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Part Number: [0878330841](#)
Status: **Active**
Overview: [milligrid](#)
Description: 2.00mm (.079") Pitch Milli-Grid™ Header, Right Angle, Shrouded, Lead-free, 8 Circuits, 0.38μm (15μ") Gold (Au) Plating, without PCB Locator, with Locking Window, without Center Polarization Slot, with Kapton Tape, Tube

Documents:
[Drawing \(PDF\)](#) [RoHS Certificate of Compliance \(PDF\)](#)
[Product Specification PS-87831-027 \(PDF\)](#)

Agency Certification

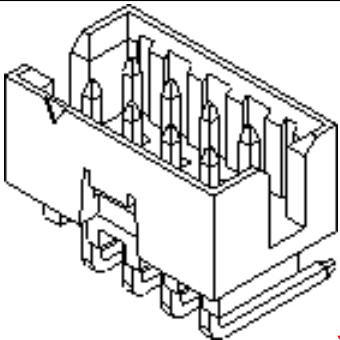
CSA	LR19980
UL	E29179

General

Product Family	PCB Headers
Series	87833
Application	Wire-to-Board
Comments	Contact Molex for application in automotive industry
Overview	milligrid
Product Name	Milli-Grid™

Physical

Breakaway	No
Circuits (Loaded)	8
Circuits (maximum)	8
Color - Resin	Black
Durability (mating cycles max)	100
First Mate / Last Break	No
Flammability	94V-0
Glow-Wire Compliant	No
Guide to Mating Part	No
Keying to Mating Part	None
Lock to Mating Part	Yes
Material - Metal	Phosphor Bronze
Material - Plating Mating	Gold
Material - Plating Termination	Tin
Material - Resin	Nylon
Number of Rows	2
Orientation	Right Angle
PC Tail Length (in)	0.085 In
PC Tail Length (mm)	2.16 mm
PCB Locator	No
PCB Retention	None
PCB Thickness Recommended (in)	0.062 In
PCB Thickness Recommended (mm)	1.60 mm
Packaging Type	Tube
Pitch - Mating Interface (in)	0.079 In
Pitch - Mating Interface (mm)	2.00 mm
Pitch - Term. Interface (in)	0.079 In
Pitch - Term. Interface (mm)	2.00 mm
Plating min: Mating (μin)	15
Plating min: Mating (μm)	0.38
Plating min: Termination (μin)	75
Plating min: Termination (μm)	1.88



*Series
image - Reference only*

EU RoHS ELV and RoHS Compliant REACH SVHC Contains SVHC: No Halogen-Free Status Not Reviewed	China RoHS
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Need more information on product environmental compliance?

Email productcompliance@molex.com
For a multiple part number RoHS Certificate of Compliance, [click here](#)

Please visit the [Contact Us](#) section for any non-product compliance questions.

Search Parts in this Series
[87833Series](#)

Mates With
[50394](#) Wire-to-Board Terminals. [51110](#) Wire-to-Board Crimp Housing. [87568](#) Wire-to-Board IDT Housings. [79107](#) Board-to-Board Top Entry Through Hole Receptacle. [79108](#) Board-to-Board FFC/FPC Top Entry Through Hole Receptacle. L

Polarized to Mating Part	Side Slots (2)
Polarized to PCB	No
Shrouded	Fully
Stackable	No
Surface Mount Compatible (SMC)	Yes
Temperature Range - Operating	-55°C to +105°C
Termination Interface: Style	Through Hole

Electrical

Current - Maximum per Contact	2A
Voltage - Maximum	125V

Solder Process Data

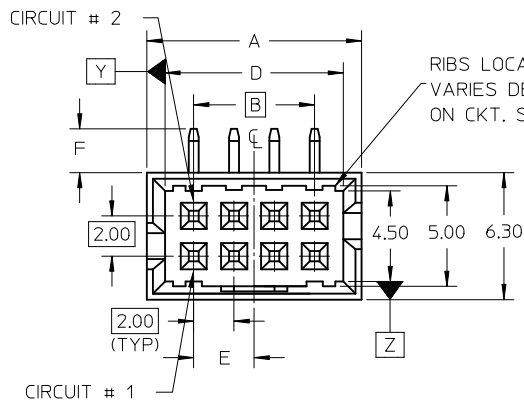
Duration at Max. Process Temperature (seconds)	11
Lead-free Process Capability	SMC & Wave Capable (TH only)
Max. Cycles at Max. Process Temperature	1
Process Temperature max. C	265

