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Part Number: [0878320616](#)
Status: **Active**
Overview: [milligrid](#)
Description: 2.00mm (.079") Pitch Milli-Grid™ Header, Surface Mount, Vertical, Shrouded, Lead-free, 6 Circuits, 0.38µm (15µ") Gold (Au) Plating, without Locking Window, Center Polarization Slot, Cap, without PCB Locator, Tube

Documents:
[3D Model](#) [Product Specification PS-87831-027 \(PDF\)](#)
[Drawing \(PDF\)](#) [RoHS Certificate of Compliance \(PDF\)](#)

Agency Certification

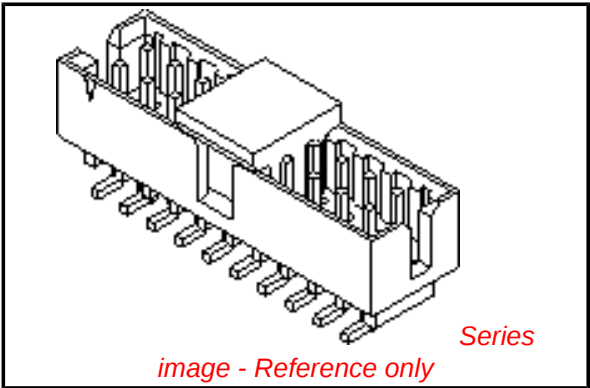
CSA LR19980
UL E29179

General

Product Family PCB Headers
Series [87832](#)
Application Wire-to-Board
Comments With Cap|Contact Molex for application in automotive industry
Overview [milligrid](#)
Product Name Milli-Grid™

Physical

Breakaway No
Circuits (Loaded) 6
Circuits (maximum) 6
Color - Resin Black
First Mate / Last Break No
Flammability 94V-0
Glow-Wire Compliant No
Guide to Mating Part No
Keying to Mating Part Yes
Lock to Mating Part No
Material - Metal Phosphor Bronze
Material - Plating Mating Gold
Material - Plating Termination Tin
Material - Resin Nylon
Number of Rows 2
Orientation Vertical
PCB Locator No
PCB Retention None
Packaging Type Tube
Pitch - Mating Interface (in) 0.079 In
Pitch - Mating Interface (mm) 2.00 mm
Pitch - Term. Interface (in) 0.079 In
Pitch - Term. Interface (mm) 2.00 mm
Plating min: Mating (µin) 15
Plating min: Mating (µm) 0.38
Plating min: Termination (µin) 76.4
Plating min: Termination (µm) 1.91
Polarized to Mating Part Side Slots (2)
Polarized to PCB No
Shrouded Fully
Stackable No



EU RoHS
ELV and RoHS
Compliant
REACH SVHC
Contains SVHC: No
Halogen-Free
Status
Not Reviewed

China RoHS



Need more information on product environmental compliance?

Email productcompliance@molex.com
For a multiple part number RoHS Certificate of Compliance, [click here](#)

Please visit the [Contact Us](#) section for any non-product compliance questions.

Search Parts in this Series
[87832Series](#)

Mates With
[50394](#) Wire-to-Board Terminals. [51110](#) Wire-to-Board Crimp Housing. [87568](#) Wire-to-Board IDT Housings. [79107](#) Board-to-Board Top Entry Through Hole Receptacle. [79108](#) Board-to-Board FFC/FPC Top Entry Through Hole Receptacle. L

Temperature Range - Operating	-55°C to +105°C
Termination Interface: Style	Surface Mount

Electrical

Current - Maximum per Contact	2A
Voltage - Maximum	125V

Solder Process Data

Duration at Max. Process Temperature (seconds)	10
Lead-free Process Capability	Reflow Capable (SMT only)
Max. Cycles at Max. Process Temperature	1
Process Temperature max. C	260

