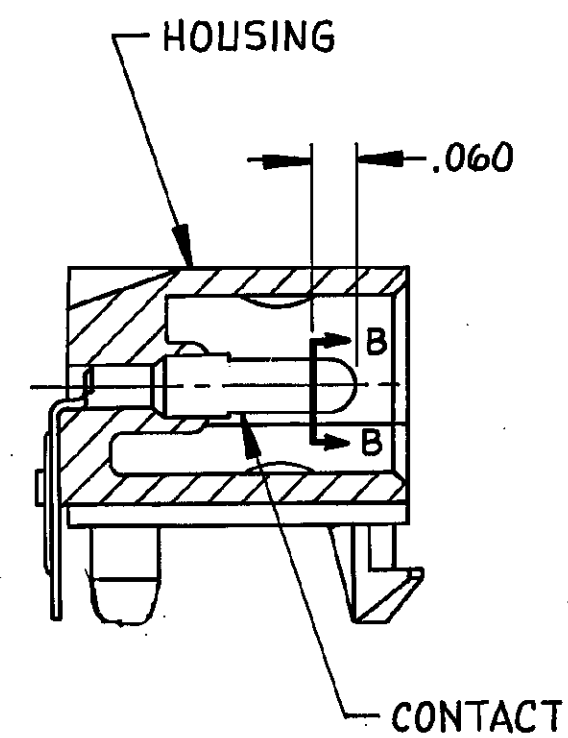
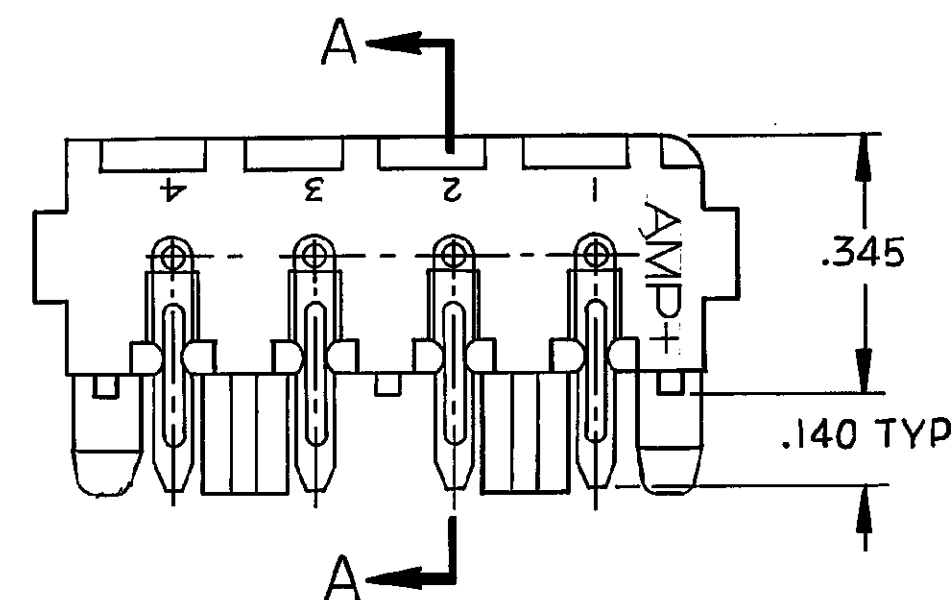
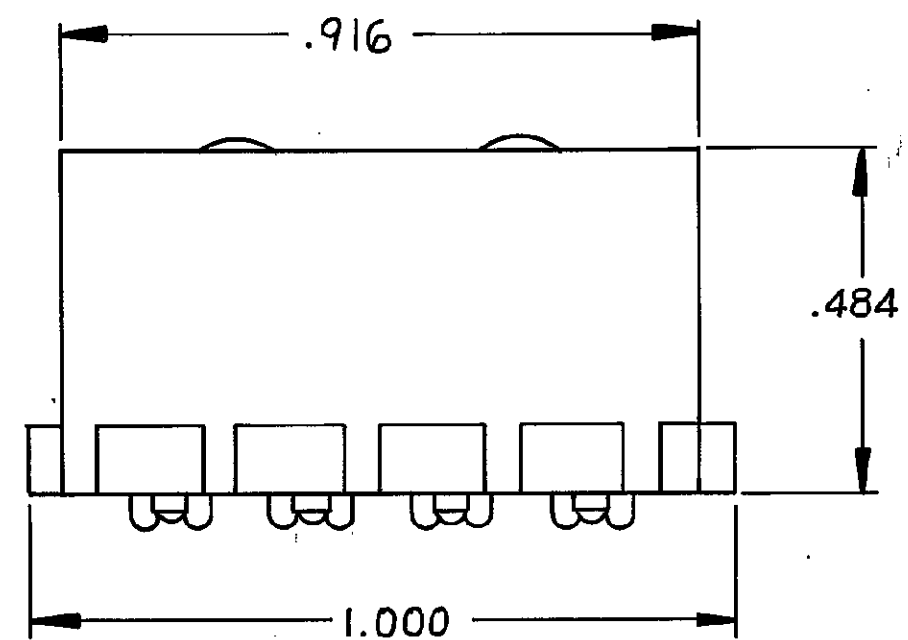
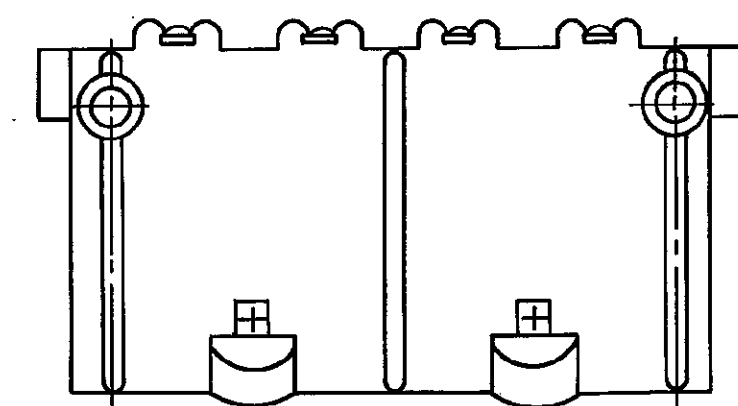


