# **TACT** Switch<sup>™</sup> 0.55mm Height Low-profile (Surface Mount Type)

**SKRB** Series



# 4.8×4.8mm with height of 0.55mm. Compact low & profile.



- Push
- Slide
- Rotary
- Encoders
- Power
- Dual-in-line Package Type
- TACT Switch"
- Custom-**Products**

### Product Line

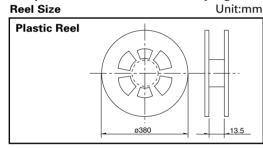
Product Line								
Product No.	Operating force	Operating direction	Travel ( mm )	Rating (max.)	Rating (min.)	Operating life (5mA 5V DC)	Initial contact resistance	Minimum order unit ( pcs. )
SKRBAGE010	1.1N		0.15			2,000,000cycles		
SKRBAAE010	1.57N	Vertical		50mA 12V DC	10µA 1V DC	1,000,000cycles	100m	10.000
SKRBACE010	2.55N	ventical	0.2			500,000cycles	max.	10,000
SKRBAKE010	3.5N					200,000cycles		

### Specification of Embossed Taping Package (Taping Packaging for Auto-insertion)

13.5

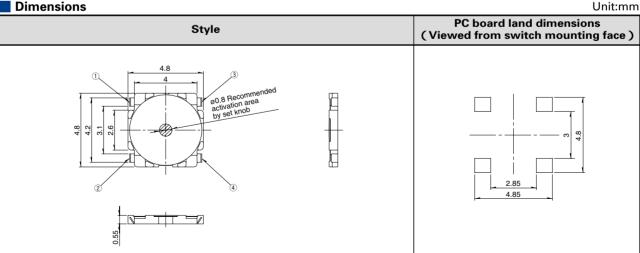


Type

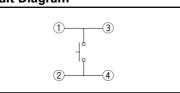


Numl			
1 reel	1 case /Japan	1 case /export packing	Tape width (mm)
10,000	100,000	100,000	12

### Dimensions



# Circuit Diagram



## Note

ALPS

- Please place purchase orders for taping products per minimum 1. order unit (1 reel or a case).
- 2. For 330mm diameter reel requirements, please contact us.

# List of Varieties

### Sharp Feeling Type

	Series		<b>SKQU</b>	SKQB	SKQE	SKHC	<b>SKHK</b>	SKRW	SKRM	SKQR	SKRB	SKRR	SKQG
	Photo							٩	۲	۲	۲	٢	Ó
Туре				Snap–in		,	Surface mount						
Features		4-direction Water-proof Long Long switch + push Horizontal Life Stem		Low-profile				Low-profile and long life	Low-prof				
dire Vertical		tical	SWIGH	type									
Operating direction	Horizontal												
		w		11.5								7.5	
	nsions 1m )	D	10	11.9		12 3.7 4.5 4.		4.8	7	5.2			
		н	7.1	11.3	4.	.3	12	0.35	0.4	0.5	0.55	0.6	0.8
1N Operation force coverage 5N		See the relevant pages for respective product descriptions	•	\$	Ţ	•	¢	\$	¢	Ţ	\$	Ţ	
Ground terminal		ninal										•	
Operating temperature range		-30 to +85											
Elec perfoi	Den Insulation resistance		100M min. 100V DC										
Electrical performance	Volt		250V AC for 1min. SKRW/RM/RB/RR : 100V AC for 1min.										
		10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively											
Vibration 10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2hours respectively   Lifetime Shall be in accordance with individual specifications.													
Envi per	Co	ld	-30 ± 2 for 96h										
Environmenta performance	Dry	heat	80 ± 2 for 96h										
Damp heat			60 ± 2 , 90 to 95%RH for 96h										
Page		482	265	267	268	270	271	272	273	274	275	276	
TAC	-	ch™ So					W : \ D :   H :	 Width. The Depth. The Height. The	most oute most oute minimun	er dimensi er dimensi n dimensi	on exclud on exclud on if there	ing termina ing termina are variano	

Note

The automotive operating temperature range to be individually discussed upon request.

# ALPS

# Soldering Conditions

#### Condition for Reflow

#### Available for Surface Mount Type.

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple 0.1 to 0.2 CA(K) or CC(T) at solder joints (copper foil surface). A heat resistive tape should be used to fix thermocouple.

# Push 3. Temperature profile

Slide

Detector

Rotary

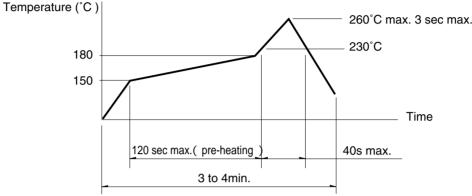
Encoders

Power

Dual-in-line Package Type

TACT Switch<sup>™</sup>

Custom-Products



Time inside soldering equipment

#### Note

- 1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size, thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

Sharp Feeling
Soft Feeling
Snap-in Type
Surface Mount Type
Radial Type

# nıgr

# Conditions for Auto-dip Available for Snap-in Type and Radial Type

(Except SKHJ, SKHL, SKQJ, SKQK, SKEG series)

ltems	Condition				
Flux built-up	Mounting surface should not be exposed to fluk				
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 max.				
Preheating time	60s max.				
Soldering temperature	260 max.				
Duration of immersion	5s max.				
Number of soldering	2times max.				

### Manual Soldering (Except SKRT Series)

Items	Condition				
Soldering temperature	350 max.				
Duration of soldering	3s max.				
Duration of soldering	3s max.				
Capacity of soldering iron	60W max.				

#### Notes

- 1. Consult with us for availability of TACT Switch<sup>™</sup> washing.
- 2. Prevent flux penetration from the top side of the TACT Switch<sup>™</sup>.
- 3. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 4. The second soldering should be done after the switch is stable with normal temperature.
- 5. Use the flux with a specific gravity of min 0.81.
- (EC-19S-8 by TAMURA Corporation, or equivalents.)