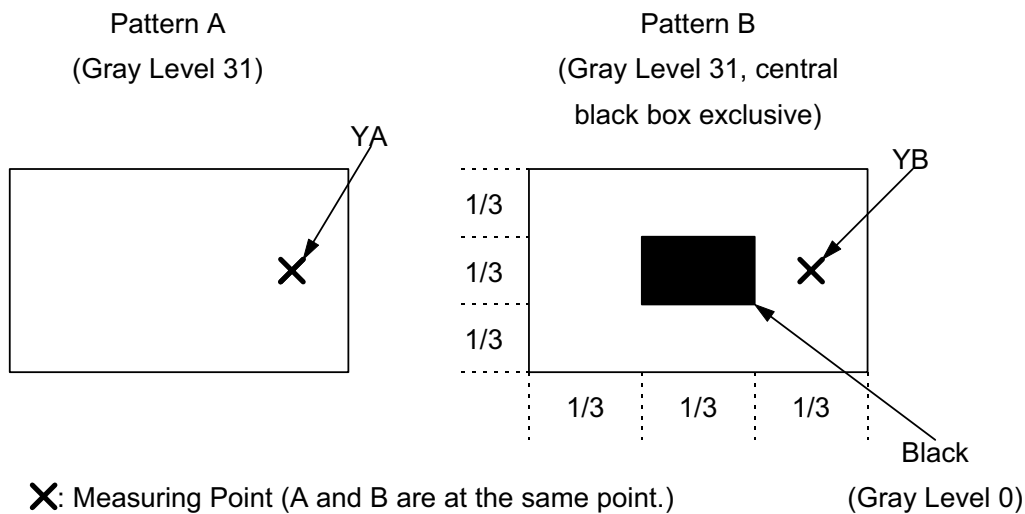
YB: Brightness of Pattern B

Luminance meter : BM 5A or BM-7 fast (TOPCON)

Measurement distance : 500 mm +/- 50 mm

Ambient illumination : < 1 Lux

Measuring direction : Perpendicular to the surface of module



14. Handling Cautions

14-1) Mounting of module

- Please power off the module when you connect the input/output connector.
- Polarizer which is made of soft material and susceptible to flaw must be handled carefully.
- Protective film (Laminator) is applied on surface to protect it against scratches and dirt.
- Please following the tear off direction as figure14-1 to remove the protective film as slowly as possible, so that electrostatic charge can be minimized.

14-2) Precautions in mounting

- Wipe off water drops or finger grease immediately. Long contact with water may cause discoloration or spots.
- TFT-LCD module uses glass which breaks or cracks easily if dropped or bumped on hard surface. Please handle with care.
- Since CMOS LSI is used in the module. So take care of static electricity and earth yourself when handling.

14-3) Others

- Do not expose the module to direct sunlight or intensive ultraviolet rays for many hours.
- Store the module at a room temperature place.
- The voltage of beginning electric discharge may over the normal voltage because of leakage current from approach conductor by to draw lump read lead line around.
- If LCD panel breaks, it is possibly that the liquid crystal escapes from the panel.
Avoid putting it into eyes or mouth. When liquid crystal sticks on hands, clothes or feet.
Wash it out immediately with soap.
- Observe all other precautionary requirements in handling general electronic components.
- Please adjust the voltage of common electrode as material of attachment by 1 module.

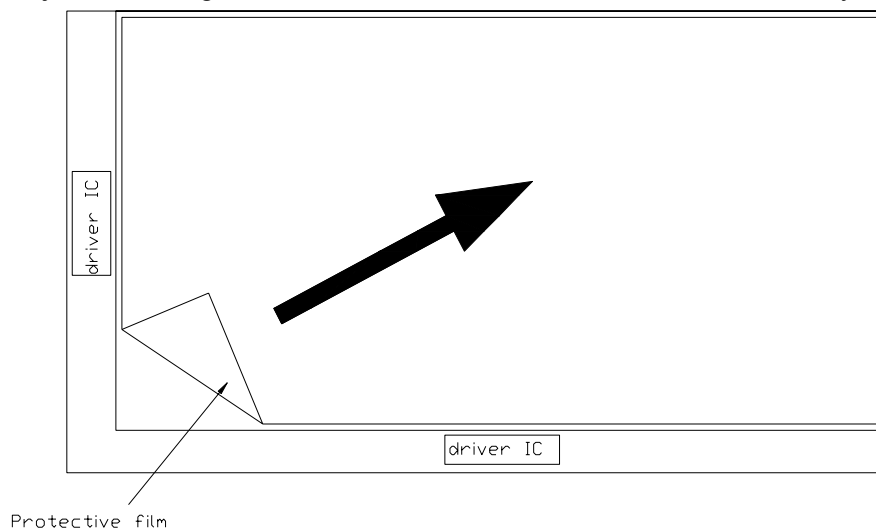


Figure 14-1 the way to peel off protective film

15. Reliability Test

No	Test Item	Test Condition
1	High Temperature Storage Test	Ta = +90°C, 240 hrs
2	Low Temperature Storage Test	Ta = -40°C, 240 hrs
3	High Temperature Operation Test	Ta = +80°C, 240 hrs
4	Low Temperature Operation Test	Ta = -30°C, 240 hrs
5	High Temperature & High Humidity Operation Test	Ta = +60°C, 90%RH, 240 hrs
6	Thermal Cycling Test (non-operating)	-30°C → +80°C, 200 Cycles 30 min 30 min
7	Vibration Test (non-operating)	Frequency : 10 ~ 55 Hz Amplitude : 1 mm Sweep time: 11 mins Test Period: 6 Cycles for each direction of X, Y, Z
8	Shock Test (non-operating)	100G, 6ms Direction: ±X, ±Y, ±Z Cycle: 3 times
9	Electrostatic Discharge Test (non-operating)	200pF, 0Ω ±200V 1 time / each terminal

Ta: ambient temperature

[Criteria]

In the standard conditions, there is not display function NG issue occurred. (including : line defect ,no image).All the cosmetic specification is judged before the reliability stress.

16. Packing Diagram