REVISIONS				
P	F	ZONE	DESCRIPTION	DATE
			F REV PER ECOL30-0083-96	10-28-96
			G REV PER ECOL30-0228-98	3-4-99

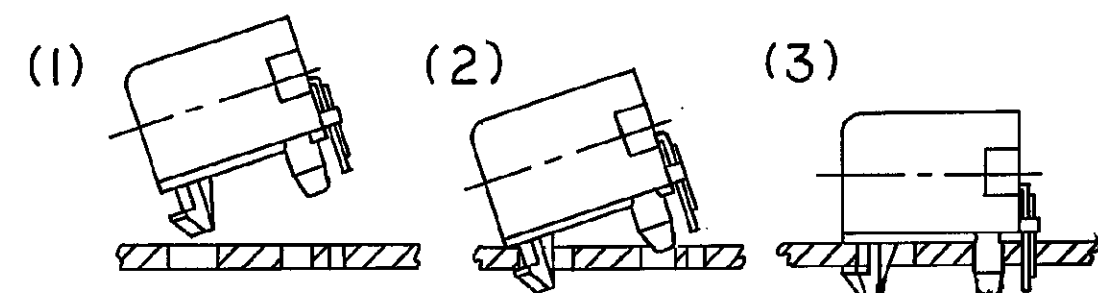
- PARTS COMPLY WITH AMP SOLDERABILITY SPEC 109-11-3.
 - RECOMMENDED EXPOSURE TO SOLDER WAVE (490°F) NOT TO EXCEED 5 SECONDS.
- △ MATERIAL-HOUSING: NYLON UL94V-2 (NATURAL).
CONTACT: PHOS BRONZE (PRE-TIN).
- △ MATERIAL-HOUSING: NYLON UL94V-0 (WHITE).
CONTACT: PHOS BRONZE (PRE-TIN).