Material Info

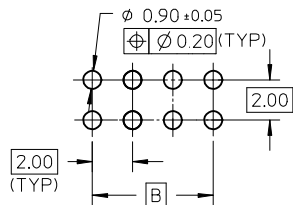
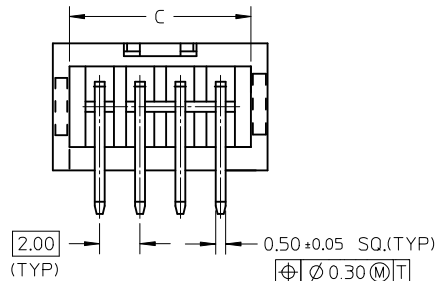
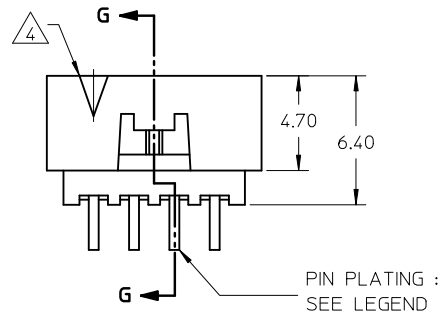
Reference - Drawing Numbers

Product Specification	PS-87831-027
Sales Drawing	SD-87833-011

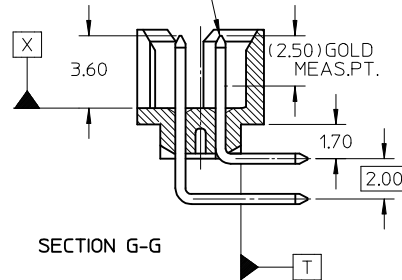
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0.50±0.05 SQ. (TYP)
 $\Phi \text{ } 0.30 \text{ (M)} \text{ X } \text{Y (M)} \text{ Z (M)}$



RECOMMENDED PCB PATTERN



ASSEMBLY P/N PACKED IN TUBE (W/O KAPTON)	ASSEMBLY P/N PACKED IN TUBE (WITH KAPTON)	ASSEMBLY P/N PACKED IN T&R (WITH KAPTON)	CKT SIZE	VOID PIN LOCATION	DIMENSION						PLATING OPTION
					A	B	C	D	E	F	
87833-0431	87833-0441	87833-0451	4	-	6.65	2.00	5.00	4.85	1.00	2.16	1
87833-0631	87833-0641	87833-0651	6	-	8.65	4.00	7.00	6.85	2.00	2.16	1
87833-0831	87833-0841	87833-0851	8	-	10.65	6.00	9.00	8.85	3.00	2.16	1
87833-1031	-	-	10	-	12.65	8.00	11.00	10.85	4.00	2.16	1
87833-1231	-	-	12	-	14.65	10.00	13.00	12.85	5.00	2.16	1
87833-5230	-	-	12	1	14.65	10.00	13.00	12.85	5.00	2.16	1
87833-0432	-	-	4	-	6.65	2.00	5.00	4.85	1.00	2.16	2
87833-0632	-	-	6	-	8.65	4.00	7.00	6.85	2.00	2.16	2
87833-0832	-	-	8	-	10.65	6.00	9.00	8.85	3.00	2.16	2
87833-1032	-	-	10	-	12.65	8.00	11.00	10.85	4.00	2.16	2
87833-1232	-	-	12	-	14.65	10.00	13.00	12.85	5.00	2.16	2
87833-5220	-	-	10	10	12.65	8.00	11.00	10.85	4.00	2.16	1
-	87833-1041	87833-1051	10	-	12.65	8.00	11.00	10.85	4.00	1.70	1
87833-0661	-	-	6	-	8.65	4.00	7.00	6.85	2.00	3.18	1

PLATING OPTIONS:

- 1 - 0.38um/15uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.
- 2 - 0.76um/30uin GOLD IN CONTACT AREA AND 1.88um/75uin MIN.TIN IN SOLDER TAIL AREA OVER 1.27um/50uin MIN. NICKEL OVERALL.