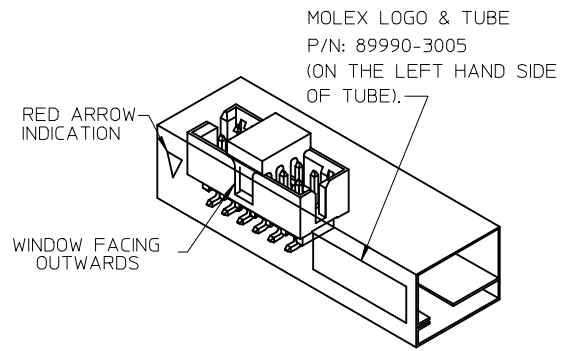
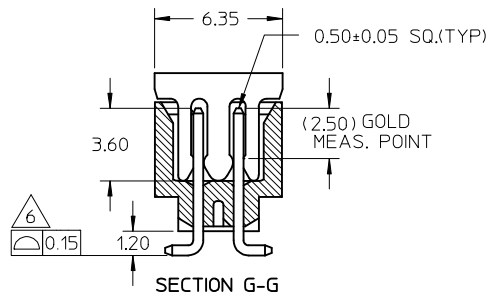
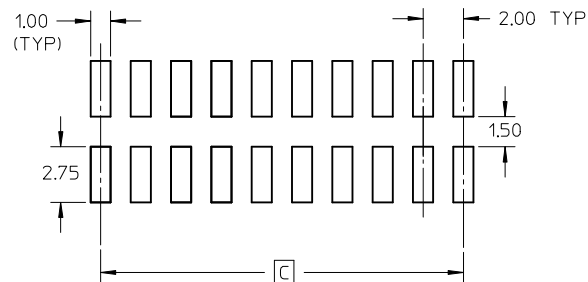
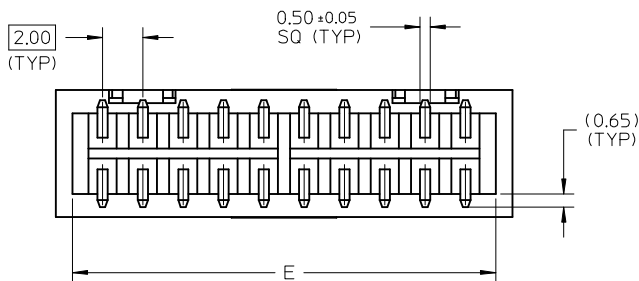
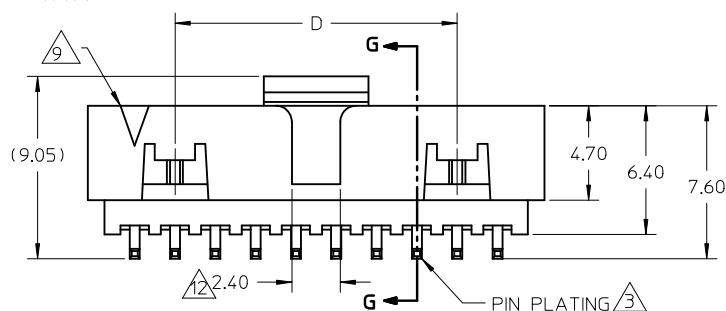
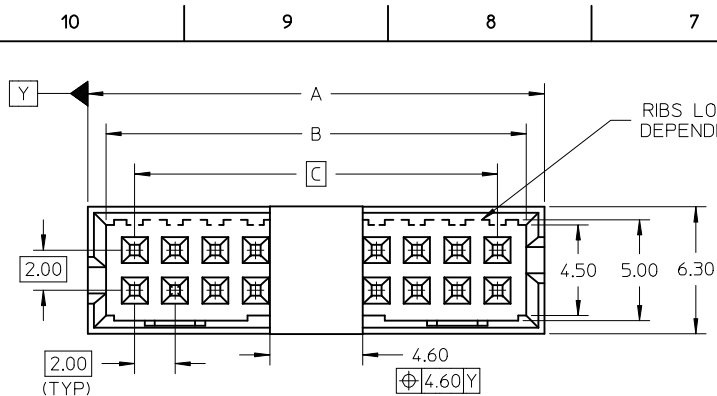
Material Info