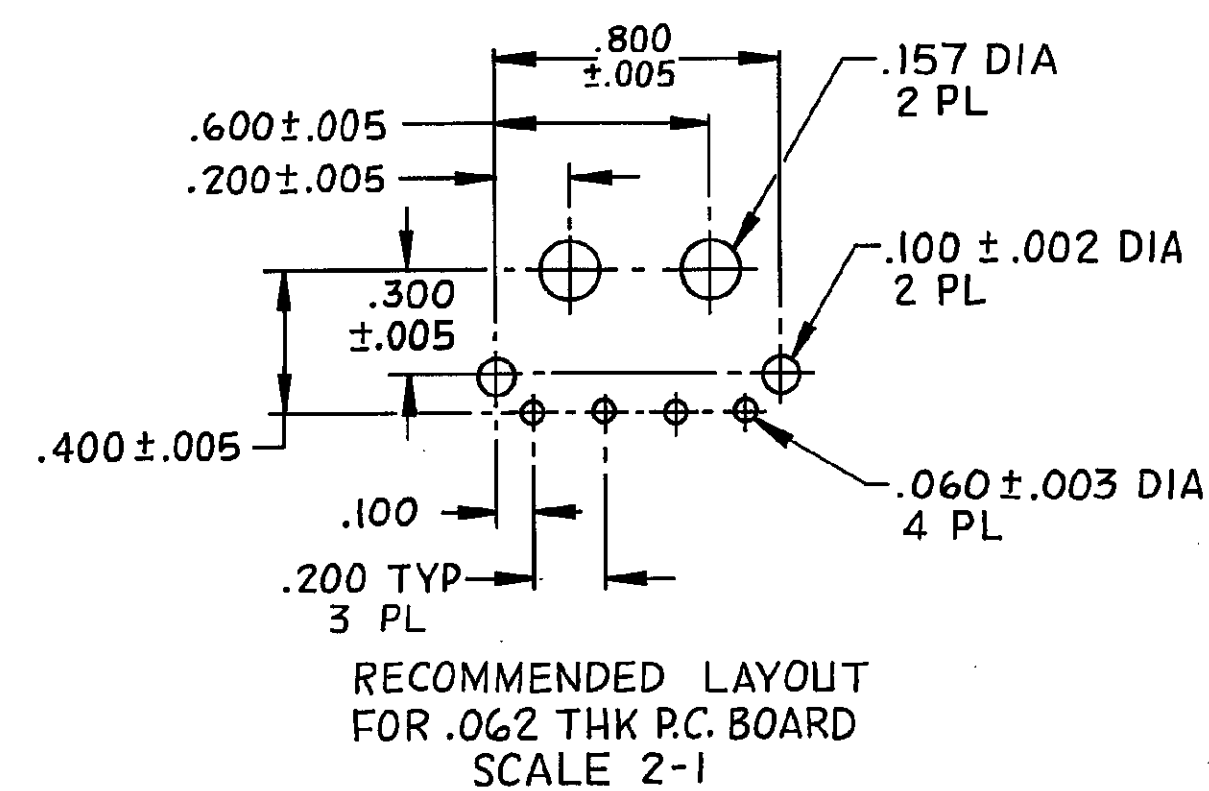
SECTION A-A



SECTION B-B
SCALE 10:1



MOUNTING PROCEDURE



RECOMMENDED LAYOUT
FOR .062 THK P.C. BOARD
SCALE 2-1

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ± .015 ANGLES ± .015		CONTRACT NO. DR 4-27-84 CHK 6-29-84 APPD 6-29-84	AMP INCORPORATED Harrisburg, Pa. 17105	
MATERIAL SEE TABLE		DSGN APPD	SIZE D	FSCM NO. 00779
FINISH SEE TABLE		OTHER APPD	DRAWING NO. 641737	PART NO. 1-641737-1 641737-1
		SCALE 4-1		SHEET

CUSTOMER DRAWING