NOTES:

1. FOR ILLUSTRATION PURPOSES, 8 CIRCUIT SIZE WAFER IS SHOWN.
2. MATERIAL :
HOUSING : NYLON 46, GLASS FILLED, UL94V-0, COLOR BLACK.
PIN : 0.50MM SQ.PHOSPHOR BRONZE.
KAPTON TAPE : POLYIMIDE 4mm X 30m X 0.055mm COLOR: AMBER
3. PRODUCT SPECIFICATION PS-87831-027 APPLIES.
4. CKT 4 & 6 HAS NO IDENTIFICATION TAG.
5. THIS HEADER MATES WITH MOLEX:
a) CRIMP RECEPTACLE HOUSING, 51110 SERIES
WITH CRIMP TERMINAL, 50394 SERIES.
b) 2MM MILLIGRID DUAL ROW IDT, 87568 SERIES.
6. PARTS TO BE PACKED WITH MOISTURE BARRIER BAG.
7. NO CENTRE POLARIZATION SLOT FOR CKT SIZE 4 AND 6

ADD IN NOTE NO. 7 EC NO: S2009-0964 DRWN: YMC HONG CHKD: SKANG APPR: MLONG 2009/07/01 2009/07/08 2009/07/15	DESCRIPTION	QUALITY SYMBOLS ▽=0 ◻=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION				
				mm	INCH	DRAWN BY ATSEE	DATE 2003/10/23	TITLE MGRID, SHROUDED HEADER W/LOCKING FEATURE, R/A					
			4 PLACES	± ---	± ---	CHECKED BY KCL ING	DATE 2003/11/07						
			3 PLACES	± ---	± ---	APPROVED BY SKTOH		DATE 2003/11/07	MOLEX INCORPORATED				
			2 PLACES	± 0.2	± ---								
1 PLACE	± ---	± ---	ANGULAR ± 3 °		MATERIAL NO. SEE TABLE	DOCUMENT NO. SD-87833-011	SHEET NO. 1 OF 2						
A13	REV		DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION								

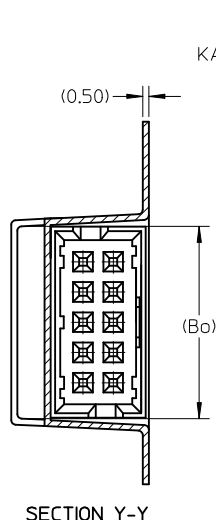
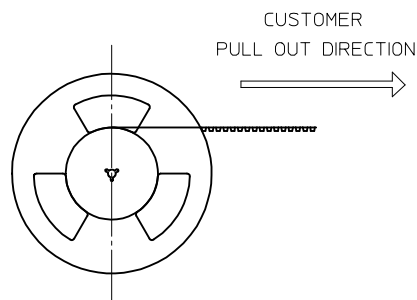
10 9 8 7 6 5 4 3 2 1

RED ARROW
INDICATION

MOLEX LOGO & TUBE
PART NO. 89990-0007.
(ON THE LEFT HAND SIDE
OF TUBE).

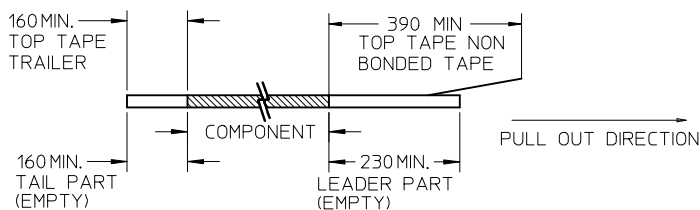
WINDOW FACING
OUTWARDS

REF: ORIENTATION OF PART IN TUBE.
(FOR THE REFERENCE OF PART/TUBE ASSEMBLY.)