Reference - Drawing Numbers

Product Specification	PS-87831-027
Sales Drawing	SD-87832-008

This document was generated on 05/25/2010

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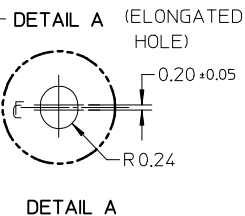
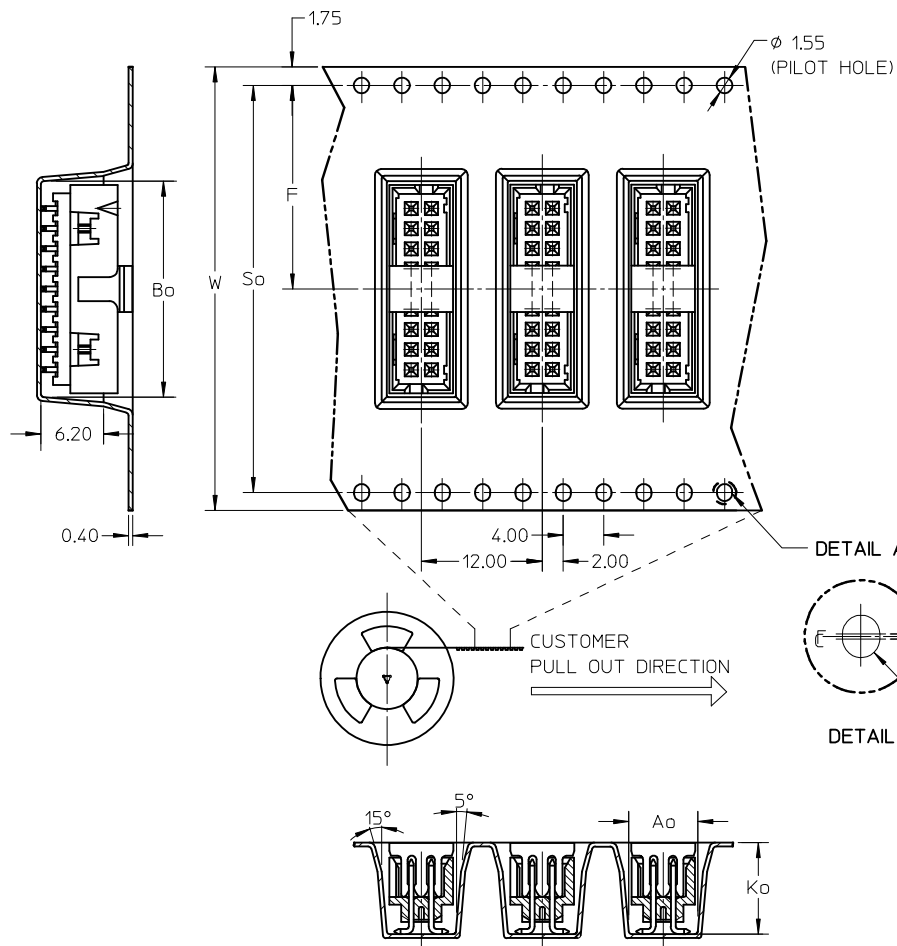
REF : ORIENTATION OF PART IN TUBE.
(FOR THE REFERENCE OF PART/TUBE ASSEMBLY.)

P/N W/CAP IN TUBE	P/N W/CAP IN T&R	P/N W/O CAP IN TUBE	CKT SIZE	DIMENSION				
				A	B	C	D	E
87832-0616	87832-0614	87832-0612	6	8.65	6.85	4.00	—	7.00
87832-0816	87832-0814	87832-0812	8	10.65	8.85	6.00	—	9.00
87832-1416	87832-1414	87832-1412	14	16.65	14.85	12.00	8.00	15.00
87832-1816	87832-1814	87832-1812	18	20.65	18.85	16.00	12.00	19.00
87832-2016	87832-2014	87832-2012	20	22.65	20.85	18.00	14.00	21.00
87832-2616	—	87832-2612	26	28.65	26.85	24.00	20.00	27.00
87832-3016	87832-3014	87832-3012	30	32.65	30.85	28.00	24.00	31.00
87832-3416	87832-3414	87832-3412	34	36.65	34.85	32.00	28.00	35.00
87832-4016	—	87832-4012	40	42.65	40.85	38.00	34.00	41.00
87832-5016	—	87832-5012	50	52.65	50.85	48.00	44.00	51.00
87832-1016	87832-1014	87832-1012	10	12.65	10.85	8.00	—	11.00
87832-1616	87832-1614	87832-1612	16	18.65	16.85	14.00	10.00	17.00

