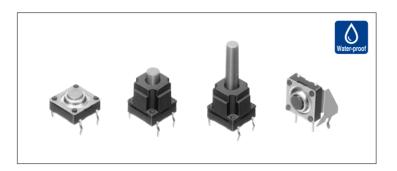
TACT Switch™

10mm Square Water-proof (Snap-in Type)

SKQB Series



Excellent water-proof and dust-proof structure suitable for home appliances used around water.



Product Line

Vertical Type

Product No.	Operating force	Operating direction				Operating life (5mA 5V DC)	Initial contact resistance	Stem color	Stem height	Minimum order unit(pcs.)	Drawing No.
SKQBARA010	1.57N			0.3 50mA 12V DC	10 <i>μ</i> A 1V DC	100,000cycles	500m max.	Dark gray	h=5mm	1,000	1
SKQBASA010	2.55N							Red			
SKQBAPA010	1.57N	Vertical	0.3					Dark gray	- h=13mm		
SKQBAJA010	2.55N							Red		1,000	2
SKQBAQA010	1.57N							Dark gray			2
SKQBAMA010	2.55N							Red			

Horizontal Type

Product No.	Operating force					Operating life (5mA 5V DC)		Stem color	Minimum order unit(pcs.)	Drawing No.
SKQBLBA010	1.57N	Horizontal	0.3	50mA 12V DC	10 <i>μ</i> A 1V DC	100,000cycles	500m max.	Dark gray	1,000	3

Notes

- 1. When the switch is used in an environment subject to high humidity or condensation, make sure the terminals are coated thoroughly to prevent current leakage between terminals.
- 2. Avoid using coating material containing toluene or xylene. For more information on coating material, please contact us.

Detector

Push

Slide

Rotary

Encoders

Power

Dual in line

Dual-in-line Package Type

TACT Switch™

Custom-Products

Sharp Feeling

Soft Feeling

Snap-in Type

Surface Mount Type Radial Type Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line

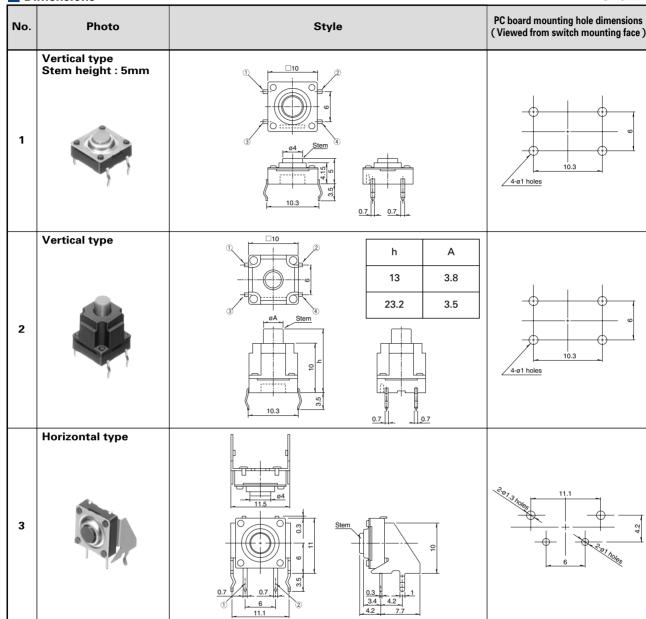
Package Type

TACT Switch™

Custom-Products

Sharp Feeling Soft Feeling Snap-in Type

Surface Mount Type Radial Type ■ Dimensions Unit:mm



Note

Please use 1.6mm thick PC boards.

■ Circuit Diagram

Vertical type	Horizontal type
①	12

■ Water Resisting Performance

Model	SKQBAP/SKQBAJ/SKQBAQ/ SKQBAM/SKQBAR/SKQBAS	SKQBLB		
Temperature of water	60	60		
Depth of water	10cm	10cm		
Immersion duration	240h	1h		

Note

Switch terminals must be coated thoroughly until the terminals are all hidden.

List of Varieties

Sharp Feeling Type

Sharp reeling Type														
	Series		SKHR	SKHL	SKHH	SKHW	SKRD	SKQJ	SKHL	sкнн	SKQJ	SKHJ	SKQB	
Photo						67								
Туре			Snap-in											
F	eature	s				Dust-proof type	Horizontal type		Horizontal type			With LED	Water– proof	
Oper dire	Vert	tical												
Operating direction	Horizontal													
		w	4.5	6		6	6.2	6.6	7.3	7	.5		10	
	nsions m)	D	4.5	3.5		6	7.15		7.22	7.	85	8		
		н	3.8		4.3		7.4	5	4.3	7.4	7.3	8.5	5	
1N Operation force coverage		1N	1	1		1	‡	‡	1	1	1	1	1	
Grou	ınd terr	5N ninal			+									
	peratin		-20 to +70 SKHJ/HĽ (Vertical Type) /QJ											
temperature range		ure	-30 to +85											
Electrical performance	Insul resist		100M min 100V DC											
trical mance	Volt pro					250V AC for 1min.								
Durability	Vibra	ation	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
bility	Lifet	ime	Shall be in accordance with individual specifications.											
Environmenta performance	Co	old	-30 ± 2 for 96h											
	Dry	heat	80 ± 2 for 96h											
ntal	Damp	heat	60 ± 2 , 90 to 95%RH for 96h											
	Page		252	253	255	259	260	261	253	255	261	263	265	
									most sut					

W: Width. The most outer dimension excluding terminal portion.
 D: Depth. The most outer dimension excluding terminal portion.
 H: Height. The minimum dimension if there are variances.

TACT Switch™ Soldering Conditions306 TACT Switch™ Cautions307 Product Line of Knob for TACT Switch™......308

Note

The automotive operating temperature range to be individually discussed upon request.

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch™

Custom-**Products**

Sharp Feeling Soft **Feeling** Snap-in Type

Surface Mount Type

Radial Type

Detector

Push

Slide

Rotary

Encoders

Power

Dual-in-line Package Type

TACT Switch¹¹

Custom-

Products

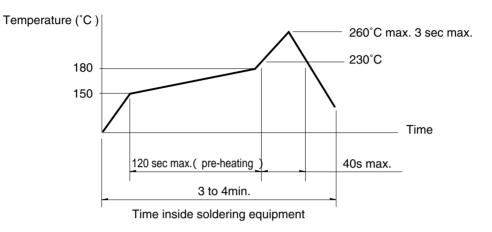
Snap-in Type Surface Mount Type Radial Type

Soldering Conditions

Condition for Reflow

Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K)or CC(T)at solder joints(copper foil surface). A heat resistive tape should be used to fix thermocouple.
- 3. Temperature profile



Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Sharp Feeling Conditions for Auto-dip Available for Snap-in Type and Radial Type (Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

Items	Condition
Flux built-up	Mounting surface should not be exposed to fluk
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.
Preheating time	60s max.
Soldering temperature	260 max.
Duration of immersion	5s max.
Number of soldering	2times max.

Manual Soldering (Except SKRT Series)

Items	Condition
Soldering temperature	350 max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

Notes

- 1. Consult with us for availability of TACT Switch™ washing.
- 2. Prevent flux penetration from the top side of the TACT \widetilde{Switch}^{TM} .
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81. (EC-19S-8 by TAMURA Corporation, or equivalents.)