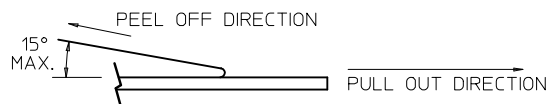


NOTES:

1. LEADER AND TRAILER TAPE



2. PEELING OFF FORCE OF THE TOP TAPE: 20-80gf.
(PEELING DIRECTION AS SHOWN IN FOLLOWING FIGURE)

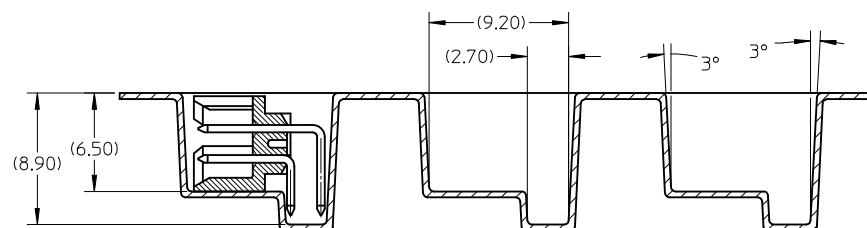
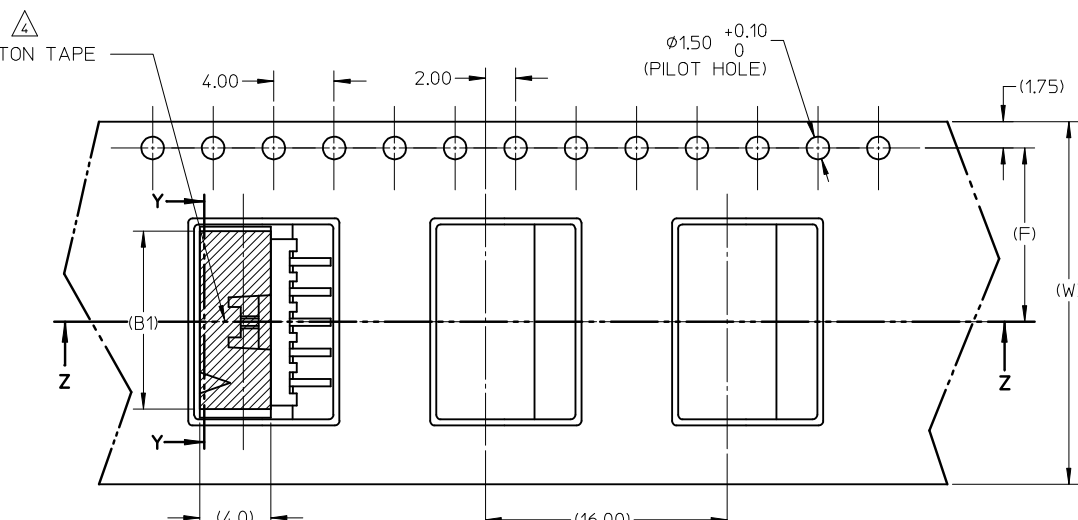


3. PACKAGING STANDARD IS AS PER EIA-481.

△ KAPTON TAPE SHOULD BE LOCATED AS CENTRAL
OF PART AS POSSIBLE AND MUST COVER THE WINDOWS.

5. TAPE & REEL QUANTITY : 500 PCS/REEL

ASSEMBLY P/N PACKED IN T&R (WITH KAPTON)	CKT SIZE	(F)	(Bo)	(B1)	(W)
87833-0451	04	7.50	7.00	6.00	16.00
87833-0651	06	11.50	9.00		24.00
87833-0851	08	11.50	11.00	10.00	24.00
87833-1051	10	11.50	13.00	12.00	24.00



ADD IN NOTE NO. 7 EC NO: S2009-0964 DRWN:YMCCHONG CHKD:SKANG APPR:MLONG A13	DESCRIPTION	QUALITY SYMBOLS ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM ONLY		SCALE NTS	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION			
			4 PLACES 3 PLACES 2 PLACES 1 PLACE	mm	INCH	DRAWN BY ATSEE	DATE 2003/10/23	TITLE MGRID, SHROUDED HEADER W/LOCKING FEATURE, R/A				
				± ---	± ---	CHECKED BY KCL ING	DATE 2003/11/07					
				± ---	± ---	APPROVED BY SKTOH	DATE 2003/11/07					
				± 0.2	± ---	MOLEX INCORPORATED						
			ANGULAR ± 3 °		MATERIAL NO.		DOCUMENT NO.		SHEET NO.			
			DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		SEE TABLE		SD-87833-011		2 OF 2			
					SIZE A3		THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					