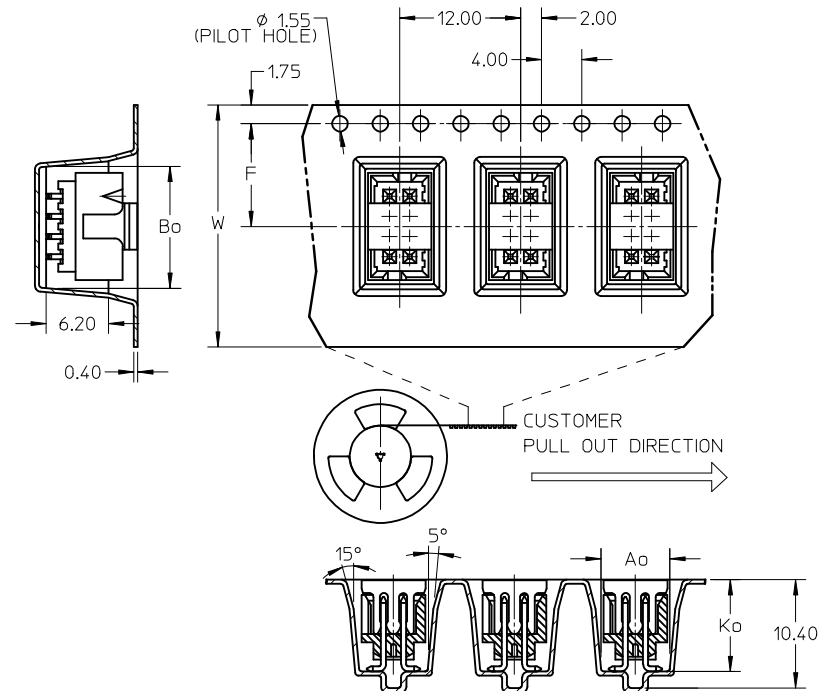
- NOTES:
- FOR ILLUSTRATION PURPOSES, 20 CIRCUIT SIZE WAFER IS SHOWN.
 - MATERIAL :
HOUSING & CAP : NYLON 46, GLASS FILLED, UL94V-0, COLOR BLACK.
PIN : 0.50MM SQ.PHOSPHOR BRONZE.
 - PLATING:
0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
 - PIN PUSHOUT FORCE : 0.91 KG MIN. IN EITHER DIRECTION.
 - PRODUCT SPECIFICATION PS-87831-027 APPLIES.
 - COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDER TAIL ON A GAUGE SURFACE.
 - BEND DEPRESSION ON SMT TAIL IS ACCEPTABLE SO LONG AS IT DOES NOT AFFECT THE OVERALL COPLANARITY OF THE TAIL.
 - NO SIDE LOCKING SLOT FROM 6, 8, AND 10 CKT SIZE.
 - CKT 4 & 6 HAS NO IDENTIFICATION TAG.
 - THIS HEADER MATES WITH MOLEX:
a) CRIMP RECEPTACLE HOUSING, 51110 SERIES WITH CRIMP TERMINAL, 50394 SERIES.
b) 2MM MILLIGRID DUAL ROW IDT, 87568 SERIES.
 - PARTS SHALL BE PACKED IN MOISTURE BARRIER BAG WITH DESICCANT GEL.
 - NO CENTRE POLARIZATION SLOT FOR CKT SIZE 6

ADD IN NOTES NO.12 EC NO: S2009-0943 DRWN:YKCHONG CHKD:SKANG APPR:MLONG REV	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION			
				mm	INCH	DRAWN BY ATSEE	DATE 2003/10/14	TITLE MGRID, SHROUDED HEADER W/CAP, IN TUBE AND T&R SMT MOLEX INCORPORATED	MOLEX	SD-87832-008	SHEET NO. 1 OF 3	
			4 PLACES	± ---	± ---	CHECKED BY KCLING	DATE 2003/11/07					
			3 PLACES	± ---	± ---	APPROVED BY SKTOH	DATE 2003/11/07					
			2 PLACES	± 0.2	± ---	MATERIAL NO.	DOCUMENT NO.					
			1 PLACE	± ---	± ---	SEE TABLE		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION				
			ANGULAR ± 3 °									
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS									
			B4									

EMBOSSED CARRIER TAPE 'B'



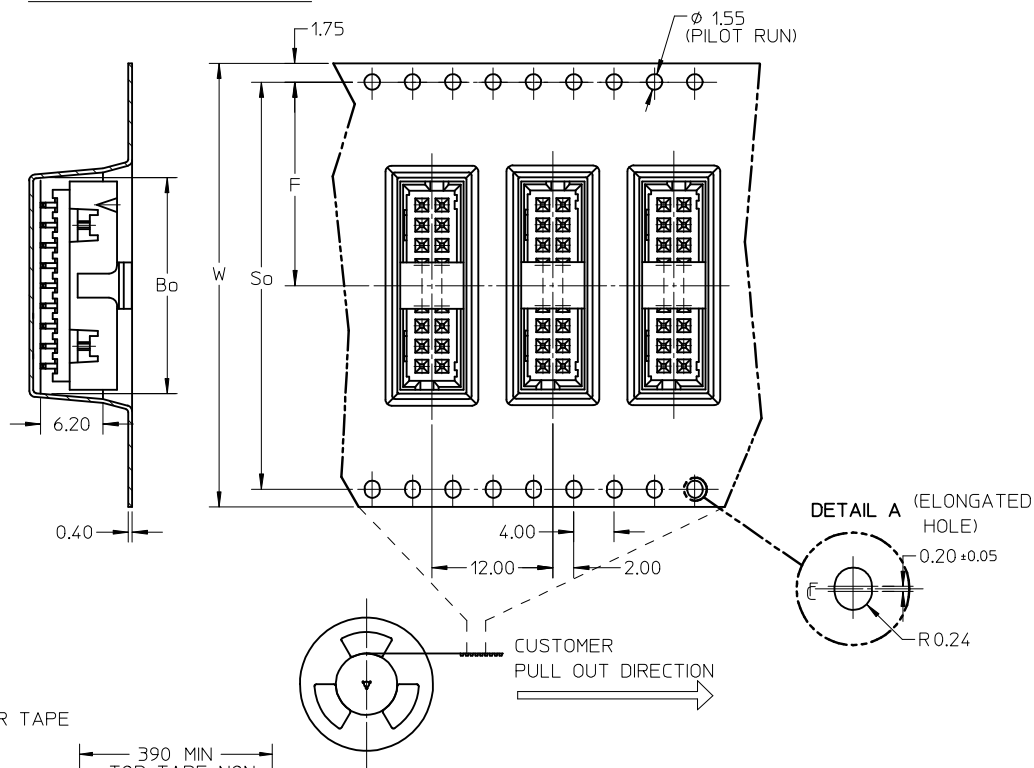
EMBOSSED CARRIER TAPE 'A'



P/N	W/CAP IN T&R	CKT SIZE	W	F	Bo	So	Ao	Ko	TYPE	T&R QUANTITY (PCS/REEL)
87832-0614		06	24.00	11.50	9.15	-	6.40	9.30	A	500
87832-0814		08	24.00	11.50	11.05	-	6.40	9.30	A	
87832-1014		10	24.00	11.50	13.05	-	6.40	9.30	A	
87832-1414		14	32.00	14.20	17.05	28.40	6.40	9.30	C	
87832-1614		16	32.00	14.20	19.05	28.40	6.40	9.30	C	
87832-1814		18	44.00	20.20	21.05	40.40	6.40	9.30	B	
87832-2014		20	44.00	20.20	23.05	40.40	6.40	9.30	C	
87832-3014		30	44.00	20.20	33.05	40.40	6.40	9.30	B	
87832-3414		34	56.00	26.20	37.05	52.40	6.40	9.30	B	

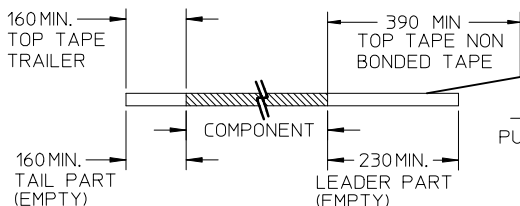
ADD IN NOTES NO.12 EC NO: S2009-0943 DRWN:YCHONG 2009/07/01 CHKD:SKANG 2009/07/08 APPR:MLONG 2009/07/16	DESCRIPTION	QUALITY SYMBOLS ▽=0 ◻=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION 						
				mm	INCH	DRAWN BY ATSEE	DATE 2003/10/14	TITLE MGRID, SHROUDED HEADER W/CAP, IN TUBE AND T&R SMT							
			4 PLACES	± ---	± ---	CHECKED BY KCLING	DATE 2003/11/07								
			3 PLACES	± ---	± ---	APPROVED BY SKTOH	DATE 2003/11/07					 MOLEX INCORPORATED			
			2 PLACES	± 0.2	± ---	MATERIAL NO.		DOCUMENT NO.		SHEET NO.					
			1 PLACE	± ---	± ---	SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION							
			ANGULAR ± 3 °		SEE TABLE		SD-87832-008				2 OF 3				
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS												

EMBOSSED CARRIER TAPE 'C'

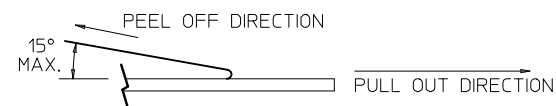


NOTES:

1. LEADER AND TRAILER TAPE



2. PEELING OFF FORCE OF THE TOP TAPE: 20-80gf. (PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)



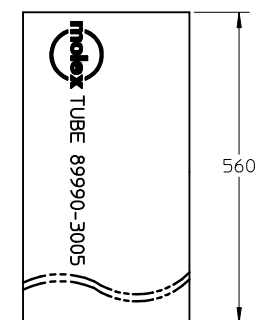
3. PACKAGING STANDARD IS AS PER EIA-481.

4. TAPE AND REEL QUANTITY = SEE TABLE ON SHEET 2

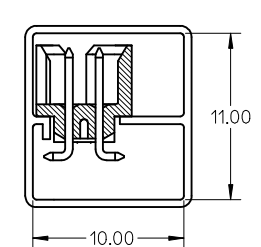
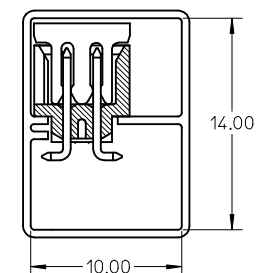
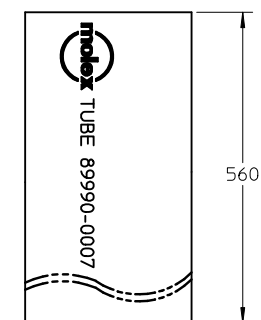
5. THE TAPE IS TREATED FOR ANTI-STATIC.

P/N W/CAP IN TUBE TUBE : 89990-3005	P/N W/O CAP IN TUBE TUBE : 89990-0007
87832-0616	87832-0612
87832-0816	87832-0812
87832-1416	87832-1412
87832-1816	87832-1812
87832-2016	87832-2012
87832-2616	87832-2612
87832-3016	87832-3012
87832-3416	87832-3412
87832-4016	87832-4012
87832-5016	87832-5012
87832-1016	87832-1012
87832-1616	87832-1612

ASSY WITH CAP TUBE



ASSY WITHOUT CAP IN TUBE



ADD IN NOTES NO.12	QUALITY SYMBOLS
EC NO: S2009-0943	▽=0
2009/07/01	▽=0
DRWN:YCHONG	
2009/07/08	
CHKD:SKANG	
2009/07/16	
APPR:MLONG	
REV	
B4	

GENERAL TOLERANCES (UNLESS SPECIFIED)		
	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± ---
2 PLACES	± 0.2	± ---
1 PLACE	± ---	± ---
ANGULAR ± 3 °		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		

DIMENSION STYLE	SCALE	DESIGN UNITS	THIRD ANGLE PROJECTION
MM ONLY	NTS	METRIC	
DRAWN BY	DATE	TITLE	
ATSEE	2003/10/14	MGRID, SHROUDED HEADER W/CAP, IN TUBE AND T&R SMT	
CHECKED BY	DATE		
KCL ING	2003/11/07		
APPROVED BY	DATE		
SKTOH	2003/11/07		
MATERIAL NO.			
SEE TABLE			

MOLEX INCORPORATED	SHEET NO.
SD-87832-008	3 OF 3
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